

RECLOSEABLE STORAGE BAG WITH USER-DEFORMABLE AIR VENTField of the Disclosure

- 5 **[001]** The disclosure generally relates to bags and, more particularly, to recloseable food storage bags.

Background of the Disclosure

- 10 **[002]** Reclosable storage bags are well known, especially with regard to food storage. Such bags are generally made out of a plastic film and have two side walls which are sealed around the edges. Such material is fluid impermeable, relatively inexpensive, and can be manufactured in transparent form thereby facilitating content identification. Accordingly, plastic bags have become the dominant product of choice in the area of food storage bags.
- 15 **[003]** Such bags are typically recloseable and substantially sealable. One common approach to provide such features employs closure members at a top edge of a bag having first and second thermoplastic layers folded or heat sealed along bottom and first and second side edges. The closure members may be provided in the form of mating male and female profiles such as those provided
- 20 by the present assignee under the ZIPLOC[®] trademark. The male and female profiles are also typically manufactured from plastic, with the male profile including a linear tab adapted to be interlocked with a linear groove of the female profile.
- 25 **[004]** The male and female profiles can be connected to close the bag by pinching and pulling across the closure members along the length of the top edges. Such motion can be accomplished with the thumb and forefinger of a

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user, or through the use of a sliding element mounted to the male and female profiles, as is the case with bags provided by the present assignee under the ZIPLOC® trademark as well.

[005] While such bags have been met with extraordinary commercial success
5 from their inception until the present day, the assignee continues to improve its product offerings. One area which the assignee has identified as grounds for improvement involves the ability to evacuate gas from a bag after sealing. While the primary closure found at the top of many plastic bags provides an airtight seal, air remaining enclosed in the bag after closure enables bacterial growth and
10 therefore hinders the preservation and freshness the bags are intended to maintain.

[006] It would therefore be an advance in the art of bags to provide a bag with an evacuation aperture provided with a secondary closure, or valve, for sealing the aperture. In this manner, a bag may be closed at the top using the primary
15 closure member, as described above, and subsequently evacuated of gas and resealed using the aperture and secondary closure, respectively.

Summary of the Disclosure

[007] In accordance with one aspect of the disclosure, a recloseable storage bag
20 is disclosed which may include first and second sides attached along bottom, left, and right sides, primary closure members provided proximate top edges, an aperture in one of the sides, and a secondary closure element associated with the aperture. The secondary closure element may be user-deformable.

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[008] In accordance with another aspect of the disclosure, a method of evacuating gas from a recloseable storage bag is disclosed which may include providing a bag, closing the bag using primary closure members positioned at a top of the bag, and compressing the bag to force gas through the aperture and
5 secondary closure element. The bag may have first and second sides connected along first and second side edges. The bag may include a top and a bottom with the bottom being closed and the top being adapted to be opened and closed using the primary closure members. The bag may further include an aperture in at least one of the sides, with the secondary closure element being operatively associated
10 with the aperture and being user-deformable.

[009] In accordance with another aspect of the disclosure, a recloseable storage bag is disclosed which may include a first side, a second side, primary closure members, and means for evacuating gas from the bag after the primary closure members are closed, the means for evacuating being user-deformable.

15 [010] These and other aspects and features of the disclosure will become more apparent upon reading the following detailed description when taken in conjunction with the accompanying drawings.

20 Brief Description of the Drawings

[011] FIG. 1 is a front view of bag constructed in accordance with the teachings of the disclosure;

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[012] FIG. 2 is sectional view of the bag of FIG. 1 taken along line 2-2 of FIG. 1;

[013] FIG. 3 is a front view of the secondary closure member of FIG. 1, but with the secondary closure element shown in an open position;

5 [014] FIG. 4 is a front view of first alternative embodiment of a bag constructed in accordance with the teachings of the disclosure;

[015] FIG. 5 is a front view of a second alternative embodiment of a bag constructed in accordance with the teachings of the disclosure;

[016] FIG. 6 is an enlarged plan view of the secondary closure element depicted
10 in FIG. 5;

[017] FIG. 7 is a sectional view of the secondary closure element of FIG. 6, taken along line 7-7 of FIG. 6;

[018] FIG. 8 is front view of third alternative embodiment of a bag constructed in accordance with the teachings of the disclosure; and

15 [019] FIG. 9 is a perspective view of the secondary closure element of FIG. 8.

[020] While the disclosure is susceptible to various modifications and alternative embodiments, certain illustrative embodiments thereof have been shown in the drawings and will be described below in detail. It should be understood, however, that there is no intention to limit the disclosure to the
20 specific forms disclosed, but on the contrary, the intention is to cover all modifications, alternative constructions, and equivalents falling within the spirit and scope of the disclosure as defined by the appended claims.

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Detailed Description of the Disclosure

[021] Referring now to the drawings, and with specific reference to FIG. 1, a recloseable storage bag constructed in accordance with the teachings of the disclosure is generally referred to by reference numeral 20. While the bag 20 will be described herein with predominant reference to food storage bags such as those sold by the assignee under its ZIPLOC[®] trademark, it is to be understood that the teachings of the disclosure could be employed in any other type of bag, such as, but not limited to, bags used to store perishable goods other than food, as well as bags which are not intended to be recloseable.

10 [022] With reference again to FIG. 1, as well as FIG. 2, the bag 20 is shown to include a first side wall 22 joined to a second side wall 24. More specifically, the first side 22 includes a left edge 26, a right edge 28, a bottom edge 30, and a top edge 32, while the second side 24 includes a left edge 34, a right edge 36, a bottom edge 38, and a top edge 40. The respective left edges 26, 34 are joined together, as are the respective right edges 28, 36, and the respective bottom edges 30, 38. By "joined" together, it is to be understood that the edges can be formed by heat sealing, ultrasonic welding, impulsing welding, or the like, or can be integral and simply separated by a fold. As such bags 20 are typically manufactured from polyethylene or similar plastic material, it has been found to be advantageous to form one edge, *e.g.*, the bottom edge, with a fold, and the other two edges, *e.g.*, the left and right edges, with heat seals.

[023] The top edges 32, 40, however, are not permanently closed, but rather are provided with recloseable primary closure members 42a, 42b. The primary

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closure elements are depicted in the form of mating male and female profiles, wherein the male profile 42a includes three ribs 44, while the female profile includes two ribs 46. As will be readily understood by one of ordinary skill in the art, the primary closure members 42a, 42b can be joined using, for example, a

5 pinch-and-seal motion with the thumb and forefinger. Such pressure causes the ribs 44 and 46 to frictionally intermesh in alternating fashion, thereby substantially sealing the bag. A slider or the like can be provided to facilitate such zipper action. In other embodiments, the primary closure members 42a, 42b need not be provided in such zipper fashion, but could be provided in any other

10 suitable fashion such as, but not limited to, adhesive fasteners, hook and loop fasteners, invertable folds, buttons, clips, and the like.

[024] In so doing, the bag 20 is formed to have an interior storage space 48 accessible between the top edges 32, 40 when the primary closure members 42a, 42b are open. After the primary closure members 42a, 42b are closed, the bag 20

15 is substantially sealed. In order to remove excess gas, such as air, from the interior storage space 48, an aperture 50 may be provided in one or more of the side walls 22, 24. As shown best in FIG. 2, the aperture 50 may be provided in the first side wall 22 to enable gas to exit the storage space 48 as by compressing the bag 20, or otherwise manipulating the bag 20, to force excess air from the

20 space 48 to the atmosphere through the aperture 50.

[025] The bag 20 may further include a secondary closure element 52 adapted to close the aperture 50. In the embodiment of FIGS. 1 and 2, the secondary closure element 52 is provided in the form of a user-deformable layer 54

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positioned over the aperture 50 and attached to the side wall 22. The user-deformable layer 54 may include a linear slit 56 and be manufactured from a flexible material. For example, the deformable layer 54 may be manufactured from polyethylene, or a polyethylene compatible polymer such as ethyl acetate, polybutylene, Kraton[®], chemically modified polyethylenes (crosslinked polyethylene, chlorinated or fluorinated polyethylene), or blends of polyethylene (such as polyethylene blended with polypropylene). The flexibility of such materials enable the layer 54 to be deformed from the closed position shown in FIG. 1, to the open position shown in FIG. 3, simply by squeezing the layer 54 along the linear axis of the slit 56, as indicated by arrows 57. Upon releasing the layer 54, the flexibility of the material enables layer 54 to revert to its original shape, thereby closing the slit 56.

[026] A variation on the embodiment of FIGS. 1 and 2 is depicted in FIG. 4. As shown therein, the deformable layer 154 includes first and second linear slits 156 and 158, respectively, disposed at transverse angles. With such an embodiment the deformable layer 154 can be squeezed along a longitudinal axis of either slit to enable the slits 156 and 158 to open. At this point it is important to note that with regard to the various embodiments disclosed herein, the numbering system will repeat like reference numerals for like elements employed in the various embodiments, with the exception that each embodiment will have its own, sequential prefix. Accordingly, the embodiment of FIG. 3 will use reference numerals having a one hundred series prefix, and later described embodiments will have a two-hundred series prefix, and so on.

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[027] In an alternative embodiment, the secondary closure element 252 can be provided in the form of a user-deformable, rotatable wheel 260. As shown in FIGS. 5-7, the wheel 260 may include an opening 262 adapted to be rotated into alignment with an aperture 250 formed in the bag 220. In so doing gas from the interior space 248 is able to exit the bag 220. After compressing the bag 220 and evacuating the gas therein, the wheel 260 can be rotated about a pivot 264 so that the opening 262 is not aligned with the aperture 250. In other similar embodiments, the secondary closure element 252 may be otherwise deformed as by, for example, sliding a perforated lever (not shown) relative to the aperture 250, or threadably twisting a knob (not shown) away from the aperture 250.

[028] A still further embodiment is depicted in FIGS. 8 and 9. As shown therein, the bag 320 includes an aperture 350 to which a push button 366 is mounted. More specifically, the push button 366 includes a base 368 from which a user-deformable appendage 370 extends. The base 368 may be attached to the bag 320 along first and second sides 372, 374 as by heat sealing, adhesive, ultrasonic welding, or the like. The base 368 is attached such that the appendage 370 extends through the aperture 350 and may be manufactured from any flexible material such as, but not limited to, those materials listed above with regard to the layer 54.

[029] Using such structure, when a user wishes to evacuate gas from within the bag 320 while leaving the primary closure members 342a, 342b closed, the appendage 370 can simply be depressed. Such motion causes the base 368 to deflect or hinge about the first and second sides 372, 274, thereby causes an air

flow passageway to be formed between the bag 320 and the base 368 at third and fourth sides 376, 378. Compression of the bag 320 then causes the gas within the bag 320 to be evacuated, whereupon the appendage 370 can be released. Given the flexibility of the base 368, the base 368 reverts to its original shape, abutting
5 the inner surface of the bag 320, thereby reclosing the secondary closure element 352.

[030] From the foregoing, it will be readily understood by those of ordinary skill in the art that the teachings of this disclosure can be used to construct a recloseable storage bag having a primary closure member for closing the bag, and
10 a secondary closure member for evacuating gas from the bag after primary closing.

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What is claimed is:

1. A recloseable storage bag, comprising:
a first side having a bottom edge, left edge, right edge, and top edge;
5 a second side having a bottom edge, left edge, right edge, and top edge, the bottom edges of the first and second sides being attached, the left edges of the first and second sides being attached, and the right edges of the first and second sides being attached;
primary closure members provided proximate the top edges of the
10 first and second sides;
an aperture in at least one of the first and second sides; and
a secondary closure element operatively associated with the aperture, the secondary closure element being user-deformable.
- 15 2. The storage bag of claim 1, wherein the aperture is a linear slit and the secondary closure members include first and second flaps laterally flanking the slit.
3. The storage bag of claim 2, wherein the aperture includes
20 first and second intersecting linear slits and the secondary closure members include four flaps abutting the linear slits.
4. The storage bag of claim 3, wherein the secondary closure element includes a rotatable dial mounted proximate the aperture.

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5. The storage bag of claim 4, wherein the dial includes at least one opening adapted to be rotated into alignment with the aperture.

5 6. The storage bag of claim 1, wherein the secondary closure element includes a push button mounted over the aperture.

7. The storage bag of claim 6, wherein the push button is mounted on a base, the base being movably attached to an inner surface of the
10 bag, the button extending through the aperture.

8. The storage bag of claim 7, wherein the base is attached on first and second sides of the bag.

15 9. The storage bag of claim 8, wherein the base is attached by one of adhesive attachment, heat sealing, ultrasonic welding, and impulse sealing.

10. The storage bag of claim 1, wherein the secondary closure members are made of one of polyethylene, ethyl acetate, and polybutylene.

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11. A method of evacuating air from a recloseable storage bag, comprising the steps of:

providing a bag having first and second sides connected along first and second side edges thereof, the bag further including a top and bottom, the bottom being closed, the top being adapted to open and close using primary closure members provided proximate the top edges of the first and second sides, the bag further including an aperture in at least one of the first and second sides, and a secondary closure element operatively associated with the aperture, the secondary closure element being user-deformable;

10 closing the bag using the primary closure members positioned at the top of the sides;

deforming the secondary closure element into an open position;

compressing the bag and thereby forcing air out of the bag through the secondary closure element; and

15 placing the secondary closure element back into a closed position.

12. The method of claim 11, wherein the deforming step is performed by squeezing the secondary closure element.

20 13. The method of claim 12, wherein the placing step is performed by releasing the secondary closure element.

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14. The method of claim 13, wherein the secondary closure element includes at least two flaps abutting a slit, the flaps being biased into engagement, thereby closing the slit.

5 15. The method of claim 11, wherein the deforming step is performed by moving an closure element relative to the bag aperture.

16. The method of claim 15, wherein the closure element is rotated relative to the aperture.

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17. The method of claim 16, wherein the closure element is a wheel including an opening, the secondary closure element being deformed when the wheel opening is rotated into alignment with the bag aperture.

15 18. The method of claim 17, wherein the placing step is performed by rotating the wheel out of alignment with the bag aperture.

19. The method of claim 11, wherein the deforming step is performed by depressing a button.

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20. The method of claim 19, wherein the secondary closure element includes a base connected to the bag proximate the aperture and a button extending from the base through the bag aperture, and the deforming step is performed by depressing the button through the aperture, the base thereby being
5 pushed away from the aperture and creating an airflow exit passageway.

21. The method of claim 20, wherein the placing step is performed by releasing the button.

10 22. A recloseable storage bag, comprising:
a first side having a bottom edge, left edge, right edge, and top edge;
a second side having a bottom edge, left edge, right edge, top edge, and the bottom edges of the first and second sides being attached, the left
15 edges of the first and second sides being attached, and the right edges of the first and second sides being attached;
primary closure members provided proximate the top edges of the first and second sides; and
means for evacuating gas from the bag after the primary closure
20 members are sealed, the means for evacuating being user-deformable.

23. The reclosable storage bag of claim 22, wherein the means for evacuating is a slit abutted by at least first and second flaps.

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24. The reclosable storage bag of claim 22, wherein the means for evacuating is a rotatable wheel having an opening adapted to be aligned with an aperture in the bag.

5 25. The reclosable storage bag of claim 22, wherein the means for evacuating is a button hingedly attached to the bag proximate an aperture, the button being biased into engagement with the bag.