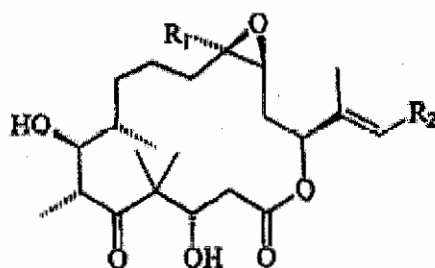


**A NEW PROCESS FOR THE PREPARATION OF EPOTHILONE
DERIVATIVES, NEW EPOTHILONE DERIVATIVES AS WELL AS NEW
INTERMEDIATE PRODUCTS FOR THE PROCESS AND THE METHODS OF
PREPARING SAME**

Abstract

The Present invention provides a synthesis for the preparation of epothilone derivatives of formula 9



(9)

wherein

R₁ is methyl, and

R₂ has the meaning of an unsubstituted or substituted aryl, an unsubstituted or substituted heteroaryl or an unsubstituted or substituted heterocyclic radical fused to a benzene nucleus, and salts thereof,

and intermediates for the synthesis of a compound of formula 9