

SPECIFICATION

NOVEL COMPOUND HAVING AFFINITY FOR AMYLOID

5 TECHNICAL FIELD

[0001]

The present invention relates to a compound for use in diagnosis of cerebral degenerative disease. More specifically, the invention relates to a compound useful
10 for amyloid detection at lesion sites in diagnosis of Alzheimer's disease and other diseases with amyloid accumulation.

BACKGROUND ART

[0002]

15 Diseases with the onset of deposition of a fibrous protein called amyloid in various organs or tissues in bodies are generally referred to as amyloidosis. A feature common to amyloidosis is that the fibrous protein called amyloid which is enriched with the β -sheet
20 structure is deposited at various organs systemically or at sites topically so that functional abnormalities are triggered in the organs or tissues.

[0003]

Alzheimer's disease (hereinafter referred to as AD),
25 which is a typical amyloidosis disease, is known as a disease causing dementia. This disease is lethal with progressive deposition of amyloid in brain, and thus is said to be a disease that causes concern in society

compared with other amyloidosis diseases. In recent years, the number of AD patients is rapidly increasing in developed countries with aging societies, thereby causing a social problem.

5 [0004]

From the pathohistological viewpoint, AD is characterized by three pathological findings in brain, namely development of senile plaques, formation of neurofibrillary tangles, and extensive neuronal loss.

10 The senile plaque has a structure mainly composed of amyloid, and is said to appear at the earliest stage of AD onset and thus is pathologically found in brain about 10 or more years before appearance of clinical symptoms.

[0005]

15 AD is diagnosed by carrying out various evaluations of cognitive functions (for example, Hasegawa scale, ADAS-JCog and MMSE) in auxiliary combination with imaging diagnosis such as CT and MRI. However, the method based on such evaluations of cognitive functions is low in
20 diagnostic sensitivity at the early stage of the onset, and is furthermore problematic in that diagnostic results are susceptible to inborn cognitive functions of individuals. At present, it is practically impossible to establish a definite diagnosis of AD while an AD patient
25 is still alive, because the definite diagnosis requires a biopsy of a lesion (Non-Patent Document 1).

[0006]

Meanwhile, a report tells that amyloid constituting

senile plaques is an aggregate of amyloid β protein (hereinafter referred to as A β). Also, numerous reports tell that the A β aggregate forms a β -sheet structure that causes nerve cell toxicity. Based on these findings, the so-called "Amyloid Cascade Hypothesis" is proposed, which suggests that cerebral deposition of A β triggers the downstream phenomena, namely, formation of neurofibrillary tangles and neuronal loss (Non-Patent Document 2).

10 [0007]

Based on these facts, attempts have recently been made to detect AD *in vivo* using a compound having high affinity with amyloid as a marker.

Many of such probes for imaging diagnoses of cerebral amyloid are hydrophobic low-molecular compounds that are high in affinity with amyloid and high in cerebral transferability and are labeled with various radioactive species such as ^{11}C , ^{18}F and ^{123}I . For example, reports tell ^{11}C or radioactive halogen labeled forms of compounds including various thioflavin derivatives such as 6-iodo-2-[4'-(N,N-dimethylamino) phenyl]benzothiazole (hereinafter referred to as TZDM) and 6-hydroxy-2-[4'-(N-methylamino)phenyl]benzothiazole (hereinafter referred to as 6-OH-BTA-1) (Patent Document 1, Non-Patent Document 3); stilbene compounds such as (E)-4-methylamino-4'-hydroxystilbene (hereinafter referred to as SB-13) and (E)-4-dimethylamino-4'-iodostilbene (hereinafter referred to as m-I-SB) (Patent Document 2, Non-Patent Document 4,

Non-Patent Document 5); benzoxazole derivatives such as
6-iodo-2-[4'-(N,N-dimethylamino)phenyl]benzoxazole
(hereinafter referred to as IBOX) and 6-[2-
(fluoro)ethoxy]-2-[2-(2-dimethylaminothiazol-5-
5 yl)ethenyl]benzoxazole (Non-Patent Document 6, Non-Patent
Document 7), DDNP derivatives such as 2-(1-{6-[(2-
fluoroethyl)(methyl)amino]-2-
naphthyl}ethylidene)malononitrile (hereinafter referred
to as FDDNP) (Patent Document 4, Non-Patent Document 8);
10 and imidazopyridine derivatives such as 6-iodo-2-[4'-
(N,N-dimethylamino)phenyl]imidazo[1,2-a]pyridine
(hereinafter referred to as IMPY) (Patent Document 3,
Non-Patent Document 9). Further, some of these probes
for imaging diagnosis have been studied on human imaging
15 and have been reported to show a significant accumulation
in AD patient's brain compared with normal persons (Non-
Patent Document 10, Non-Patent Document 11, Non-Patent
Document 12, Non-Patent Document 13).

[0008]

20 [Patent Document 1] JP-T-2004-506723
[Patent Document 2] JP-T-2005-504055
[Patent Document 3] JP-T-2005-512945
[Patent Document 4] JP-T-2002-523383
[Non-Patent Document 1] J. A. Hardy & G. A. Higgins,
25 "Alzheimer's Disease: The Amyloid Cascade Hypothesis.",
Science, 1992, 256, p.184-185
[Non-Patent Document 2] G. McKhann et al., "Clinical
diagnosis of Alzheimer's disease: Report of the NINCDS-

- ADRDA Work Group under the auspices of Department of Health and Human Services Task Force on Alzheimer's Disease.", *Neurology*, 1984, 34, p.939-944
- [Non-Patent Document 3] Z.-P. Zhuang et al.,
- 5 "Radioiodinated Styrylbenzenes and Thioflavins as Probes for Amyloid Aggregates.", *J. Med. Chem.*, 2001, 44, p.1905-1914
- [Non-Patent Document 4] Masahiro Ono et al., "¹¹C-labeled stilbene derivatives as A β -aggregate-specific PET imaging
- 10 agents for Alzheimer's disease.", *Nuclear Medicine and Biology*, 2003, 30, p.565-571
- [Non-Patent Document 5] H. F. Kung et al., "Novel Stilbenes as Probes for amyloid plaques.", *J. American Chemical Society*, 2001, 123, p.12740-12741
- 15 [Non-Patent Document 6] Zhi-Ping Zhuang et al., "IBOX(2-(4'-dimethylaminophenyl)-6-iodobensoxazole): a ligand for imaging amyloid plaques in the brain.", *Nuclear Medicine and Biology*, 2001, 28, p.887-894
- [Non-Patent Document 7] Furumoto Y et al., "[¹¹C]BF-227:
- 20 A New ¹¹C-Labeled 2-Ethenylbenzoxazole Derivative for Amyloid- β Plaques Imaging.", *European Journal of Nuclear Medicine and Molecular Imaging*, 2005, 32, Sup.1, P759
- [Non-Patent Document 8] Eric D. Agdeppa et al., "2-Dialkylamino-6-Acylmalononitrile Substituted Naphthalenes
- 25 (DDNP Analogs): Novel Diagnostic and Therapeutic Tools in Alzheimer's Disease.", *Molecular Imaging and Biology*, 2003, 5, p.404-417
- [Non-Patent Document 9] Zhi-Ping Zhuang et al.,

- "Structure-Activity Relationship of Imidazo[1,2-a]pyridines as Ligands for Detecting β -Amyloid Plaques in the Brain.", J. Med. Chem, 2003, 46, p.237-243
- [Non-Patent Document 10] W. E. Klunk et al., "Imaging
5 brain amyloid in Alzheimer's disease with Pittsburgh Compound-B.", Ann. Neurol., 2004, 55, p.306-319
- [Non-Patent Document 11] Nicolaas P. L. G. Verhoeff et al., "In-Vivo Imaging of Alzheimer Disease β -Amyloid With [11C]SB-13 PET.", American Journal of Geriatric
10 Psychiatry, 2004, 12, p.584-595
- [Non-Patent Document 12] Hiroyuki Arai et al., "[11C]-BF-227 AND PET to Visualize Amyloid in Alzheimer's Disease Patients", Alzheimer's & Dementia: The Journal of the Alzheimer's Association, 2006, 2, Sup. 1, S312
- 15 [Non-Patent Document 13] Christopher M. Clark et al., "Imaging Amyloid with I123 IMPY SPECT", Alzheimer's & Dementia: The Journal of the Alzheimer's Association, 2006, 2, Sup. 1, S342

DISCLOSURE OF THE INVENTION

20 PROBLEMS TO BE SOLVED BY THE INVENTION

[0009]

As described above, various compounds are disclosed as probes for imaging diagnosis for amyloid, and researched for clinical application.

- 25 Experiments in normal mice show that [^{125}I]-labeled TZDM, IBOX and m-I-SB are all transferred into brain 2 minutes after administration. However, these compounds are insufficient in clearance from normal tissues, and

tend to accumulate gradually in brain as time passes after administration (JP-T-2005-512945; Zhi-Ping Zhuang et al., Nuclear Medicine and Biology, 2001, 28, p.887-894; H. F. Kung et al., J. Am. Chem. Soc., 2001, 123, p.12740-12741). When the clearance from normal tissues is insufficient, a problem arises in that sufficient contrast cannot be obtained at amyloid accumulation sites. [¹¹C]-labeled SB-13 shows a clearance from normal tissues in experiments in rats, however, it cannot be said that the clearance is sufficiently fast (Masahiro Ono et al., Nuclear Medicine and Biology, 2003, 30, p.565-571).

[0010]

Meanwhile, it is revealed that compounds having an imidazopyridine skeleton such as IMPY have a property of transferring to brain and accumulating at amyloid after administration, and also have an excellent property of rapid clearance from normal tissues unlike the above-described compounds, as a result of experiments using [¹²⁵I]-labeled compounds. However, IMPY is a compound positive in reverse mutation test. In order to use this compound as a probe for imaging diagnosis, sufficient care must be taken about dosage and administration manner. (International Publication WO03/106439 pamphlet)

FDDNP is also reported to be positive in reverse mutation test. (International Publication WO03/106439 pamphlet)

[0011]

A preferable probe targeting amyloid for imaging

diagnosis would be a compound that is excellent in affinity with amyloid and sufficiently rapid in clearance from normal tissues like IMPY but is suppressed in toxicity such as mutagenicity. However, no compound with
5 such properties has been disclosed.

Furthermore, in accordance with results of our studies (refers to Comparative Example II-6 described later), it has been confirmed that IMPY accumulates unspecifically on white matter or other sites where
10 amyloid is not deposited. As an AD diagnostic agent, a compound must be used which is suppressed in unspecific accumulation on sites other than amyloid deposition, but such a compound has not been disclosed.

[0012]

15 The present invention has been made under such circumstances where various compounds as probes targeting amyloid for imaging diagnosis have been disclosed but there has been no compound which is confirmed to have a clinically tolerable property, and aims at providing a
20 compound that has affinity with amyloid, exhibits sufficiently rapid clearance from normal tissues and further is suppressed in toxicity such as mutagenicity.

MEANS FOR SOLVING THE PROBLEMS

[0013]

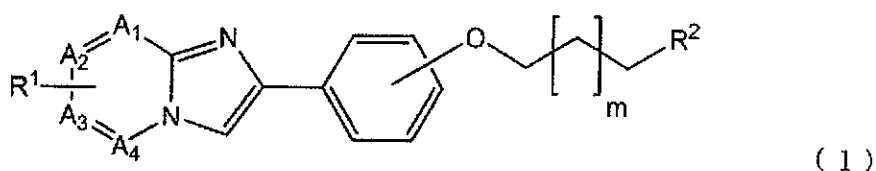
25 The inventors have found that a group of compounds satisfying the above-described requirements can be obtained from a compound with an imidazopyridine-phenyl skeleton or a skeleton similar thereto whose phenyl group

has a carbon atom to which an oxygen atom is attached,
and thus have completed the present invention.

[0014]

Specifically, according to one aspect of the present
5 invention, a compound represented by the following
formula (1):

[0015]



or a salt thereof, and a low-toxic diagnostic agent for
10 Alzheimer's disease comprising a compound represented by
the above formula (1) or a salt thereof are provided.

[0016]

In the formula (1), R¹ and R² are halogen
substituents, and at least either of them is a
15 radioactive halogen substituent. Various elements can be
used as the halogen, and fluorine, bromine or iodine can
be preferably used. As the radioactive halogen, can be
used various elements, preferably a halogen selected from
¹⁸F, ⁷⁶Br, ¹²³I, ¹²⁴I, ¹²⁵I or ¹³¹I, and more preferably a
20 halogen selected from ¹⁸F, ¹²³I or ¹²⁵I.

[0017]

A₁, A₂, A₃ and A₄ independently represent a carbon or
nitrogen, and it is necessary that at least one of these
represents a carbon. Preferably, 3 or more of A₁, A₂, A₃

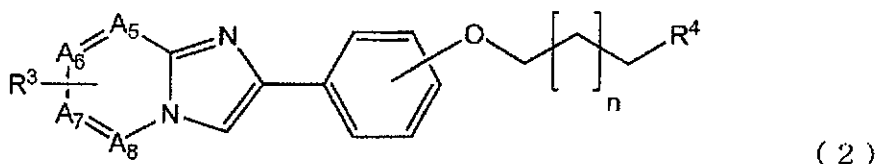
and A₄ represent carbons, and more preferably, all of them represent carbons. In the formula (1), R¹ binds to a carbon represented by A₁, A₂, A₃ or A₄.

In addition, m is an integer of 0 to 2. A binding site for R¹ is preferably a carbon represented by A₃, that is, a carbon at 6-position.

[0018]

According to another aspect of the present invention, a compound represented by the following formula (2):

10 [0019]



[0020]

or a salt thereof is provided.

[0021]

15 In the formula (2), R³ is a group selected from the group consisting of a non-radioactive halogen substituent, nitro substituent, trialkylstannyl substituent having alkyl chains with 1 to 4 carbon atoms and triphenylstannyl substituent. As the trialkylstannyl substituent, various substituents can be used, and
20 trimethylstannyl substituent and tributylstannyl substituent are preferably used.

[0022]

R⁴ is a group selected from the group consisting of a

non-radioactive halogen substituent, methanesulfonyloxy substituent, trifluoromethanesulfonyloxy substituent and aromatic sulfonyloxy substituent. As an aromatic sulfonyloxy substituent, toluenesulfonic acid, 5 nitrobenzenesulfonic acid and benzenesulfonic acid can be preferably used.

[0023]

As a non-radioactive halogen substituent of R^3 and R^4 , various halogens can be used, but preferably a halogen 10 capable of being a target of nucleophilic substitution reactions using a radioactive fluorine or a halogen capable of being a target of isotope exchange reactions with a radioactive iodine can be used, and more preferably chlorine, iodine or bromine can be used. At 15 least one of R^3 and R^4 is preferably the non-radioactive halogen substituent.

[0024]

A_5 , A_6 , A_7 and A_8 independently represent a carbon or nitrogen, and it is necessary that at least one of these 20 represents a carbon. Preferably, 3 or more of A_5 , A_6 , A_7 and A_8 represent carbons, and more preferably, all of them represent carbons. In the formula (2), R^3 binds to a carbon represented by A_5 , A_6 , A_7 or A_8 .

In addition, n is an integer of 0 to 2.

25 [0025]

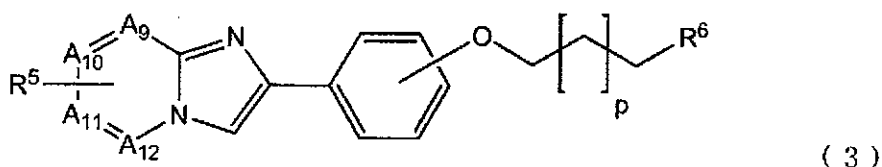
Further, according to the present invention, there is provided a compound with an imidazopyridine-phenyl skeleton in which a carbon atom at 4'-position of the

phenyl group is bonded via an oxygen atom to an alkyl chain which is substituted or non-substituted at the terminal thereof. A binding site for R³ is preferably a carbon represented by A₇, that is, a carbon at 6-position.

5 [0026]

Specifically, according to still another aspect of the present invention, there are provided a compound represented by the following formula (3):

[0027]



10

or a salt thereof, and a low-toxic diagnostic agent for Alzheimer's disease comprising a compound represented by the above formula (3) or a salt thereof. Specifically, a compound represented by the above formula (3) or a salt

15 thereof provides a low-toxic and highly-specific diagnostic agent for Alzheimer's disease. A low-toxic and highly-specific diagnostic agent for Alzheimer's disease here refers to a diagnostic agent which has a property of accumulating at amyloid and hardly
20 accumulating at other sites or rapidly clearing other sites even if it accumulates there, and thus shows high specificity of amyloid imaging in a certain period of time after administration.

[0028]

In the formula (3), R^5 is a radioactive halogen substituent. As R^5 , can be used various radioactive halogens, preferably a radioactive halogen selected from the group consisting of ^{18}F , ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I ,
5 and more preferably ^{18}F or ^{123}I .

R^6 is a group selected from the group consisting of hydrogen, hydroxyl group, methoxy group, carboxyl group, amino group, N-methylamino group, N,N-dimethylamino group and cyano group. R^6 is preferably hydrogen, hydroxyl
10 group, carboxyl group or amino group, more preferably hydrogen or hydroxyl group, and particularly preferably hydroxyl group.

[0029]

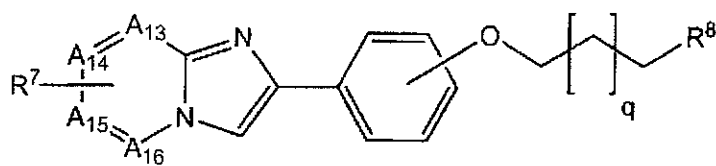
A_9 , A_{10} , A_{11} and A_{12} independently represent a carbon
15 or nitrogen, and it is necessary that at least one of these represents a carbon. Preferably, 3 or more of A_9 , A_{10} , A_{11} and A_{12} represent carbons, and more preferably, all of them represent carbons. In the formula (3), R^5 binds to a carbon represented by A_9 , A_{10} , A_{11} or A_{12} . In
20 addition, a binding site for R^5 is preferably a carbon represented by A_{11} , that is, a carbon at 6-position.

Further, p is an integer of 0 to 2.

[0030]

According to further still another aspect of the
25 present invention, a compound represented by the following formula (4):

[0031]



(4)

[0032]

or a salt thereof is provided.

[0033]

5 In the formula (4), R⁷ is a group selected from the group consisting of a non-radioactive halogen substituent, nitro substituent, trialkylammonium group having alkyl chains with 1 to 4 carbon atoms, trialkylstannyl substituent having alkyl chains with 1 to 4 carbon atoms
10 and triphenylstannyl group. As a non-radioactive halogen substituent, a halogen capable of being a target of nucleophilic substitution reactions using a radioactive fluorine or a halogen capable of being a target of isotope exchange reactions with a radioactive iodine can
15 be used, and preferably chlorine, iodine or bromine can be used. As a trialkylstannyl substituent, various substituents can be used, and trimethylstannyl substituent and tributylstannyl substituent are preferably used.

20 [0034]

R⁸ is a group selected from the group consisting of hydrogen, hydroxyl group, methoxy group, carboxyl group, amino group, N-methylamino group, N,N-dimethylamino group and cyano group. R⁸ is preferably hydrogen, hydroxyl

group, carboxyl group or amino group, more preferably hydrogen or hydroxyl group, and particularly preferably hydroxyl group.

[0035]

5 A_{13} , A_{14} , A_{15} and A_{16} independently represent a carbon or nitrogen, and it is necessary that at least one of these represents a carbon. Preferably, 3 or more of A_{13} , A_{14} , A_{15} and A_{16} represent carbons, and more preferably, all of them represent carbons. In the formula (4), R^7
10 binds to a carbon represented by A_{13} , A_{14} , A_{15} or A_{16} . In addition, the binding site for R^7 is preferably a carbon represented by A_{15} , that is, a carbon at 6-position.

Further, q is an integer of 0 to 2.

EFFECTS OF THE INVENTION

15 [0036]

The present invention provides a compound that has affinity with amyloid and is sufficiently fast in clearance from normal tissues and suppressed in toxicity such as mutagenicity as well as a diagnostic agent for
20 Alzheimer's disease with low toxicity, and further provides a compound that has high affinity with amyloid and is excellent in amyloid imaging in a living body as well as a diagnostic agent for Alzheimer's Disease high in specificity.

25 BEST MODE FOR CARRYING OUT THE INVENTION

[0037]

I. A method for synthesis of a compound of the above formula (1) or (2)

(A method for synthesis of a precursor compound for a radioactive halogen-labeled compound)

Hereinafter, a method for synthesis of a precursor compound for a radioactive halogen-labeled compound

5 according to an embodiment of the present invention will be described, taking the case of 6-tributylstannyl-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine.

[0038]

First, 4'-hydroxyacetophenone is allowed to react
10 with cupric bromide to prepare 2-bromo-4'-hydroxyacetophenone (Fig. 1-1, Step 1). In this instance, the reaction can be conducted in accordance with ordinary methods, for example, the method described in a literature, King, L. Carroll and Ostrum, G. Kenneth,
15 Journal of Organic Chemistry, 1964, 29(12), p.3459-3461.

[0039]

Then, 2-bromo-4'-hydroxyacetophenone as prepared above is allowed to react with 2-amino-5-bromopyridine to prepare 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-
20 a]pyridine (Fig. 1-1, Step 2). This step can be done according to the following procedure.

[0040]

First, 2-bromo-4'-hydroxyacetophenone and 2-amino-5-bromopyridine are dissolved in an inactive solvent such
25 as acetonitrile, and are allowed to react with each other at a reflux temperature for 2 to 6 hours to produce 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine hydrobromide salt as white precipitates. The solvent

used in this instance may be acetonitrile or another solvent that is usually employed in a similar reaction, for example, methanol and acetone. The reaction temperature may be a temperature allowing refluxing, for example, 90°C when the solvent is acetonitrile. The amount of the solvent to be used may be an amount sufficient to effect the reaction, however, it should be noted that if the solvent is too much, it will become difficult to obtain precipitates of reaction products. For example, when 2-bromo-4'-hydroxyacetophenone in an amount corresponding to 10 mmol is used for the reaction, the amount of a solvent to be used can be about 40 to 50 mL.

[0041]

Next, the reaction solution is filtered to recover the precipitates. The white precipitates are suspended in a mixed solution of methanol/water (1:1). Then, an aqueous saturated solutions of sodium hydrogencarbonate is added thereto in a very excessive amount relative to the suspended precipitates to release 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine as precipitates. The newly generated precipitates are filtered to recover 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine as the target compound in this step (Fig. 1-1, Step 2). The amount of the mixed solution of water/methanol is not specifically limited as long as it is sufficient to effect the reaction. However, it should be noted that if the amount of the mixed solution is too much,

precipitation of products will be hindered. For example, when 2-bromo-4'-hydroxyacetophenone in an amount corresponding to 10 mmol is used, the mixed solution of water/methanol may be used in an amount of about 40 to 5 100 mL. The amount of sodium hydrogencarbonate is not specifically limited as long as it is very excessive relative to the above-described precipitates as reaction substrates. For example, when the reaction is effected under the above-described conditions, the amount of an 10 aqueous saturated solution of sodium hydrogencarbonate to be added to the reaction solution can be about 25mL.

[0042]

Then, the 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-
a]pyridine prepared above is sufficiently dried,
15 dissolved in N,N-dimethylformamide, and potassium carbonate and 3-bromo-1-fluoropropane were added thereto. The reaction solution is stirred at room temperature for overnight to obtain 6-bromo-2-[4'-(3"-
fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-1,
20 Step 3). The amount of potassium carbonate to be used may be an amount that can neutralize hydrobromic acid generated from 3-bromo-1-fluoropropane during the reaction, and is typically about double the other reactant 3-bromo-1-fluoropropane in molar ratio. The 3-
25 bromo-1-fluoropropane can be used in an excessive amount relative to the reaction substrate, and is typically about 1.5 times the reaction substrate 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine in molar ratio.

[0043]

The obtained 6-bromo-2-[4'-(3"-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine was dissolved in dioxane, and after triethylamine is added,
5 bis(tributyltin) and a catalytic amount of tetrakis-triphenylphosphine palladium are added. This reaction mixture is heated at about 90°C and reacted for about 24 hours, and then a solvent is distilled off and a chromatographic purification is performed to obtain 6-
10 tributylstannyl-2-[4'-(3"-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine as the target compound (Fig. 1-1, Step 4). The amount of bis(tributyltin) to be used in this instance may be an amount satisfying a condition where it is excessive
15 relative to the reaction substrate, specifically, it is about 1.5 times in molar ratio relative to the reaction substrate 6-bromo-2-[4'-(3"-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine.

[0044]

20 When a compound with a substituent at the 6-position being a trialkylstannyl substituent other than tributylstannyl substituent is obtained, various bis(trialkyltin)s that fit purposes can be used instead of bis(tributyltin) in Step 4. For example, when a
25 compound having a trimethylstannyl substituent as a substituent at the 6-position is synthesized, a reaction similar to the above can be performed in Step 4 using bis(trimethyltin).

[0045]

A compound with an imidazopyridine ring in which the binding site for the functional group is a carbon atom other than the carbon at 6-position can be obtained by
5 using a compound with a pyridine ring to which bromine is bonded at a different site instead of 2-amino-5-bromopyridine used in Step 2. For example, when a binding site for the functional group is the carbon at 8-position in the imidazopyridine ring, 2-amino-3-
10 bromopyridine may be used instead of 2-amino-5-bromopyridine in Step 2.

[0046]

Further, a precursor compound with a radioactive halogen labeled site being an alkoxyphenyl substituent
15 attached to a carbon atom at 2-position of the imidazopyridine ring can be obtained by using 3-bromo-1-propanol instead of 3-bromo-1-fluoropropane, and reacting a resulting compound with p-toluenesulfonylchloride or the like. For example, 6-bromo-2-[4'-(3"-p-
20 toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine can be synthesized by the following procedure.

[0047]

First, 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine prepared above is dissolved in N,N-
25 dimethylformamide, and the solution is supplemented with potassium carbonate and 3-bromo-1-propanol and stirred at room temperature for overnight to obtain 6-bromo-2-[4'-(3"-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine. This

is dissolved in pyridine, supplemented with p-toluenesulfonylchloride under an ice bath and then reacted at room temperature to obtain 6-bromo-2-[4'-(3''-p-toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine
5 as a target compound. The amount of the p-toluenesulfonylchloride to be used in this instance may be excessive relative to the reaction substrate, and is typically about double the reaction substrate 6-bromo-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine in
10 molar ratio.

[0048]

A compound in which the alkoxy substituent bound to the phenyl group that is bound to the 2-position of the imidazopyridine ring is bound to another position than
15 the 4'-position, for example, 6-tributylstannyl-2-[3'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine which has a fluoropropoxy group at 3'-position, can be synthesized in accordance with the same reaction as above except using 3'-hydroxyacetophenone as a reactant instead of 4'-
20 hydroxyacetophenone in Step 1.

[0049]

(A method for synthesis of a radioactive halogen-labeled compound)

Next, a method for production of a radioactive
25 halogen-labeled compound according to another aspect of the present invention will be described, taking the case of 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine.

[0050]

For the production of 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine, a [¹²³I]sodium iodide solution to be served for labeling
5 is first obtained. A [¹²³I]radioactive iodine can be obtained by, for example, a known method in which a xenon gas is used as a target and exposed to proton bombardment. This [¹²³I]radioactive iodine is made into [¹²³I]sodium iodide solution by using known methods, and used for the
10 labeling.

[0051]

Then, the labeling precursor 6-tributylstannyl-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine is dissolved in an inert organic solvent, and a solution of
15 the [¹²³I]iodo bulk dissolved in water, an acid and an oxidizing agent are added thereto and allowed to react to obtain 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine as a target compound. As the inert organic solvent dissolving the precursor
20 compound, various solvents having no reactivity with the labeling precursor and [¹²³I]iodo bulk can be used, and preferably methanol can be used.

[0052]

As the acid, may be used various ones, and
25 preferably hydrochloric acid.

The oxidizing agent is not particularly limited as long as it can effect the oxidation of iodine in the reaction solution, and is preferably hydrogen peroxide or

peracetic acid. The amount of the oxidizing agent to be added may be an amount sufficient to oxidize iodine in the reaction solution.

[0053]

5 A compound labeled with a radioactive halogen other than iodine can be synthesized by labeling a labeling precursor that fits a purpose of synthesis with a radioactive halogen that fits the purpose. For example, in order to synthesize 2-[4'-(3''-

10 [¹⁸F]fluoropropoxy)phenyl]-6-bromoimidazo[1,2-a]pyridine, the labeling precursor 6-bromo-2-[4'-(3''-p-toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine can be reacted with [¹⁸F]fluoride ion in the presence of a phase transfer catalyst and potassium carbonate.

15 [0054]

II. A method for synthesis of a compound of the above formula (3) or (4)

(A method for synthesis of a precursor compound for a radioactive halogen-labeled compound)

20 Hereinafter, a method for synthesis of a precursor compound for a radioactive halogen-labeled compound according to an embodiment of the present invention will be described, taking the case of 6-tributylstannyl-2-[4'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine.

25 [0055]

For the production of 6-tributylstannyl-2-[4'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine, first, 4'-hydroxyacetophenone is allowed to react with cupric

bromide to prepare 2-bromo-4'-hydroxyacetophenone (Fig. 2-1, Step 1). In this instance, the reaction can be conducted in accordance with ordinary methods, for example, the method described in a literature, King, L. Carroll and Ostrum, G. Kenneth, Journal of Organic Chemistry, 1964, 29(12), p.3459-3461.

[0056]

Then, 2-bromo-4'-hydroxyacetophenone as prepared above is allowed to react with 2-amino-5-iodopyridine to prepare 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 2-1, Step 2). This step can be done according to the following procedure.

[0057]

First, 2-bromo-4'-hydroxyacetophenone and 2-amino-5-iodopyridine are dissolved in an inactive solvent such as acetonitrile, and are allowed to react with each other at a reflux temperature for 2 to 6 hours to produce 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine hydrobromide salt as white precipitates. The solvent used in this instance may be acetonitrile or another solvent that is usually employed in a similar reaction, for example, methanol and acetone. The reaction temperature may be a temperature allowing refluxing, for example, 110°C when the solvent is acetonitrile. The amount of the solvent to be used may be an amount sufficient to effect the reaction, however, it should be noted that if the solvent is too much, it will become difficult to obtain precipitates of reaction products. For example, when 2-

bromo-4'-hydroxyacetophenone in an amount corresponding to 10 mmol is used for the reaction, the amount of a solvent to be used can be about 40 to 80 mL.

[0058]

5 Next, the reaction solution is filtered to recover the precipitates. The white precipitates are suspended in a mixed solution of methanol/water (1:1). Then, an aqueous saturated solution of sodium hydrogencarbonate is added thereto in a very excessive amount relative to the
10 suspended precipitates to release 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine as precipitates. The newly generated precipitates are filtered to recover 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine as the target compound in this step (Fig. 2-1, Step 2). The amount of
15 the mixed solution of methanol/water is not specifically limited as long as it is sufficient to effect the reaction. However, it should be noted that if the amount of the mixed solution is too much, precipitation of products will be hindered. For example, when 2-bromo-4'-
20 hydroxyacetophenone in an amount corresponding to 10 mmol is used, the mixed solution of methanol/water may be used in an amount of about 40 to 100 mL. The amount of sodium hydrogencarbonate is not specifically limited as long as it is very excessive relative to the above-described
25 precipitates as reaction substrates. For example, when the reaction is effected under the above-described conditions, the amount of an aqueous saturated solution of sodium hydrogencarbonate to be added to the reaction

solution can be about 50 mL.

[0059]

Here, 2-bromoethanol and t-butyldiphenylchlorosilane (TBDPSCl) are reacted with each other to prepare 1-bromo-
5 2-(t-butyldiphenylsiloxy)ethane (Fig. 2-1, Step 3), separately. In this instance, the reaction can be carried out in accordance with ordinary methods, for example, the method described in a literature, Organic Syntheses, Coll. Vol. 10, p.170 (2004); Vol. 79, p.59
10 (2002)).

[0060]

Then, the 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine prepared above is sufficiently dried, dissolved in N,N-dimethylformamide, and potassium
15 carbonate and 1-bromo-2-(t-butyldiphenylsiloxy)ethane were added thereto. After this mixture was stirred at about 90°C for about 2 hours, a saturated sodium chloride solution was added, extracted with ethyl acetate, concentrated an ethyl acetate layer, and chromatogram
20 purification is performed to obtain 2-[4'-(2''-t-butyldiphenylsiloxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 2-1, Step 4). The amount of potassium carbonate to be used may be an amount that can neutralize hydrobromic acid generated from 1-bromo-2-(t-
25 butyldiphenylsiloxy)ethane during the reaction, and is typically double to triple the other reactant 1-bromo-2-(t-butyldiphenylsiloxy)ethane in molar ratio. Further, the 1-bromo-2-(t-butyldiphenylsiloxy)ethane can be used

in an excessive amount relative to the reaction substrate, and is typically about 1.5 times the reaction substrate 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine in molar ratio.

5 [0061]

Then, t-butyldiphenylsilyl group of the obtained 2-[4'-(2''-t-butyldiphenylsiloxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine is deprotected using tetrabutylammonium fluoride to obtain 2-[4'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 2-1, Step 5). In this instance, the reaction can be carried out in accordance with ordinary methods, for example, the method described in a literature, Organic Syntheses, Coll. Vol. 9, p.417 (1998); Vol. 74, p.248 (1997)).

15 [0062]

The obtained 2-[4'-(2''-hydroxyethoxy)]phenyl]-6-iodoimidazo[1,2-a]pyridine was dissolved in dioxane, and triethylamine is added thereto. Then, bis(tributyltin) and a catalytic amount of tetrakis-triphenylphosphine palladium are added thereto. This reaction mixture is heated at about 90°C and reacted for about 24 hours, and then a solvent is distilled off and chromatographic purification is performed to obtain 6-tributylstannyl-2-[4'-(2''-hydroxyethoxy)]phenyl]imidazo[1,2-a]pyridine as the target compound (Fig. 2-2, Step 1). The amount of bis(tributyltin) to be used in this instance may be an amount satisfying a condition where it is excessive

relative to the reaction substrate, specifically, it is about 1.5 times in molar ratio relative to the reaction substrate 2-[4'-(2"-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine.

5 [0063]

When a compound with a substituent at the 6-position in the imidazopyridine ring being a trialkylstannyl substituent other than the tributylstannyl substituent is obtained, various bis(trialkyltin)s that fit purposes can be used instead of bis(tributyltin) in Fig. 2-2, Step 1. For example, when a compound having a trimethylstannyl substituent as a substituent at the 6-position is synthesized, a reaction similar to the above can be performed in Fig. 2-2, Step 1 using bis(trimethyltin).

15 [0064]

A compound with an imidazopyridine ring in which the binding site for the functional group is a carbon atom other than the carbon at 6-position can be obtained by using a compound with a pyridine ring to which iodine is bonded at a different site instead of 2-amino-5-iodopyridine used in Fig. 2-1, Step 2. For example, when a binding site for the functional group is the carbon at 8-position in the imidazopyridine ring, 2-amino-3-iodopyridine may be used instead of 2-amino-5-iodopyridine in Fig. 2-1, Step 2.

[0065]

(A method for synthesis of a radioactive halogen-labeled compound)

Next, a method for production of a radioactive halogen-labeled compound according to another aspect of the present invention will be described, taking the case of radioactive iodine-labeled compounds.

5 [0066]

The synthesis of radioactive iodine-labeled compounds can be performed by dissolving the labeling precursor compound prepared as above procedure in an inert organic solvent, adding a [^{123}I]sodium iodide
10 solution obtained by known methods thereto, adding an acid and an oxidizing agent thereto to effect reaction. As an inert organic solvent dissolving the labeling precursor compound, various solvents having no reactivity with the labeling precursor, [^{123}I]sodium iodide and the
15 like can be used, and preferably methanol can be used.

[0067]

As the acid, may be used various ones, and preferably hydrochloric acid.

The oxidizing agent is not particularly limited as
20 long as it can effect the oxidation of iodine in the reaction solution, and is preferably hydrogen peroxide or peracetic acid. The amount of the oxidizing agent to be added may be an amount sufficient to oxidize iodine in the reaction solution.

25 [0068]

A compound labeled with a radioactive halogen other than iodine can be synthesized by labeling a labeling precursor that fits a purpose of synthesis with a

radioactive halogen that fits the purpose. For example, in order to synthesize 6-[¹⁸F]fluoro-2-[4'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine, the labeling precursor 2-[4'-(2''-hydroxyethoxy)phenyl]-6-

5 nitroimidazo[1,2-a]pyridine can be reacted with [¹⁸F]fluoride ion in the presence of a phase transfer catalyst and potassium carbonate.

[0069]

(Methods for preparing and using a diagnostic agent in
10 accordance with the present invention)

The diagnostic agent according to the present invention can be prepared as a solution which comprises the present radioactive halogen-labeled compound blended in water, a physiological saline solution or a Ringer's
15 solution optionally adjusted to an appropriate pH, like other commonly-known radioactive diagnostic agents. In this instance, concentration of the present compound should be adjusted to not more than the concentration at which stability of the present compound is ensured.

20 Dosage of the present compound is not specifically limited as long as it is sufficient to obtain an image of distribution of an administered agent. For example, in case of iodine-123(¹²³I)-labeled compounds and fluorine-18(¹⁸F)-labeled compounds, about 50 to 600 MBq per adult
25 body of 60 kg weight can be administered intravenously or locally. Distribution of administered agents can be imaged by known methods. For example, iodine-123(¹²³I)-labeled compounds can be imaged by a SPECT apparatus

while fluorine-18 (^{18}F)-labeled compounds can be imaged by a PET apparatus.

EXAMPLE

[0070]

5 Hereinafter, the present invention is described below in more detail by way of Examples, Comparative Examples and Reference Examples. However, these Examples never limit the scope of the present invention.

Example I

10 In the following Examples, the names of the individual compounds used in the experiment are defined as shown in Table 1-1.

[0071]

Table 1-1

Compound name	Common name
Compound I-1	6-bromo-2-[4'-(3"-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine
Compound I-2	2-[4'-(3"-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
Compound I-3	6-bromo-2-[4'-(2"-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine
Compound I-4	2-[4'-(2"-fluoroethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
Compound I-5	2-[4'-(3"-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyrimidine
Compound I-6	2-[4'-(3"-fluoropropoxy)phenyl]-6- ^{125}I iodoimidazo[1,2-a]pyridine
Compound I-7	2-[4'-(3"-fluoropropoxy)phenyl]-6- ^{123}I iodoimidazo[1,2-a]pyridine
Compound I-8	6-bromo-2-[4'-(3"- ^{18}F fluoropropoxy)phenyl]imidazo[1,2-a]pyridine
Compound I-9	2-[4'-(2"-fluoroethoxy)phenyl]-6- ^{123}I iodoimidazo[1,2-a]pyridine

[0072]

Example I-1: Synthesis of 6-tributylstannyl-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine

[0073]

5 50 mL of ethyl acetate was added to 28.17 g
(corresponding to 126 mmol) of cupric bromide to obtain a
suspension, to which a solution of 8.18 g (corresponding
to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed
solution of 50 mL of ethyl acetate and 50 mL of
10 chloroform was added. Then, the resulting mixture was
refluxed. After 5 hours, the reaction mixture was cooled
down to room temperature and filtered. The resulting
filtrate was concentrated under reduced pressure. The
residue was dissolved in ethyl acetate and subjected to
15 decoloring operation with addition of active charcoal.
Then, the resulting solution was filtered and
concentrated. The resulting crude product was purified
by flash silica gel column chromatography (elution
solvent: chloroform/methanol = 20/1), and recrystallized
20 from ethyl acetate/petroleum ether, to obtain 7.25 g
(corresponding to 33.7 mmol) of 2-bromo-4'-
hydroxyacetophenone (Fig. 1-1, Step 1).

[0074]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-
25 hydroxyacetophenone and 1.74 g (corresponding to 10.0
mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL
of acetonitrile. The resulting solution was refluxed in
an oil bath at 105°C for 6 hours. After the completion

of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The
5 resulting crude crystals were suspended in a mixed solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine.
10 Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-1, Step 2).

15 [0075]

290 mg (corresponding to 1.0 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine that was sufficiently dried to remove moisture was dissolved in 10 mL of N,N-dimethylformamide, and 413 mg (corresponding to
20 3.0 mmol) of potassium carbonate was added thereto. The mixture was supplemented with 138 μ L (corresponding to 1.5 mmol) of 1-bromo-3-fluoropropane, and then was stirred at room temperature for 20.5 hours. After the completion of the reaction, the reaction solution was
25 poured into water and extracted three times with chloroform. The combined chloroform layer was washed with a saturated sodium chloride solution, dried over anhydrous sodium sulfate, filtered and concentrated. The

resulting crude product was purified by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name; manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H (under trade name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), to obtain 302 mg (corresponding to 0.866 mmol) of 6-bromo-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-1, Step 3).

10 [0076]

85 mg (corresponding to 0.24 mmol) of 6-bromo-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine was dissolved in 10 mL of dioxane, and 2 mL of triethylamine was added thereto. Then, 185 μ L (corresponding to 0.36 mmol) of bis(tributyltin) and 20 mg (at a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 90°C for 24 hours, the solvent was distilled off under reduced pressure. The residue was purified by the preparative TLC (elution solvent: hexane/ethyl acetate = 6/4). Further, the resulting crude product was purified by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name: manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H (under trade name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), to obtain 42 mg (corresponding to 74.2 μ mol) of 6-tributylstannyl-2-[4'-(3''-

fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-1, Step 4).

[0077]

The NMR measurement results of the resulting 6-tributylstannyl-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0078]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁, resonance frequency: 500 MHz): δ 8.01-7.93 (m, 1H), 7.91-7.87 (m, 2H), 7.75-7.74 (m, 1H), 7.63-7.58 (m, 1H), 7.20-7.11 (m, 1H), 7.00-6.95 (m, 2H), 4.67 (dt, J_{HF} = 47.0 Hz, J = 6.0 Hz, 2H), 4.15 (t, J = 6.0 Hz, 2H), 2.20 (dquint, J_{HF} = 26.1 Hz, J = 6.0 Hz, 2H), 1.64-1.47 (m, 6H), 1.39-1.31 (m, 6H), 1.19-1.04 (m, 6H), 0.91 (t, J = 7.2 Hz, 9H)

[0079]

Example I-2: Synthesis of 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²⁵I]iodoimidazo[1,2-a]pyridine

[0080]

To 53 μL of a solution of 6-tributylstannyl-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine in methanol (concentration: 1 mg/mL), 100 μL of 1 mol/L hydrochloric acid, [¹²⁵I]sodium iodide of 11.1 MBq (20 μL in volume) and 10 μL of 10% (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at room temperature for 10 minutes, the solution was

subjected to HPLC under the following conditions, to obtain 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²⁵I]iodoimidazo[1,2-a]pyridine fraction.

[0081]

5 HPLC conditions:

Column: Phenomenex Luna C18 (trade name; manufactured by Phenomenex Co.; size: 4.6 x 150 mm)

Mobile phase: 0.1 % trifluoroacetic acid/acetonitrile = 20/80 to 0/100 (17 minutes, linear gradient)

10 Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 282 nm) and radioactivity counter (manufactured by raytest: type STEFFI)

[0082]

15 10 ml of water was added to the fraction. The resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters: the packed amount of the packing agent: 130 mg) so that the column adsorbs and collects 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²⁵I]iodoimidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of ethanol was passed therethrough to elute 2-[4'-(3''-fluoropropoxy)phenyl]-6-[¹²⁵I]iodoimidazo[1,2-a]pyridine. The amount of

20

25 radioactivity of the obtained compound was 5.5 MBq (at the end of synthesis). Further, the TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 96.0%.

[0083]

TLC analysis conditions:

TLC plate: RP-18F254 (trade name; manufactured by Merck & Co., Inc.)

5 Mobile phase: methanol/water = 20/1

Detector: Bio-imaging Analyzer, BAS-2500 (type: BAS-2500 manufactured by FUJIFILM Corporation)

[0084]

Example I-3: Synthesis of 2-[4'-(3''-

10 fluoropropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine

[0085]

To 70 µL of a solution of 6-tributylstannyl-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine in methanol (concentration: 1 mg/mL), 100 µL of 1 mol/L hydrochloric acid, [¹²³I]sodium iodide of 260-330 MBq (30-15 60 µL in volume), 20 µL of 1 mmol/L sodium iodide solution and 20 µL of 10% (w/v) hydrogen peroxide were added. After the mixed solution was heated at 50°C for 10 minutes, the solution was subjected to HPLC under the same conditions as in Example I-2, to obtain 2-[4'-(3''-20 fluoropropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine as a fraction.

[0086]

10 ml of water was added to the fraction. The 25 resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters: the packed amount of the packing agent: 130 mg) so that the column adsorbs

and collects 2-[4'-(3''-fluoropropoxy)phenyl]-6-
[¹²³I]iodoimidazo[1,2-a]pyridine. The column was rinsed
with 1 mL of water, and then 1 mL of ethanol was passed
therethrough to elute 2-[4'-(3''-fluoropropoxy)phenyl]-6-
5 [¹²³I]iodoimidazo[1,2-a]pyridine. The amount of
radioactivity of the obtained compound was 112-153 MBq at
the end of synthesis. Further, the TLC analysis was
conducted under the same conditions as in Example I-2,
and as a result, the radiochemical purity of the compound
10 was 97.0%.

[0087]

Example I-4: Synthesis of 6-bromo-2-[4'-(3''-p-
toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine

[0088]

15 50 mL of ethyl acetate was added to 28.17 g
(corresponding to 126 mmol) of cupric bromide to obtain a
suspension, to which a solution of 8.18 g (corresponding
to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed
solution of 50 mL of ethyl acetate and 50 mL of
20 chloroform was added. Then, the resulting mixture was
refluxed. After 5 hours, the reaction mixture was cooled
down to room temperature and filtered. The resulting
filtrate was concentrated under reduced pressure. The
residue was dissolved in ethyl acetate and subjected to
25 decoloring operation with addition of active charcoal.
Then, the resulting solution was filtered and
concentrated. The resulting crude product was purified
by flash silica gel column chromatography (elution

solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 1-2, Step 1).

5 [0089]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 1.74 g (corresponding to 10.0 mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL of acetonitrile. The resulting solution was refluxed in
10 an oil bath at 105°C for 6 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The
15 resulting crude crystals were suspended in a mixed solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine.
20 Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-2, Step 2).

25 [0090]

1.45 g (corresponding to 5.0 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine that was sufficiently dried to remove moisture was dissolved in 50

mL of N,N-dimethylformamide, and 2.07 g (corresponding to 15.0 mol) of potassium carbonate was added thereto. The mixture was supplemented with 680 μ L (corresponding to 7.5 mmol) of 3-bromo-1-propanol, and then the solution
5 was stirred at room temperature for 17 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times with chloroform. The combined chloroform layer was washed with a saturated sodium chloride solution, dried over
10 anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was recrystallized from methanol to obtain 1.28 g (corresponding to 3.67 mmol) of 6-bromo-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-2, Step 3).

15 [0091]

177 mg (corresponding to 0.5 mmol) of 6-bromo-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine was dissolved in 10 mL of pyridine, and 197 mg (corresponding to 1.0 mmol) of p-toluenesulfonylchloride was added under
20 an ice bath. After the reaction solution was stirred at room temperature for 16 hours, it was poured into water and extracted three times with chloroform. The combined chloroform layer was washed with a saturated sodium chloride solution, dried over anhydrous sodium sulfate,
25 filtered and concentrated. The resulting crude product was purified by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name: manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H

(under trade name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), to obtain 87 mg (corresponding to 0.17 mmol) of 6-bromo-2-[4'-(3"-p-

5 toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-2, Step 4).

[0092]

The NMR measurement results of the resulting 6-bromo-2-[4'-(3"-p-

10 toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0093]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

15 ¹H-NMR (solvent: chloroform-d₁, resonance frequency: 500 MHz): δ 8.26-8.24 (m, 1H), 7.84-7.80 (m, 2H), 7.77-7.74 (m, 2H), 7.74 (s, 1H), 7.50 (d, J = 9.7 Hz, 1H), 7.26-7.23 (m, 2H), 7.21 (dd, J = 9.7, 2.0 Hz, 1H), 6.84-6.80 (m, 2H), 4.26 (t, J = 6.0 Hz, 2H), 3.98 (t, J = 6.0
20 Hz, 2H), 2.35 (s, 3H), 2.13 (quint., J = 6.0 Hz, 2H).

[0094]

¹³C-NMR (solvent: chloroform-d₁, resonance frequency: 125 MHz): δ 158.67, 146.53, 144.79, 144.08, 132.77, 129.80, 127.87, 127.81, 127.28, 126.20, 125.43, 117.87,
25 114.63, 107.40, 106.76, 66.97, 63.08, 28.85, 21.60.

[0095]

Example I-5: Synthesis of 6-bromo-2-[4'-(3''-[¹⁸F]fluoropropoxy)phenyl]imidazo[1,2-a]pyridine

[0096]

5 [¹⁸F]fluoride ion-containing H₂¹⁸O (radioactivity: 4210 MBq, a value converted at the beginning of synthesis) was passed through a Sep-Pak Light QMA (under trade name; manufactured by Waters) to adsorb and collect [¹⁸F]fluoride ions. Then, a potassium carbonate solution
10 (66.7 mmol/L, 0.3 mL) and 1.5 mL of a solution of 20 mg (corresponding to 53.2 μmol) of Kryptofix 222 (under trade name; manufactured by Merck Co., Ltd.) in acetonitrile were passed through the column to elute the [¹⁸F]fluoride ions.

15 [0097]

 The eluate was heated under helium gas stream to 100°C to evaporate water, and supplemented with acetonitrile (0.3 mL×2) and azeotropically distilled to dryness. To this, 1.0 mL of a solution of 5 mg
20 (corresponding to 10.0 μmol) of 6-bromo-2-[4'-(3''-p-toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine synthesized above in Example I-4 in dimethylformamide was added thereto, and heated at 130°C for 10 minutes. After the reaction solution was cooled down to 30°C, it was
25 passed through a Sep-Pak Plus Silica (trade name; Waters) each time the reaction solution was supplemented with ether (3.5 mL x 3). The ether solution that had been passed was heated to 60°C under helium gas

stream and concentrated. The concentrated solution was diluted with 2 mL of a mixed solution of methanol/water/triethylamine = 800:200:1.

[0098]

5 The resulting solution was purified by HPLC (column: Capcell Pak C18 MG (15 mm i.d. x 250 mm, manufactured by Shiseido Co., Ltd.); elution solvent: methanol/water/triethylamine = 700/300/1). An eluate fraction containing the target compound is diluted with
10 100 mL of water, and then passed through a Sep-Pak Plus C18 (trade name, manufactured by Waters) to adsorb and collect the target compound. Then, 20 mL of water was passed through the column to wash it. Then, 4 mL of ethanol was passed through the column to elute a solution
15 of 6-bromo-2-[4'-(3''-[¹⁸F]fluoropropoxy)phenyl]imidazo[1,2-a]pyridine in ethanol. The obtained radioactivity level was 769 MBq (107 min. after the beginning of synthesis). According to the TLC analysis on the following conditions, the
20 radiochemical purity thereof was 95.9%.

[0099]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

25 Mobile phase: Chloroform/methanol/triethylamine = 500/10/0.5

Detector: Rita Star (trade name; manufactured by raytest)

[0100]

Example I-6: Synthesis of 6-bromo-2-[4'-(2''-p-toluenesulfonyloxyethoxy)phenyl]imidazo[1,2-a]pyridine

[0101]

5 50 mL of ethyl acetate was added to 28.17 g
(corresponding to 126 mmol) of cupric bromide to obtain a
suspension, to which a solution of 8.18 g (corresponding
to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed
solution of 50 mL of ethyl acetate and 50 mL of
10 chloroform was added. Then, the resulting mixture was
refluxed. After 5 hours, the reaction mixture was cooled
down to room temperature and filtered. The resulting
filtrate was concentrated under reduced pressure. The
residue was dissolved in ethyl acetate and subjected to
15 decoloring operation with addition of active charcoal.
Then, the resulting solution was filtered and
concentrated. The resulting crude product was purified
by flash silica gel column chromatography (elution
solvent: chloroform/methanol = 20/1), and recrystallized
20 from ethyl acetate/petroleum ether, to obtain 7.25 g
(corresponding to 33.7 mmol) of 2-bromo-4'-
hydroxyacetophenone (Fig. 1-3, Step 1).

[0102]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-
25 hydroxyacetophenone and 1.74 g (corresponding to 10.0
mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL
of acetonitrile. The resulting solution was refluxed in
an oil bath at 105°C for 6 hours. After the completion

of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The
5 resulting crude crystals were suspended in a mixed solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine.
10 Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-3, Step 2).

15 [0103]

621 mg (corresponding to 10.0 mmol) of ethylene glycol was dissolved in 100 mL of methylene chloride. To this solution under an ice bath, 3.49 g (corresponding to 15.0 mmol) of silver oxide, 350 mg (corresponding to 2.1
20 mmol) of potassium iodide and 2.10 g (corresponding to 11.0 mmol) of p-toluenesulfonylchloride were added. The resulting mixture was stirred at 0°C for 2 hours. Insoluble matters were filtered out of the reaction mixture, and were washed with ethyl acetate. The
25 washings were combined with the filtrate, and the mixture was concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 1/1) to obtain

643 mg (corresponding to 2.97 mmol) of 2-hydroxyethyl-p-toluenesulfonate (Fig. 1-3, Step3).

[0104]

To 10 mL of a solution of 639 mg (corresponding to
5 2.95 mmol) of 2-hydroxyethyl-p-toluenesulfonate in
tetrahydrofran, 388 mg (corresponding to 1.34 mmol) of 6-
bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine and 780
mg (corresponding to 2.97 mmol) of triphenylphosphine
were added. Further, 6 mL of N,N-dimethylformamide was
10 added thereto to completely dissolve the contents. To
the reaction mixture, 0.58 mL (corresponding to 2.95
mmol) of diisopropylazodicarboxylate was added. After
the reaction mixture was stirred at room temperature for
17 hours, the reaction solution was concentrated. The
15 resulting crude product was purified by flash silica gel
column chromatography (elution solvent: hexane/ethyl
acetate = 65/35). Insoluble matter in chloroform was
filtered out of fractions containing a target compound.
Further, the resulting crude product was purified by
20 recycle preparative HPLC (HPLC apparatus: LC-908 (under
trade name; manufactured by Japan Analytical Industry Co.,
Ltd.); column: two JAIGEL 2H (under trade name;
manufactured by Japan Analytical Industry Co., Ltd.)
connected together; mobile phase: chloroform), to obtain
25 79.7 mg (corresponding to 164 μ mol) of 6-bromo-2-[4'-(2"-
p-toluenesulfonyloxyethoxy)phenyl]imidazo[1,2-a]pyridine
(Fig. 1-3, Step 4).

[0105]

The NMR measurement results of the resulting 6-bromo-2-[4'-(2"-p-toluenesulfonyloxyethoxy)phenyl]imidazo[1,2-a]pyridine
5 are shown below.

[0106]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: dimethylformamide-d7, resonance
10 frequency: 500 MHz): δ 8.73-8.71 (m, 1H), 8.19-8.17 (m, 1H), 7.81-7.77 (m, 2H), 7.73-7.70 (m, 2H), 7.41-7.38 (m, 1H), 7.39-7.36 (m, 2H), 7.20 (dd, J = 9.5, 1.9 Hz), 6.85-6.81 (m, 2H), 4.34-4.31 (m, 2H), 4.19-4.15 (m, 2H).

[0107]

15 ¹³C-NMR (solvent: dimethylformamide-d7, resonance frequency: 125 MHz): δ 158.32, 145.91, 145.24, 143.84, 133.15, 130.18, 127.83, 127.54, 127.19, 127.15, 126.90, 117.56, 114.86, 108.73, 105.80, 69.28, 65.88, 20.69.

[0108]

20 Reference Example I-1: Synthesis of 6-bromo-2-[4'-(3"-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (non-radioactive fluorinated form)

[0109]

As a sample for evaluating affinity with amyloid,
25 solubility in fat and mutagenicity of the present compound, a non-radioactive fluorinated form of 6-bromo-2-[4'-(3"-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine was synthesized.

[0110]

50 mL of ethyl acetate was added to 28.17 g
(corresponding to 126 mmol) of cupric bromide to obtain a
suspension, to which a solution of 8.18 g (corresponding
5 to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed
solution of 50 mL of ethyl acetate and 50 mL of
chloroform was added. Then, the resulting mixture was
refluxed. After 5 hours, the reaction mixture was cooled
down to room temperature and filtered. The resulting
10 filtrate was concentrated under reduced pressure. The
residue was dissolved in ethyl acetate and subjected to
decoloring operation with addition of active charcoal.
Then, the resulting solution was filtered and
concentrated. The resulting crude product was purified
15 by flash silica gel column chromatography (elution
solvent: chloroform/methanol = 20/1), and recrystallized
from ethyl acetate/petroleum ether, to obtain 7.25 g
(corresponding to 33.7 mmol) of 2-bromo-4'-
hydroxyacetophenone (Fig. 1-4, Step 1).

20 [0111]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-
hydroxyacetophenone and 1.74 g (corresponding to 10.0
mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL
of acetonitrile. The resulting solution was refluxed in
25 an oil bath at 105°C for 6 hours. After the completion
of the reaction, the reaction solution was cooled down to
room temperature, and precipitates were filtered and
recovered. The precipitates were washed with

acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate
5 solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g
10 (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-4, Step 2).
[0112]

290 mg (corresponding to 1.0 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine that was
15 sufficiently dried to remove moisture was dissolved in 10 mL of N,N-dimethylformamide, and 413 mg (corresponding to 3.0 mmol) of potassium carbonate was added thereto. The mixture was supplemented with 138 μ L (corresponding to 1.5 mmol) of 1-bromo-3-fluoropropane, and then was
20 stirred at room temperature for 20.5 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times with chloroform. The combined chloroform layer was washed with a saturated sodium chloride solution, dried over
25 anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was purified by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name; manufactured by Japan Analytical Industry Co.,

Ltd.); column: two JAIGEL 2H (under trade name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), to obtain 302 mg (corresponding to 0.866 mmol) of 6-bromo-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-4, Step 3).

[0113]

The NMR measurement results of the resulting 6-bromo-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0114]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁, resonance frequency: 500 MHz): δ 8.23 (dd, J = 1.9, 0.2 Hz, 1H), 7.88-7.83 (m, 2H), 7.51-7.48 (m, 1H), 8.21 (dd, J = 9.5, 1.9 Hz, 1H), 6.99-6.95 (m, 2H), 4.67 (dt, ²J_{HF} = 47.1 Hz, J = 5.9 Hz, 2H), 4.15 (t, J = 5.9 Hz, 2H), 2.19 (dquint, ³J_{HF} = 25.9 Hz, J = 5.9 Hz, 2H).

[0115]

¹³C-NMR (solvent: chloroform-d₁, resonance frequency: 125 MHz): δ 159.01, 146.61, 144.07, 127.81, 127.38, 126.15, 125.41, 117.87, 114.78, 107.41, 106.71, 80.71 (d, ¹J_{CF} = 164.6 Hz), 63.59 (d, ³J_{CF} = 5.3 Hz), 30.43 (d, ²J_{CF} = 19.7 Hz).

[0116]

¹⁹F-NMR (solvent: chloroform-d₁, resonance frequency:

470 MHz): δ -222.07 (dd, $^2J_{\text{HF}} = 47.1$ Hz, $^3J_{\text{HF}} = 25.9$ Hz).

[0117]

Reference Example I-2: Synthesis of 2-[4'-(3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-
5 radioactive fluorinated form)

[0118]

As a sample for evaluating affinity with amyloid, solubility in fat and mutagenicity of the present compounds, a non-radioactive fluorinated form of 2-[4'-
10 (3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine was synthesized.

[0119]

50 mL of ethyl acetate was added to 28.17 g (corresponding to 126 mmol) of cupric bromide to obtain a
15 suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled
20 down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and
25 concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g

(corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 1-5, Step 1).

[0120]

441 mg (corresponding to 2.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 449 mg (corresponding to 2.0 mmol) of 2-amino-5-iodopyridine were dissolved in 15 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 5 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 10 mL of water and 10 mL of methanol. Then, about 10 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 526 mg (corresponding to 1.56 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 1-5, Step 2).

[0121]

673 mg (corresponding to 2.0 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine that was sufficiently dried to remove moisture was dissolved in 25 mL of N,N-dimethylformamide, and 831 mg (corresponding to 6.0 mmol) of potassium carbonate was added thereto. The

mixture was supplemented with 275 μ L (corresponding to 3.0 mmol) of 1-bromo-3-fluoropropane, and then stirred at room temperature for 24 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times with chloroform. The combined chloroform layer was washed with water and a saturated sodium chloride solution, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform), and further by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name; manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H (under trade name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), to obtain 349 mg (corresponding to 0.881 mmol) of 2-[4'-(3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 1-5, Step 3).

[0122]

The NMR measurement results of the resulting 2-[4'-(3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0123]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

^1H -NMR (solvent: chloroform- d_1 , resonance frequency: 500 MHz): δ 8.37-8.35 (m, 1H), 7.88-7.84 (m, 2H), 7.72 (s, 1H), 7.42-7.39 (m, 1H), 7.32 (dd, $J = 9.4, 1.6$ Hz, 1H),

6.99-6.96 (m, 2H), 4.67 (dt, $^2J_{HF} = 47.0$ Hz, $J = 6.0$ Hz, 2H), 4.15 (t, $J = 6.0$ Hz, 2H), 2.20 (dq, $^3J_{HF} = 25.9$ Hz, $J = 6.0$ Hz, 2H).

[0124]

5 ^{13}C -NMR (solvent: chloroform- d_1 , resonance frequency: 125 MHz): δ 159.01, 146.23, 144.16, 132.36, 130.28, 127.42, 126.05, 118.31, 114.77, 106.90, 80.72 (d, $^1J_{CF} = 164.6$ Hz), 74.80, 63.57 (d, $^3J_{CF} = 5.3$ Hz), 30.42 (d, $^2J_{CF} = 20.2$ Hz).

10 [0125]

^{19}F -NMR (solvent: chloroform- d_1 , resonance frequency: 470 MHz): δ -222.09 (dd, $^2J_{HF} = 47.0$ Hz, $^3J_{HF} = 25.9$ Hz).

[0126]

Reference Example I-3: Synthesis of 6-bromo-2-[4'-(2''-

15 fluoroethoxy)phenyl]imidazo[1,2-a]pyridine (non-radioactive fluorinated form)

[0127]

As a sample for evaluating affinity with amyloid, solubility in fat and mutagenicity of the present
20 compounds, a non-radioactive fluorinated form of 6-bromo-2-[4'-(2''-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine was synthesized.

[0128]

50 mL of ethyl acetate was added to 28.17 g
25 (corresponding to 126 mmol) of cupric bromide to obtain a suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of

chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 1-6, Step 1).

[0129]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 1.74 g (corresponding to 10.0 mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 105°C for 6 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine.

Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-6, Step 2).
[0130]

578 mg (corresponding to 2.0 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine that was sufficiently dried to remove moisture was dissolved in 20 mL of N,N-dimethylformamide, and 830 mg (corresponding to 6.0 mmol) of potassium carbonate was added thereto. The mixture was supplemented with 510 μ L (corresponding to 3.0 mmol) of 2-fluoroethyl-p-toluenesulfonate, and then the solution was stirred at room temperature for 44.5 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times with chloroform. The combined chloroform layer was washed with water and a saturated sodium chloride solution, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 100/1), by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name; manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H (under trade name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), and further by preparative TLC (elution solvent:

chloroform/methanol = 50:1) to obtain 446 mg
(corresponding to 1.33 mmol) of 6-bromo-2-[4'-(2''-
fluoroethoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-6,
Step 3).

5 [0131]

The NMR measurement results of the resulting 6-
bromo-2-[4'-(2''-fluoroethoxy)phenyl]imidazo[1,2-
a]pyridine (internal standard: tetramethylsilane) are
shown below.

10 [0132]

NMR apparatus employed: JNM-ECP-500 (manufactured by
Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-dl, resonance frequency:
500 MHz): δ 8.23-8.21 (m, 1H), 7.87-7.84 (m, 1H), 7.72 (s,
15 1H), 7.51-7.47 (m, 1H), 7.20 (dd, J = 9.5, 1.9 Hz, 1H),
7.01-6.97 (m, 2H), 4.84-4.71 (m, 2H), 4.30-4.21 (m, 2H).

[0133]

¹³C-NMR (solvent: chloroform-dl, resonance frequency:
125 MHz): δ 158.62, 146.46, 144.06, 127.85, 127.41,
20 126.58, 125.42, 117.87, 114.91, 107.49, 106.74, 81.86 (d,
¹J_{CF} = 170.8 Hz), 67.15 (d, ²J_{CF} = 20.2 Hz).

[0134]

¹⁹F-NMR (solvent: chloroform-dl, resonance frequency:
470 MHz): δ -223.80 (dd, ²J_{HF} = 47.4 Hz, ³J_{HF} = 27.6 Hz).

25 [0135]

Reference Example I-4: Synthesis of 2-[4'-(2''-
fluoroethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-
radioactive fluorinated form)

[0136]

As a sample for evaluating affinity with amyloid, solubility in fat and mutagenicity of the present compounds, a non-radioactive fluorinated form of 2-[4'-
5 (2''-fluoroethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine was synthesized.

[0137]

50 mL of ethyl acetate was added to 28.17 g (corresponding to 126 mmol) of cupric bromide to obtain a
10 suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled
15 down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and
20 concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-
25 hydroxyacetophenone (Fig. 1-7, Step 1).

[0138]

441 mg (corresponding to 2.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 449 mg (corresponding to 2.0

mmol) of 2-amino-5-iodopyridine were dissolved in 15 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 5 hours. After the completion of the reaction, the reaction solution was cooled down to
5 room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 10 mL of water and 10 mL of methanol. Then,
10 about 10 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and
15 dried under reduced pressure, to obtain 526 mg (corresponding to 1.56 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 1-7, Step 2).

[0139]

368 mg (corresponding to 1.1 mmol) of 2-(4'-
20 hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine that was sufficiently dried to remove moisture was dissolved in 15 mL of N,N-dimethylformamide, and 453 mg (corresponding to 3.3 mmol) of potassium carbonate was added thereto. The mixture was supplemented with 280 µL (corresponding to
25 1.6 mmol) of 2-fluoroethyl-p-toluenesulfonate, and then the solution was stirred at room temperature for 22 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times

with chloroform. The combined chloroform layer was washed with water and a saturated sodium chloride solution, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was
5 purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 1/1), and further by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name; manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H (under trade
10 name; manufactured by Japan Analytical Industry Co., Ltd.) connected together; mobile phase: chloroform), to obtain 222 mg (corresponding to 0.580 mmol) of 2-[4'-(2"-fluoroethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 1-7, Step 3).

15 [0140]

The NMR measurement results of the resulting 2-[4'-(2"-fluoroethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0141]

20 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-dl, resonance frequency: 500 MHz): δ 8.35-8.33 (m, 1H), 7.88-7.84 (m, 2H), 7.70 (s, 1H), 7.39 (d, J = 9.4 Hz, 1H), 7.31 (dd, J = 9.4, 1.8 Hz,
25 1H), 7.01-6.97 (m, 2H), 4.84-4.71 (m, 2H), 4.30-4.22 (m, 2H).

[0142]

¹³C-NMR (solvent: chloroform-dl, resonance frequency:

125 MHz): δ 158.62, 146.08, 144.16, 132.38, 130.30, 127.44, 126.52, 118.30, 114.91, 106.99, 81.86 (d, $^2J_{CF}$ = 170.8 Hz), 74.82, 67.15 (d, $^3J_{CF}$ = 20.6 Hz).

[0143]

5 ^{19}F -NMR (solvent: chloroform- d_1 , resonance frequency: 470 MHz): δ -223.74 (dd, $^2J_{HF}$ = 47.4 Hz, $^3J_{HF}$ = 27.7 Hz).

[0144]

Reference Example I-5: Synthesis of 2-[4'-(3'-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyrimidine

10 (non-radioactive fluorinated form)

[0145]

As a sample for evaluating affinity with amyloid, solubility in fat and mutagenicity of the present compounds, a non-radioactive fluorinated form of 2-[4'-(3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
15 was synthesized.

[0146]

50 mL of ethyl acetate was added to 28.17 g (corresponding to 126 mmol) of cupric bromide to obtain a suspension, to which a solution of 8.18 g (corresponding
20 to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled
25 down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal.

Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized
5 from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 1-8, Step 1).

[0147]

646 mg (corresponding to 3.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 668 mg (corresponding to 3.0
10 mmol) of 2-amino-5-iodopyrimidine were dissolved in 20 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 8 hours. After the completion of the reaction, the reaction solution was cooled down to
15 room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 10 mL of water and 10 mL of methanol. Then,
20 about 15 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 3 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and
25 dried under reduced pressure, to obtain 737 mg (corresponding to 2.19 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyrimidine (Fig. 1-8, Step 2).

[0148]

339 mg (corresponding to 1.0 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyrimidine that was sufficiently dried to remove moisture was dissolved in 20 mL of N,N-dimethylformamide, and 414 mg (corresponding to 3.0 mmol) of potassium carbonate was added thereto. The mixture was supplemented with 138 μ L (corresponding to 1.5 mmol) of 1-bromo-3-fluoropropane, and then stirred at room temperature for 22 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times with chloroform. The combined chloroform layer was washed with a saturated sodium chloride solution, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was recrystallized from N,N-dimethylformamide to obtain 236 mg (corresponding to 0.594 mmol) of 2-[4'-(3"-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyrimidine (Fig. 1-8, Step 3).

[0149]

The NMR measurement results of the resulting 2-[4'-(3"-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyrimidine (internal standard: dimethylsulfoxide) are shown below.

[0150]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

^1H -NMR (solvent: dimethylsulfoxide- d_6 , resonance frequency: 500 MHz): δ 9.27 (d, J = 2.3 Hz, 1H), 8.55 (d, J = 2.3 Hz, 1H), 8.15 (s, 1H), 7.94-7.90 (m, 2H), 7.06-

7.02 (m, 2H), 4.62 (dt, $^2J_{\text{HF}} = 47.2$ Hz, $J = 6.1$, 2H), 4.14 (t, $J = 6.1$ Hz, 2H), 2.13 (dquint, $^3J_{\text{HF}} = 25.5$ Hz, $J = 6.1$ Hz, 2H).

[0151]

5 ^{13}C -NMR (solvent: dimethylsulfoxide-d6, resonance frequency: 125 MHz): δ 159.16, 154.12, 146.54, 146.26, 139.00, 127.60, 126.06, 115.21, 106.52, 81.15 (d, $^1J_{\text{CF}} = 161.7$ Hz), 74.43, 64.07 (d, $^3J_{\text{CF}} = 5.8$ Hz), 30.13 (d, $^2J_{\text{CF}} = 19.7$ Hz).

10 [0152]

^{19}F -NMR (solvent: dimethylsulfoxide-d6, resonance frequency: 470 MHz): δ -220.13 (tt, $^2J_{\text{HF}} = 47.2$ Hz, $^3J_{\text{HF}} = 25.5$ Hz).

[0153]

15 Reference Example I-6: Synthesis of [^{125}I]-IMPY

[0154]

[^{125}I]-IMPY was synthesized in accordance with the following steps for use in Comparative Examples for evaluation on binding to amyloid

20 [0155]

In accordance with the method described in a literature (Zhi-Ping Zhuang et al., J. Med. Chem, 2003, 46, p.237-243), 6-tributylstannyl-2-[4'-(N,N-dimethylamino)phenyl]imidazo[1,2-a]pyridine was
25 synthesized, and dissolved in methanol (concentration: 1mg/mL). To 53 μL of the resulting solution, 75 μL of 1 mol/L hydrochloric acid, 20 μL of [^{125}I]sodium iodide of 13.5 MBq and 10 μL of 10% (w/v) hydrogen peroxide were

added. After the mixed solution was left to stand at 50°C for 10 minutes, the solution was subjected to HPLC under the same condition as described in Example I-2, to obtain [¹²⁵I]-IMPY fraction.

5 [0156]

10 10 ml of water was added to the fraction. The resulting solution was passed through a reverse phase column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount of the packing agent: 130 mg), so that the column adsorbs and collects the [¹²⁵I]-IMPY. The column was rinsed with 1 mL of water, and then 1 mL of ethanol was passed therethrough, to elute [¹²⁵I]-IMPY. The obtained radioactivity was 2.6 MBq at the end of synthesis.

15 Further, the TLC analysis was conducted under the same conditions as described in Example I-2, and as a result, the radiochemical purity of the compound was 98.0%.

[0157]

Reference Example I-7: Synthesis of [¹²³I]-IMPY

20 [0158]

[¹²³I]-IMPY was prepared in accordance with the following steps for use in Comparative Examples for evaluations on logP_{Octanol} and accumulation in brain.

[0159]

25 In accordance with the method described in a literature (Zhi-Ping Zhuang et al., J. Med. Chem., 2003, 46, p.237-243), 6-tributylstannyl-2-[4'-(N,N-dimethylamino)phenyl]imidazo[1,2-a]pyridine was

synthesized, and dissolved in methanol (concentration: 1mg/mL). To 53 μ L of the resulting solution, 100 μ L of 1 mol/L hydrochloric acid, 20-50 μ L of [123 I]sodium iodide of 190-240 MBq, 10 μ L of 1 mmol/L sodium iodide and 10 μ L
5 of 10% (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 50°C for 10 minutes, the solution was subjected to HPLC under the same condition as described in Example I-2, to obtain [123 I]-IMPY fraction.

10 [0160]

10 ml of water was added to the fraction. The resulting solution was passed through a reverse phase column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount
15 of the packing agent: 130 mg), so that the column adsorbs and collects the [123]-IMPY. The column was rinsed with 1 mL of water, and then 1 mL of ethanol was passed therethrough, to elute [123 I]-IMPY. The obtained radioactivity was 47-56 MBq at the end of synthesis.
20 Further, the TLC analysis was conducted under the same conditions as described in Example I-2, and as a result, the radiochemical purity of the compound was 98.0%.

[0161]

Reference Example I-8: Synthesis of 2-(4'-hydroxyphenyl)-
25 6-[125 I]iodoimidazo[1,2-a]pyridine

[0162]

In order to prepare calculation formulas for the calculation of $\log P_{\text{HPLC}}$, 2-(4'-hydroxyphenyl)-6-

[¹²⁵I]iodoimidazo[1,2-a]pyridine was synthesized in accordance with the following steps.

[0163]

50 mL of ethyl acetate was added to 28.17 g
5 (corresponding to 126 mmol) of cupric bromide to obtain a suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was
10 refluxed. After 5 hours, the reaction mixture was cooled down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal.
15 Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g
20 (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 1-9, Step 1).

[0164]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 1.74 g (corresponding to 10.0
25 mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 105°C for 6 hours. After the completion of the reaction, the reaction solution was cooled down to

room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed
5 solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the
10 resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-9, Step 2).
[0165]

15 138 mg (corresponding to 0.476 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine was dissolved in 20 mL of dioxane, and 2 mL of triethylamine was added thereto. Then, 360 μ L (corresponding to 0.713 mmol) of bis(tributyltin) and 20 mg (a catalytic amount) of
20 tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 90°C for 22 hours, the solvent was distilled off under reduced pressure. The residue was purified by preparative TLC (elution solvent: hexane/ethyl acetate = 1/4). Further,
25 the resulting crude product was purified by recycle preparative HPLC (HPLC apparatus: LC-908 (under trade name: manufactured by Japan Analytical Industry Co., Ltd.); column: two JAIGEL 2H (under trade name;

manufactured by Japan Analytical Industry Co., Ltd.)
connected together; mobile phase: chloroform), to obtain
47 mg (corresponding to 94.9 μ mol) of 6-tributylstannyl-
2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 1-9,
5 Step 3).

[0166]

To 53 μ L of a solution of 6-tributylstannyl-2-(4'-
hydroxyphenyl)imidazo[1,2-a]pyridine in methanol
(concentration: 1 mg/mL), 75 μ L of 1 mol/L hydrochloric
10 acid, 40 μ L of [125 I]sodium iodide of 136 MBq and 10 μ L of
10% (w/v) hydrogen peroxide were added. After the mixed
solution was left to stand at 50°C for 10 minutes, the
solution was subjected to HPLC under the same condition
as in Example I-2, to obtain 2-(4'-hydroxyphenyl)-6-
15 [125 I]iodoimidazo[1,2-a]pyridine fraction (Fig. 1-9, Step
4).

[0167]

10 ml of water was added to the fraction. The
resulting solution was passed through a reversed phase
20 column (trade name: Sep-Pak (registered trademark) Light
C18 Cartridges manufactured by Waters: the packed amount
of the packing agent: 130 mg) so that the column adsorbs
and collects 2-(4'-hydroxyphenyl)-6-[125 I]iodoimidazo[1,2-
a]pyridine. The column was rinsed with 1 mL of water,
25 and then 1 mL of ethanol was passed therethrough, to
elute 2-(4'-hydroxyphenyl)-6-[125 I]iodoimidazo[1,2-
a]pyridine. The obtained radioactivity was 37.5 MBq at
the end of synthesis. Further, the TLC analysis was

conducted under the same conditions as in Example I-2, and as a result, the radiochemical purity of the compound was 96.5%.

[0168]

5 Reference Example I-9: Synthesis of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine

[0169]

50 mL of ethyl acetate was added to 28.17 g (corresponding to 126 mmol) of cupric bromide to obtain a suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 1-10, Step 1).

[0170]

441 mg (corresponding to 2.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 449 mg (corresponding to 2.0

mmol) of 2-amino-5-iodopyridine were dissolved in 15 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 5 hours. After the completion of the reaction, the reaction solution was cooled down to
5 room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 10 mL of water and 10 mL of methanol. Then,
10 about 10 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and
15 dried under reduced pressure, to obtain 526 mg (corresponding to 1.56 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 1-10, Step 2).
[0171]

The NMR measurement results of the resulting 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (internal
20 standard: dimethylsulfoxide) are shown below.
[0172]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
25 ¹H-NMR (solvent: dimethylsulfoxide-d₆, resonance frequency: 500 MHz): δ 8.86-8.84 (m, 1H), 8.14 (s, 1H), 7.78-7.74 (m, 2H), 7.40-7.35 (m, 2H), 6.86-6.82 (m, 2H).

[0173]

¹³C-NMR (solvent: dimethylsulfoxide-d₆, resonance frequency: 125 MHz): δ 158.08, 145.87, 143.87, 132.48, 131.72, 127.67, 124.99, 118.14, 116.14, 108.02, 75.85.

5 [0174]

Examples I-7 and Comparative Examples I-1: Measurement of binding to amyloid

[0175]

Affinity of the present compounds with amyloid was
10 examined by the following *in vitro* binding tests.

[0176]

(1) Aβ₁₋₄₀ (Peptide Institute, INC.) was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 72 hours, to obtain a 1 mg/mL suspension (hereinafter referred to
15 as amyloid suspension in these Examples) of aggregated Aβ (hereinafter referred to as amyloid in this Example).

[0177]

(2) According to the method described in a literature (Naiki, H., et al., Laboratory Investigation
20 74, p.374-383 (1996)), the amyloid suspension was subjected to qualitative experiment based on fluorescence spectrophotometric method using Thioflavin T (manufactured by Fluka) to confirm that the aggregated Aβ obtained in (1) was amyloid (measurement conditions:
25 excitation wavelength of 446 nm, and emission wavelength of 490 nm).

[0178]

(3) A solution in ethanol of the compound I-6

synthesized by a method described above in Example I-2
(radioactive concentration: 37 MBq/mL) was prepared, and
diluted with a 0.1 % bovine serum albumin-containing
phosphate buffer (pH 7.4) to prepare a solution
5 corresponding to 2 nmol/L as a total amount of 2-[4'-(3"-
fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine.

[0179]

(4) To each well of a 96-well microplate, 50 μ L of a
solution (400 pM at a final concentration) prepared above
10 in (3) and 50 μ L of a solution (amyloid concentration may
be adjusted in accordance with amyloid concentration in a
sample solution) where amyloid suspension was dissolved
in a 0.1 % bovine serum albumin-containing phosphate
buffer (pH 7.4), were added, and then 150 μ L of the same
15 buffer was added to prepare a solution of amyloid at
final concentrations of 2.5, 12.5, 25, 62.5, 125, 250,
625, and 1000 nmol/L.

[0180]

(5) The microplate was shaken at a given rate (400
20 rpm) at 22°C for 3 hours. Then, a mixed solution of each
well was filtered through a glass fiber filter (trade
name: MlutiscreenTM-FC, manufactured by Millipore), to
separate the Compound I-6 attached to amyloid from the
free Compound I-6.

25 [0181]

(6) The glass fiber filter used for filtration of
the mixed solution was washed with a 0.1 % bovine serum
albumin-containing phosphate buffer (0.5 mL x 5), and

then radioactivity of the glass fiber filter was measured with an autowell gamma system (manufactured by Aloka, Type: ARC-301B).

[0182]

5 (7) A relation between the amount of the Compound I-6 binding to amyloid and the amount of added amyloid was evaluated from the measurement results of (6). Unspecific binding was determined using a sample to which the Compound I-2 (non-RI labeled compound) was added to
10 become 100 nM (at a final concentration) above in (4) (Example I-7).

[0183]

 (8) Using [^{125}I]-IMPY synthesized in the above Reference Example I-6, the same procedure as the above
15 (2) to (6) were carried out to obtain control data (Comparative Example I-1).

[0184]

 A relation between the concentration of amyloid in the sample solution and the radioactive count on the
20 glass fiber filter measured above in (6) is shown in Fig. 1-11. The radioactivity on the glass fiber was increased proportionally to the concentration (addition amount) of amyloid (Example I-7). On the conditions of the present experiment, amyloid and the compound attached to amyloid
25 are retained in the glass fiber. Therefore, the radioactive count on the glass fiber is a value reflecting the amount of the compound attached to amyloid, and the slope of the graph which plotted the radioactive

count relative to the concentration of amyloid is a value which can be an index representing the intensity of binding to amyloid. Since the value of the radioactive count of Compound I-6 on the glass fiber was increased
5 with increase of the concentration of amyloid, it has been suggested that Compound I-6 is a compound having a property of binding to amyloid. The slope of the line for Compound I-6 was greater than the slope for [125 I]-IMPY in the same plot, and thus it has been suggested
10 that the affinity of Compound I-6 with amyloid is stronger than [125 I]-IMPY which is known to exhibit a strong affinity with amyloid.

The above-mentioned results have implied that Compound I-6 is highly capable of binding to amyloid.

15 [0185]

Examples I-8 to I-12, Comparative Examples I-2 to I-6:
Measurement of affinity with amyloid

Affinity of the present compounds with amyloid was examined by the following *in vitro* binding tests.

20 [0186]

(1) A β_{1-40} (Peptide Institute, INC.) was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 62-72 hours, to obtain a 1 mg/mL suspension of aggregated A β (hereinafter referred to as amyloid suspension in this
25 Example).

[0187]

(2) According to the method described in a literature (Naiki, H., et al., Laboratory Investigation

74, p.374-383 (1996)), the amyloid suspension was subjected to qualitative experiment based on fluorescence spectrophotometric method using Thioflavin T (manufactured by Fluka) to confirm that the aggregated A β obtained in (1) was amyloid (measurement conditions: 5 excitation wavelength of 446 nm, and emission wavelength of 490 nm).

[0188]

(3) According to the method described in a 10 literature (Wang, Y., et al., J. Labeled Compounds Radiopharmaceut. 44, S239 (2001)), [^{125}I]2-(3'-iodo-4'-aminophenyl)benzothiazole (hereinafter referred to as [^{125}I]3'-I-BTA-0) was prepared from a labeling precursor 2-(4'-aminophenyl)benzothiazole, and dissolved in ethanol. 15 As Congo Red, Thioflavin T and 6-methyl-2-[4'-(N,N-dimethylamino)phenyl]benzothiazole (hereinafter referred to as 6-Me-BTA-2), commercially available reagents were weighed and used as they were.

[0189]

20 (4) 2-(3'-Iodo-4'-aminophenyl)benzothiazole (hereinafter referred to as 3'-I-BTA-0) and IMPY were synthesized according to the methods described in a literature (Wang, Y., et al., J. Labelled Compounds Radiopharmaceut. 44, S239 (2001)) and a literature 25 (Zhuang, Z. P., et al., J. Med. Chem. 46, 237 (2003)) respectively.

[0190]

(5) Samples in which [^{125}I]3'-I-BTA-0, each compound

for evaluation and amyloid were dissolved in a 0.1 % bovine serum albumin-containing phosphate buffer (pH 7.4) at final concentrations shown in Table 1-2 were prepared. The resulting samples were filled in each well (about 0.3 mL in volume) of a 96-well microplate.

[0191]

Table 1-2: Final concentrations of each compound in sample solutions

Experiment	Compound for evaluation	Concentration of compound for evaluation	[¹²⁵ I]3'-I-BTA-0 concentration	Amyloid
Comparative Example I-2	3'-I-BTA-0	Each concentration of 0, 0.001, 0.01, 0.1, 1, 10, 100, and 1000 nmol/L	400 pmol/L	1 µmol/L
Comparative Example I-3	Congo Red			
Comparative Example I-4	Thioflavin T			
Comparative Example I-5	6-Me-BTA-2			
Comparative Example I-6	IMPY			
Example I-8	Compound I-1			
Example I-9	Compound I-2			
Example I-10	Compound I-3			
Example I-11	Compound I-4			
Example I-12	Compound I-5			

10 [0192]

(6) The microplate filled with the sample solutions was shaken at a given rate (400 rpm) at 22°C for 3 hours. Then, each sample solution was filtered through a glass fiber filter (trade name: MuluscreenTM-FC, manufactured by Millipore), to separate the [¹²⁵I]3'-I-BTA-0 attached to amyloid from the free [¹²⁵I]3'-I-BTA-0.

[0193]

(7) The glass fiber filter used for the filtration of each sample solution was washed with a 0.1 % bovine serum albumin-containing phosphate buffer (pH 7.4) (0.5 mL x 5), and radioactivity of the glass fiber filter was measured with an autowell gamma system (manufactured by Aloka, Type: ARC-301B). The radioactivity was used as the radioactivity level of each sample solution for calculating an inhibition ratio (hereinafter, A denotes the radioactivity level in a sample with zero (0) concentration of each compound for evaluation, and B denotes the radioactivity level in a sample with 0.001 nmol/L or higher concentration of each compound for evaluation).

[0194]

(8) Separately, a solution of containing 15 $\mu\text{mol/L}$ of 6-Me-BTA-2, 400 pmol/L of [^{125}I]3'-I-BTA-0 and 1 $\mu\text{mol/L}$ of $\text{A}\beta_{1-40}$ were prepared and subjected to the same procedures as described above in (6) and (7) to measure a radioactivity level. The measured radioactivity level was defined as the background radioactivity level, and used in the calculation of the inhibition ratio (hereinafter referred to as BG).

[0195]

(9) Using the radioactivity levels measured above in (7) and (8), the inhibition ratio was determined by the following formula (1-1).

[0196]

$$\frac{B-BG}{A-BG} \times 100 \quad (\%) \quad (1-1)$$

[0197]

A graph in which values converted by probit
5 transformation from the obtained inhibition ratios were
plotted relative to logarithms of concentrations of
compounds for evaluation was prepared to obtain an
approximate straight line by the least square method.
Using the line, the concentration of each compound for
10 evaluation was determined, at which the radioactivity
level is half of the level of the sample free from each
compound for evaluation, and was defined as a 50 %
inhibition concentration of each compound (hereinafter
referred to as IC_{50%} value). Using the value as an
15 indicator, affinity of each compound for evaluation with
amyloid (aggregated A β ₁₋₄₀) was evaluated.

[0198]

IC_{50%} value of each compound for evaluation is shown
in Table 1-3. Compounds I-1 to I-5 all showed IC_{50%}
20 values of less than 100 and had higher affinity with
amyloid (aggregated A β ₁₋₄₀) than Congo Red and Thioflavin
T. The results show that Compounds I-1 to I-5 have good
affinity with amyloid (aggregated A β ₁₋₄₀). In particular,
Compounds I-1 to I-4 had higher affinity with amyloid
25 (aggregated A β ₁₋₄₀) than 3'-I-BTA-0 and 6-Me-BTA-2 and had
the affinity comparable to IMPY.

[0199]

Table 1-3: IC₅₀% values of the present compounds

Experiment	Compound for evaluation	IC ₅₀ % values (nmol/L)
Comparative Example I-2	3'-I-BTA-0	10.1
Comparative Example I-3	Congo Red	>1000
Comparative Example I-4	Thioflavin T	>1000
Comparative Example I-5	6-Me-BTA-2	25.4
Comparative Example I-6	IMPY	0.8
Example I-8	Compound I-1	1.4
Example I-9	Compound I-2	0.9
Example I-10	Compound I-3	1.8
Example I-11	Compound I-4	0.9
Example I-12	Compound I-5	55.4

[0200]

Example I-13 to I-14, Comparative Example I-7:

- 5 Measurement of partition coefficient based on the octanol extraction method

[0201]

Partition coefficients based on the octanol extraction method (hereinafter referred to as logP_{octanol}) were measured, which are generally known as an indicator of permeability of compounds through the blood-brain barrier (hereinafter referred to as BBB).

[0202]

To 2 mL of octanol, 10 µL of a solution containing Compound I-7 (Example I-13) and Compound I-8 (Example I-14) and 2 mL of 10 mmol/L phosphate buffer (pH 7.4) were added, and stirred for 30 seconds. After the mixture was centrifuged with a low-speed centrifuge (2000 rpm x 60 min.), the octanol layer and the water layer were sampled

each in an amount of 1 mL, and subjected to measurement of radioactivity count with an autowell gamma system (manufactured by Aloka, Type: ARC-301B). Using the obtained radioactivity count, $\log P_{\text{octanol}}$ was calculated in accordance with the equation (1-2).

[0203]

$$\log P_{\text{octanol}} = \log_{10} \left(\frac{\text{Radioactivity count of octanol layer}}{\text{Radioactivity count of water layer}} \right) \dots (1-2)$$

[0204]

The results are shown in Table 1-4. Both Compounds I-7 and I-8 showed $\log P_{\text{octanol}}$ values between 1 and 3. It is known that compounds permeable to BBB show a $\log P_{\text{octanol}}$ value between 1 and 3 (Douglas D. Dischino et al., J. Nucl. Med., (1983), 24, p.1030-1038). Thus, it is implied that both compounds have a BBB permeability comparable to IMPY.

[0205]

Table 1-4: $\log P_{\text{octanol}}$ value of the present compound

Experiment	Compound	$\log P_{\text{octanol}}$ value
Comparative Example I-7	[¹²³ I] - IMPY	2.1
Example I-13	Compound I-7	2.1
Example I-14	Compound I-8	2.0

[0206]

Example I-15 to I-19, Comparative Example I-8:
Measurements of partition coefficient based on HPLC

[0207]

The partition coefficient by HPLC (hereinafter

referred to as $\log P_{\text{HPLC}}$) was measured by the following method. It is known that the $\log P_{\text{HPLC}}$ shows the same numerical value at a pH of 7.2 to 7.4 as the $\log P_{\text{octanol}}$ value which is generally known as an indicator of permeability of compounds to BBB (Franco Lombardo et al., J. Med. Chem., (2000), 43, p.2922-2927).

[0208]

First, compounds for evaluation shown in Table 1-5 were dissolved at a concentration of 1 mg/mL in methanol containing 10% dimethylsulfoxide to prepare sample solutions. One μL of the sample solution was subjected to HPLC analysis under the following conditions to determine the elution time (t_0) of the solvent and the elution time (t_R) of each compound.

[0209]

Table 1-5 Compounds for evaluation in experiments

Experiment	Compound for evaluation
Comparative Example I-8	IMPY
Example I-15	Compound I-1
Example I-16	Compound I-2
Example I-17	Compound I-3
Example I-18	Compound I-4
Example I-19	Compound I-5

[0210]

HPLC conditions:

Column: Prodigy ODS (3) (product name; manufactured by phenomenex; size: 4.6 x 250 mm)

Mobile phase: a mixed solution of 50 mM triethylamine phosphate (pH 7.2)/acetonitrile = 40/60

Flow rate: 0.7 mL/min.

Detector: ultraviolet visible absorptiometer (detection
5 wavelength: 282 nm)

[0211]

Using the obtained t_0 and t_R , the retention factor (hereinafter referred to as K'_{HPLC} value) of each compound for evaluation was determined according to the following
10 calculation formula (1-3).

[0212]

$$K'_{HPLC} = (t_R - t_0) / t_0 \cdots (1-3)$$

[0213]

Separately, 10 μ L each of a solution of 2-(4'-
15 hydroxyphenyl)-6- 125 I]iodoimidazo[1,2-a]pyridine (37 MBq/mL in radioactivity concentration) synthesized above in Reference I-8 and a solution of Compound I-6 (37 MBq/mL in radioactivity concentration) was added to 2 mL of octanol prepared separately, and 2 mL of 10 mmol/L
20 phosphate buffer (pH 7.4) was further added to the respective solutions. After the individual solutions were stirred for 30 seconds, the solutions were centrifuged at 2,000 rpm for 60 minutes. 1 mL each of the octanol phase and the water phase was fractionated,
25 and the radioactivity was measured by an autowell gamma system (manufactured by Aloka Co., Ltd.: Type ARC-301B). Based on the obtained radioactivity, $\log P_{\text{octanol}}$ values were calculated according to the above equation (1-2).

[0214]

Further, a solution of Compound I-2 and 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine prepared above in Reference I-9 were each subjected to HPLC
5 analysis in the same manner as described above to determine K'_{HPLC} values in respective compounds.

[0215]

A graph was prepared, in which the $\log P_{Octanol}$ values of Compound I-6 and 2-(4'-hydroxyphenyl)-6-
10 [^{125}I]iodoimidazo[1,2-a]pyridine are respectively plotted relative to the $\log_{10} K'_{HPLC}$ values of Compound I-2 and 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine, so that the slope and the intercept on the axis Y of the straight line were determined. Using these values, the following
15 formula (1-4) was determined, provided that the $\log P_{Octanol}$ value is equal to the $\log P_{HPLC}$ value at a pH of 7.2 to 7.4.

[0216]

$$\log P_{HPLC} = 0.96 (\log_{10} K'_{HPLC}) + 1.59 \dots (1-4)$$

[0217]

20 Using K'_{HPLC} obtained for each compound for evaluation, the $\log P_{HPLC}$ value of each compound for evaluation was determined according to the above calculation formula (1-4).

[0218]

25 The results are shown in Table 1-6. As shown in the Table, the $\log P_{HPLC}$ values of Compounds I-1 through I-5 were all between 1 and 3. As mentioned above, it is known that compounds permeable to BBB have a $\log P_{Octanol}$

value between 1 and 3 (Douglas D. Dischino et al., J. Nucl. Med., (1983), 24, p.1030-1038). Further, as mentioned above, it is known that the $\log P_{\text{HPLC}}$ shows the same value at a pH of 7.2 to 7.4 as the $\log P_{\text{octanol}}$ (Franco Lombardo et al., J. Med. Chem., (2000), 43, p.2922-2927).
5 The above-mentioned results imply that Compounds I-1 to I-5 have a BBB-permeable property.

[0219]

Table 1-6: $\log P_{\text{HPLC}}$ value of the present compound

Experiment	Compound	$\log P_{\text{HPLC}}$ value
Comparative Example I-8	IMPY	2.1
Example I-15	Compound I-1	2.0
Example I-16	Compound I-2	2.1
Example I-17	Compound I-3	1.9
Example I-18	Compound I-4	1.9
Example I-19	Compound I-5	1.8

10

[0220]

Example I-20 to I-21, Comparative Example I-9:

Measurement of transferability into brain and clearance

[0221]

15 Using Compound I-7 (Example I-20) and Compound I-8 (Example I-21), a time course change of radioactive accumulation in brain of male Wistar rats (7-week old) was measured.

[0222]

20 0.05 mL (20-30 MBq/mL in radioactive concentration) of a solution of Compound I-7 (Example I-20) in a 10

mg/mL ascorbic acid-containing physiological saline solution, a solution of Compound I-8 (Example I-21) in a 10 mg/mL ascorbic acid-containing physiological saline solution and a solution of [¹²³I]-IMPY (Comparative Example I-9) prepared above in Reference Example I-7 in a 10 mg/mL ascorbic acid-containing physiological saline solution were each injected under thiopental anesthesia into the tail vein of the rats. The rats were sacrificed by bleeding from abdominal artery, and brains were removed and subjected to measurement of radioactivity (hereinafter referred to as A in this Example) with an autowell gamma system (Type: ARC-301B manufactured by Aloka Co., Ltd.) and further subjected to measurement of mass of brains 2, 5, 30 and 60 minutes after injection. Also, radioactivity (hereinafter referred to as B in this Example) of 0.05 mL of a 1000-fold diluted solution of the injected solution was measured in the same manner as above. Using these measurement results, radioactive distribution per unit weight of brain (%ID/g) at the respective time points was calculated in accordance with the following formula (1-5).

Three animals were used for Experiment I-20 and Comparative Experiment I-9, and two animals were used for Experiment I-21 at the respective time points.

[0223]

$$\%ID/g = \frac{A}{B \times 1000 \times \text{brain weight}} \times 100 \quad \cdots (1-5)$$

[0224]

The results are shown in Table 1-7. As shown in Table 1-7, Compounds I-7 and I-8 showed an accumulation higher than [^{123}I]-IMPY at the time point of two minutes after the injection, and then showed a tendency to rapidly clear away in 60 minutes. These results suggest that Compounds I-7 and I-8 possess excellent transferability to brain and rapid clearance from brain comparable to [^{123}I]-IMPY.

10 [0225]

Table 1-7: Radioactive distribution in brain of the present compound after intravenous injection (rats)

Compound		Radioactive distribution per unit weight (%ID/g)			
		After 2 min.	After 5 min.	After 30 min.	After 60 min.
Example I-20	Compound I-7	1.10	0.75	0.12	0.05
Example I-21	Compound I-8	1.20	0.75	0.18	0.12
Comparative Example I-9	^{123}I -IMPY	1.02	0.99	0.20	0.08

[0226]

15 Example I-22: Confirmation of imaging of amyloid in brain

[0227]

The following experiment was carried out in order to examine whether amyloid in brain can be imaged by the compound of the present invention.

20 [0228]

(1) $\text{A}\beta_{1-40}$ (manufactured by Peptide Institute, INC.) was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 72 hours, to obtain 1 mg/mL of a suspension of

aggregated A β (hereinafter referred to as amyloid suspension in this Example).

[0229]

(2) 25 μ L (corresponding to 25 μ g) of the amyloid
5 suspension was injected into an amygdaloid nucleus on one
side of a male Wistar rat (7-week old). As a control, 25
 μ L of a phosphate buffered physiological saline solution
(pH 7.4) was injected into an amygdaloid nucleus on the
other side of the rat. The rats were examined 1 day
10 after the injection of the amyloid suspension and the
phosphate buffered physiological saline solution (pH 7.4).

[0230]

(3) Compound I-7 was dissolved in a 10 mg/mL
ascorbic acid-containing physiological saline solution to
15 obtain a sample solution (32 MBq/mL in radioactivity
concentration). This solution was injected into the rat
through the tail vein (dosage: 0.5 mL, dosed
radioactivity: 16 MBq equivalent).

[0231]

20 (4) Brain was removed 60 minutes after the injection
to prepare a brain slice of 10 μ m in thickness with a
microtome (type: CM3050S, manufactured by LEICA). The
brain slice was exposed to an imaging plate for 20 hours,
and then image analysis was carried out by use of a Bio-
25 imaging Analyzer (type: BAS-2500; manufactured by
FUJIFILM Corporation).

[0232]

(5) After the completion of the image analysis using

the Bio-imaging Analyzer, pathological staining with Thioflavin T was carried out to perform imaging by use of a fluorescence microscope (manufactured by NIKON Corporation; type: TE2000-U model; excitation wavelength: 400-440 nm; detection wavelength: 470 nm). Thus, it was confirmed that amyloid was deposited on the slice (Fig. 1-12b).

[0233]

Fig. 1-12 shows images by autoradiogram and Thioflavin T staining of the brain slice of the rat to which amyloid was injected intracerebrally. As shown in this figure, a marked accumulation of radioactivity was observed in the amygdaloid nucleus on the side to which the amyloid suspension was injected. From the result of Thioflavin T staining in the site where radioactivity is accumulated, it was confirmed that amyloid was present in the accumulation site. On the other hand, no significant accumulation of radioactivity was observed in the amygdaloid nucleus on the side to which the physiological saline solution was injected, compared with the other sites.

These results suggest that Compound I-7 possesses a property of accumulating on intracerebral amyloid and a capability of imaging intracerebral amyloid.

[0234]

Example I-23 to I-26: Reverse mutation test

[0235]

In order to examine mutagenicity of Compound I-1, I-

2, I-4 and I-5, reverse mutation test using *Salmonella typhimurium* TA98 and TA100 (hereinafter referred to as Ames test) was conducted.

[0236]

5 The test was conducted without addition of S9mix and with addition of S9mix. Dimethylsulfoxide was used as a negative control. A positive control was 2-(2-furyl)-3-(5-nitro-2-furyl)acrylamide in case S9mix was not added, and 2-aminoanthracene in case S9mix was added.

10 [0237]

 The amount of each sample to be added to the test plate was 7 dosages (geometric ratio 4) with the maximum dose being 1250 µg/plate for Compounds I-1 and I-5, and 7 dosages (geometric ratio 3) with the maximum dose being
15 5000 µg/plate for Compounds I-2 and I-4. After a sample to be examined and a strain (TA98 or TA100), or a sample to be examined, S9mix and the strain were mixed together, the mixture was multilayered using soft agar on a medium of a test plate, and then incubated at 37°C for 48 hours.
20 Judgment was made by counting the number of reverse mutation colonies on the plate after the incubation, and when the number of reverse mutation colonies was not less than two times the number in negative control and showed concentration-dependent increase, mutagenicity was
25 determined to be positive.

[0238]

 The results are shown in Table 1-8. The numbers of reverse mutation colonies of the respective strains in

the group treated with Compounds I-1, I-2, I-4 and I-5 were less than two times the number in the group treated with the negative control, regardless of addition of S9mix and the addition amount of a sample to be examined.

5 From the aforementioned results, it is judged that Compounds I-1, I-2, I-4 and I-5 are negative in the Ames test and have no mutagenicity.

[0239]

Table 1-8: Results of Ames test

	Compound	Mutagenicity			
		Without addition of S9mix		With addition of S9mix	
		TA98	TA100	TA98	TA100
Example I-23	Compound I-1	Negative	Negative	Negative	Negative
Example I-24	Compound I-2	Negative	Negative	Negative	Negative
Example I-25	Compound I-4	Negative	Negative	Negative	Negative
Example I-26	Compound I-5	Negative	Negative	Negative	Negative

10

[0240]

Example I-27: Synthesis of 6-tributylstannyl-2-[4'-(2"-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine

[0241]

15 88 mg (corresponding to 0.260 mmol) of 6-bromo-2-[4'-(2"-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine obtained in Reference Example I-3 was dissolved in 10.0 mL of dioxane, and 2.0 mL of triethylamine was added thereto. Then, 0.20 mL (corresponding to 0.39 mmol) of
20 bis(tributyltin) and 20.1 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 90°C for 9

hours, the solvent was distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 4/1) to obtain 71.6 mg (corresponding to 0.131 mmol) of 6-tributylstannyl-2-[4'-(2''-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 1-13, Step 1).

[0242]

The NMR measurement results of the obtained 6-tributylstannyl-2-[4'-(2''-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0243]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 7.97 (s, 1H), 7.90 (d, J = 8.7 Hz, 2H), 7.58 (d, J = 8.7 Hz, 1H), 7.14 (d, J = 8.7 Hz, 1H), 6.99 (d, J = 8.7 Hz, 2H), 4.77, (dt, J = 47.2, 4.1 Hz, 2H), 3.99 (dt, J = 28.0, 4.1 Hz, 2H), 1.59-1.53 (m, 6H), 1.39-1.32 (m, 6H), 1.13-1.10 (m, 6H), 0.92 (t, J = 7.3 Hz, 9H).

[0244]

¹³C-NMR (solvent: chloroform-d₁, resonance frequency: 500 MHz): δ 158.3, 145.6, 144.9, 131.2, 130.0, 127.4, 121.9, 116.9, 114.9, 106.4, 82.6, 81.3, 67.2, 29.0, 27.3, 13.6, 9.8.

[0245]

Example I-28: Synthesis of 2-[4'-(2''-fluoroethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine

[0246]

5 To 35 µL of a solution of 6-tributylstannyl-2-[4'-(2''-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine in methanol (concentration: 1 mg/mL), 100 µL of 1 mol/L hydrochloric acid, [¹²³I]sodium iodide of 614 MBq (100 µL in volume), 10 µL of 1 mol/L sodium iodide solution and
10 20 µL of 10% (w/v) hydrogen peroxide were added. After the mixed solution was heated at 50°C for 10 minutes, the solution was subjected to HPLC under the same conditions as in Example I-2, to obtain 2-[4'-(2''-fluoroethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine
15 fraction.

[0247]

10 ml of water was added to the fraction. The resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light
20 C8 Cartridges manufactured by Waters: the packed amount of the packing agent: 130 mg) so that the column adsorbs and collects 2-[4'-(2''-fluoroethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of ethanol was passed
25 therethrough to elute 2-[4'-(2''-fluoroethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine. The amount of radioactivity of the obtained compound was 64 MBq at the end of synthesis. Further, the TLC analysis was

conducted under the following conditions, and as a result, the radiochemical purity of the compound was 97.0%.

[0248]

TLC analysis conditions:

- 5 TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Chloroform/methanol/triethylamine = 100/1/2

Detector: Rita Star (trade name; manufactured by raytest)

[0249]

- 10 Example I-29, Comparative Example I-10: Measurement of partition coefficient based on the octanol extraction method

[0250]

- A diethyl ether solution of Compound I-9 prepared in
- 15 Example I-28 (Example I-29) and a diethyl ether solution of [¹²³I]-IMPY (Comparative Example I-10) were each diluted with a 10 mg/mL ascorbic acid-containing physiological saline solution, and adjusted radioactive concentration to be 20-30 MBq/mL. To 2 mL of octanol, 10
- 20 μ L each of the prepared sample solutions was added, and 2 mL of a 10 mmol/L phosphate buffer (pH 7.4) was further added, followed by stirring for 30 seconds. After the mixture was centrifuged with a low-speed centrifuge (2000 rpm x 60 min.), the octanol layer and the water layer
- 25 were sampled each in an amount of 1 mL, and subjected to measurement of radioactivity count with an autowell gamma system (Type: ARC-301B, manufactured by Aloka). Using the obtained radioactivity count, logP_{octanol} was

calculated in accordance with the equation (1-6).

[0251]

$$\log P_{\text{octanol}} = \log_{10} \left(\frac{\text{Radioactivity count of octanol layer}}{\text{Radioactivity count of water layer}} \right) \dots (1-6)$$

[0252]

5 The results are shown in Table 1-9. Compound I-9
also showed a $\log P_{\text{octanol}}$ value between 1 and 3. It is
known that compounds permeable to BBB show a $\log P_{\text{octanol}}$
value between 1 and 3 (Douglas D. Dischino et al., J.
Nucl. Med., (1983), 24, p.1030-1038). Thus, it is
10 implied that Compound I-9 has a BBB-permeability
comparable to IMPY.

[0253]

Table I-9: $\log P_{\text{octanol}}$ value of the present compound

Experiment	Compound	$\log P_{\text{octanol}}$ value
Comparative Example I-10	[¹²³ I] - IMPY	2.1
Example I-29	Compound I-9	2.1

15 [0254]

Example I-30, Comparative Example I-11: Measurement of
transferability into brain and clearance (2)

[0255]

Using Compound I-9, a time course change of
20 radioactive accumulation in brain of male Wistar rats (7-
week old) was measured.

[0256]

A solution of Compound I-9 (Example I-30) and a
solution of [¹²³I]-IMPY (Comparative Example I-11)
25 prepared above in Reference Example each in a 10 mg/mL

ascorbic acid-containing physiological saline solution
(20-31 MBq/mL in radioactive concentration) were prepared.
0.05 mL each of these solutions was injected under
thiopental anesthesia into the tail vein of respective
5 Wistar rats (7-week old). The rats were sacrificed by
bleeding from abdominal artery, and brains were removed
and subjected to measurement of mass of brains and
further subjected to measurement of radioactivity
(hereinafter referred to as A in this Example) with a
10 single channel analyzer (detector type: SP-20
manufactured by OHYO KOKEN KOGYO Co., Ltd.) 2, 5, 30 and
60 minutes after the injection. Also, radioactivity
(hereinafter referred to as B in this Example) of the
rest of the whole body was measured in the same manner as
15 above. Using these measurement results, radioactive
distribution per unit weight of brain (%ID/g) at the
respective time points were calculated in accordance with
the following formula (1-7).

Three animals were used for experiment at the
20 respective time points.

[0257]

$$\%ID/g = \frac{A}{B \times \text{brain weight}} \times 100 \dots (1-7)$$

[0258]

The results are shown in Table 1-10. As shown in
25 Table 1-10, Compound I-9 showed a significant radioactive
accumulation like [¹²³I]-IMPY at the time point of two
minutes after the injection, and then showed a tendency

to rapidly clear away in 60 minutes. These results suggest that Compound I-9 possesses excellent transferability to brain and rapid clearance from brain like [^{123}I]-IMPY.

5 [0259]

Table 1-10: Radioactive distribution in brain of the present compound after intravenous injection (rats)

Compound		Radioactive distribution per unit weight (%ID/g)			
		After 2 min.	After 5 min.	After 30 min.	After 60 min.
Example I-30	Compound I-9	0.72	0.49	0.07	0.02
Comparative Example I-11	^{123}I -IMPY	1.19	0.97	0.23	0.09

[0260]

10 Example I-31: Confirmation of imaging of amyloid in brain

[0261]

(1) $\text{A}\beta_{1-42}$ (Wako) was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 72 hours, to obtain a 1 mg/mL suspension of aggregated $\text{A}\beta$ (hereinafter referred to as amyloid suspension in this Example).

[0262]

(2) 2.5 μL (corresponding to 25 μg) of the amyloid suspension was injected into an amygdaloid nucleus on one side of a male Wistar rat (7-week old). As a control, 2.5 μL of a phosphate buffered physiological saline solution (pH 7.4) was injected into an amygdaloid nucleus on the other side of the rat. The rats were examined 1 day after the injection of the amyloid suspension and the phosphate buffered physiological saline solution (pH 7.4).

[0263]

(3) Compound I-9 was dissolved in a 10 mg/mL ascorbic acid-containing physiological saline solution to obtain a sample solution (21 MBq/mL in radioactivity concentration in a sample solution, Example I-31). This solution was injected under thiopental anesthesia into the rat through the tail vein (dosage: 0.5 mL, dosed radioactivity: 11-15 MBq equivalent).

[0264]

(4) Brain was removed 60 minutes after the injection to prepare a brain slice of 10 μ m in thickness with a microtome (type: CM3050S, manufactured by LEICA). The brain slice was exposed to an imaging plate for 20 hours, and then image analysis was carried out by use of a Bio-imaging Analyzer (type: BAS-2500; manufactured by FUJIFILM Corporation).

[0265]

(5) After the completion of the image analysis using the Bio-imaging Analyzer, pathological staining with Thioflavin T was carried out to perform imaging by use of a fluorescence microscope (manufactured by NIKON Corporation; type: TE2000-U model; excitation wavelength: 400-440 nm; detection wavelength: 470 nm). Thus, it was confirmed that amyloid was deposited on the slice (Fig. 1-14).

[0266]

Fig. 1-14 shows images by autoradiogram and Thioflavin T staining of the brain slice of the rat to

which amyloid was injected intracerebrally. As shown in this figure, a marked accumulation of radioactivity in the specimen to which Compound I-9 was injected was also observed in the amygdaloid nucleus on the side to which
5 the amyloid suspension was injected. On the other hand, no significant accumulation of radioactivity was observed in the amygdaloid nucleus on the side to which the physiological saline solution was injected, compared with the other sites. On the autoradiogram, little
10 accumulation of radioactivity was observed at sites other than the sites to which amyloid was injected. From the result of Thioflavin T staining, it was confirmed that amyloid was present in the site where radioactivity is accumulated (Fig. 1-14). These results imply that
15 Compound I-9 possesses a property of accumulating on intracerebral amyloid and a capability of imaging intracerebral amyloid.

[0267]

Example I-32: Chromosome Aberration Test

20 [0268]

In order to examine whether Compound I-4 can induce chromosome aberration, the chromosome aberration test was conducted using Chinese Hamster fibroblast cell line (CHL/IU cell) in a culture system with or without
25 addition of S9 by short-term treatment process and in a 24-hour culture system by continuous treatment process. The addition amount of a sample to be tested was set to 1.2, 0.6, 0.3, and 0.15 mg/mL for all the respective

culture systems.

[0269]

When appearance frequency of cells with chromosome
aberration apparently increased as compared to negative
5 control group and dose dependency was observed, or when
the appearance frequency apparently increased at a single
dose and reproducibility was observed, positive
determination was given, and otherwise negative
determination was given.

10 [0270]

As the results of the test, the appearance frequency
of cells having structural aberration or numerical
aberration (diploid) in all the culture systems treated
with Compound I-4 was comparable to that of the negative
15 control group. On the other hand, the positive control
group for the respective culture systems showed a marked
increase of the appearance frequency of cells having
structural aberration. From the above results, the
capability of inducing chromosome aberration of Compound
20 I-4 was judged to be negative under the test conditions.

[0271]

Example I-33: Micronucleus Test

[0272]

In order to study mutagenicity (*in vivo*) of Compound
25 I-4, induction of micronucleated polychromatic
erythrocyte (hereinafter referred to as MNPCE) was
examined using bone marrow cells of Crlj:CD1(ICR) male
mouse.

[0273]

0 mg/kg (negative control group), 250, 500, 1000 and 2000 mg/kg (test sample group) were set as doses for the test. Mice were sacrificed 24 and 48 hours after single oral administration, and bone marrow smear was prepared and observed. Further, a single dose of MMC at 2 mg/kg was abdominally administrated in positive control group, mice were sacrificed 24 hours after the administration, and then bone marrow smear was prepared and observed.

10 [0274]

When appearance frequency of MNPCE in each administration group showed a dose-dependent increase or a statistically significant increase as compared to negative control group, positive determination was given, and otherwise negative determination was given. As statistical analysis, significance tests were conducted by Wilcoxon rank sum test for the appearance frequency of MNPCE and the ratio of polychromatic erythrocyte (hereinafter referred to as PCE) to the total red blood cell (hereinafter referred to as RBC) in each administration group concerning the test sample and positive control groups relative to the negative control group and concerning these groups relative to each other where the significance level was set to less than 5% and less than 1%, respectively.

25 [0275]

From the results of the test, no statistically significant difference was observed on the appearance

frequency of MNPCE and the ratio of PCE to RBC for the test sample group as compared to the negative control group. On the other hand, a significant increase was observed on the appearance frequency of MNPCE for the positive control group as compared to the negative control group. Based on these results, mutagenicity (*in vivo*) of the test sample was judged to be negative because no induction of micronucleus in mouse bone marrow cells was observed under the above test conditions using Compound I-4.

[0276]

Example II

In the following Examples, the names of the individual compounds used in the experiment are defined as shown in Table 2-1.

[0277]

Table 2-1

Compound name	Common name
Compound II-1	2-[4'-(2"-hydroxyethoxy)phenyl]-6-[¹²³ I] iodoimidazo[1,2-a]pyridine
Compound II-2	2-(4'-ethoxyphenyl)-6-[¹²³ I] iodoimidazo[1,2-a]pyridine
Compound II-3	2-[4'-(2"-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
Compound II-4	2-[3'-(2"-hydroxyethoxy)phenyl]-6-[¹²³ I] iodoimidazo[1,2-a]pyridine
Compound II-5	2-[3'-(2"-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
Compound II-6	2-[4'-(3"-hydroxypropoxy)phenyl]-6-[¹²³ I] iodoimidazo[1,2-a]pyridine
Compound II-7	2-[4'-(3"-hydroxypropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine

[0278]

Example II-1: Synthesis of 2-[4'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form)

5 [0279]

50 mL of ethyl acetate was added to 28.17 g (corresponding to 126 mmol) of cupric bromide to obtain a suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 2-1, Step 1).

[0280]

25 441 mg (corresponding to 2.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 449 mg (corresponding to 2.0 mmol) of 2-amino-5-iodopyridine were dissolved in 15 mL of acetonitrile. The resulting solution was refluxed in

an oil bath at 110°C for 5 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with
5 acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 10 mL of water and 10 mL of methanol. Then, about 10 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated
10 for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 526 mg (corresponding to 1.56 mmol) of 2-(4'-hydroxyphenyl)-6-
15 iodoimidazo[1,2-a]pyridine (Fig. 2-1, Step 2).
[0281]

Separately, 2.50 g (corresponding to 20.0 mmol) of 2-bromoethanol and 2.72 g (corresponding to 40.0 mmol) of imidazole were dissolved in 10 mL of dimethylformamide
20 (DMF), and cooled to 0°C. Then, 5.50 g (corresponding to 20.0 mmol) of t-butyldiphenylchlorosilane (TBDPSCl) was added thereto. After the reaction mixture was stirred at room temperature for 18 hours, a saturated sodium chloride solution was added, and extracted three times
25 with ethyl acetate. The combined ethyl acetate layers were dried over anhydrous sodium sulfate, and concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography

(elution solvent: hexane/ethyl acetate = 10/1) to obtain 7.04 g (corresponding to 19.4 mmol) of 1-bromo-2-(t-butyldiphenylsiloxy)ethane (Fig. 2-1, Step 3).

[0282]

5 200 mg (corresponding to 0.595 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine was dissolved in 3.0 mL of dimethylformamide, and 247 mg (corresponding to 1.79 mmol) of potassium carbonate was added thereto. Then, 259 mg (corresponding to 0.714 mmol) of 1-bromo-2-
10 (t-butyldiphenylsiloxy)ethane was added thereto. After the reaction mixture was stirred at 90°C for 2 hours, a saturated sodium chloride solution was added, and extracted three times with ethyl acetate. The combined ethyl acetate layers were dried over anhydrous sodium
15 sulfate, and concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1) to obtain 368 mg (corresponding to 0.595 mmol) of 2-[4'-(2''-t-butyldiphenylsiloxyethoxy)phenyl]-6-
20 iodoimidazo[1,2-a]pyridine (Fig. 2-1, Step 4).

[0283]

368 mg (corresponding to 0.595 mmol) of 2-[4'-(2''-t-butyldiphenylsiloxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine was dissolved in 1.0 mL of tetrahydrofuran
25 (THF), and 0.70 mL of a 1.0 mol/L tetrahydrofuran solution of tetrabutylammoniumfluoride (TBAF) was added thereto. After the reaction mixture was stirred at room temperature for 2 hours, ammonium chloride solution was

added, followed by addition of 5.0 mL of water and 2.0 mL of acetonitrile. Then, precipitates were filtered. The filtered precipitates were washed with water and acetonitrile in this order, to obtain 226 mg
5 (corresponding to 0.595 mmol) of 2-[4'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 2-1, Step 5).

[0284]

The NMR measurement results of the resulting 2-[4'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
10 (internal standard: tetramethylsilane) are shown below.

[0285]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

15 ¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance frequency: 500 MHz): δ 8.95 (s, 1H), 8.27 (s, 1H), 7.87 (d, J = 8.7 Hz, 2H), 7.54-7.46 (m, 2H), 7.04 (d, J = 8.7 Hz, 2H), 4.04 (t, J = 4.6 Hz, 2H), 3.73 (t, J = 4.6 Hz, 2H).

20 [0286]

¹³C-NMR (solvent: dimethylsulfoxide-d₆, resonance frequency: 500 MHz): δ 158.9, 143.0, 142.4, 133.5, 131.5, 127.1, 124.4, 116.7, 114.8, 108.1, 76.7, 69.5, 59.4.

[0287]

25 Example II-2: Synthesis of 6-tributylstannyl-2-[4'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine

[0288]

100 mg (corresponding to 0.263 mmol) of 2-[4'-(2''-

hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine
obtained in Example II-1 was dissolved in 4.0 mL of
dioxane, and 2.0 mL of triethylamine was added thereto.
Then, 0.20 mL (corresponding to 0.39 mmol) of
5 bis(tributyltin) and 20.1 mg (a catalytic amount) of
tetrakis-triphenylphosphine palladium were added thereto.
After the reaction mixture was stirred at 90°C for 21
hours, the solvent was distilled off under reduced
pressure. The residue was purified by flash silica gel
10 column chromatography (elution solvent: hexane/ethyl
acetate = 1/2), to obtain 75.3 mg (corresponding to 0.139
mmol) of 6-tributylstannyl-2-[4'-(2''-
hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 2-2,
Step 1).

15 [0289]

The NMR measurement results of the resulting 6-
tributylstannyl-2-[4'-(2''-
hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine (internal
standard: tetramethylsilane) are shown below.

20 [0290]

NMR apparatus employed: JNM-ECP-500 (manufactured by
Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency:
500 MHz): δ 7.98 (s, 1H), 7.89 (d, J = 8.7 Hz, 1H), 7.75
25 (s, 1H), 7.56 (d, J = 8.7 Hz, 1H), 7.15 (d, J = 8.7 Hz,
1H), 6.98 (d, J = 8.7 Hz, 1H), 4.13 (t, J = 4.6 Hz, 2H),
3.99 (t, J = 4.6 Hz, 2H), 2.63 (s, 3H), 1.64-1.51 (m, 6H),
1.36 (sextet, J = 7.3 Hz, 6H), 1.19-1.06 (m, 6H), 0.92 (t,

J = 7.3 Hz, 9H).

[0291]

¹³C-NMR (solvent: chloroform-d₁, resonance frequency:
500 MHz): δ 158.6, 145.7, 145.0, 131.2, 130.0, 127.4,
5 127.2, 121.9, 116.9, 114.8, 106.4, 69.3, 61.4, 29.0, 27.3,
13.7, 9.8.

[0292]

Example II-3: Synthesis of 2-[4'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine

10 [0293]

To 60 µL of a mixed solution of 6-tributylstannyl-2-[4'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine (concentration: 1 mg/mL) in methanol/dimethylsulfoxide (mixing ratio: 9/1), 150 µL of 1 mol/L hydrochloric acid,
15 15 µL of 1 mmol/L sodium iodide, 250 µL of [¹²³I]sodium iodide of 274 MBq and 15 µL of 10 % (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 50°C for 10 minutes, it was subjected to HPLC under the following conditions, to obtain 2-[4'-(2''-
20 hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine fraction.

[0294]

HPLC conditions:

Column: Phenomenex Luna C18 (trade name; manufactured by
25 Phenomenex Co.; size: 4.6 x 150 mm)

Mobile phase: 0.1 % trifluoroacetic acid/acetonitrile =
20/80 to 0/100 (17 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 282 nm) and radioactivity counter (manufactured by raytest: type STEFFI)
[0295]

5 10 ml of water was added to the fraction. The resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light C8 Cartridges manufactured by Waters: the packed amount of the packing agent: 145 mg) so that the column adsorbs
10 and collects 2-[4'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough to elute 2-[4'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine.
15 The amount of radioactivity of the obtained compound was 22 MBq at the end of synthesis. Further, the TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 97%.

20 [0296]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Chloroform/methanol/triethylamine = 100/1/2

25 Detector: Rita Star (trade name; manufactured by raytest)

[0297]

Example II-4: Synthesis of 2-(4'-ethoxyphenyl)-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form)

5 [0298]

30 mL of ethyl acetate was added to 2.72 g (corresponding to 12.2 mmol) of cupric bromide to obtain a suspension, to which 1.00 g (corresponding to 6.09 mmol) of 4'-ethoxyacetophenone was added. Then, the
10 mixture was refluxed. After 3 hours, the reaction mixture was cooled down to room temperature and filtered. Then, the resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and concentrated. The resulting crude product
15 was purified by silica gel column chromatography (elution solvent: hexane/ethyl acetate = 10/1), to obtain 1.20 g (corresponding to 4.94 mmol) of 2-bromo-4'-ethoxyacetophenone (Fig. 2-3, Step 1).

[0299]

20 1.20 g (corresponding to 4.94 mmol) of 2-bromo-4'-ethoxyacetophenone and 1.09 g (corresponding to 4.95 mmol) of 2-amino-5-iodopyridine were dissolved in 20 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 1.5 hours. After the completion
25 of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered. Then, the precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals

were suspended in a mixed solution of 10 mL of water and 5 mL of methanol. Then, about 20 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 10 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 1.64 g (corresponding to 4.50 mmol) of 2-(4'-ethoxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 2-3, Step 2).

[0300]

The NMR measurement results of the resulting 2-(4'-ethoxyphenyl)-6-iodoimidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

15 [0301]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance frequency: 500 MHz): δ 9.06 (s, 1H), 8.38 (s, 1H), 7.86 (d, J = 8.7 Hz, 2H), 7.77-7.57 (m, 2H), 7.06 (d, J = 8.7 Hz, 2H), 4.10 (q, J = 6.9 Hz, 2H), 1.36 (t, J = 6.9 Hz, 3H).

[0302]

¹³C-NMR (solvent: dimethylsulfoxide-d₆, resonance frequency: 500 MHz): δ 159.3, 141.1, 140.3, 135.9, 132.0, 127.3, 122.1, 115.3, 114.9, 108.5, 78.6, 63.2, 14.5.

[0303]

Example II-5: Synthesis of 6-tributylstannyl-2-(4'-ethoxyphenyl)imidazo[1,2-a]pyridine

[0304]

5 364 mg (corresponding to 1.00 mmol) of 2-(4'-ethoxyphenyl)-6-iodoimidazo[1,2-a]pyridine obtained in Example II-4 was dissolved in 4.0 mL of dioxane, and 2 mL of triethylamine was added thereto. Then, 0.76 mL (corresponding to 1.5 mmol) of bis(tributyltin) and 76.3
10 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 90°C for 23 hours, the solvent was distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography
15 (elution solvent: hexane/ethyl acetate = 5/1), to obtain 331 mg (corresponding to 0.628 mmol) of 6-tributylstannyl-2-(4'-ethoxyphenyl)imidazo[1,2-a]pyridine (Fig. 2-4, Step 1).

[0305]

20 The NMR measurement results of the resulting 6-tributylstannyl-2-(4'-ethoxyphenyl)imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0306]

25 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 7.96 (s, 1H), 7.88 (d, J = 8.7 Hz, 2H), 7.74 (s, 1H), 7.58 (d, J = 8.7 Hz, 1H), 7.14 (d, J = 8.7 Hz,

1H), 6.96 (d, J = 8.7 Hz, 2H), 4.07 (q, J = 6.9 Hz, 2H),
1.63-1.49 (m, 6H), 1.43 (t, J = 6.9 Hz, 3H), 1.39-1.31 (m,
6H), 1.18-1.04 (m, 6H), 0.90 (t, J = 7.3 Hz, 9H).

[0307]

5 ¹³C-NMR (solvent: chloroform-d₁, resonance frequency:
500 MHz): δ 159.0, 145.7, 145.2, 131.2, 130.1, 127.4,
126.7, 121.9, 117.0, 114.8, 106.4, 63.6, 29.1, 27.4, 15.0,
13.8, 9.9.

[0308]

10 Example II-6: Synthesis of 2-(4'-ethoxyphenyl)-6-
[¹²³I]iodoimidazo[1,2-a]pyridine

[0309]

To 60 µL of a mixed solution of 6-tributylstannyl-2-
(4'-ethoxyphenyl)imidazo[1,2-a]pyridine (concentration: 1
15 mg/mL) in methanol/dimethylsulfoxide (mixing ratio: 9/1),
90 µL of 2 mol/L hydrochloric acid, 15 µL of 1 mmol/L
sodium iodide, 100 µL of [¹²³I]sodium iodide of 436 MBq
and 15 µL of 10 % (w/v) hydrogen peroxide were added.
After the mixed solution was left to stand at 50°C for 10
20 minutes, it was subjected to HPLC under the following
conditions to obtain 2-(4'-ethoxyphenyl)-6-
[¹²³I]iodoimidazo[1,2-a]pyridine fraction

[0310]

HPLC conditions:

25 Column: Phenomenex Luna C18 (trade name; manufactured by
Phenomenex Co.; size: 4.6 x 150 mm)
Mobile phase: 0.1 % trifluoroacetic acid/acetonitrile =
20/80 to 0/100 (17 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 282 nm) and radioactivity counter (manufactured by raytest: type STEFFI)

5 [0311]

10 10 ml of water was added to the fraction. The resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light C8 Cartridges manufactured by Waters: the packed amount of the packing agent: 145 mg) so that the column adsorbs and collects 2-(4'-ethoxyphenyl)-6-[¹²³I]iodoimidazo[1,2-
15 alpyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough to elute 2-(4'-ethoxyphenyl)-6-[¹²³I]iodoimidazo[1,2-
alpyridine. The amount of radioactivity of the obtained compound was 88 MBq at the end of synthesis. Further, the TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 98%.

20 [0312]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Chloroform/methanol/triethylamine = 100/1/2

25 Detector: Rita Star (trade name; manufactured by raytest)

[0313]

Reference Example II-1: Synthesis of [¹²³I]-IMPY

[0314]

[¹²³I]-IMPY was synthesized in accordance with the
5 following steps for use in Comparative Examples for
evaluations on measurement of logP_{octanol} and accumulations
in brain.

[0315]

In accordance with the method described in a
10 literature (Zhi-Ping Zhuang et al., J. Med. Chem, 2003,
46, p.237-243), 6-tributylstannyl-2-[4'-(N,N-
dimethylamino)phenyl]imidazo[1,2-a]pyridine was
synthesized, and dissolved in methanol (concentration:
1mg/mL). To 53 µL of the resulting solution, 75 µL of 1
15 mol/L hydrochloric acid, 60-70 µL of [¹²³I]sodium iodide
of 224-253 MBq, 10 µL of a 1 mmol/L sodium iodide
solution and 15 µL of 10% (w/v) hydrogen peroxide were
added. After the mixed solution was left to stand at
50°C for 10 minutes, the solution was subjected to HPLC
20 under the same conditions as in Example II-3, to obtain
[¹²³I]-IMPY fraction.

[0316]

10 ml of water was added to the fraction. The
resulting solution was passed through a reversed phase
25 column (trade name: Sep-Pak (registered trademark) Light
C8 Cartridges manufactured by Waters; the packed amount
of the packing agent: 145 mg), so that the column adsorbs
and collects the [¹²³I]-IMPY. The column was rinsed with 1

mL of water, and then 1 mL of diethyl ether was passed therethrough, to elute [^{123}I]-IMPY. The obtained radioactivity was 41-57 MBq at the end of synthesis. Further, the TLC analysis was conducted under the same conditions as described in Example II-3, and as a result, the radiochemical purity of the compound was 93%.

[0317]

Example II-7, Comparative Example II-1 to II-3:

Measurement of affinity with amyloid

10 Affinity of the present compounds with amyloid was examined by the following *in vitro* binding tests.

[0318]

(1) $\text{A}\beta_{1-42}$ (Wako) was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 72 hours, to obtain 1 mg/mL of a suspension (hereinafter referred to as amyloid suspension in this Example) of aggregated $\text{A}\beta$ (hereinafter referred to as amyloid in this Example).

[0319]

(2) According to the method described in a literature (Naiki, H., et al., Laboratory Investigation 74, p.374-383 (1996)), the amyloid suspension was subjected to qualitative experiment based on fluorescence spectrophotometric method using Thioflavin T (manufactured by Fluka) to confirm that the aggregated $\text{A}\beta$ obtained in (1) was amyloid (measurement conditions: excitation wavelength of 446 nm, and emission wavelength of 490 nm).

[0320]

(3) According to the method described in a literature (Wang, Y., et al., J. Labeled Compounds Radiopharmaceut. 44, S239 (2001)), [¹²⁵I]2-(3'-iodo-4'-aminophenyl)benzothiazole (hereinafter referred to as [¹²⁵I]3'-I-BTA-0) was prepared from a labeling precursor 2-(4'-aminophenyl)benzothiazole, and dissolved in ethanol. As Congo Red, Thioflavin T and 6-methyl-2-[4'-(N,N-dimethylamino)phenyl]benzothiazole (hereinafter referred to as 6-Me-BTA-2), commercially available reagents were weighed and used as they were.

[0321]

(4) IMPY was synthesized according to the method described in a literature (Zhuang, Z.P., et al., J. Med. Chem. 46, 237 (2003))

[0322]

(5) Each compound for evaluation or ethanol solution thereof, an ethanol solution of [¹²⁵I]3'-I-BTA-0 prepared above in (3) and amyloid suspension prepared above in (1) were dissolved in 1 % bovine serum albumin-containing phosphate buffer (pH 7.4), and samples at final concentrations of each compound for evaluation, [¹²⁵I]3'-I-BTA-0 and amyloid shown in Table 2-2 respectively was prepared.

[0323]

Table 2-2: Final concentrations of each compound in sample solutions

Experiment	Compound for evaluation	Concentration of compound for evaluation	[¹²⁵ I] 3'-I-BTA-0 concentration	Amyloid
Comparative Example II-1	Congo Red	Each concentration of 0, 0.001, 0.01, 0.1, 1, 10, 100, 1000 nmol/L	400 pmol/L	1 μmol/L
Comparative Example II-2	Thioflavin T			
Comparative Example II-3	IMPY			
Example II-7	Compound II-3			

5 [0324]

(6) Each sample solution prepared above in (5) was filled in each well (about 0.3 mL in volume) of a 96-well microplate. The microplate filled with the sample solutions was shaken at a given rate (400 rpm) at 22°C for 3 hours. Then, each sample solution was filtered through a glass fiber filter (trade name: MulletiscreenTM-FC, manufactured by Millipore), to separate the [¹²⁵I]3'-I-BTA-0 attached to amyloid from the free [¹²⁵I]3'-I-BTA-0.

[0325]

15 (7) The glass fiber filter used for the filtration of each sample solution was washed with 1 % bovine serum albumin-containing phosphate buffer (pH 7.4) (0.5 mL x 5), and radioactivity of the glass fiber filter was measured with an autowell gamma system (manufactured by Aloka, Type: ARC-301B) (hereinafter, A denotes the radioactivity level in a sample with zero (0) concentration of each compound for evaluation, and B denotes the radioactivity

20

level in a sample with 0.001 nmol/L or higher concentration of each compound for evaluation).

[0326]

(8) Separately, a solution containing 15 $\mu\text{mol/L}$ of
5 6-Me-BTA-2, 400 pmol/L of [^{125}I]3'-I-BTA-0 and 1 $\mu\text{mol/L}$ of amyloid were prepared and subjected to the same procedures as described above in (7) and (8) to measure a radioactivity level. The measured radioactivity level was defined as the background radioactivity level, and
10 used in the calculation of the inhibition ratio (hereinafter referred to as BG).

[0327]

(9) Using the radioactivity levels measured above in (7) and (8), the inhibition ratio was determined by the
15 following formula (2-1).

[0328]

$$\frac{B - BG}{A - BG} \times 100 \quad (\%) \quad (2-1)$$

[0329]

A graph in which values converted by probit
20 transformation from the obtained inhibition ratios were plotted relative to logarithms of concentrations of compounds for evaluation was prepared to obtain an approximate straight line by the least square method. Using the line, a 50 % inhibition concentration of each
25 compound for evaluation (hereinafter referred to as $\text{IC}_{50\%}$ value) was determined. Using the value as an indicator, affinity of each compound for evaluation with amyloid was

evaluated.

[0330]

IC_{50%} value of each compound for evaluation is shown in Table 2-3. Compounds II-3 showed IC_{50%} values of less than 100 and had higher affinity with amyloid than Congo Red and Thioflavin T which are generally known to have affinity with amyloid. The results show that Compounds II-3 has good affinity with amyloid like IMPY.

[0331]

10 Table 2-3: IC_{50%} values of the present compounds

Experiment	Compound for evaluation	IC _{50%} values (nmol/L)
Comparative Example II-1	Congo Red	>1000
Comparative Example II-2	Thioflavin T	>1000
Comparative Example II-3	IMPY	25.8
Example II-7	Compound II-3	66.9

[0332]

Example II-8 to II-9, Comparative Example II-4:

Measurement of partition coefficient based on the octanol extraction method

15 [0333]

Partition coefficients based on the octanol extraction method (hereinafter referred to as logP_{octanol}) were measured, which are generally known as an indicator of permeability of compounds through the blood-brain barrier (hereinafter referred to as BBB).

[0334]

A diethyl ether solution of Compound II-1 prepared in Example II-3 (Example II-8), a diethyl ether solution

of Compound II-2 prepared in Example II-6 (Example II-9),
and a diethyl ether solution of [¹²³I]-IMPY prepared in
Reference Example II-1 (Comparative Example II-2) were
each diluted with 10 mg/mL ascorbic acid-containing
5 physiological saline solution, and adjusted to
radioactive concentration of 20-30 MBq/mL. To 2 mL of
octanol, 10 µL each of the prepared sample solutions was
added, 2 mL of 10 mmol/L phosphate buffer (pH 7.4) was
added, followed by stirring for 30 seconds. After the
10 mixture was centrifuged with a low-speed centrifuge (2000
rpm x 60 min.), the octanol layer and the water layer
were sampled each in an amount of 1 mL, and subjected to
measurement of radioactivity count with an autowell gamma
system (Type: ARC-301B, manufactured by Aloka). Using
15 the obtained radioactivity count, logP_{octanol} was
calculated in accordance with the equation (2-2).

[0335]

$$\log P_{\text{octanol}} = \log_{10} \left(\frac{\text{Radioactivity count of octanol layer}}{\text{Radioactivity count of water layer}} \right) \dots (2-2)$$

[0336]

20 The results are shown in Table 2-4. All compounds
showed logP_{octanol} value between 1 and 3. It is known that
compounds permeable to BBB show a logP_{octanol} value between
1 and 3 (Douglas D. Dischino et al., J. Nucl. Med.,
(1983), 24, p.1030-1038). Thus, it is implied that both
25 compounds have a BBB permeability like IMPY.

[0337]

Table 2-4: logP_{Octanol} value of the present compound

Experiment	Compound	logP _{Octanol} value
Comparative Example II-4	[¹²³ I]-IMPY	1.9
Example II-8	Compound II-1	1.8
Example II-9	Compound II-2	2.1

[0338]

- 5 Example II-10 to II-11, Comparative Example II-5:
Measurement of transferability into brain and clearance

[0339]

Using Compound II-1 (Example II-10) and Compound II-2 (Example II-11), a time course change of radioactive
10 accumulation in brain of male Wistar rats (7-week old) was measured.

[0340]

A diethyl ether solution of Compound II-1 (Example II-10) prepared in Example II-3, a diethyl ether solution
15 of Compound II-2 (Example II-11) prepared in Example II-6 and a diethyl ether solution of [¹²³I]-IMPY (Comparative Example II-5) prepared in Reference Example II-1 were each diluted with 10 mg/mL ascorbic acid-containing physiological saline solution to adjust radioactive
20 concentration to 8-12 MBq/mL. 0.05 mL each of the prepared sample solutions was injected under thiopental anesthesia into the tail vein of the rats. The rats were sacrificed by bleeding from abdominal artery, and brains were removed and subjected to measurement of mass of
25 brains and further subjected to measurement of

radioactivity (hereinafter referred to as A in this Example) with a single channel analyzer (detector type: SP-20 manufactured by OHYO KOKEN KOGYO Co., Ltd.) 2, 5, 30 and 60 minutes after the injection. Further, the
5 radioactivity level of the rest of the whole body was measured in the same manner as above (hereinafter referred to as B in this Example). Using these measurement results, radioactive distribution per unit weight of brain (%ID/g) at the respective time points
10 were calculated in accordance with the following formula (2-3).

Three animals were used for the experiment at the respective time points.

[0341]

15
$$\%ID/g = \frac{A}{B \times \text{brain weight}} \times 100 \dots (2-3)$$

[0342]

The results are shown in Table 2-5. As shown in Table 2-5, Compounds II-1 and II-2 showed a significant radioactive accumulation like [¹²³I]-IMPY at the time
20 point of two minutes after the injection, and then showed a tendency to rapidly clear away in 60 minutes. These results suggest that both Compounds II-1 and II-2 possess excellent transferability to brain and rapid clearance from brain like [¹²³I]-IMPY.

[0343]

Table 2-5: Radioactive distribution in brain of the present compound after intravenous injection (rats)

Compound		Radioactive distribution per unit weight (%ID/g)			
		After 2 min.	After 5 min.	After 30 min.	After 60 min.
Example II-10	Compound II-1	0.90	0.52	0.06	0.01
Example II-11	Compound II-2	0.89	0.66	0.13	0.04
Comparative Example II-5	¹²³ I-IMPY	1.19	0.97	0.23	0.09

5 [0344]

Comparative Example II-6: ex vivo autoradiogram of ¹²³I-IMPY using rats of amyloid injected model

[0345]

(1) A β ₁₋₄₀ (manufactured by Peptide Institute, INC.)
 10 was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 72 hours, to obtain 1 mg/mL of a suspension of aggregated A β (hereinafter referred to as amyloid suspension in this Example).

[0346]

15 (2) 2.5 μ L (corresponding to 25 μ g) of the amyloid suspension was injected into an amygdaloid nucleus on one side of a male Wistar rat (7-week old). As a control, 2.5 μ L of a phosphate buffered physiological saline solution (pH 7.4) was injected into an amygdaloid nucleus
 20 on the other side of the rat. The rats were examined 1 day after the injection of the amyloid suspension and the phosphate buffered physiological saline solution (pH 7.4).

[0347]

(3) [¹²³I]-IMPY was dissolved in a 10 mg/mL ascorbic

acid-containing physiological saline solution to obtain a sample solution (29 MBq/mL in radioactivity concentration in the sample solution). This solution was injected under thiopental anesthesia into the rat through the tail vein (dosage: 0.5 mL, dosed radioactivity: 14.5 MBq equivalent).

[0348]

(4) Brain was removed 60 minutes after the injection to prepare a brain slice of 10 μ m in thickness with a microtome (type: CM3050S, manufactured by LEICA). The brain slice was exposed to an imaging plate for 20 hours, and then image analysis was carried out by use of a Bio-imaging Analyzer (type: BAS-2500; manufactured by FUJIFILM Corporation).

15 [0349]

(5) After the completion of the image analysis using the Bio-imaging Analyzer, pathological staining with Thioflavin T was carried out to perform imaging by use of a fluorescence microscope (manufactured by NIKON Corporation; type: TE2000-U model; excitation wavelength: 400-440 nm; detection wavelength: 470 nm). Thus, it was confirmed that amyloid was deposited on the slice (Fig. 2-5b).

[0350]

25 Fig. 2-5 shows images by autoradiogram and Thioflavin T staining of the brain slice of the rat to which amyloid was injected intracerebrally. As shown in this figure, a marked accumulation of radioactivity was

observed in the amygdaloid nucleus on the side to which the amyloid suspension was injected, but also non-specific accumulation was observed in white matter where amyloid was not injected.

5 [0351]

Example II-12: Confirmation of imaging of amyloid in brain

[0352]

The following experiment was carried out in order to
10 examine whether amyloid in brain can be imaged by the compound of the present invention.

[0353]

(1) A β ₁₋₄₂ (Wako) was dissolved in phosphate buffer (pH 7.4) and shaken at 37°C for 72 hours, to obtain 1
15 mg/mL of a suspension of aggregated A β (hereinafter referred to as amyloid suspension in the Examples).

[0354]

(2) 2.5 μ L (corresponding to 25 μ g) of the amyloid suspension was injected into an amygdaloid nucleus on one
20 side of a male Wistar rat (7-week old). As a control, 2.5 μ L of a phosphate buffered physiological saline solution (pH 7.4) was injected into an amygdaloid nucleus on the other side of the rat. The rats were examined 1 day after the injection of the amyloid suspension and the
25 phosphate buffered physiological saline solution (pH 7.4).

[0355]

(3) Compound II-1 was dissolved in a 10 mg/mL ascorbic acid-containing physiological saline solution to

obtain a sample solution (22 MBq/mL in radioactivity concentration in the sample solution). This solution was injected under thiopental anesthesia into the rat through the tail vein (dosage: 0.5 mL, dosed radioactivity: 11-13 MBq equivalent).

[0356]

(4) Brain was removed 60 minutes after the injection to prepare a brain slice of 10 μ m in thickness with a microtome (type: CM3050S, manufactured by LEICA). The brain slice was exposed to an imaging plate for 20 hours, and then image analysis was carried out by use of a Bio-imaging Analyzer (type: BAS-2500; manufactured by FUJIFILM Corporation).

[0357]

(5) After the completion of the image analysis using the Bio-imaging Analyzer, pathological staining with Thioflavin T was carried out to perform imaging by use of a fluorescence microscope (manufactured by NIKON Corporation; type: TE2000-U model; excitation wavelength: 400-440 nm; detection wavelength: 470 nm). Thus, it was confirmed that amyloid was deposited on the slice (Fig. 2-6b).

[0358]

Fig. 2-6 shows images by autoradiogram and Thioflavin T staining of the brain slice of the rat to which amyloid was injected intracerebrally. As shown in this figure, a marked accumulation of radioactivity was observed in the amygdaloid nucleus on the side to which

the amyloid suspension was injected. On the other hand,
no significant accumulation of radioactivity was observed
in the amygdaloid nucleus on the side to which the
physiological saline solution was injected, compared with
5 the other sites. On the autoradiogram, little
accumulation of radioactivity was observed at sites other
than the sites to which amyloid was injected. From the
result of Thioflavin T staining, it was confirmed that
amyloid was present in the site where radioactivity is
10 accumulated (Fig. 2-6b).

[0359]

Thus, Compound II-1 showed little radioactive
accumulation at the sites other than amyloid injected
sites, and showed little non-specific binding to the
15 white matter observed in [^{123}I]-IMPY. These results
suggest that Compound II-1 possesses an excellent
capability of imaging amyloid in the total autoradiogram
image. These results also suggest that Compound II-1 is
a compound that possesses a high specificity to imaging
20 of intracerebral amyloid.

[0360]

Example II-13: Confirmation of imaging of amyloid in
brain

[0361]

25 The same procedures as in Example II-12 were
performed except using a 10 mg/mL solution of Compound
II-2 in ascorbic acid (the radioactive concentration of
the sample solution was 25 MBq/mL).

[0362]

Fig. 2-7 shows images by autoradiogram and Thioflavin T staining of the brain slice of the rat to which amyloid was injected intracerebrally. As shown in this figure, a marked accumulation of radioactivity was observed in the amygdaloid nucleus on the side to which the amyloid suspension was injected. From the result of Thioflavin T staining in the site where radioactivity was accumulated, it was confirmed that amyloid was present in the accumulation site. On the other hand, no significant accumulation of radioactivity was observed in the amygdaloid nucleus on the side to which the physiological saline solution was injected, compared with the other sites.

15 [0363]

Compound II-2 showed some radioactive accumulation in sites other than amyloid injected sites, but the accumulation was highly suppressed as compared to ^{123}I -IMPY. As a result, the whole image was provided with a high capability of imaging amyloid.

These results suggest that Compound II-2 is a compound that possesses a high specificity to imaging of intracerebral amyloid.

[0364]

Example II-14: Synthesis of 2-[3'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form)

5 [0365]

50 mL of ethyl acetate was added to 8.60 g (corresponding to 46.0 mmol) of cupric bromide to obtain a suspension, to which a solution of 2.50 g (corresponding to 22.0 mmol) of 3'-hydroxyacetophenone in
10 50 mL of ethyl acetate was added. Then, the resulting mixture was refluxed. After 2 hours, the reaction mixture was cooled down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and
15 subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1) to obtain 4.42 g
20 (corresponding to 20.6 mmol) of 2-bromo-3'-hydroxyacetophenone (Fig. 2-8, Step 1).

[0366]

987 mg (corresponding to 4.55 mmol) of 2-bromo-3'-hydroxyacetophenone and 1.00 g (corresponding to 4.55
25 mmol) of 2-amino-5-iodopyridine were dissolved in 50 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 2 hours. After the completion of the reaction, the reaction solution was cooled down to

room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed
5 solution of 10 mL of water and 1 mL of methanol. Then, about 10 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the
10 resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 927 mg (corresponding to 2.76 mmol) of 2-(3'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 2-8, Step 2).
[0367]

15 Separately, 2.50 g (corresponding to 20.0 mmol) of 2-bromoethanol and 2.72 g (corresponding to 40.0 mmol) of imidazole were dissolved in 10 mL of dimethylformamide, and cooled to 0°C. Then, 5.50 g (corresponding to 20.0 mmol) of t-butyldiphenylchlorosilane was added thereto.
20 After the reaction mixture was stirred at room temperature for 18 hours, a saturated sodium chloride solution was added, and extracted three times with ethyl acetate. The combined ethyl acetate layers were dried over anhydrous sodium sulfate, and concentrated under
25 reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent: hexane/ethyl acetate = 10/1) to obtain 7.04 g (corresponding to 19.4 mmol) of 1-bromo-2-(t-

butyldiphenylsiloxy)ethane (Fig. 2-8, Step 3).

[0368]

300 mg (corresponding to 0.893 mmol) of 2-(3'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine was dissolved
5 in 5.0 mL of dimethylformamide, and 370 mg (corresponding to 2.68 mmol) of potassium carbonate was added thereto. Then, 357 mg (corresponding to 0.982 mmol) of 1-bromo-2-(t-butyl-
diphenylsiloxy)ethane was added thereto. After the reaction mixture was stirred at 90°C for 2 hours, a
10 saturated sodium chloride solution was added, and extracted three times with ethyl acetate. The combined ethyl acetate layers were dried over anhydrous sodium sulfate, and concentrated under reduced pressure. The
resulting crude product was purified by silica gel column
15 chromatography (elution solvent: hexane/ethyl acetate = 3/1) to obtain 477 mg (corresponding to 0.771 mmol) of 2-[3'-(2''-t-butyl-
diphenylsiloxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 2-8, Step 4).

[0369]

20 477 mg (corresponding to 0.771 mmol) of 2-[3'-(2''-t-butyl-
diphenylsiloxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine was dissolved in 0.98 mL of tetrahydrofuran, and 0.93 mL of a 1.0 mol/L tetrahydrofuran solution of tetrabutylammoniumfluoride was added thereto. After the
25 reaction mixture was stirred at room temperature for 15 minutes, ammonium chloride solution was added followed by addition of 5.0 mL of water and 2.0 mL of acetonitrile to filter precipitates. The filtered precipitates were

washed with water and acetonitrile in this order to obtain 120 mg (corresponding to 0.316 mmol) of 2-[3'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig. 2-8, Step 5).

5 [0370]

The NMR measurement results of the resulting 2-[3'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.
[0371]

10 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance frequency: 500 MHz): δ 8.91 (s, 1H), 8.35 (s, 1H), 7.52-7.51 (m, 2H), 7.45 (s, 2H), 7.35 (t, J = 8.2 Hz, 1H),
15 6.93-6.90 (m, 1H), 4.06 (t, J = 4.6 Hz, 2H), 3.75 (t, J = 4.6 Hz, 2H).

[0372]

Example II-15: Synthesis of 6-tributylstannyl-2-[3'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine

20 [0373]

70 mg (corresponding to 0.184 mmol) of 2-[3'-(2''-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine obtained in Example II-14 was dissolved in 4.0 mL of dioxane, and 2.0 mL of triethylamine was added thereto.
25 Then, 0.20 mL (corresponding to 0.39 mmol) of bis(tributyltin) and 14.0 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 90°C for 20

hours, the solvent was distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1) to obtain 73.0 mg (corresponding to 0.134 mmol) of 6-tributylstannyl-2-[3'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 2-9, Step 1).

[0374]

The NMR measurement results of the resulting 6-tributylstannyl-2-[3'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0375]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 7.99 (d, J = 0.9 Hz, 1H), 7.82 (s, 1H), 7.64-7.50 (m, 3H), 7.34-7.31 (m, 1H), 7.18-7.17 (m, 1H), 6.90-6.87 (m, 1H), 4.20 (t, J = 4.3 Hz, 2H), 3.98 (t, J = 4.3 Hz, 2H), 1.69-1.48 (m, 6H), 1.39-1.32 (m, 6H), 1.19-1.05 (m, 6H), 0.91 (t, J = 7.4 Hz, 9H).

[0376]

Example II-16: Synthesis of 2-[3'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine

[0377]

To 60 μL of a mixed solution of 6-tributylstannyl-2-[3'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine (concentration: 1mg/mL) in methanol/dimethylsulfoxide (in

a ratio of 9/1), 150 µL of 1 mol/L hydrochloric acid, 15 µL of 1 mmol/L sodium iodide, 250 µL of [¹²³I]sodium iodide of 274 MBq and 15 µL of 10 % (w/v) hydrogen peroxide were added. After the mixed solution was left
5 to stand at 50°C for 10 minutes, it was subjected to HPLC under the following conditions to obtain 2-[3'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine fraction.

[0378]

10 HPLC conditions:

Column: Phenomenex Luna C18 (trade name; manufactured by Phenomenex Co.; size: 4.6 x 150 mm)

Mobile phase: 0.1 % trifluoroacetic acid/acetonitrile = 20/80 to 0/100 (17 minutes)

15 Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 282 nm) and radioactivity counter (manufactured by raytest: type STEFFI)

[0379]

20 10 ml of water was added to the fraction. The resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light C8 Cartridges manufactured by Waters: the packed amount of the packing agent: 145 mg) so that the column adsorbs
25 and collects 2-[3'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough to elute 2-[3'-(2''-

hydroxyethoxy)phenyl]-6- [¹²³I]iodoimidazo[1,2-a]pyridine.

The amount of radioactivity of the obtained compound was 112.9 MBq at the end of synthesis. Further, the TLC analysis was conducted under the following conditions,

5 and as a result, the radiochemical purity of the compound was 97%.

[0380]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by
10 Merck & Co., Inc.)

Mobile phase: Chloroform/methanol/triethylamine = 100/1/2

Detector: Rita Star (trade name; manufactured by raytest)

[0381]

Example II-17: Synthesis of 2-[4'-(3''-

15 hydroxypropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-
radioactive iodinated form)

[0382]

50 mL of ethyl acetate was added to 28.17 g
(corresponding to 126 mmol) of cupric bromide to obtain a
20 suspension, to which a solution of 8.18 g (corresponding
to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed
solution of 50 mL of ethyl acetate and 50 mL of
chloroform was added. Then, the resulting mixture was
refluxed. After 5 hours, the reaction mixture was cooled
25 down to room temperature and filtered. The resulting
filtrate was concentrated under reduced pressure. The
residue was dissolved in ethyl acetate and subjected to
decoloring operation with addition of active charcoal.

Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized
5 from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 2-10, Step 1).

[0383]

987 mg (corresponding to 4.55 mmol) of 2-bromo-4'-hydroxyacetophenone and 1.00 g (corresponding to 4.55
10 mmol) of 2-amino-5-iodopyridine were dissolved in 50 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 110°C for 2 hours. After the completion of the reaction, the reaction solution was cooled down to
15 room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 10 mL of water and 1 mL of methanol. Then,
20 about 10 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and
25 dried under reduced pressure, to obtain 927 mg (corresponding to 2.76 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine (Fig. 2-10, Step 2).

[0384]

Separately, 7.0 g (corresponding to 50.4 mmol) of 2-bromopropanol and 6.86 g (corresponding to 101 mmol) of imidazole were dissolved in 50 mL of dimethylformamide, and cooled to 0°C. Then, 7.59 g (corresponding to 50.4 mmol) of t-butyldimethylchlorosilane was added thereto. After the reaction mixture was stirred at room temperature for 24 hours, it was supplemented with a saturated sodium chloride solution, and extracted three times with diethyl ether. The combined diethyl ether layers were dried over anhydrous magnesium sulfate, and concentrated under reduced pressure. The resulting crude product was purified by vacuum distillation (100°C, 70 mmHg), to obtain 7.23 g (corresponding to 30.2 mmol) of 1-bromo-3-(t-butyldimethylsiloxy)propane (Fig. 2-10, Step 3).

[0385]

2.00 g (corresponding to 5.95 mmol) of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine was dissolved in 30.0 mL of dimethylformamide, and 2.47 g (corresponding to 17.9 mmol) of potassium carbonate was added. Then, 1.51 g (corresponding to 5.95 mmol) of 1-bromo-3-(t-butyldimethylsiloxy)propane was added thereto. After the reaction mixture was stirred at room temperature for 8 days, it was supplemented with a saturated sodium chloride solution, and extracted three times with ethyl acetate. The combined ethyl acetate layers were dried over anhydrous sodium sulfate, and

concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent: hexane/ethyl acetate = 1/1) to obtain 1.52 g (corresponding to 2.99 mmol) of 2-[4'-(3"-t-butyl-
5 dimethylsiloxypropoxy)phenyl]-6-iodoimidazo[1,2-
alpyridine (Fig. 2-10, Step 4).

[0386]

1.52 g (corresponding to 2.99 mmol) of 2-[4'-(3"-t-butyl-
butyl-
10 dimethylsiloxypropoxy)phenyl]-6-iodoimidazo[1,2-
alpyridine was dissolved in 5.0 mL of tetrahydrofuran, and 2.99 mL of a 1.0 mol/L tetrahydrofuran solution of tetrabutylammoniumfluoride was added thereto. After the reaction mixture was stirred at room temperature for 30 minutes, ammonium chloride solution was added followed by
15 the addition of 10 mL of water and 5.0 mL of acetonitrile to filter precipitates. The filtered precipitates were washed with water and acetonitrile in this order, to obtain 1.03 g (corresponding to 2.61 mmol) of 2-[4'-(3"-hydroxypropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (Fig.
20 2-10, Step 5).

[0387]

The NMR measurement results of the resulting 2-[4'-(3"-hydroxypropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

25 [0388]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: dimethylformamide-d₆; resonance

frequency: 500 MHz): δ 8.96 (s, 1H), 8.33 (s, 1H), 7.98 (d, J = 8.7 Hz, 2H), 7.46 (s, 2H), 7.06 (d, J = 8.7 Hz, 2H), 4.63 (t, J = 5.0 Hz, 1H), 4.17 (t, J = 6.0 Hz, 2H), 3.72 (dt, J = 5.0, 6.0 Hz, 2H), 1.98 (tt, J = 6.0, 6.0 Hz, 2H).

[0389]

Example II-18: Synthesis of 6-tributylstannyl-2-[4'-(3"-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine

[0390]

50 mL of ethyl acetate was added to 28.17 g (corresponding to 126 mmol) of cupric bromide to obtain a suspension, to which a solution of 8.18 g (corresponding to 60.0 mmol) of 4'-hydroxyacetophenone in a mixed solution of 50 mL of ethyl acetate and 50 mL of chloroform was added. Then, the resulting mixture was refluxed. After 5 hours, the reaction mixture was cooled down to room temperature and filtered. The resulting filtrate was concentrated under reduced pressure. The residue was dissolved in ethyl acetate and subjected to decoloring operation with addition of active charcoal. Then, the resulting solution was filtered and concentrated. The resulting crude product was purified by flash silica gel column chromatography (elution solvent: chloroform/methanol = 20/1), and recrystallized from ethyl acetate/petroleum ether, to obtain 7.25 g (corresponding to 33.7 mmol) of 2-bromo-4'-hydroxyacetophenone (Fig. 2-11, Step 1).

[0391]

2.15 g (corresponding to 10.0 mmol) of 2-bromo-4'-hydroxyacetophenone and 1.74 g (corresponding to 10.0 mmol) of 2-amino-5-bromopyridine were dissolved in 50 mL of acetonitrile. The resulting solution was refluxed in an oil bath at 105°C for 6 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered and recovered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 20 mL of water and 20 mL of methanol. Then, about 25 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 2.41 g (corresponding to 8.32 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine (Fig. 2-11, Step 2).

[0392]

1.45 g (corresponding to 5.0 mmol) of 6-bromo-2-(4'-hydroxyphenyl)imidazo[1,2-a]pyridine that was sufficiently dried to remove moisture was dissolved in 50 mL of N,N-dimethylformamide, and 2.07 g (corresponding to 15.0 mmol) of potassium carbonate was added thereto. The mixture was supplemented with 680 µL (corresponding to 7.5 mmol) of 3-bromo-1-propanol, and then the solution

was stirred at room temperature for 17 hours. After the completion of the reaction, the reaction solution was poured into water and extracted three times with chloroform. The combined chloroform layer was washed
5 with a saturated sodium chloride solution, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting crude product was recrystallized from methanol to obtain 1.28 g (corresponding to 3.67 mmol) of 6-bromo-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine
10 (Fig. 2-11, Step 3).

[0393]

100 mg (corresponding to 0.288 mmol) of 6-bromo-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine was dissolved in 4.0 mL of dioxane, and 2.0 mL of
15 triethylamine was added thereto. Then, 0.22 mL (corresponding to 0.43 mmol) of bis(tributyltin) and 22.0 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 90°C for 24 hours, the solvent was
20 distilled off under reduced pressure, and the residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 3/1) to obtain 68.0 mg (corresponding to 0.122 mmol) of 6-tributylstannyl-2-[4'-(3''-
25 hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine (Fig. 2-11, Step 4).

[0394]

The NMR measurement results of the resulting 6-

tributylstannyl-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine (internal standard: tetramethylsilane) are shown below.

[0395]

- 5 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 7.97 (s, 1H), 7.88 (d, J = 8.3 Hz, 2H), 7.74 (s, 1H), 7.58 (d, J = 8.3 Hz, 1H), 7.14 (d, J = 8.7 Hz, 1H), 6.98 (d, J = 8.7 Hz, 2H), 4.18 (t, J = 6.0 Hz, 2H), 3.89 (t, J = 6.0 Hz, 2H), 2.08 (tt, J = 6.0, 6.0 Hz, 2H), 1.59-1.49 (m, 6H), 1.39-1.31 (m, 6H), 1.18-1.05 (m, 6H), 0.90 (t, J = 7.3 Hz, 9H).

[0396]

- 15 Example II-19: Synthesis of 2-[4'-(3''-hydroxypropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine
[0397]

To 100 μL of a mixed solution of 6-tributylstannyl-2-[4'-(3''-hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine (concentration: 1 mg/mL) in methanol/dimethylsulfoxide (in a ratio of 9/1), 80 μL of 2 mol/L hydrochloric acid, 15 μL of 1 mmol/L sodium iodide, 120 μL of [¹²³I]sodium iodide of 414 MBq and 20 μL of 10 % (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 50°C for 10 minutes, the solution was subjected to HPLC under the following conditions, to obtain 2-[3'-(4''-hydroxypropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine fraction.

[0398]

HPLC conditions:

Column: Phenomenex Luna C18 (trade name; manufactured by Phenomenex Co.; size: 4.6 x 150 mm)

5 Mobile phase: 0.1 % trifluoroacetic acid/acetonitrile = 20/80 to 0/100 (17 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 282 nm) and radioactivity counter

10 (manufactured by raytest: type STEFFI)

[0399]

10 ml of water was added to the fraction. The resulting solution was passed through a reversed phase column (trade name: Sep-Pak (registered trademark) Light
15 C8 Cartridges manufactured by Waters: the packed amount of the packing agent: 145 mg) so that the column adsorbs and collects 2-[4'-(3''-hydroxypropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was
20 passed therethrough to elute 2-[4'-(3''-hydroxypropoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine. The amount of radioactivity of the obtained compound was 219 MBq at the end of synthesis. Further, the TLC analysis was conducted under the following conditions,
25 and as a result, the radiochemical purity of the compound was 97%.

[0400]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Chloroform/methanol/triethylamine = 100/1/2

Detector: Rita Star (trade name; manufactured by raytest)

5 [0401]

Example II-20 to II-21, Comparative Example II-7:

Measurement of partition coefficient based on the octanol extraction method

[0402]

10 A diethyl ether solution (Example II-20) of Compound II-4 prepared in Example II-16, a diethyl ether solution (Example II-21) of Compound II-6 prepared in Example II-19, and a diethyl ether solution (Comparative Example II-7) of [¹²³I]-IMPY were each diluted with a 10 mg/mL
15 ascorbic acid-containing physiological saline solution to adjust the radioactive concentration to 20-30 MBq/mL. To 2 mL of octanol, 10 µL each of the prepared sample solution was added, and 2 mL of 10 mmol/L phosphate buffer (pH 7.4) was further added, followed by stirring
20 for 30 seconds. After the mixture was centrifuged with a low-speed centrifuge (2000 rpm x 60 min.), the octanol layer and the water layer were sampled each in an amount of 1 mL, and subjected to measurement of radioactivity count with an autowell gamma system (Type: ARC-301B,
25 manufactured by Aloka). Using the obtained radioactivity count, logP_{Octanol} was calculated in accordance with the equation (2-4).

[0403]

$$\log P_{\text{octanol}} = \log_{10} \left(\frac{\text{Radioactivity count of octanol layer}}{\text{Radioactivity count of water layer}} \right) \dots (2-4)$$

[0404]

The results are shown in Table 2-6. All compounds showed logP_{octanol} value between 1 and 3. It is known that compounds permeable to BBB show a logP_{octanol} value between 1 and 3 (Douglas D. Dischino et al., J. Nucl. Med., (1983), 24, p.1030-1038). Thus, it is implied that both compounds have a BBB permeability comparable to IMPY.

[0405]

10 Table 2-6: logP_{octanol} value of the present compound

Experiment	Compound	logP _{octanol} value
Comparative Example II-7	[¹²³ I] -- IMPY	2.1
Example II-20	Compound II-4	2.5
Example II-21	Compound II-6	2.1

[0406]

Example II-22 to II-23, Comparative Example II-8:

Measurement of transferability into brain and clearance

15 [0407]

Using Compound II-4 and Compound II-6, a time course change of radioactive accumulation in brain of male Wistar rats (7-week old) was measured.

[0408]

20 Compound II-4 (Example II-22), Compound II-6 (Example II-23) and a solution of [¹²³I]-IMPY (Comparative Example II-8) prepared above in Reference Example II-1 were each diluted with a 10 mg/mL ascorbic acid-

containing physiological saline solution to prepare solutions (20-31 MBq/mL in radioactive concentration). 0.05 mL each of the prepared sample solutions was injected under thiopental anesthesia into the tail vein of the respective Wistar rat (7-week old). The rats were sacrificed by bleeding from abdominal artery, and brains were removed and subjected to measurement of mass of brains and further subjected to measurement of radioactivity (hereinafter referred to as A in this Example) with a single channel analyzer (detector type: SP-20 manufactured by OHYO KOKEN KOGYO Co., Ltd.) 2, 5, 30 and 60 minutes after the injection. Further, the radioactivity level of the rest of the whole body was measured in the same manner as above (hereinafter referred to as B in this Example). Using these measurement results, radioactive distribution per unit weight of brain (%ID/g) at the respective time points were calculated in accordance with the following formula (2-5).

Three animals were used for the experiment at the respective time points.

[0409]

$$\%ID/g = \frac{A}{B \times \text{brain weight}} \times 100 \quad \dots (2-5)$$

[0410]

The results are shown in Table 2-7. As shown in Table 2-7, Compounds II-4 and II-6 showed a significant accumulation like [¹²³I]-IMPY at the time point of two

minutes after the injection, and then showed a tendency to rapidly clear away in 60 minutes. These results suggest that Compounds II-4 and II-6 possess high transferability to brain and rapid clearance from brain
5 like [^{123}I]-IMPY.

[0411]

Table 2-7: Radioactive distribution in brain of the present compound after intravenous injection (rats)

Compound		Radioactive distribution per unit weight (%ID/g)			
		After 2 min.	After 5 min.	After 30 min.	After 60 min.
Example II-22	Compound II-4	0.56	0.28	0.04	0.01
Example II-23	Compound II-6	0.81	0.56	0.07	0.02
Comparative Example II-8	^{123}I -IMPY	1.19	0.97	0.23	0.09

10 [0412]

Example II-24 to II-25: Confirmation of imaging of amyloid in brain

[0413]

(1) $\text{A}\beta_{1-42}$ (Wako) was dissolved in phosphate buffer
15 (pH 7.4) and shaken at 37°C for 72 hours, to obtain 1 mg/mL of a suspension of aggregated $\text{A}\beta$ (hereinafter referred to as amyloid suspension in the Examples).

[0414]

(2) 2.5 μL (corresponding to 25 μg) of the amyloid
20 suspension was injected into an amygdaloid nucleus on one side of a male Wistar rat (7-week old). As a control, 2.5 μL of a phosphate buffered physiological saline solution (pH 7.4) was injected into an amygdaloid nucleus on the other side of the rat. The rats were examined 1

day after the injection of the amyloid suspension and the phosphate buffered physiological saline solution (pH 7.4).

[0415]

(3) A sample solution (30 MBq/mL in radioactivity concentration, Example II-24) in which Compound II-4 was dissolved in a 10 mg/mL ascorbic acid-containing physiological saline solution and a sample solution (30 MBq/mL in radioactivity concentration, Example II-25) in which Compound II-6 was dissolved in a 10 mg/mL ascorbic acid-containing physiological saline solution were prepared. This solution was injected under thiopental anesthesia into the rat through the tail vein (dosage: 0.5 mL, dosed radioactivity: 11-15 MBq equivalent).

[0416]

(4) Brain was removed 60 minutes after the injection to prepare a brain slice of 10 μ m in thickness with a microtome (type: CM3050S, manufactured by LEICA). The brain slice was exposed to an imaging plate for 20 hours, and then image analysis was carried out by use of a Bio-imaging Analyzer (type: BAS-2500; manufactured by FUJIFILM Corporation).

[0417]

(5) After the completion of the image analysis using the Bio-imaging Analyzer, pathological staining with Thioflavin T was carried out to perform imaging by use of a fluorescence microscope (manufactured by NIKON Corporation; type: TE2000-U model; excitation wavelength: 400-440 nm; detection wavelength: 470 nm). Thus, it was

confirmed that amyloid was deposited on the slice (Fig. 2-12 and Fig. 2-13).

[0418]

Fig. 2-12 and Fig. 2-13 show images by autoradiogram
5 and Thioflavin T staining of the brain slice of the rat
to which amyloid was injected intracerebrally. As shown
in these figures, a marked accumulation of radioactivity
was observed in the amygdaloid nucleus on the side to
which the amyloid suspension was injected, in both cases
10 where Compounds II-4 and II-6 were administered. On the
other hand, no significant accumulation of radioactivity
was observed in the amygdaloid nucleus on the side to
which the physiological saline solution was injected,
compared with the other sites. On the autoradiogram,
15 little accumulation of radioactivity was observed at
sites other than the site to which amyloid was injected.
From the result of Thioflavin T staining, it was
confirmed that amyloid was present in the site where
radioactivity was accumulated (Fig. 2-12 and Fig. 2-13).
20 These results suggest that Compounds II-4 and II-6
possess a property of accumulating on intracerebral
amyloid and a capability of imaging intracerebral amyloid.

INDUSTRIAL APPLICABILITY

[0419]

25 The compounds of the present invention can be
utilized in the field of diagnostics.

BRIEF DESCRIPTION OF THE DRAWINGS

[0420]

Fig. 1-1 is a scheme of synthesis of 6-tributylstannyl-2-[4'-(3''-

5 fluoropropoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 1-2 is a scheme of synthesis of 6-bromo-2-[4'-(3''-p-toluenesulfonyloxypropoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 1-3 is a scheme of synthesis of 6-bromo-2-[4'-(2''-p-toluenesulfonyloxyethoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 1-4 is a scheme of synthesis of 6-bromo-2-[4'-(3''-fluoropropoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 1-5 is a scheme of synthesis of 2-[4'-(3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine.

Fig. 1-6 is a scheme of synthesis of 6-bromo-2-[4'-(2''-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 1-7 is a scheme of synthesis of 2-[4'-(2''-fluoroethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine.

Fig. 1-8 is a scheme of synthesis of 2-[4'-(3''-fluoropropoxy)phenyl]-6-iodoimidazo[1,2-a]pyrimidine.

Fig. 1-9 is a scheme of synthesis of [¹²⁵I]-2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine.

Fig. 1-10 is a scheme of synthesis of 2-(4'-hydroxyphenyl)-6-iodoimidazo[1,2-a]pyridine.

Fig. 1-11 is a relationship between amyloid concentration and radioactive concentration in sample solutions.

Fig. 1-12(a) is an autoradiogram of the brain slice after the injection of Compound I-7, and Fig. 1-12(b) is a fluorescent microscopic image of the Thioflavin T stained sample (a magnification of the site to which the amyloid suspension was injected).

Fig. 1-13 is a scheme of synthesis of 6-tributylstannyl-2-[4'-(2"-fluoroethoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 1-14(a) is an autoradiogram of the brain slice after the injection of Compound I-9, and Fig. 1-14(b) is a fluorescent microscopic image of the Thioflavin T stained sample (a magnification of the site to which the amyloid suspension was injected).

Fig. 2-1 is a scheme of synthesis of 2-[4'-(2-hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form).

Fig. 2-2 is a scheme of synthesis of 6-tributylstannyl-2-[4'-(2"-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine.

Fig. 2-3 is a scheme of synthesis of 2-(4'-ethoxyphenyl)-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form).

Fig. 2-4 is a scheme of synthesis of 6-tributylstannyl-2-(4'-ethoxyphenyl)imidazo[1,2-a]pyridine.

Fig. 2-5(a) is an autoradiogram of the brain slice after the injection of ^{123}I -IMPY, and Fig. 2-5(b) is a fluorescent microscopic image of the Thioflavin T stained sample (a magnification of the site to which the amyloid

suspension was injected).

Fig. 2-6(a) is an autoradiogram of the brain slice after the injection of 2-[4'-(2''-hydroxyethoxy)phenyl]-6-[¹²³I]iodoimidazo[1,2-a]pyridine, and Fig. 2-6(b) is a
5 fluorescent microscopic image of the Thioflavin T stained sample (a magnification of the site to which the amyloid suspension was injected).

Fig. 2-7(a) is an autoradiogram of the brain slice after the injection of 2-(4'-ethoxyphenyl)-6-
10 [¹²³I]iodoimidazo[1,2-a]pyridine, and Fig. 2-7(b) is a fluorescent microscopic image of the Thioflavin T stained sample (a magnification of the site to which the amyloid suspension was injected).

Fig. 2-8 is a scheme of synthesis of 2-[3'-(2''-
15 hydroxyethoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form).

Fig. 2-9 is a scheme of synthesis of 6-tributylstannyl-2-[3'-(2''-hydroxyethoxy)phenyl]imidazo[1,2-a]pyridine.

20 Fig. 2-10 is a scheme of synthesis of 2-[4'-(3''-hydroxypropoxy)phenyl]-6-iodoimidazo[1,2-a]pyridine (non-radioactive iodinated form).

Fig. 2-11 is a scheme of synthesis of 6-tributylstannyl-2-[4'-(3''-
25 hydroxypropoxy)phenyl]imidazo[1,2-a]pyridine.

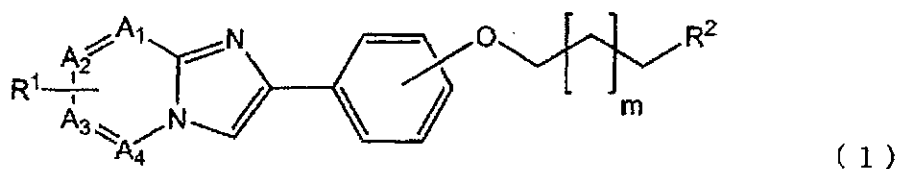
Fig. 2-12(a) is an autoradiogram of the brain slice after the injection of Compound II-4, and Fig. 2-12(b) is a fluorescent microscopic image of the Thioflavin T

stained sample (a magnification of the site to which the amyloid suspension was injected).

Fig. 2-13(a) is an autoradiogram of the brain slice after the injection of Compound II-6, and Fig. 2-13(b) is
5 a fluorescent microscopic image of the Thioflavin T stained sample (a magnification of the site to which the amyloid suspension was injected).

CLAIMS

1. A compound represented by the following formula (1), or a salt thereof:



wherein A₁, A₂, A₃ and A₄ independently represents a carbon,

R¹ is a halogen substituent,

R² is a halogen substituent, and

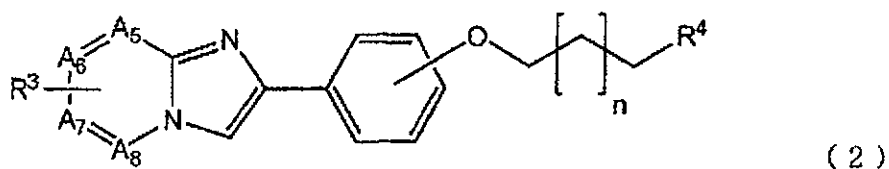
m is an integer of 0 to 2,

provided that at least one of R¹ and R² is a radioactive halogen substituent, and R¹ binds to A₁, A₂, A₃ or A₄.

2. A compound or a salt thereof according to claim 1, wherein R¹ is selected from the group consisting of ¹⁸F, ⁷⁶Br, ¹²³I, ¹²⁴I, ¹²⁵I and ¹³¹I.

3. A compound or a salt thereof according to claim 1 or 2, wherein R² is selected from the group consisting of ¹⁸F, ⁷⁶Br, ¹²³I, ¹²⁴I, ¹²⁵I and ¹³¹I.

4. A compound represented by the following formula (2), or a salt thereof:

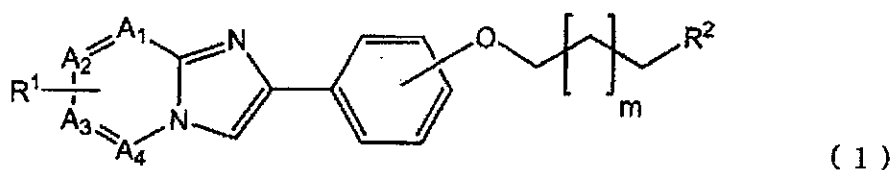


wherein A₅, A₆, A₇ and A₈ independently represents a carbon,

R^3 is a group selected from the group consisting of a nitro substituent, trialkylstannyl substituent having alkyl chains with 1 to 4 carbon atoms and triphenylstannyl group,
 R^4 is a group selected from the group consisting of a non-radioactive halogen substituent, methanesulfonyloxy substituent, trifluoromethanesulfonyloxy substituent or aromatic sulfonyloxy substituent, and
 n is an integer of 0 to 2,
 provided that R^3 binds to A_5 , A_6 , A_7 or A_8 .

5. A compound or a salt thereof according to claim 4, wherein R^3 is selected from the group consisting of chlorine, iodine, bromine, nitro substituent, trimethylstannyl substituent, tributylstannyl substituent and triphenylstannyl group.

6. A low-toxic diagnostic agent for Alzheimer's disease, which comprise a compound represented by the following formula (1), or a salt thereof:

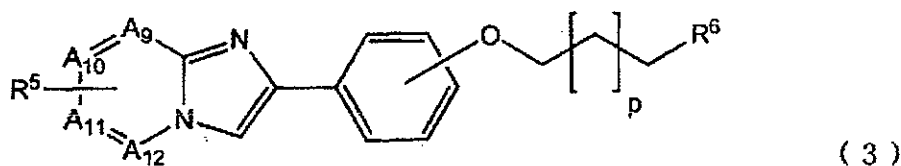


wherein A_1 , A_2 , A_3 and A_4 independently represents a carbon,
 R^1 is a halogen substituent,
 R^2 is a halogen substituent, and
 m is an integer of 0 to 2,
 provided that at least one of R^1 and R^2 is a radioactive halogen substituent, and R^1 binds to A_1 , A_2 , A_3 or A_4 .

7. The low-toxic diagnostic agent for Alzheimer's disease, according to claim 6, wherein R^1 is selected from the group consisting of ^{18}F , ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I .

8. The low-toxic diagnostic agent for Alzheimer's disease, according to claim 6 or 7, wherein R^2 is selected from the group consisting of ^{18}F , ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I .

9. A compound represented by the following formula (3), or a salt thereof:



wherein A_9 , A_{10} , A_{11} and A_{12} independently represents a carbon,

R^5 is a radioactive halogen substituent,

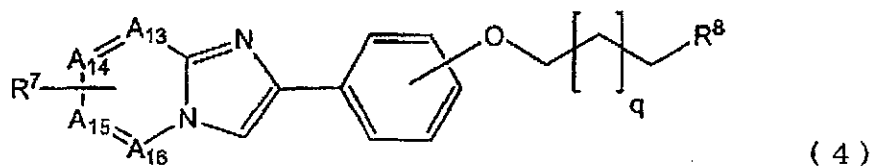
R^6 is a group selected from the group consisting of hydrogen, hydroxyl group, methoxy group, carboxyl group, amino group, N-methylamino group, N,N-dimethylamino group and cyano group, and

p is an integer of 0 to 2,

provided that R^5 binds to A_9 , A_{10} , A_{11} or A_{12} .

10. A compound or a salt thereof according to claim 9, wherein R^5 is selected from the group consisting of ^{18}F , ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I .

11. A compound represented by the following formula (4), or a salt thereof:



wherein A_{13} , A_{14} , A_{15} and A_{16} independently represents a carbon,

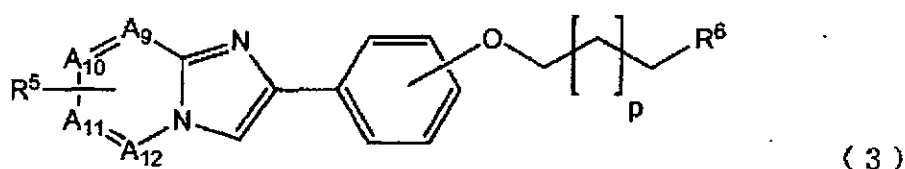
R^7 is a group selected from the group consisting of anitro substituent, trialkylammonium group having alkyl chains with 1 to 4 carbon atoms, trialkylstannyl substituent having alkyl chains with 1 to 4 carbon atoms and triphenylstannyl group,

R^8 is a group selected from the group consisting of hydrogen, hydroxyl group, methoxy group, carboxyl group, amino group, N-methylamino group, N,N-dimethylamino group and cyano group, and

q is an integer of 0 to 2,

provided that R^7 binds to A_{13} , A_{14} , A_{15} or A_{16} .

12. A low-toxic diagnostic agent for Alzheimer's disease, which comprise a compound represented by the following formula (3), or a salt thereof:



wherein A_9 , A_{10} , A_{11} and A_{12} independently represents a carbon,

R^5 is a radioactive halogen substituent,

R^6 is a group selected from the group consisting of hydrogen, hydroxy group, methoxy group, carboxyl group, amino group, N-methylamino group, N,N-dimethylamino group and cyano group, and

p is an integer of 0 to 2,

provided that R^5 binds to A_9 , A_{10} , A_{11} or A_{12} .

13. The low-toxic diagnostic agent for Alzheimer's disease, according to claim 12, wherein R^5 is selected from the group consisting of ^{18}F , ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I .