

Abstract

Apparatus for Double-Sided, Grinding Machining of Flat Workpieces

The invention relates to an apparatus for the double-sided, grinding machining of flat workpieces with an upper and a lower work disk, each of which has a work surface with a grinding layer, wherein the work surfaces form a work gap amongst themselves, in which workpieces can be ground, wherein at least one of the work disks is rotatably drivable by means of a driving mechanism, and further having a device for guiding the workpieces in the work gap. It is provided according to the invention that deburring means are arranged on at least one of the work disks, which are designed to deburr the workpieces during their machining in the apparatus.

Figure 1