compacted with the coated crystals to provide a tablet dosage form wherein the potassium bicarbonate is present in a dose density of at least 1.18 milliequivalents per c.c.

11. The tablet dosage form of claim 10, wherein the potassium bicarbonate crystals have a weight mean particle size of 800-900 $\mu$, a specific B.E.T. surface area of 0.004-0.010 $m^2$/gram, particle distributions such that over 90 weight % of the crystals have particle sizes between 700 and 1000 $\mu$ and a dose density of at least 13.0 milliequivalents per c.c.

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