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(21) International Application Number: PCT/US96/18428 (22) International Filing Date: 15 November 1996 (15.11.96) (30) Priority Data: 08/569,466 8 December 1995 (08.12.95) US (71) Applicant: EXXON RESEARCH AND ENGINEERING COMPANY [US/US]; 180 Park Avenue, P.O. Box 390, Florham Park, NJ 07932-0390 (US). (72) Inventors: WITTENBRINK, Robert, Jay; 836 Shadyglen Drive, Baton Rouge, LA 70816 (US). SILVERBERG, Steven, Earl; 1615 Fair Oaks, Seabrook, TX 77586 (US). RYAN, Daniel, Francis; 6211 Gabriel Oaks Drive, Baton Rouge, LA 70820 (US). (74) Agent: SIMON, Jay; Exxon Research and Engineering Company, P.O. Box 390, Florham Park, NJ 07932-0390 (US).		(81) Designated States: AU, BR, CA, CN, JP, KR, MX, NO, <u>SG</u> , European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: HIGH PURITY PARAFFINIC SOLVENT COMPOSITIONS, AND PROCESS FOR THEIR MANUFACTURE (57) Abstract <p>Discloses high purity solvent compositions constituted of n-paraffins and isoparaffins, with the isoparaffins containing predominantly methyl branches, and having an isoparaffin:n-paraffin ratio sufficient to provide superior low temperature properties and low viscosities. The solvent compositions are made by a process wherein a waxy, or long chain paraffinic feed, especially a Fischer-Tropsch wax, is reacted over a dual function catalyst to produce hydroisomerization and hydrocracking reactions at 700 °F+ conversion levels ranging from about 20 to 90 wt.% to provide a C₅-1050 °F crude fraction. The C₅-1050 °F crude fraction is then topped via atmospheric distillation to produce a low boiling fraction with an upper end point boiling between about 650 °F and 750 °F. The low boiling fraction is fractionated and a narrow boiling range solvent obtained therefrom; one which can be further divided into solvent grades of various boiling ranges.</p>		