

Abstract

A method for producing a mounting for a door leaf, particularly for an all-glass leaf, the mounting comprising a plane clamping plate (1) and a plane counter clamping plate (2). The mounting can be attached, in the region of an edge recess (3) in a leaf edge of the leaf, to the two opposite surfaces, and the leaf can be pinched between the clamping plate (1) and the counter clamping plate (2) by means of fastening screws joining the clamping plate (1) and the counter clamping plate (2). At the clamping plate (1) a plane web plate (9) is formed extending perpendicular to the clamping plate (1), which web plate (9), in the assembled condition, spans over the distance between the clamping plate (1) and the counter clamping plate (2) thereby extending through the edge recess. The counter clamping plate (2) is provided with a rectangular recess being adapted to the shape of the free end of the web plate (9), the web plate (9) in the assembled condition engaging by means of its free end with the rectangular recess. The clamping plate (1) inclusive of the web plate (9) and the counter clamping plate (2) are formed as extruded profile rails or rolled profile rails. The web plate (9) is formed by punching out or cutting off any those parts of a leg of the section of the T-profile rail and L-profile rail, respectively, which laterally extend beyond the web plate.

FIGURE 1.

