

5353EP

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ABSTRACT

WIRE-CUT ELECTROEROSION APPARATUS

5 A wire-cut electroerosion apparatus comprising a
working tank (6) for containing a dielectric fluid having
at least one wall with an opening (36) therein, and a
lower arm (15) which is supported at one end on the
outside of the working tank, extending through the opening
and the tank being movable relatively to the lower arm in
a sealing relationship. The working tank consists of a
10 base container member (12) and at least one movable frame
member (13,14). The base container member includes a rear
wall with the opening therein and a low wall formed at the
other three sides which is lower than the base of the
workpiece. The movable frame member can be lowered using
15 a pantagraph (20) to thereby easily access the workpiece
and an electrode wire.

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This Sheet Has Been Replaced

