Method and System for Assembling Pallets for Stock Orders

Abstract

A method of assembling pallets (14, 20) containing stock units is disclosed using a negative pick/put transfer having donor pallets (14) containing quantities of stock units and recipient pallets (20) receiving stock units. A distribution system (10) and control system (32) is provided to implement negative pick/put transfers of pallets. Also disclosed are methods and systems for sequencing the assembly of pallets by matching stock orders to create negative pick/put transfer opportunities.

Figure 1