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(54) Title: TUBING SUPPORT DEVICE AND METHOD OF MANUFACTURE

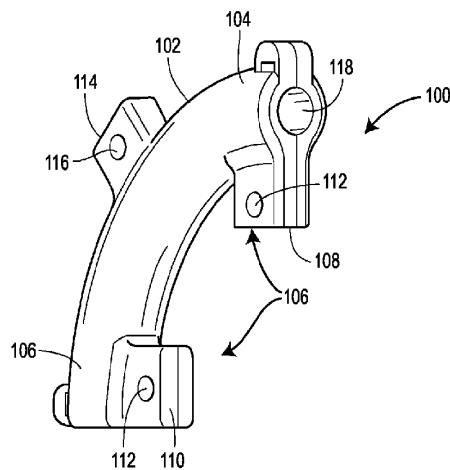


FIG. 5

(57) Abstract: A tubing support device 100 for tubing of a drug manufacturing system. The tubing support device has a body 102 having a first end 104, a second end 106, and a plurality of projections. The plurality of projections include a first projection 108 disposed at the first end and a second projection 110 disposed at the second end. Each of the first and second projections includes an aperture 112 adapted to receive a fastener. A bore 118 extends from the first end to the second end of the body, and the bore is adapted to receive welded tubing such that the body reinforces the tubing, allowing the tubing to contain fluids at high pressures and/or preventing kinking in the tubing.

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