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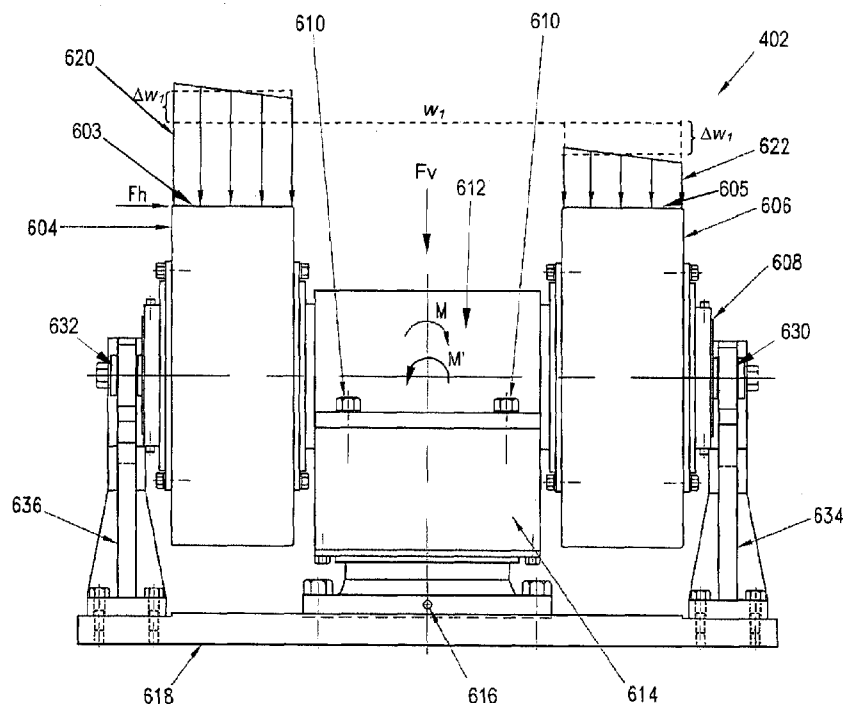
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(54) Title: ROLLER ASSEMBLY



(57) Abstract: A roller assembly for a turret, a turret bearing system for a turret, and a method of manufacture of a roller assembly for a turret. The roller assembly comprises a first and a second roller; an axle on which the first and the second rollers are rotatably mounted; and a biasing mechanism located between the first and the second rollers and supporting the axle.



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