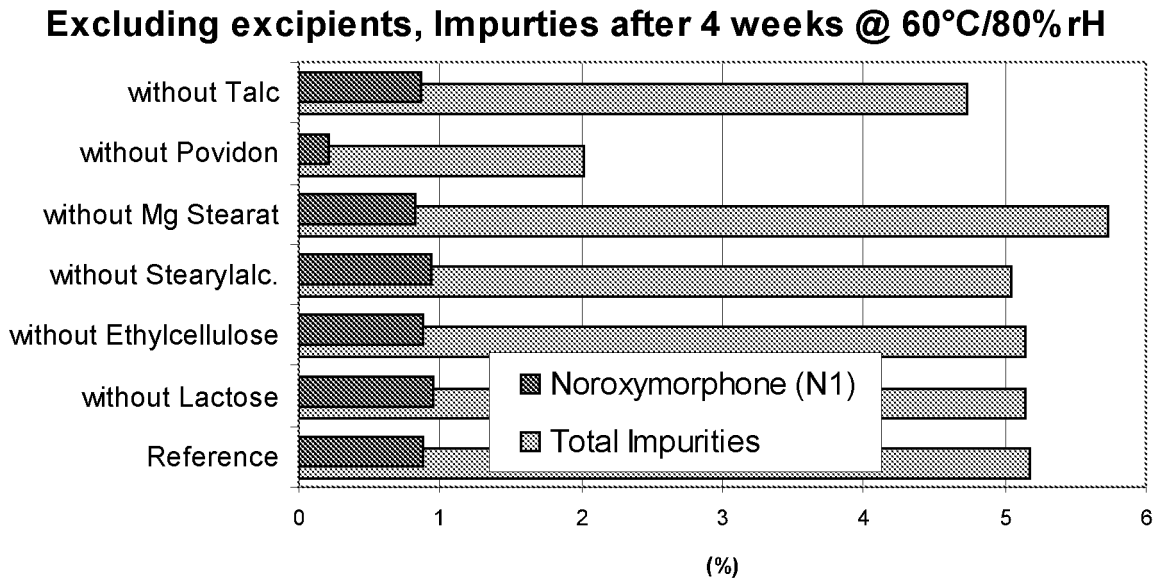
**Figure 1**


Excluding excipients, Impurties after 4 weeks @ 60°C/80%rH
without Talc
without Povidon
without Mg Stearat
without Stearylalc.
without Ethylcellulose
without Lactose
Reference
Noroxymorphone (N1)
Total Impurities
0
1
2
3
4
5
6
(%)