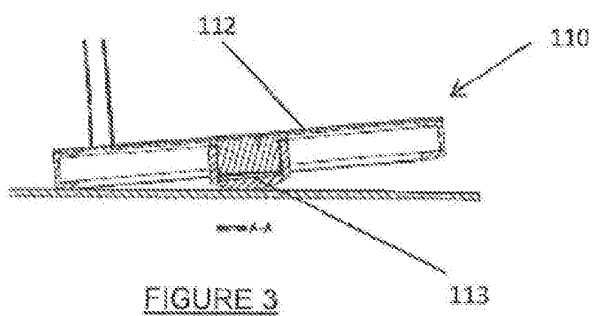
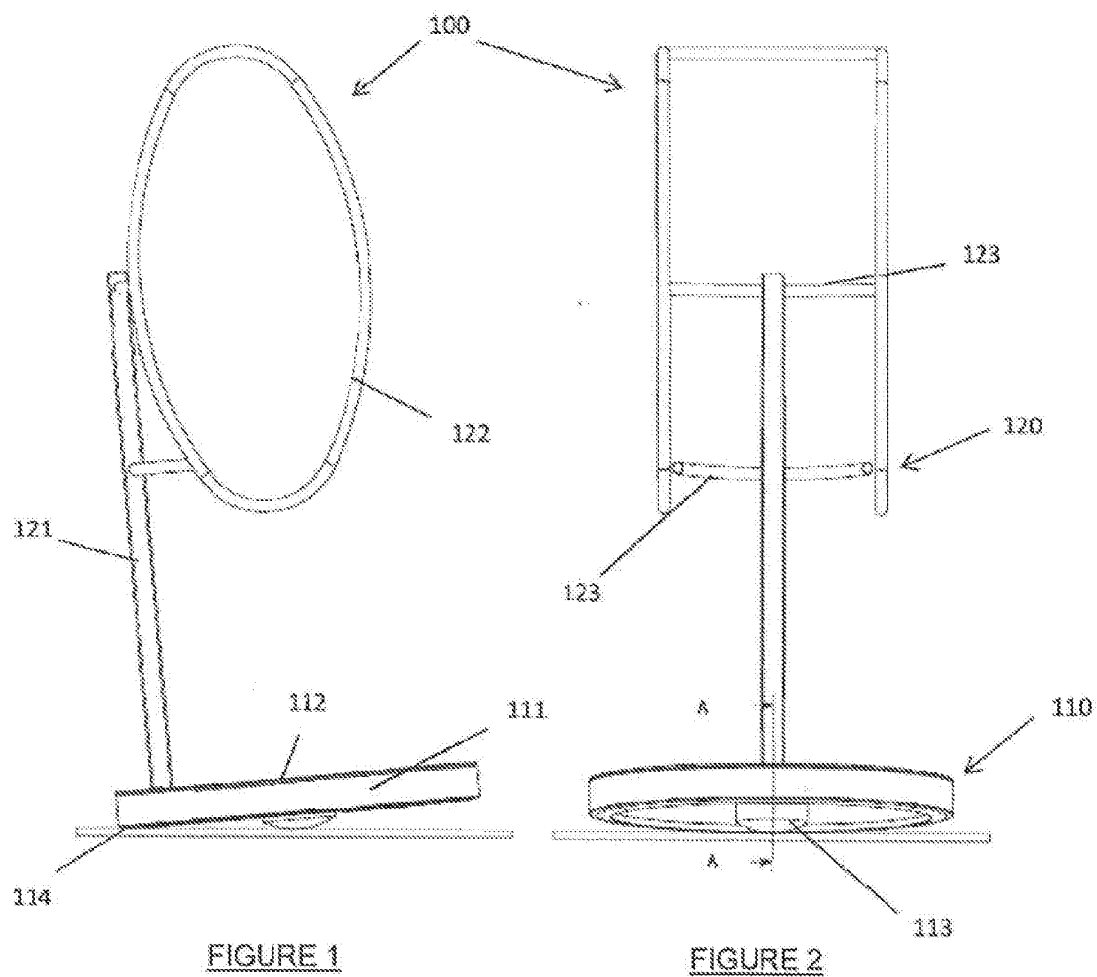
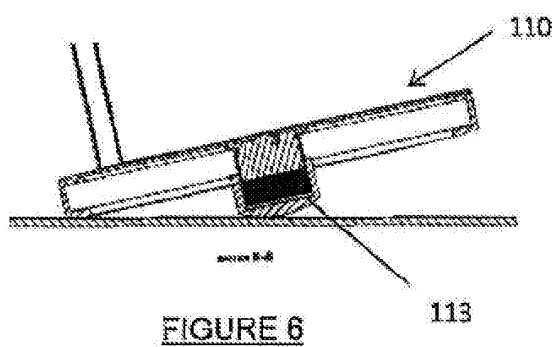
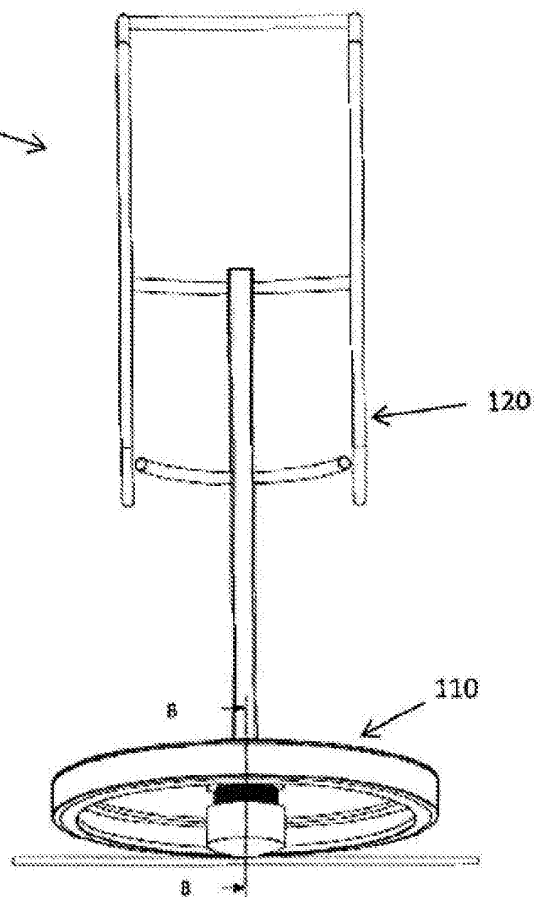
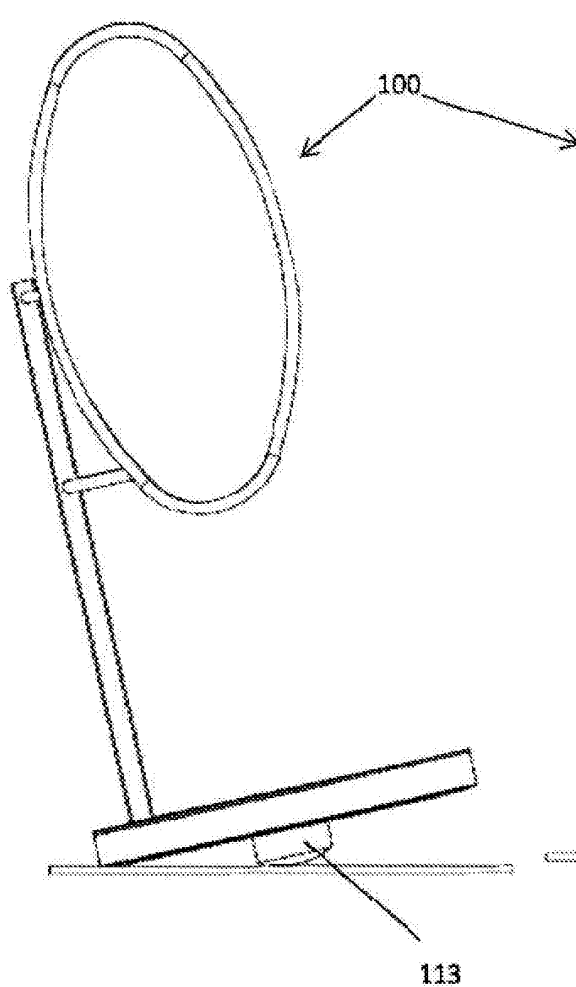






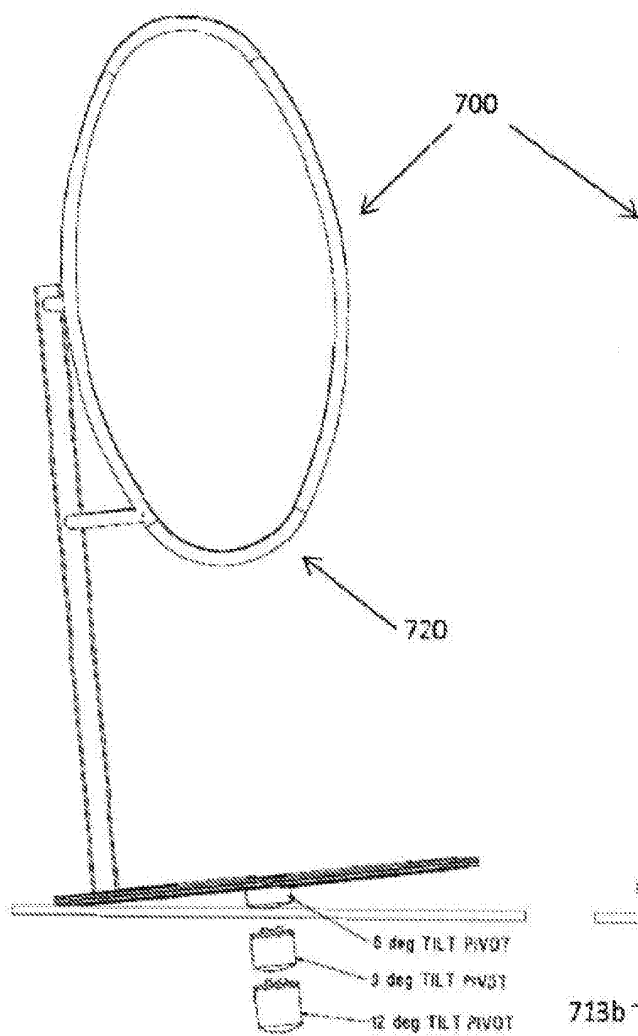


FIGURE 7

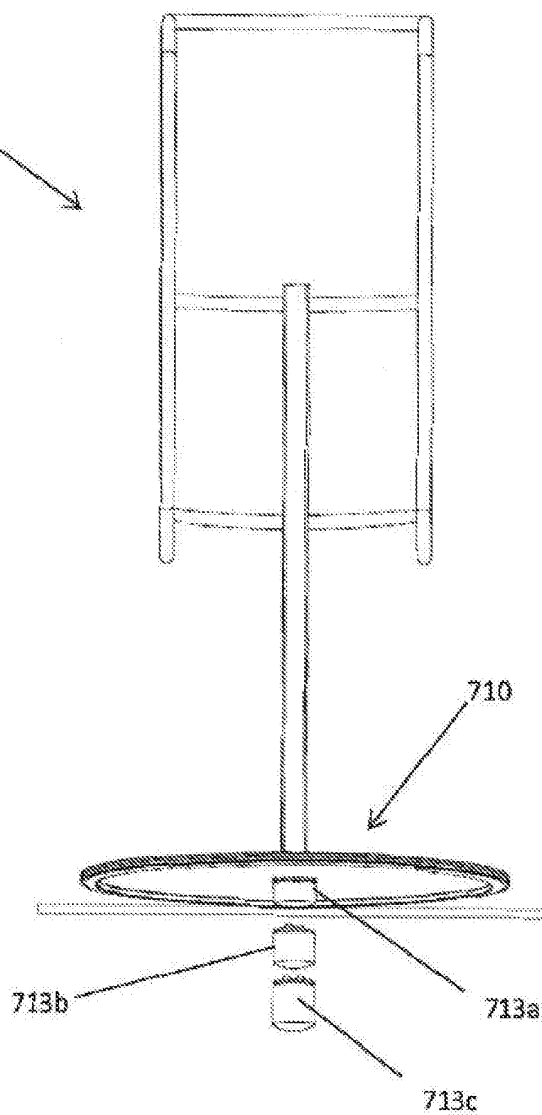


FIGURE 8

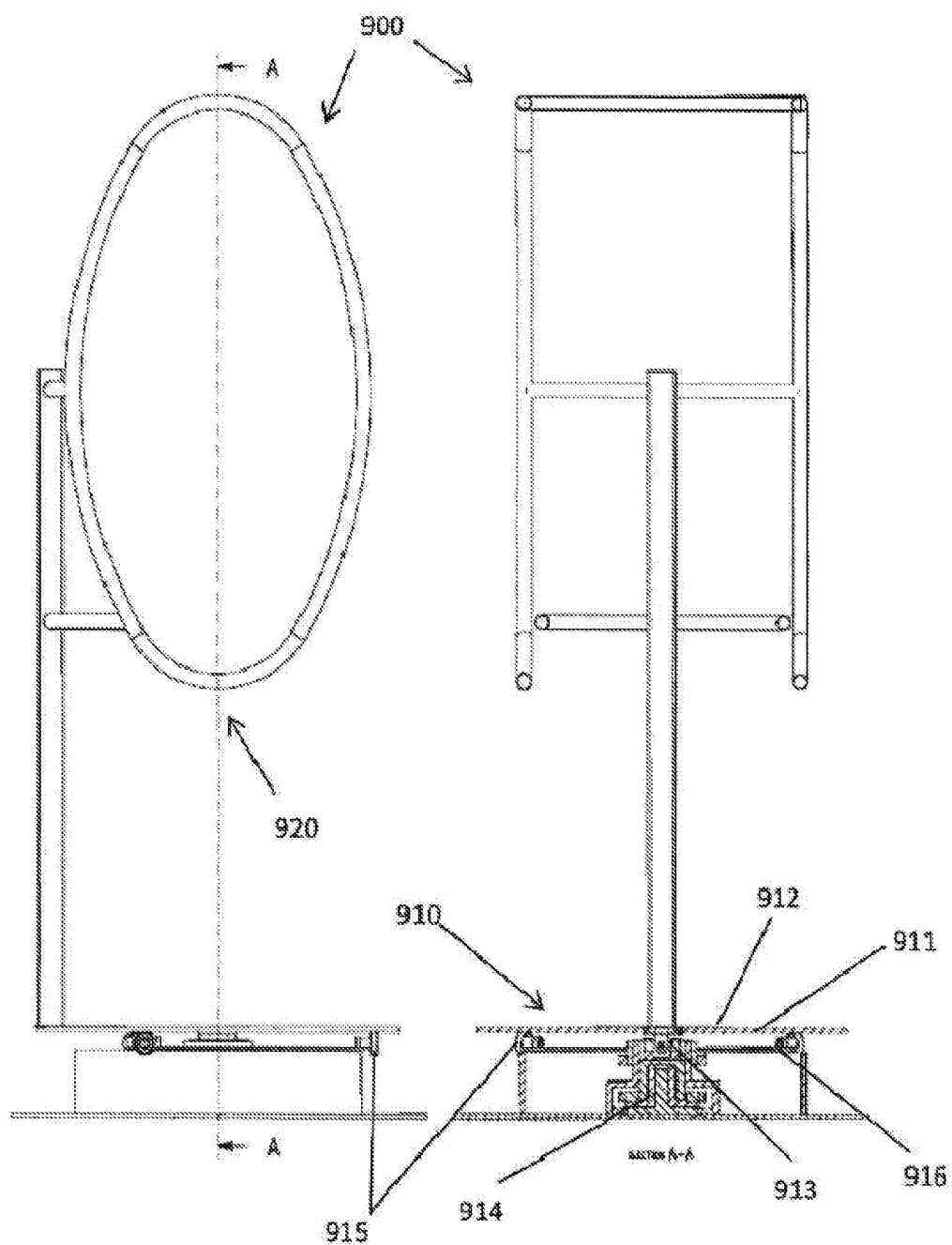


FIGURE 9

FIGURE 10

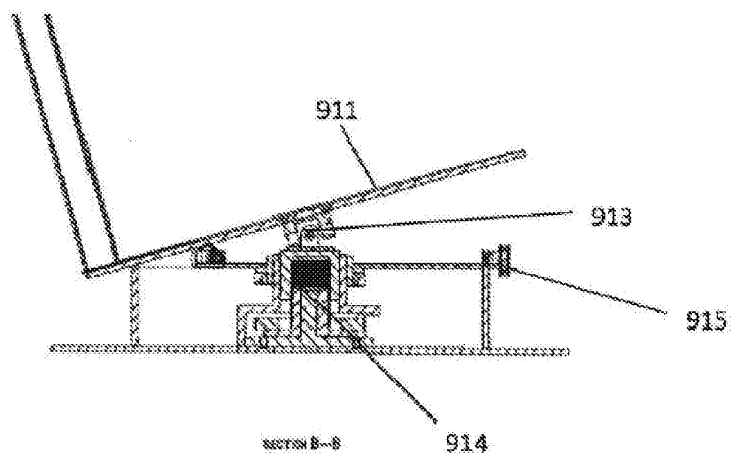
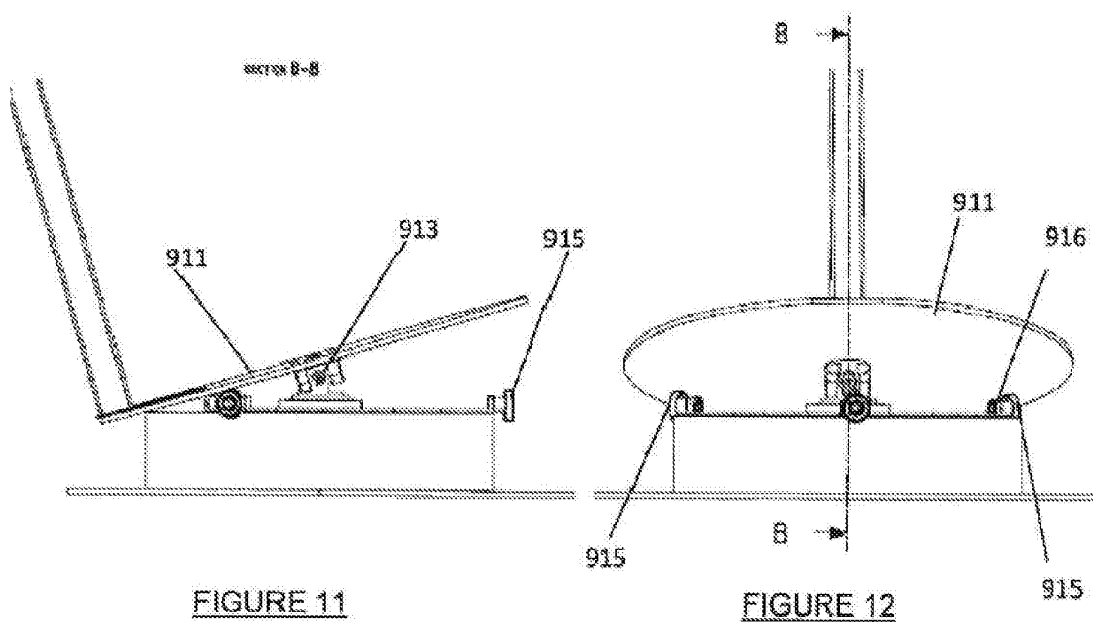
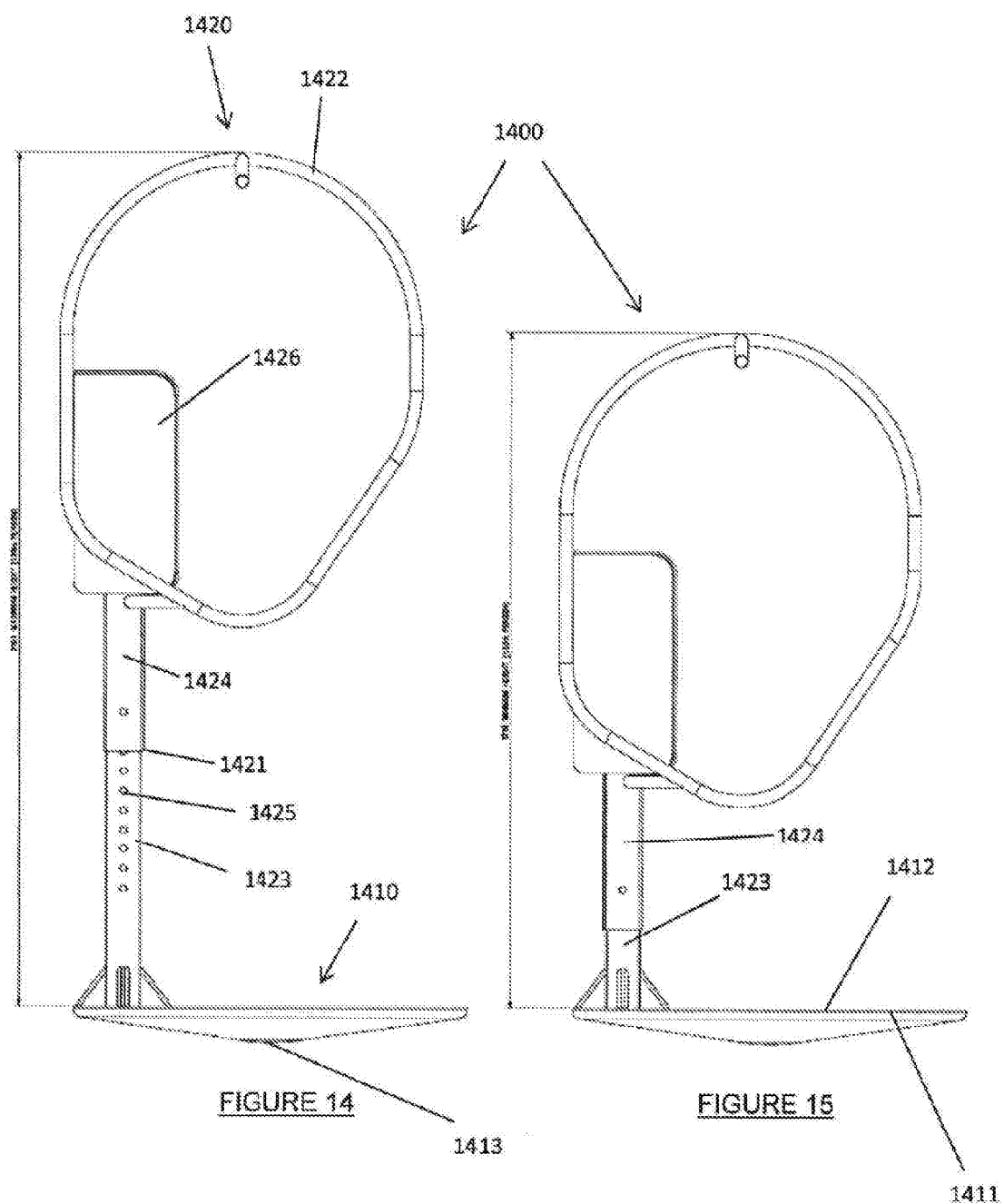
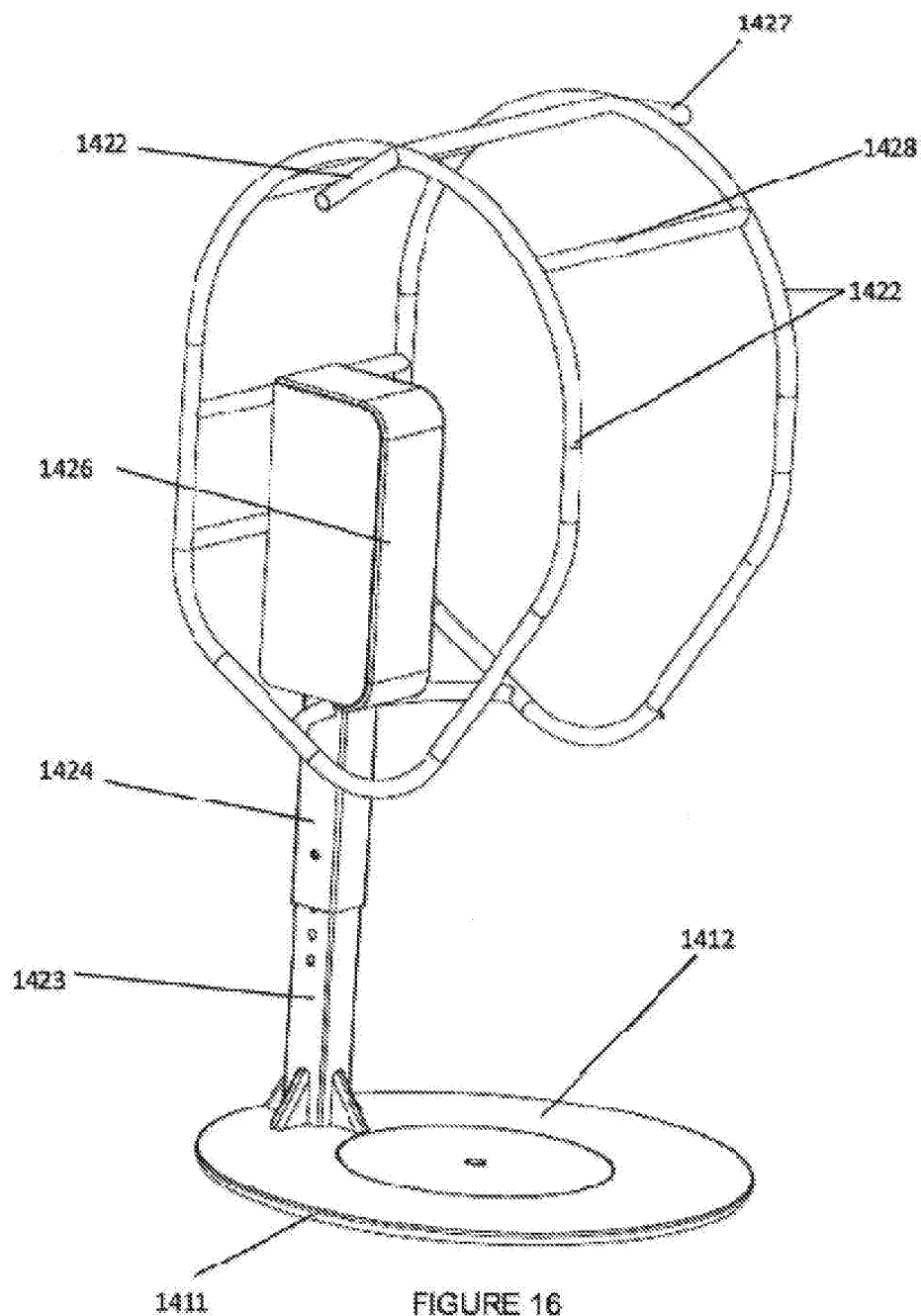


FIGURE 13

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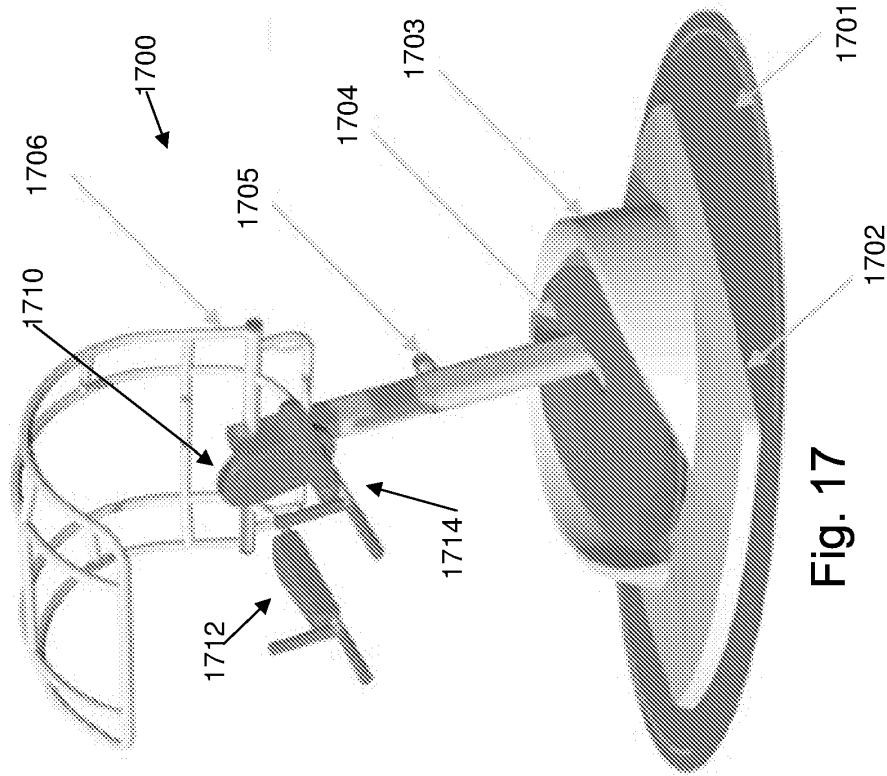
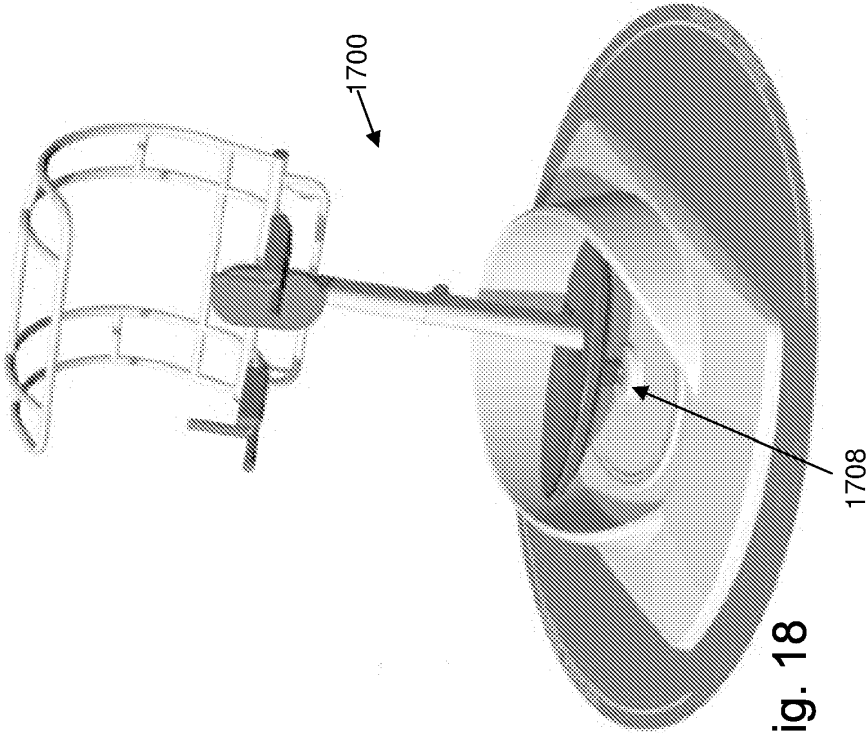


Fig. 19

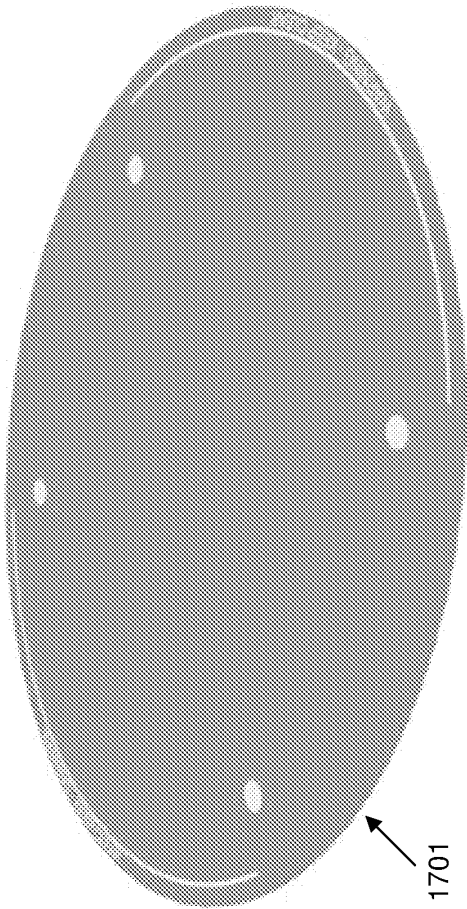
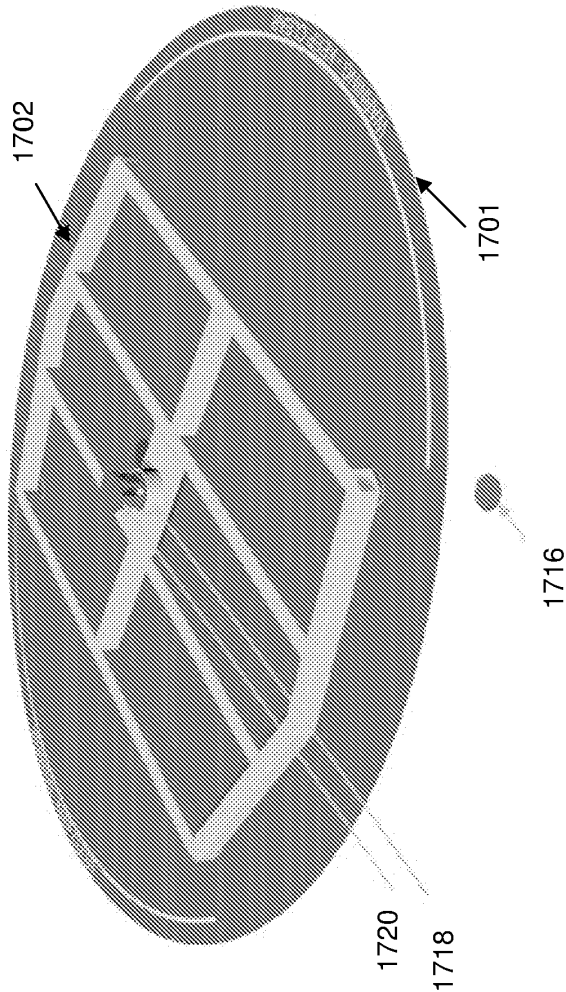


Fig. 20



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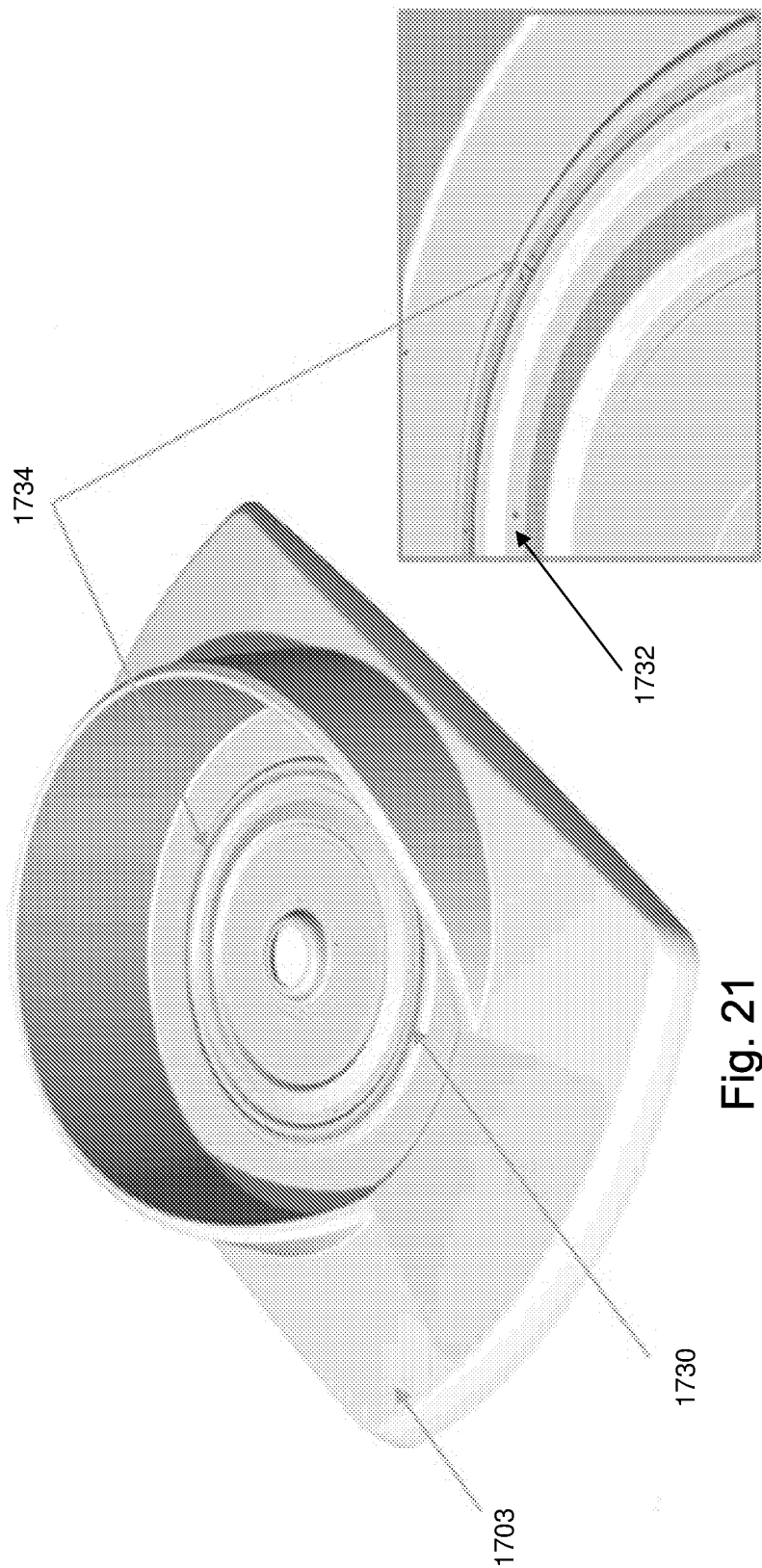


Fig. 21

Fig. 21A

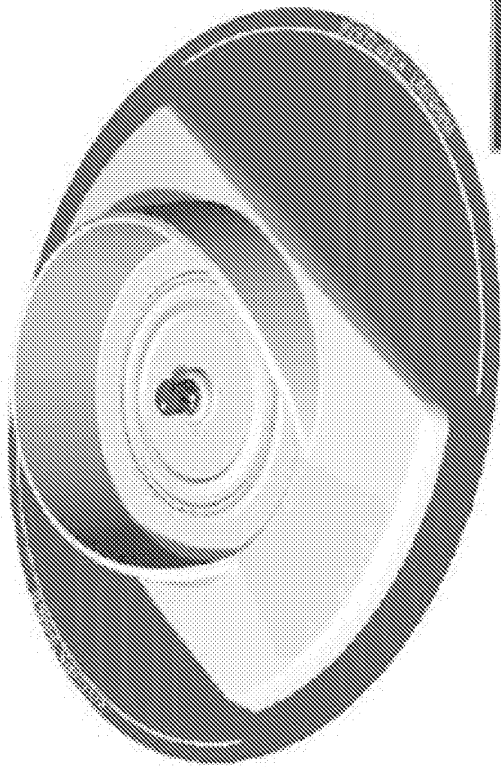


Fig. 22

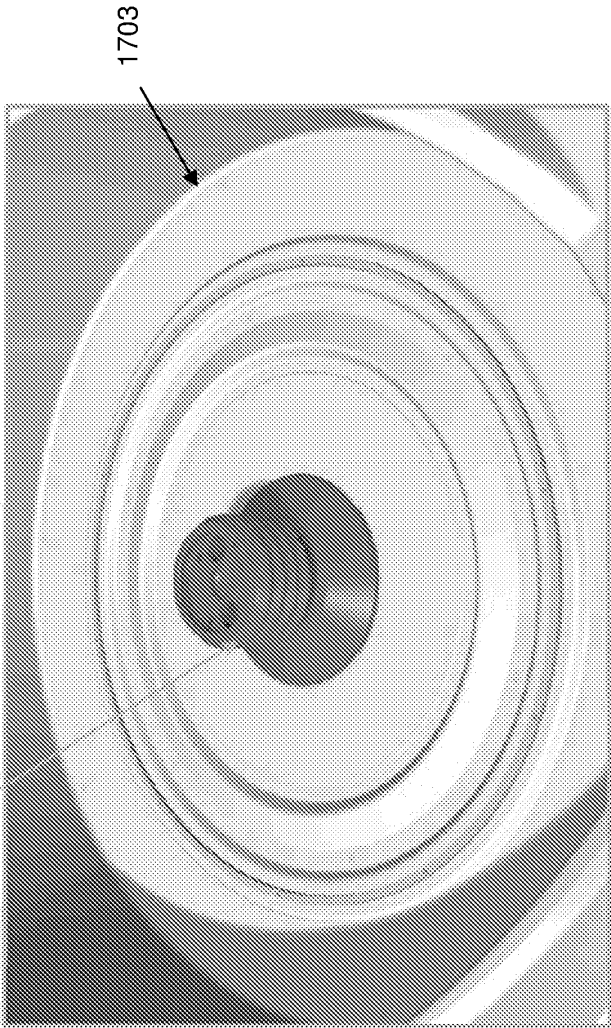


Fig. 23

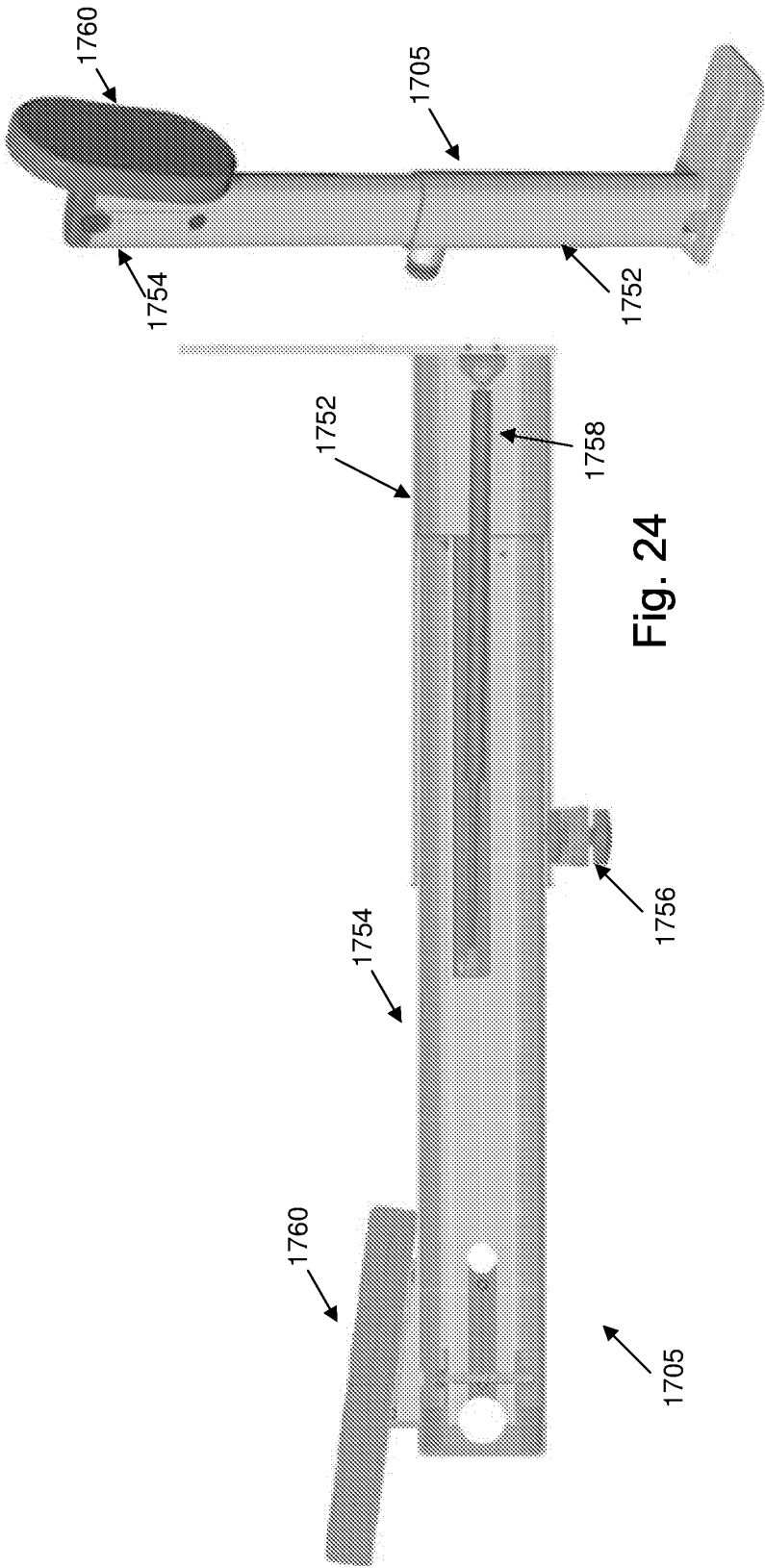


Fig. 24

Fig. 25

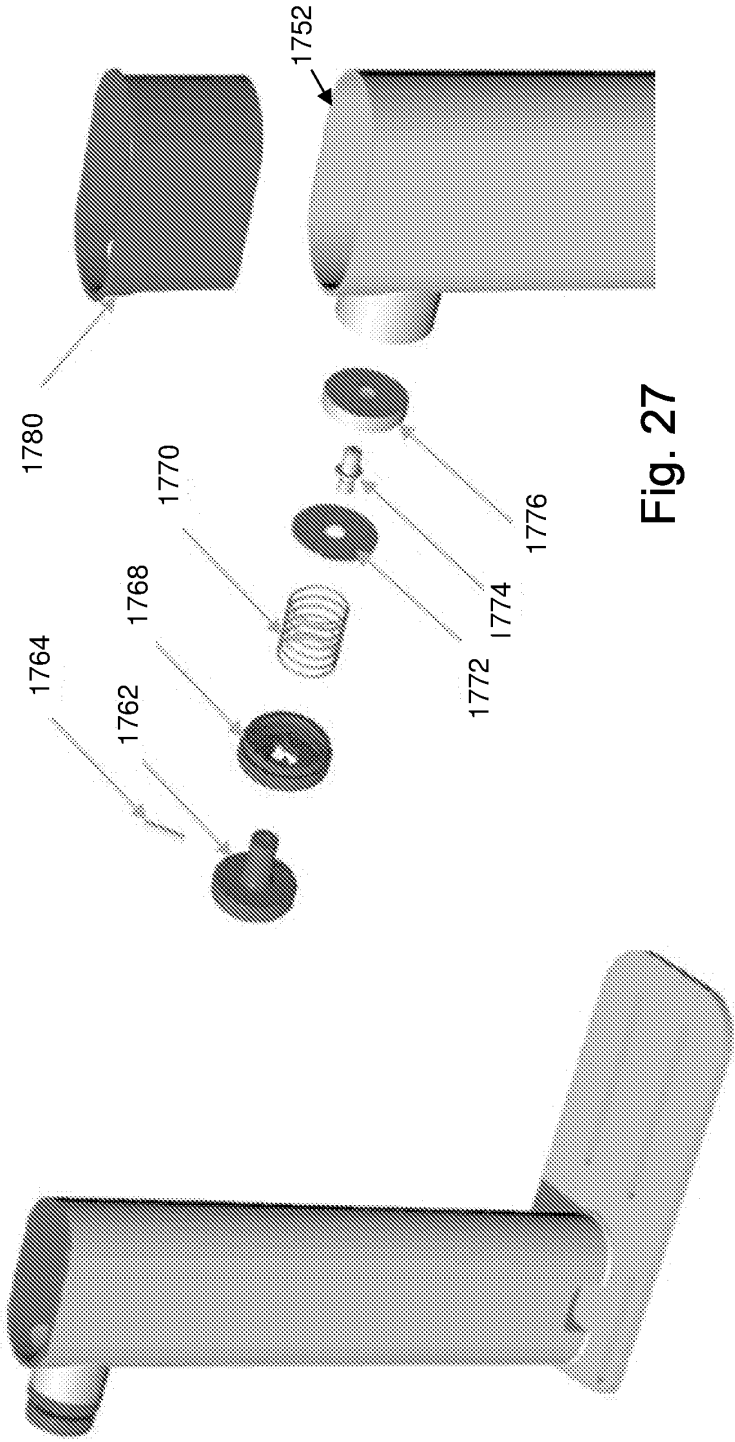


Fig. 27

Fig. 26

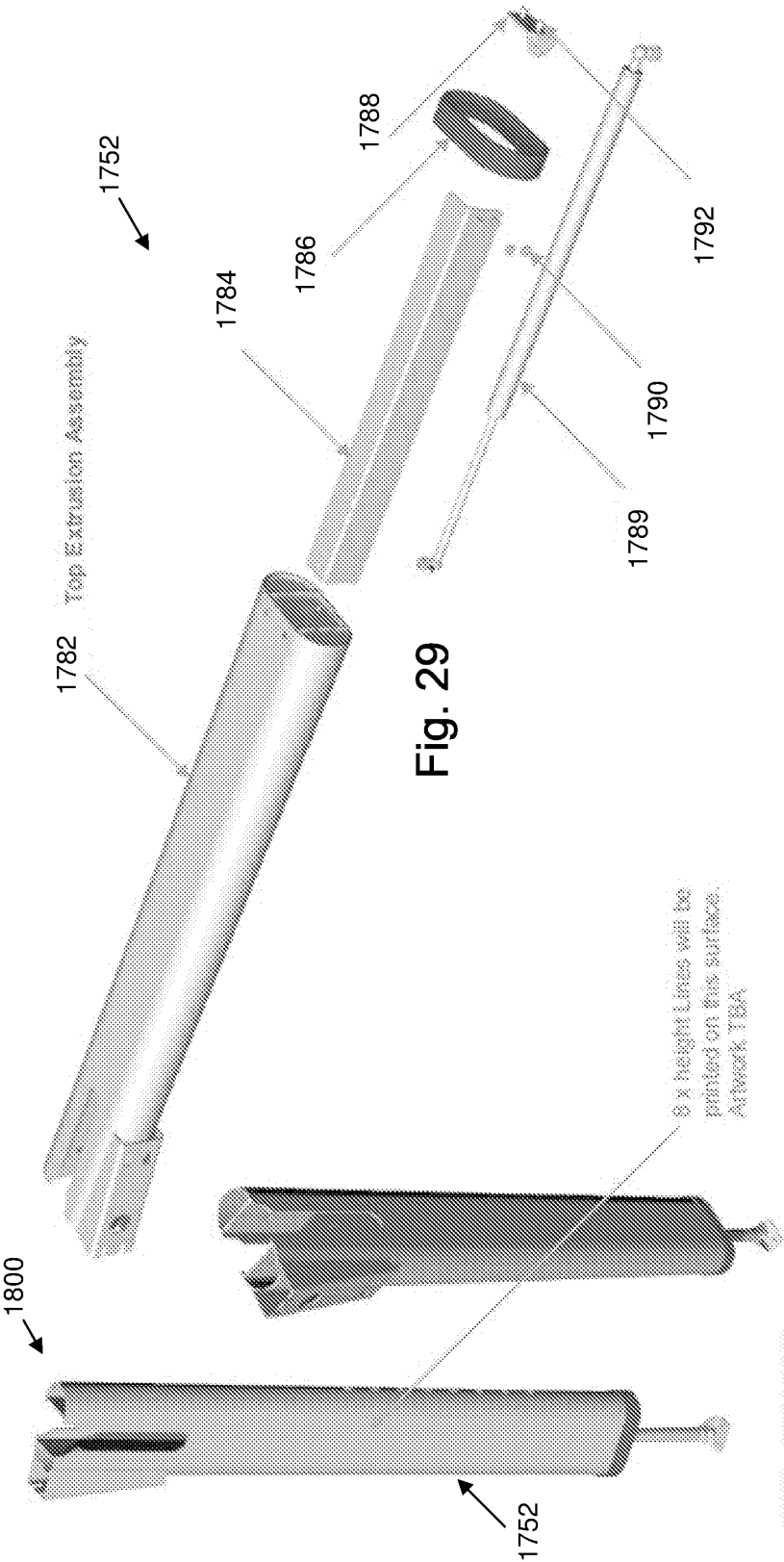


Fig. 28

Fig. 29

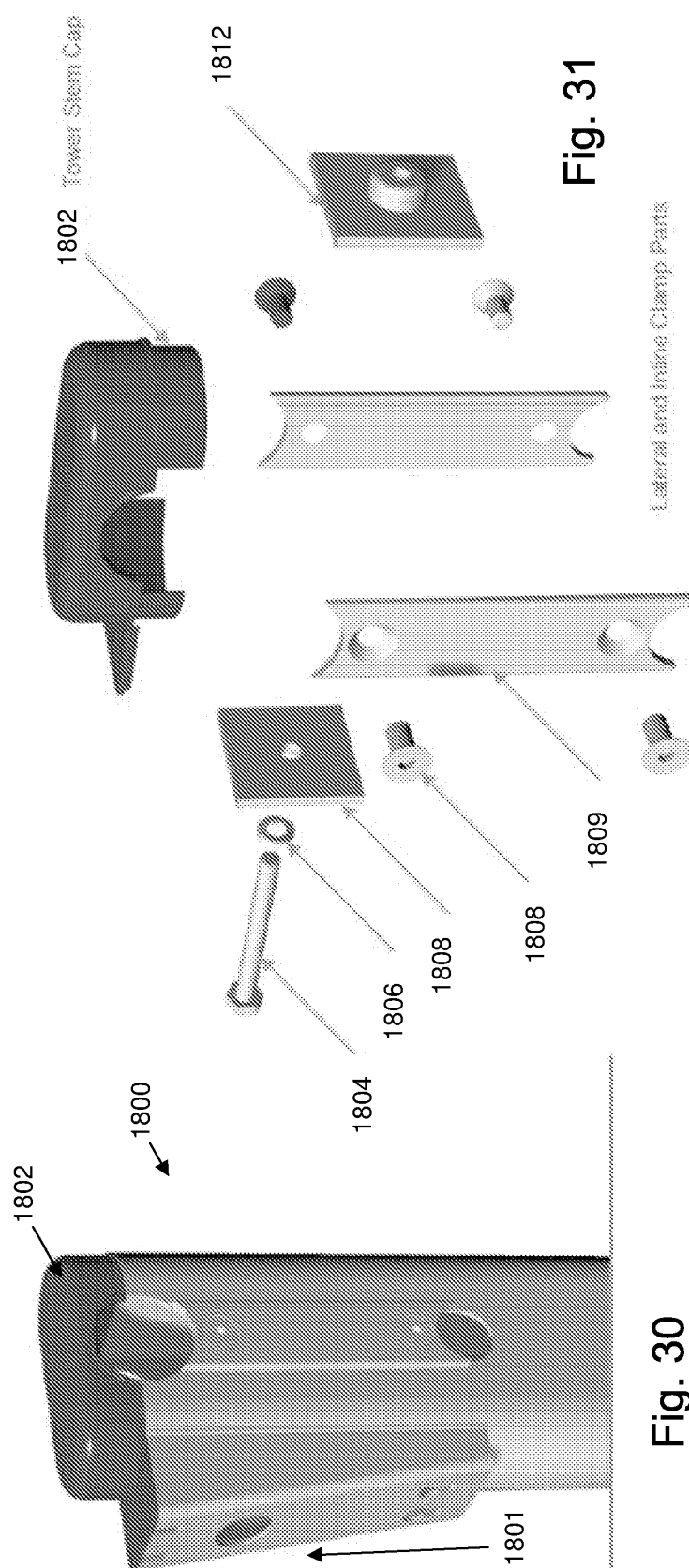


Fig. 31

Layered and In-line Clamp Parts

Fig. 30

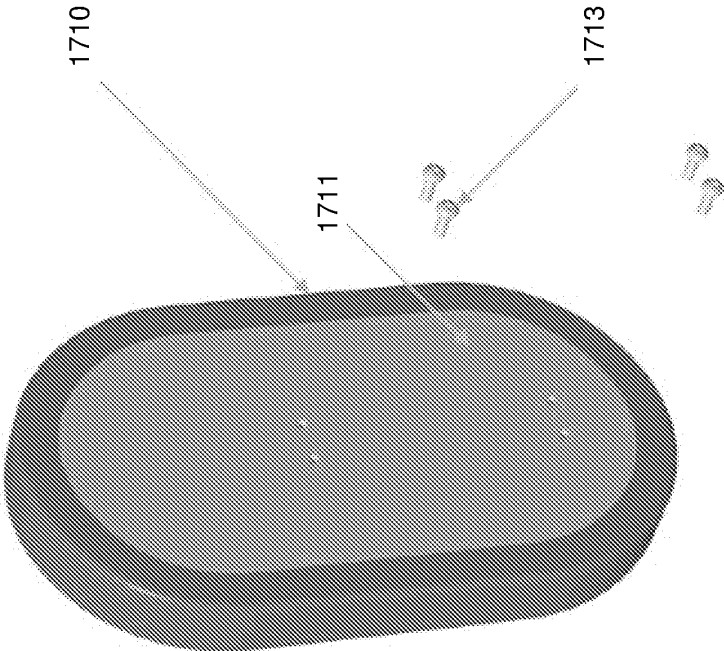


Fig. 32

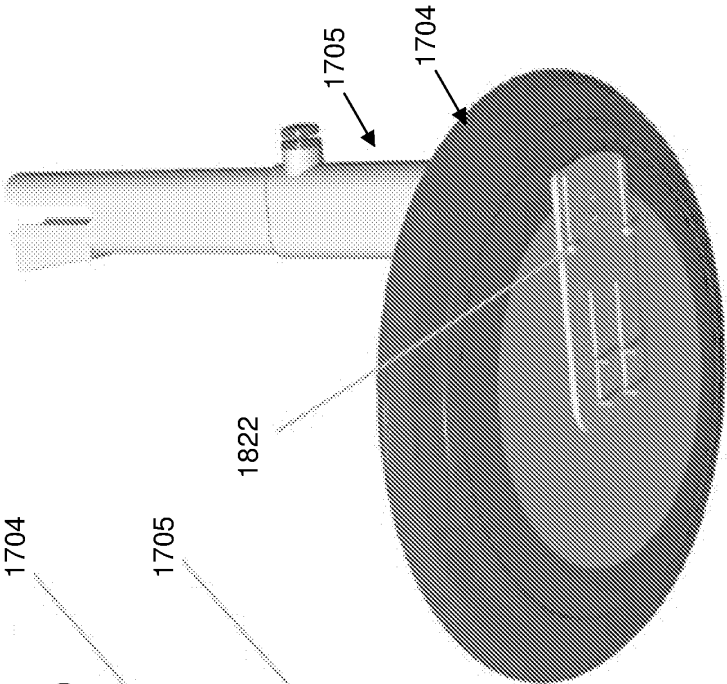


Fig. 34

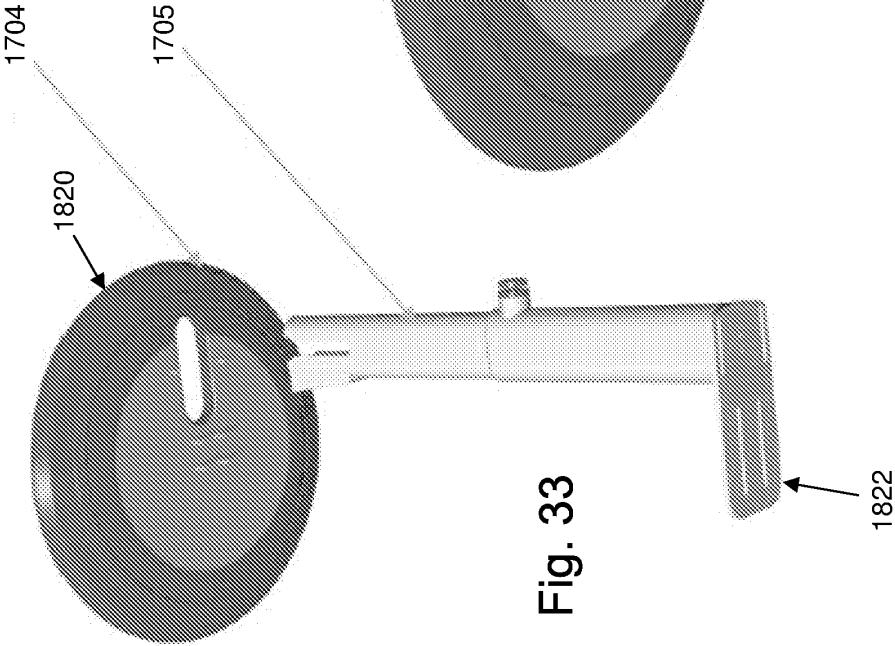


Fig. 33

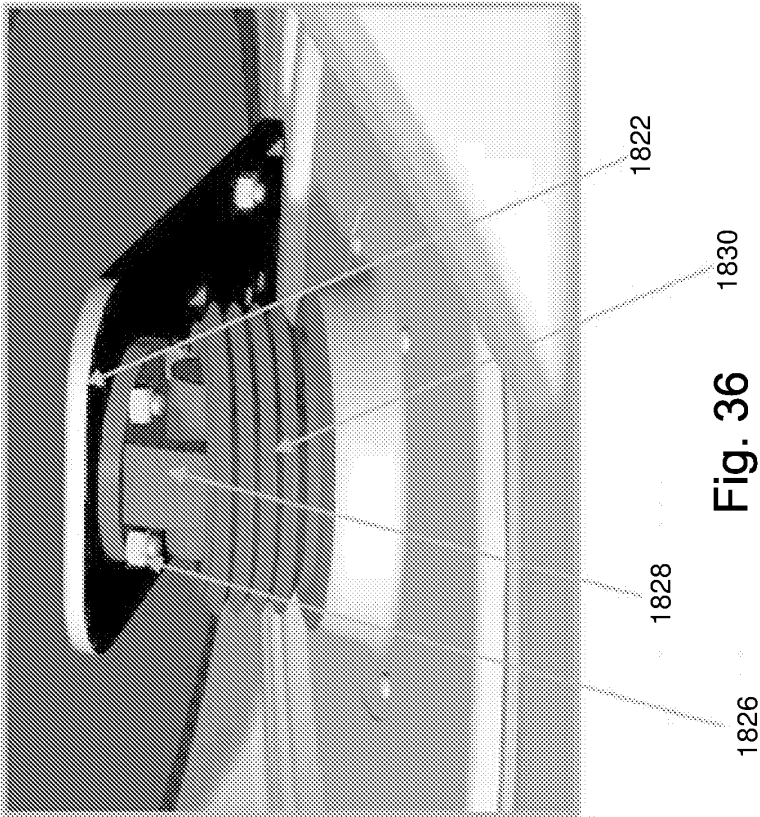


Fig. 35

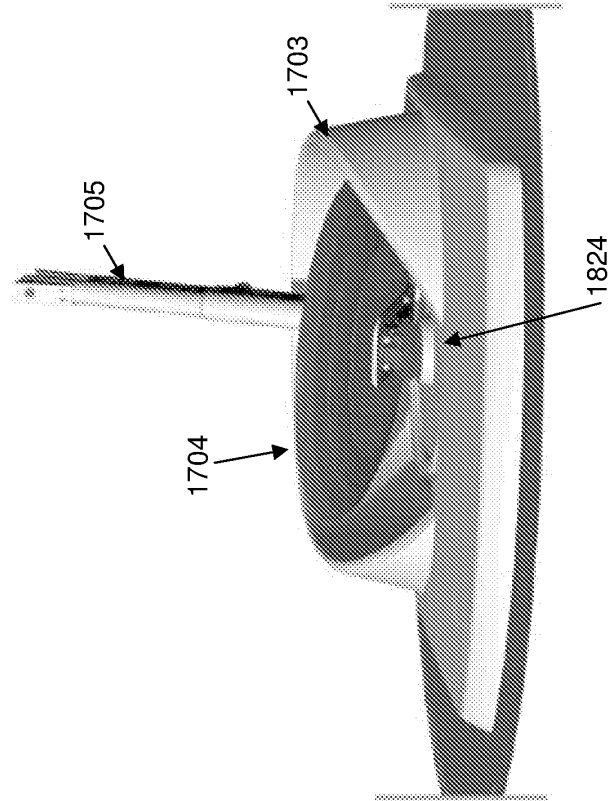
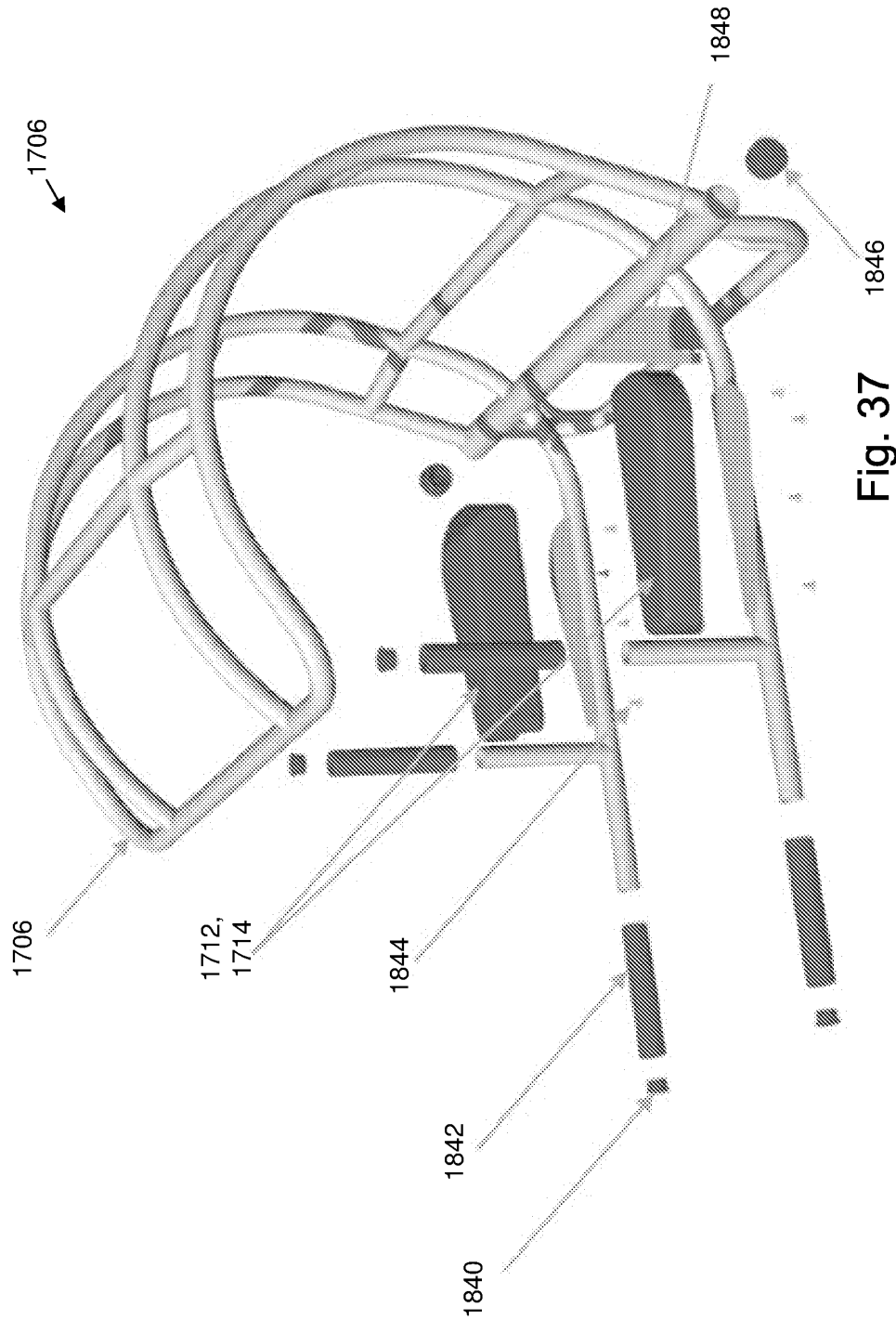


Fig. 36



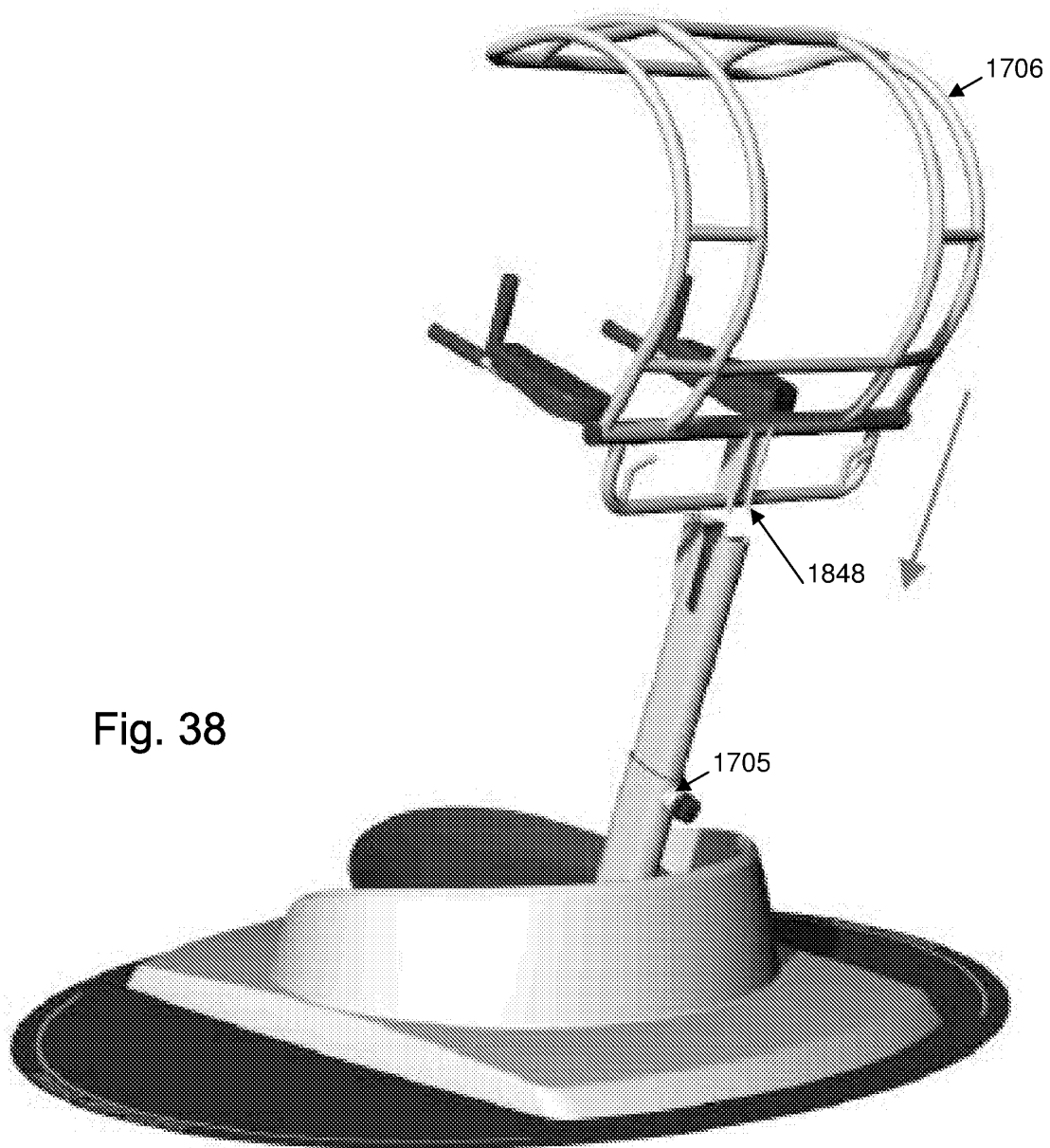
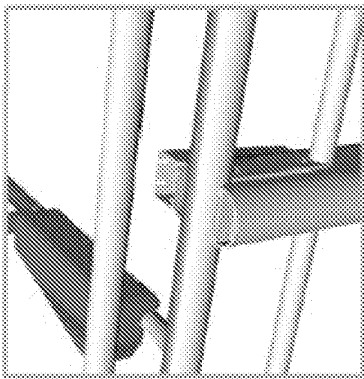


Fig. 38



2. Assemble the Lateral and Inline Clamps joining the Frame to the Stem loosely. Once all are in place, tighten firmly.

Fig. 39

3. Assemble the Back Pad into place. Adjust the bottom two screws so they slide snugly into the their keyhole slots. Firmly tighten the top two screws

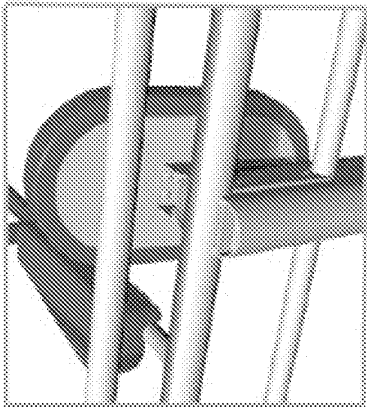


Fig. 40

4. Align and carefully knock the Tower Stem Cap into place

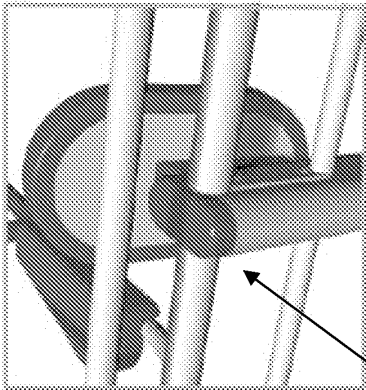
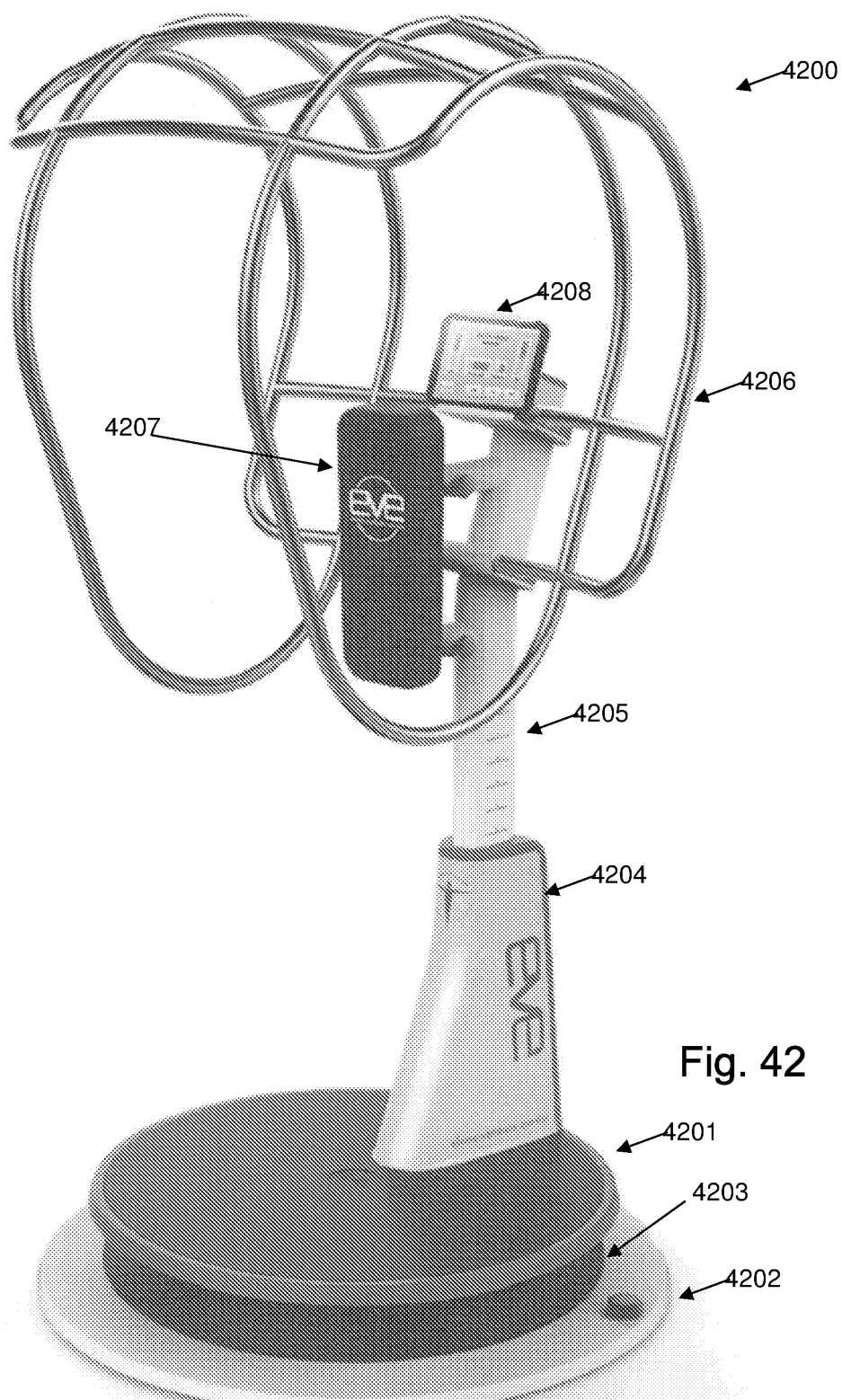


Fig. 41

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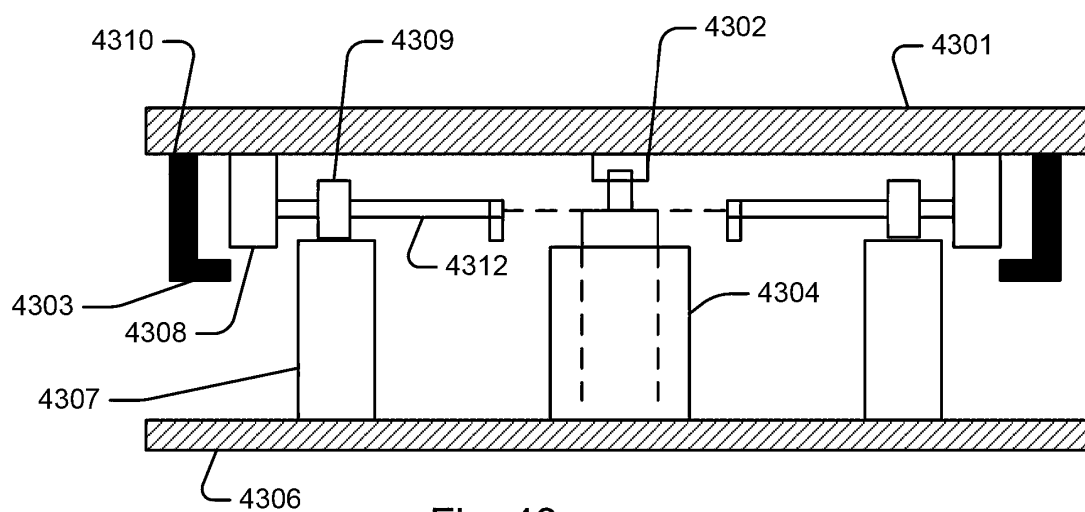


Fig. 43

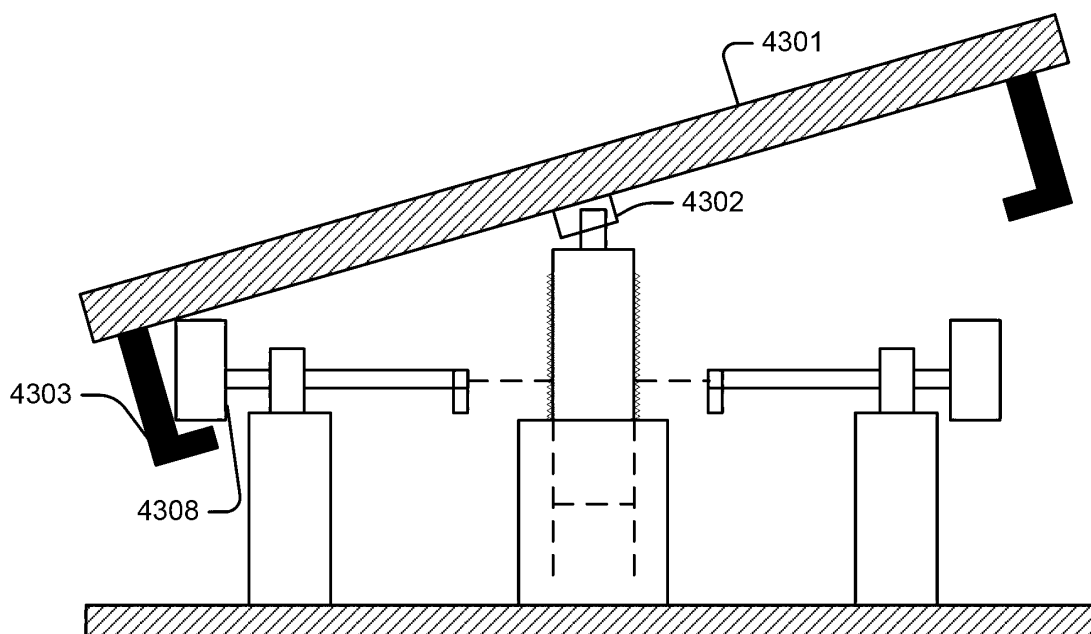
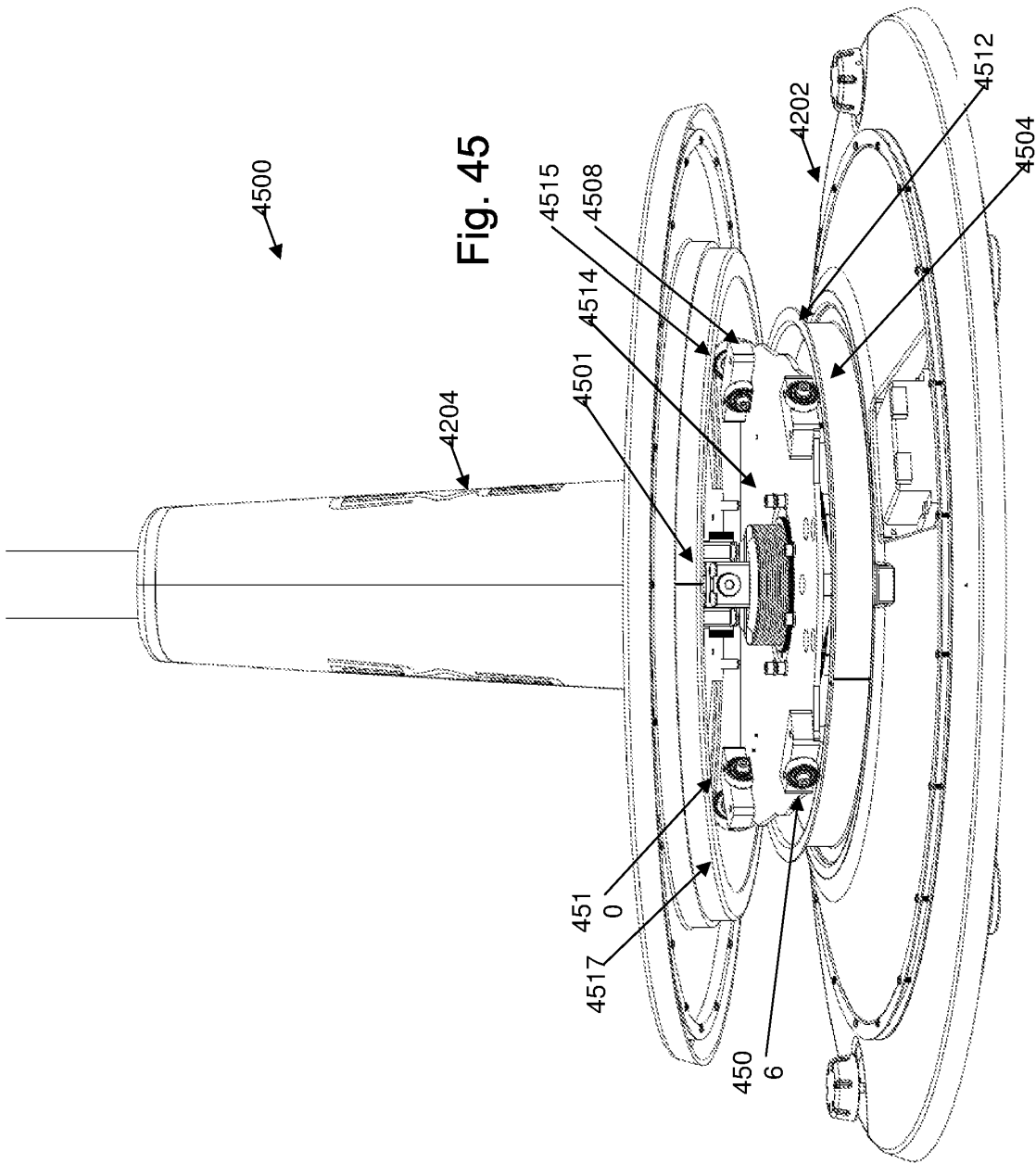


Fig. 44



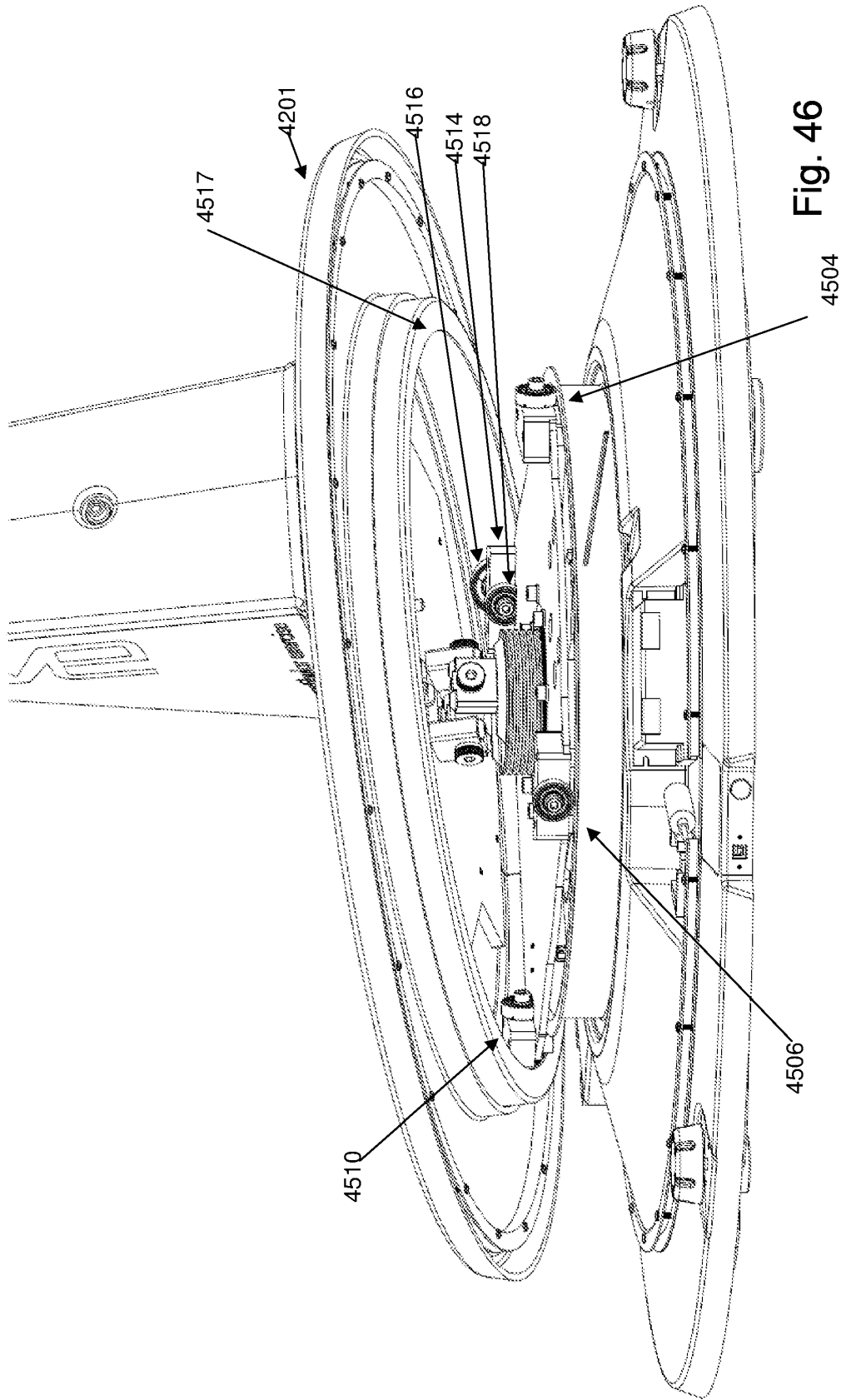


Fig. 46

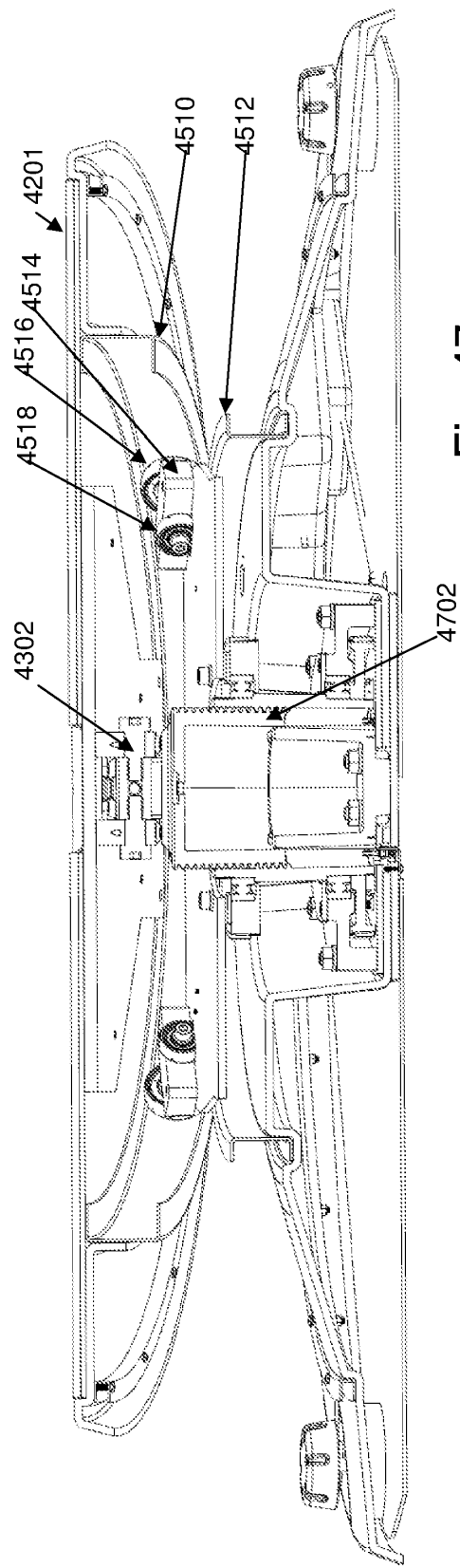


Fig. 47

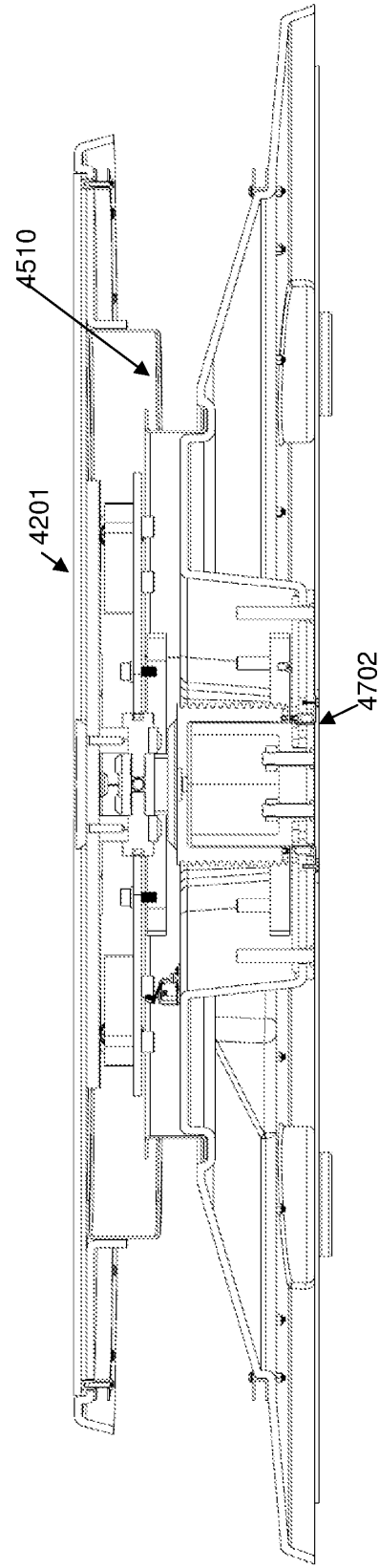


Fig. 48

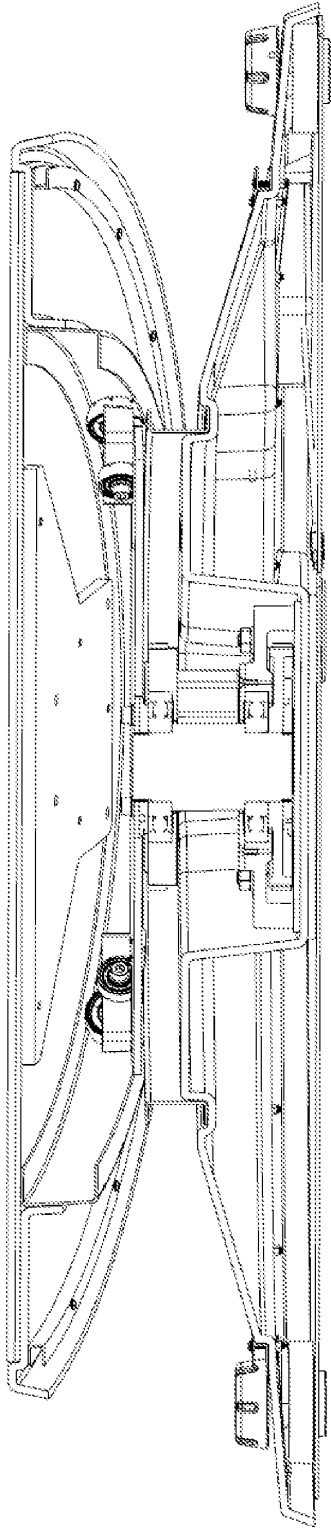


Fig. 49

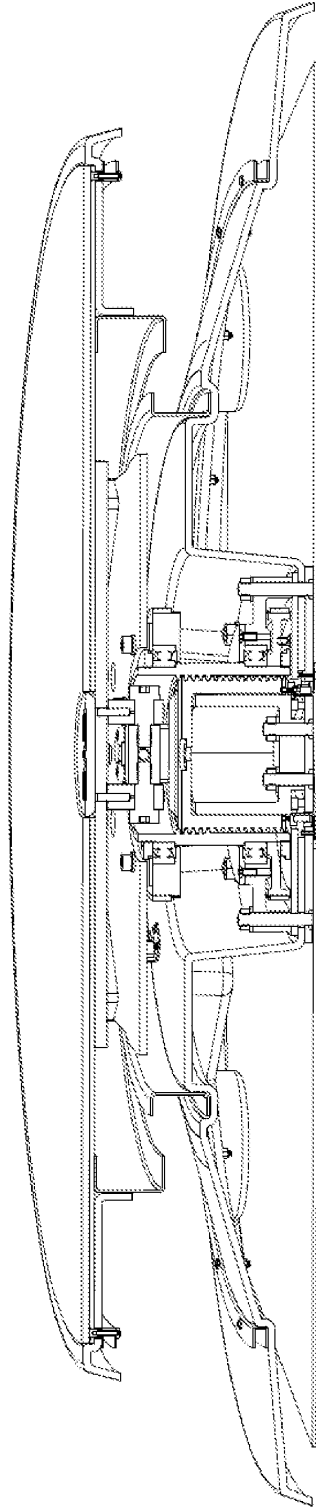


Fig. 50

Fig. 51

