

MOLD CLEANING SHEET
ABSTRACT OF THE DISCLOSURE

The present invention relates to a mold cleaning sheet for cleaning a mold having a cavity which has an opening in a shape of an oval or a quadrangle, in which
5 the mold cleaning sheet includes a sheet-like base material and a plurality of belt-shaped mold cleaning members formed on at least one side of the sheet-like base material, formed from an unvulcanized rubber composition or a thermosetting resin composition, and disposed in a pattern that the plurality of belt-shaped mold cleaning members are aligned in parallel with a clearance on the base material; each of the mold cleaning
10 members is cut into a plurality of blocks in a longitudinal direction of the mold cleaning members at predetermined intervals to form a column including the plurality of blocks; each of the blocks has a length of from 3 mm to 50mm, a clearance between neighboring blocks in the column including the plurality of blocks is 0.1 mm or more and is not larger than a width of the mold cleaning members, a clearance between
15 neighboring mold cleaning members in a direction of the width of the mold cleaning members is not smaller than 1/2 of the width of the mold cleaning members and not larger than the width of the mold cleaning members, and the width of the mold cleaning members is 1 mm or more and not larger than 4/5 of a breadth of the opening of the cavity.

Figure 1