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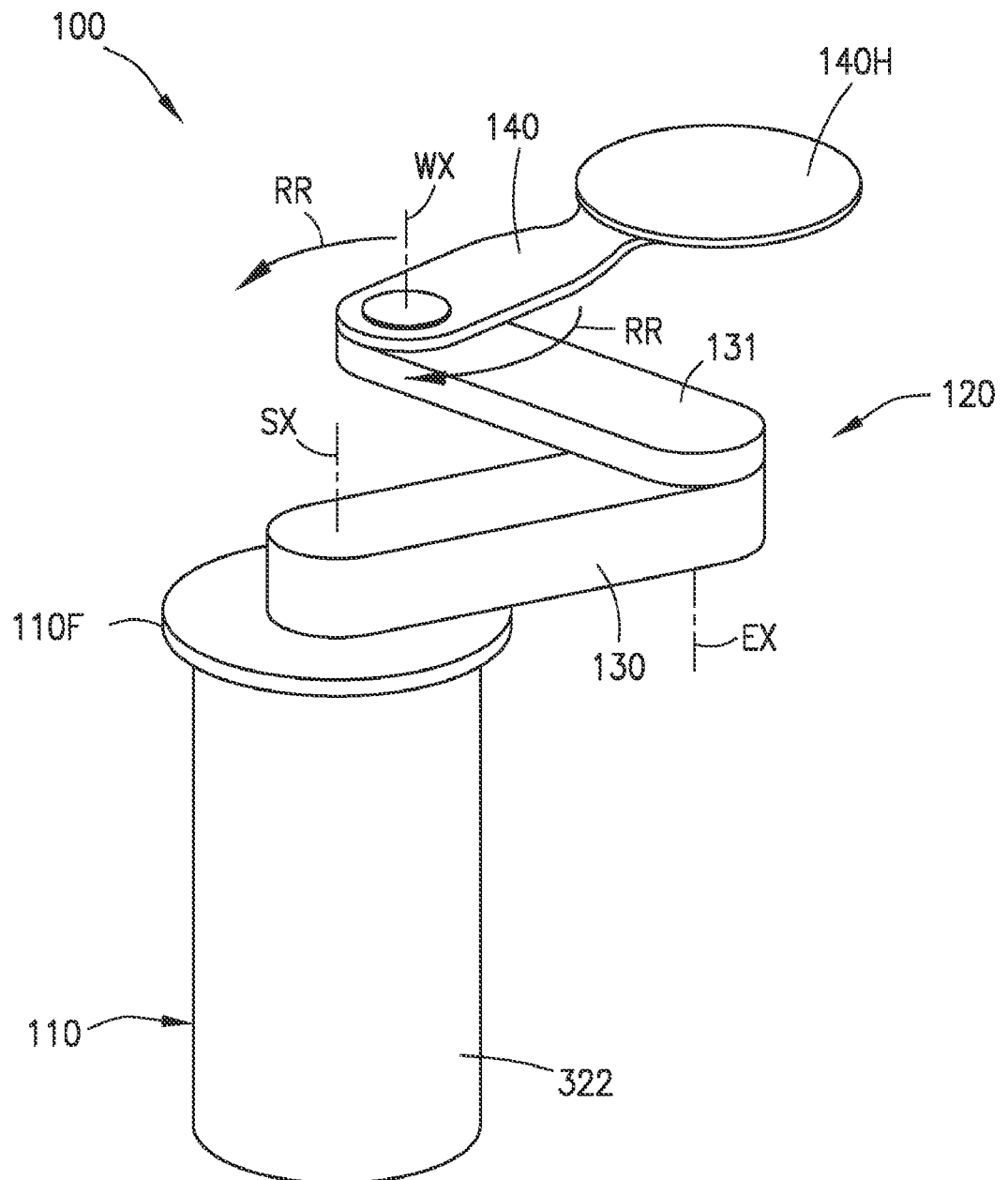


FIG. 1A

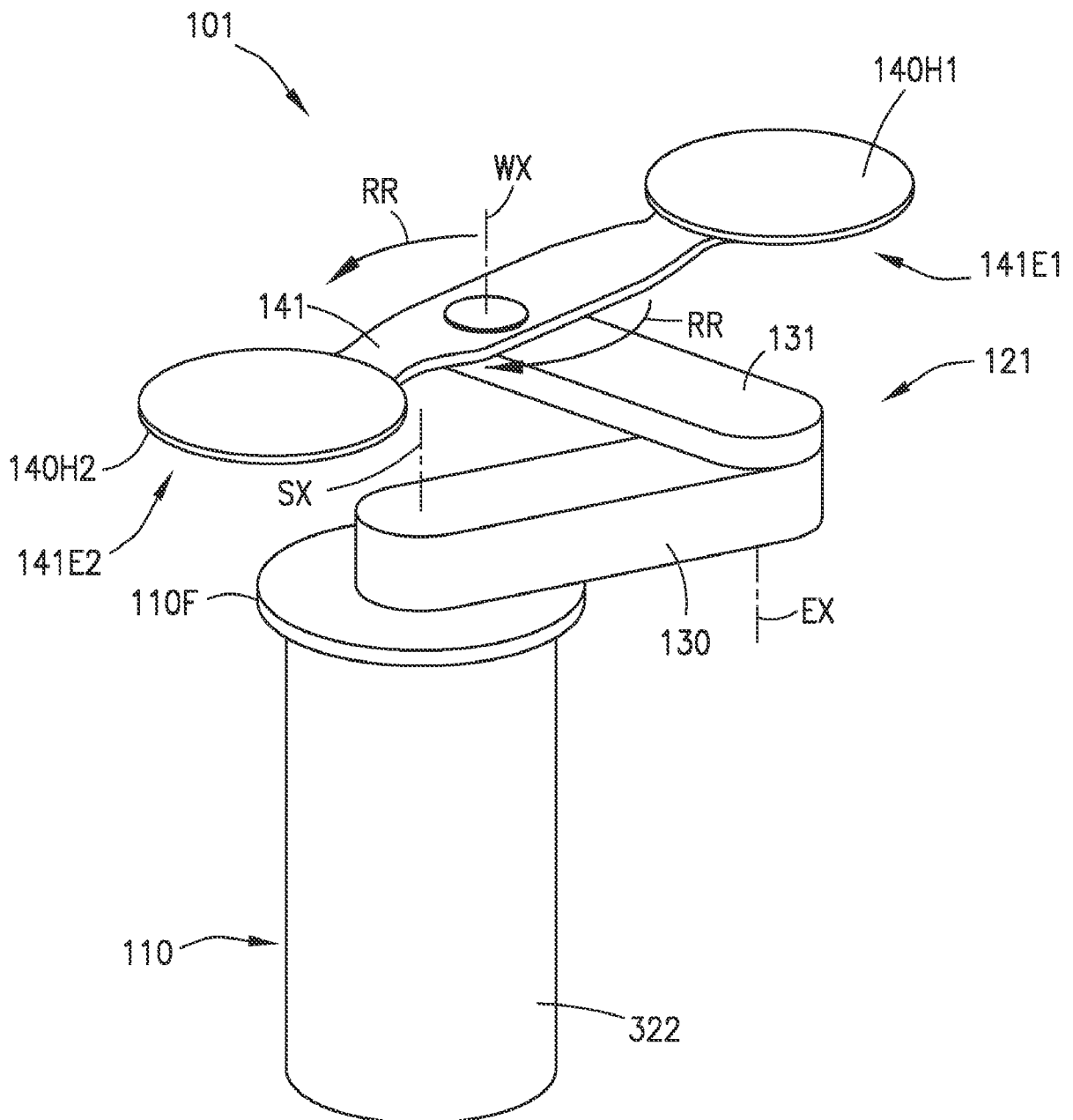


FIG. 1B

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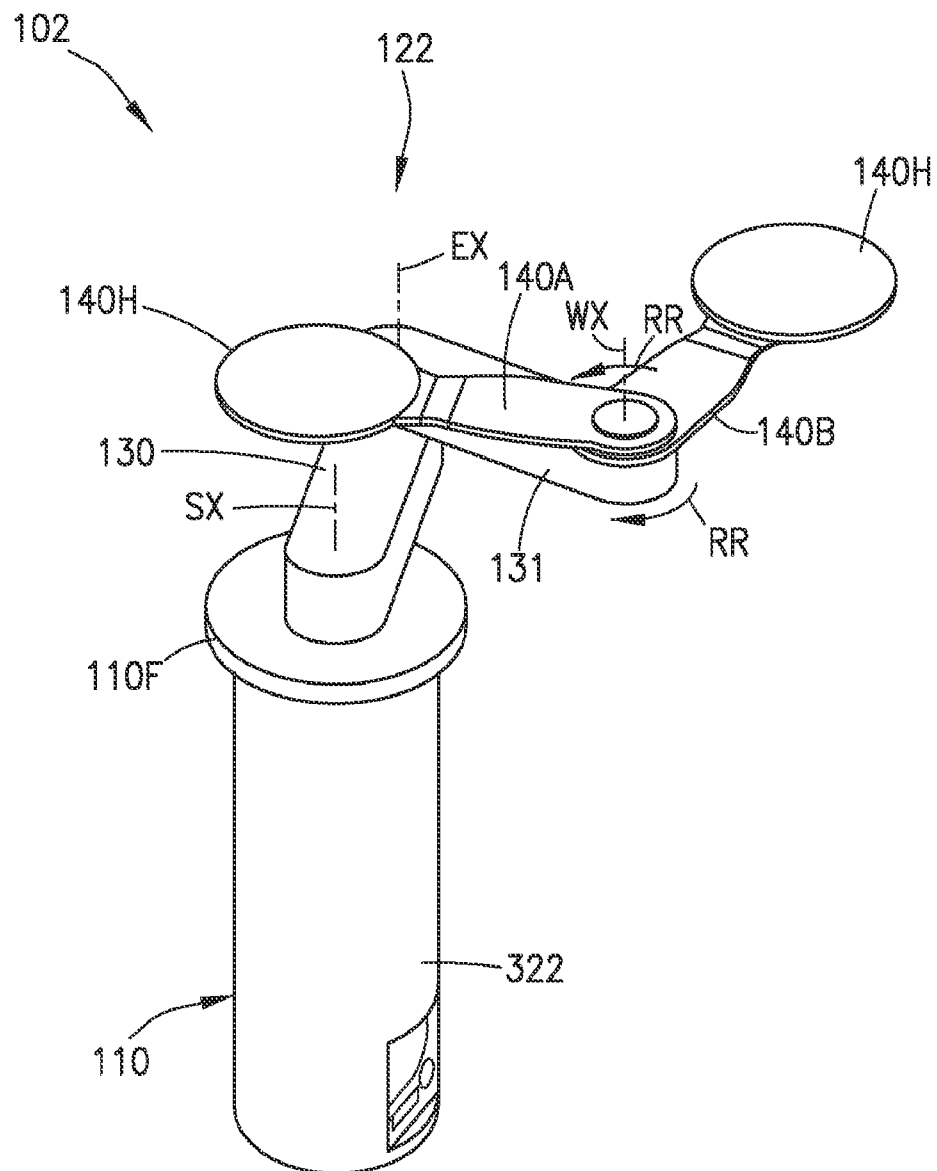


FIG. 1C

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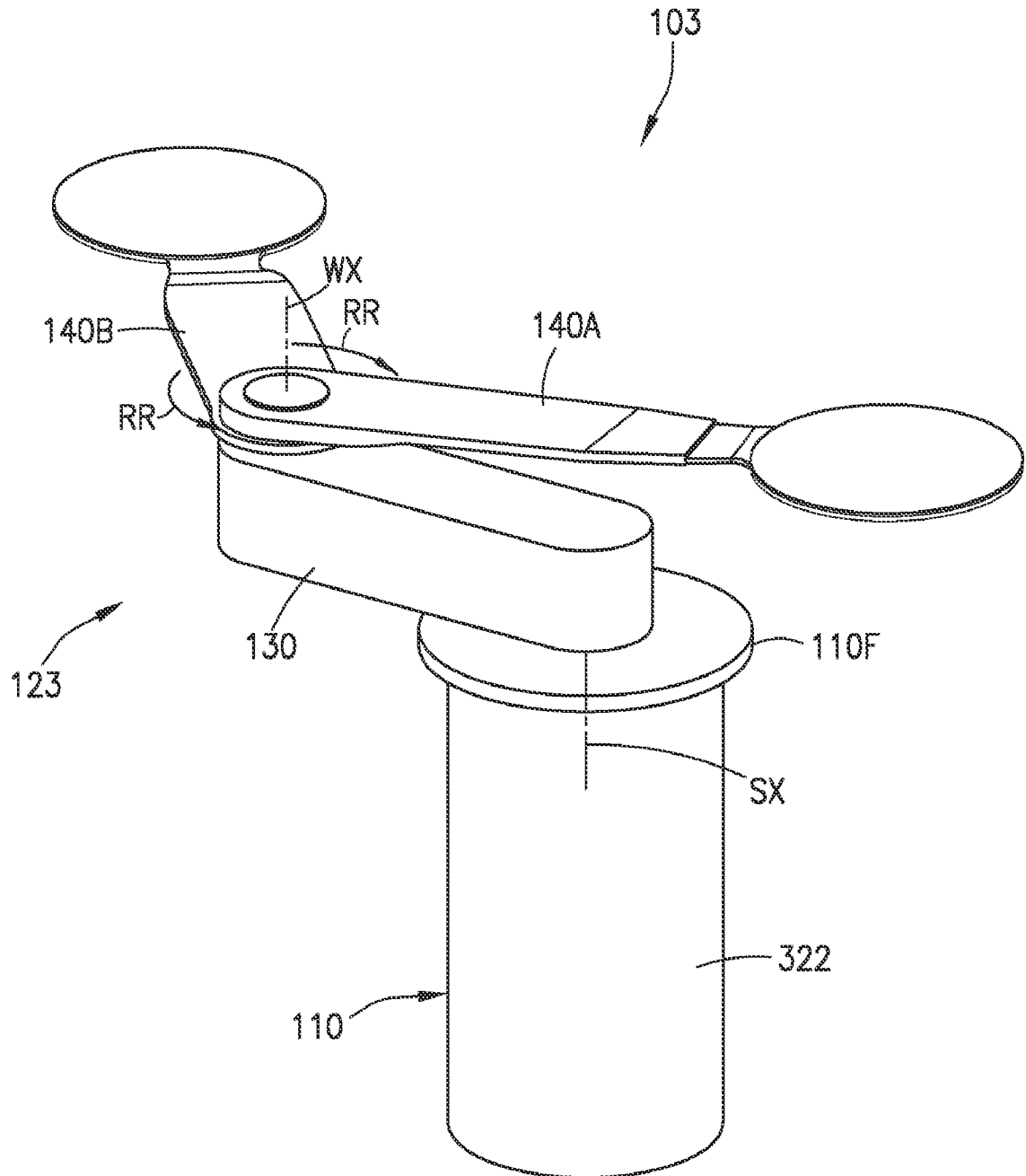


FIG. 1D

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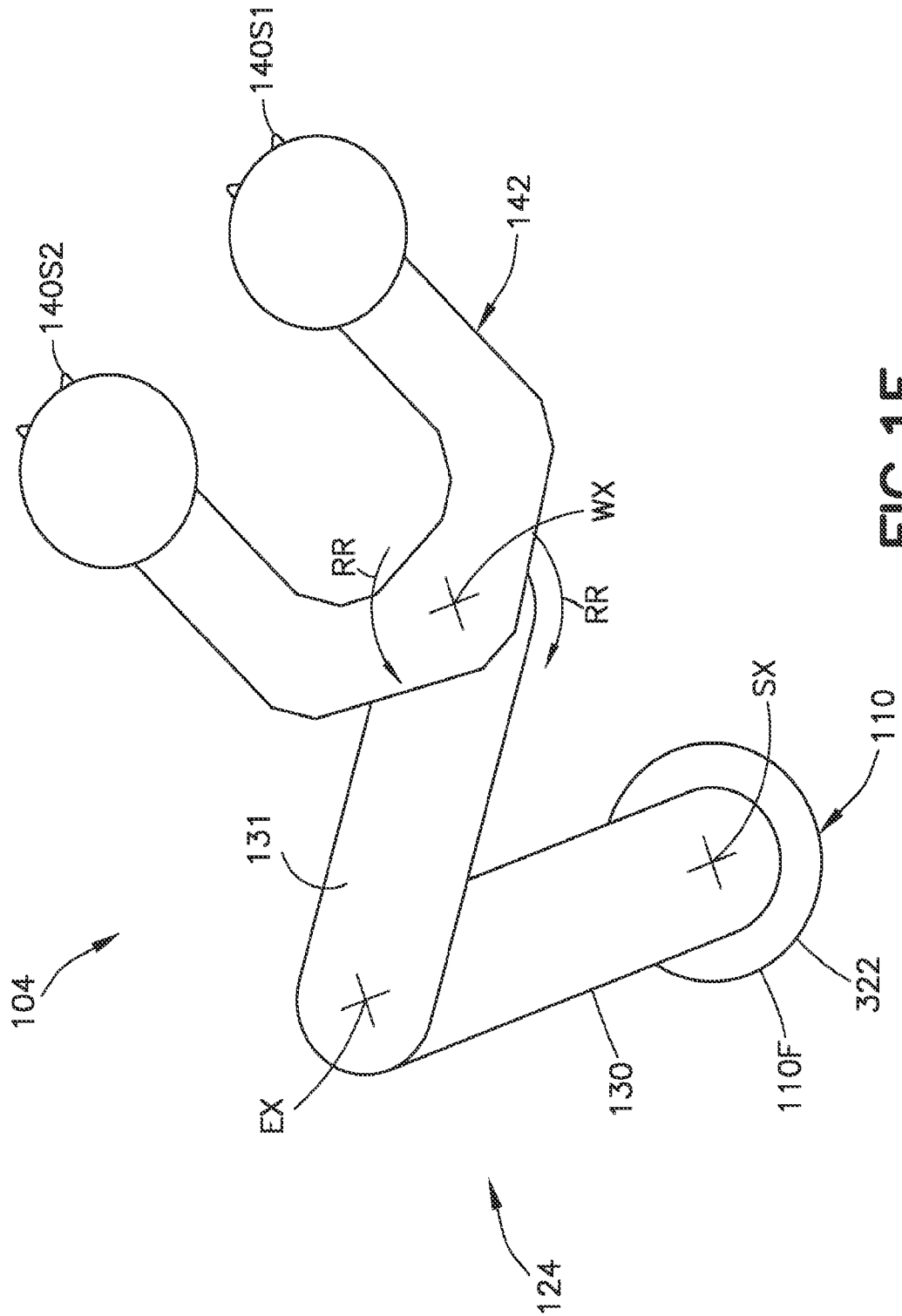


FIG. 1E

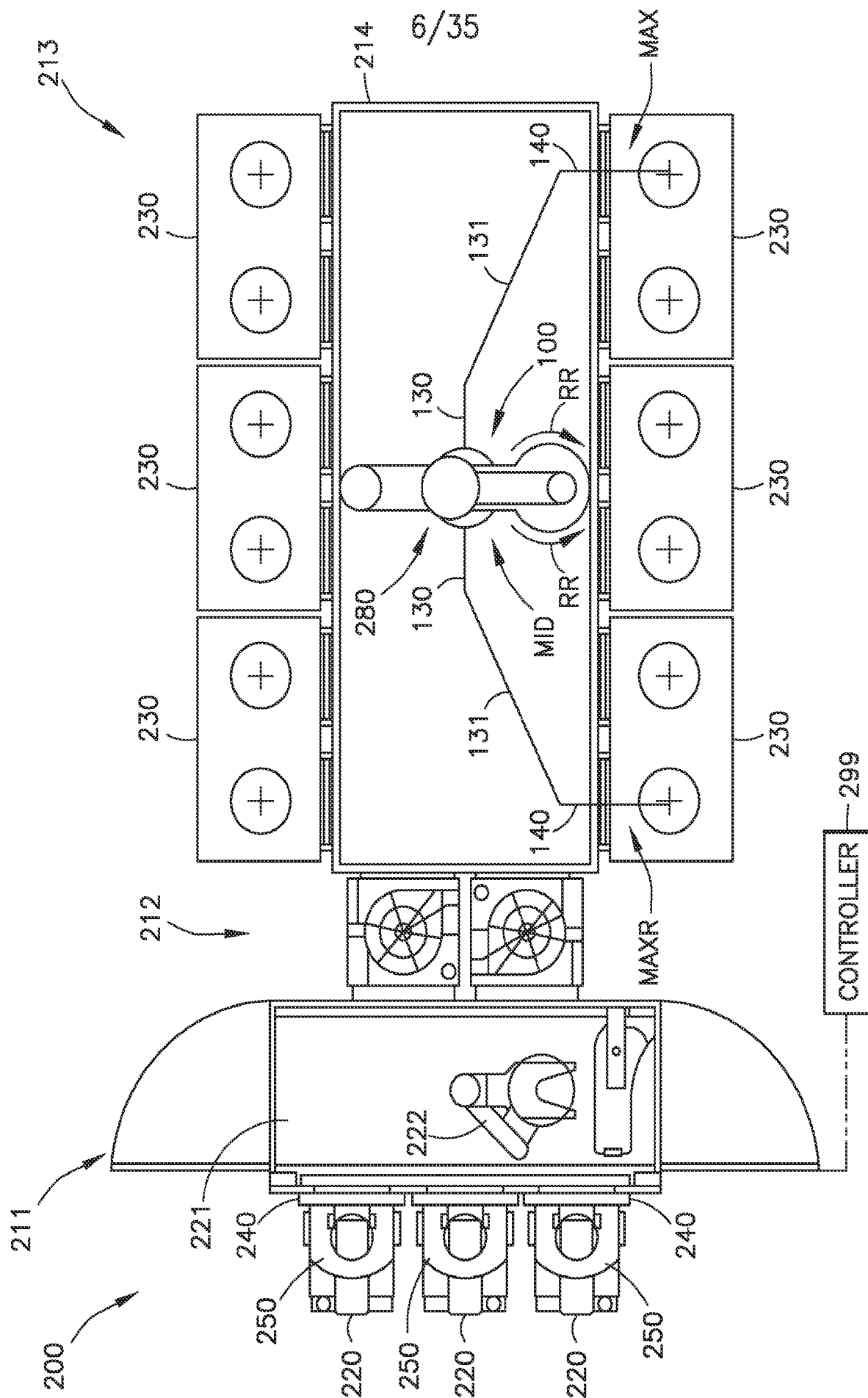


FIG. 2A

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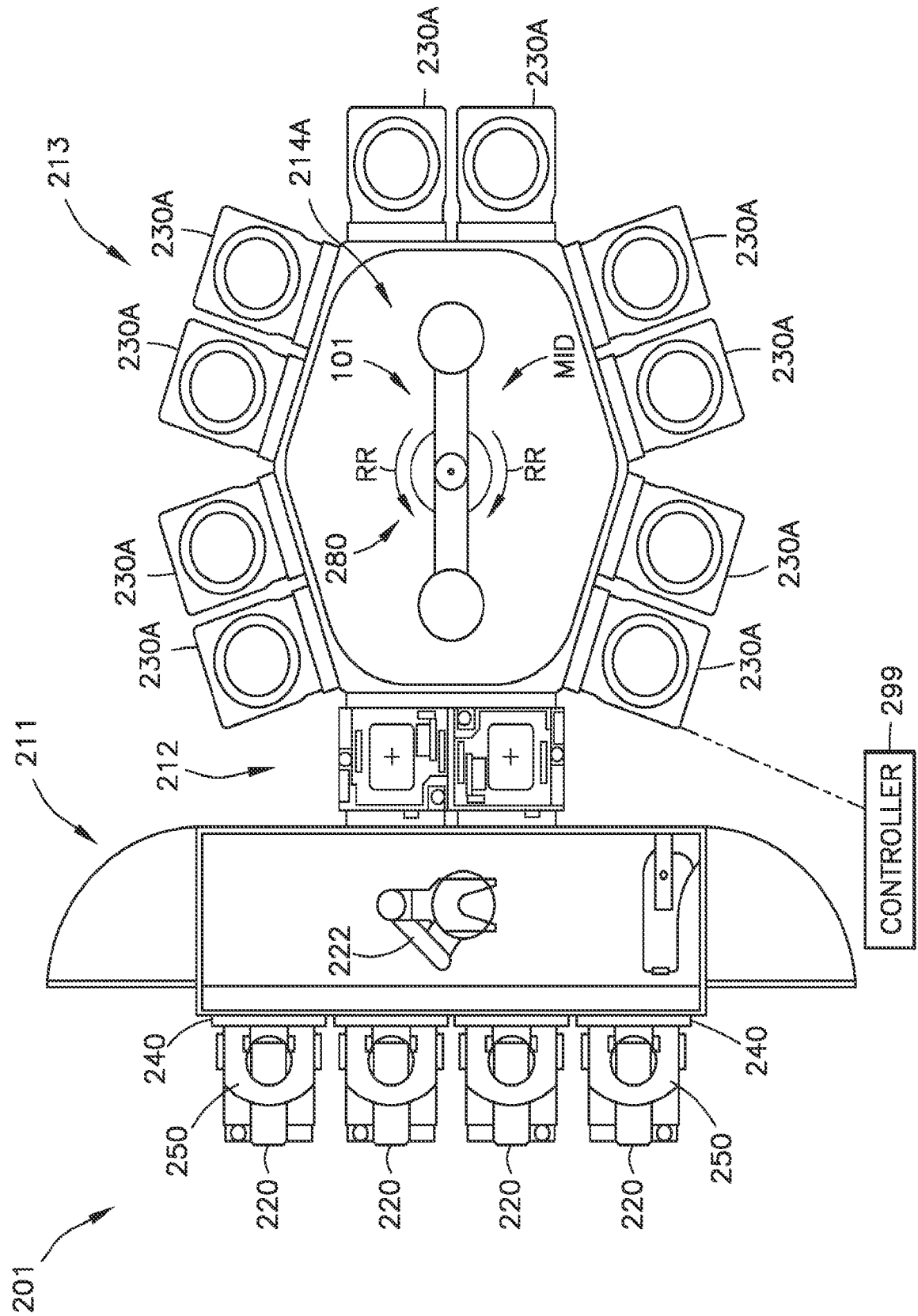
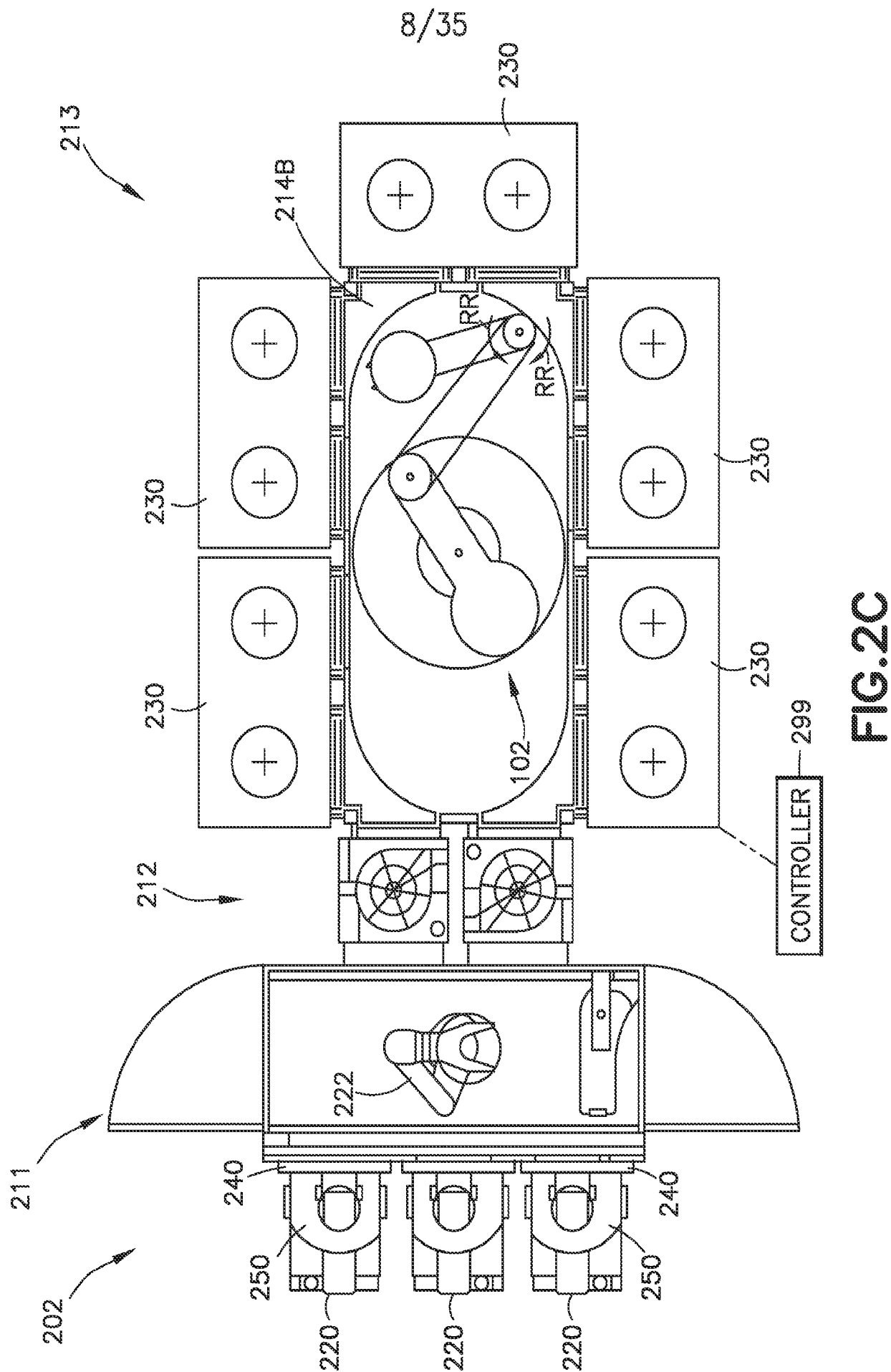
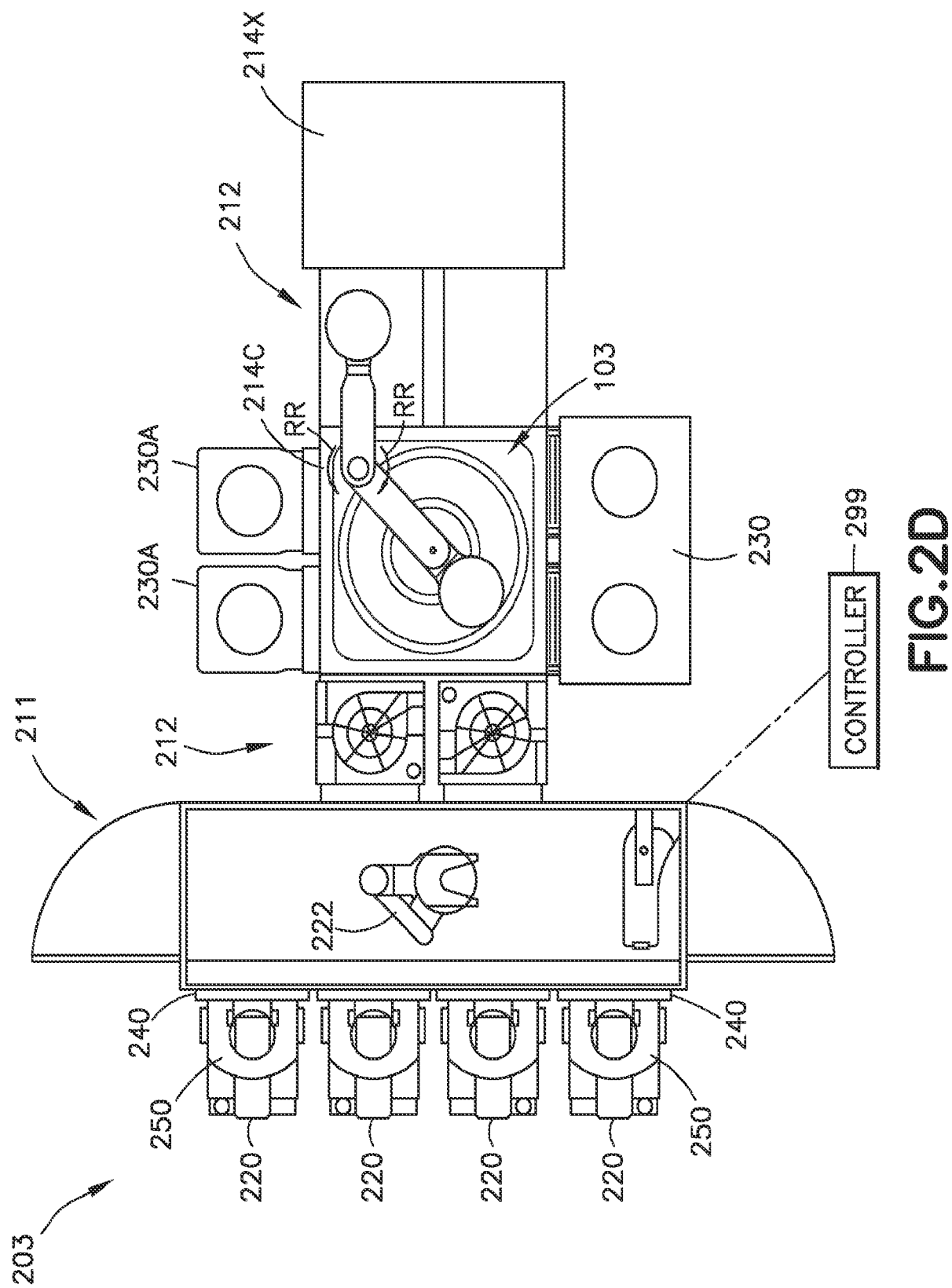


FIG. 2B





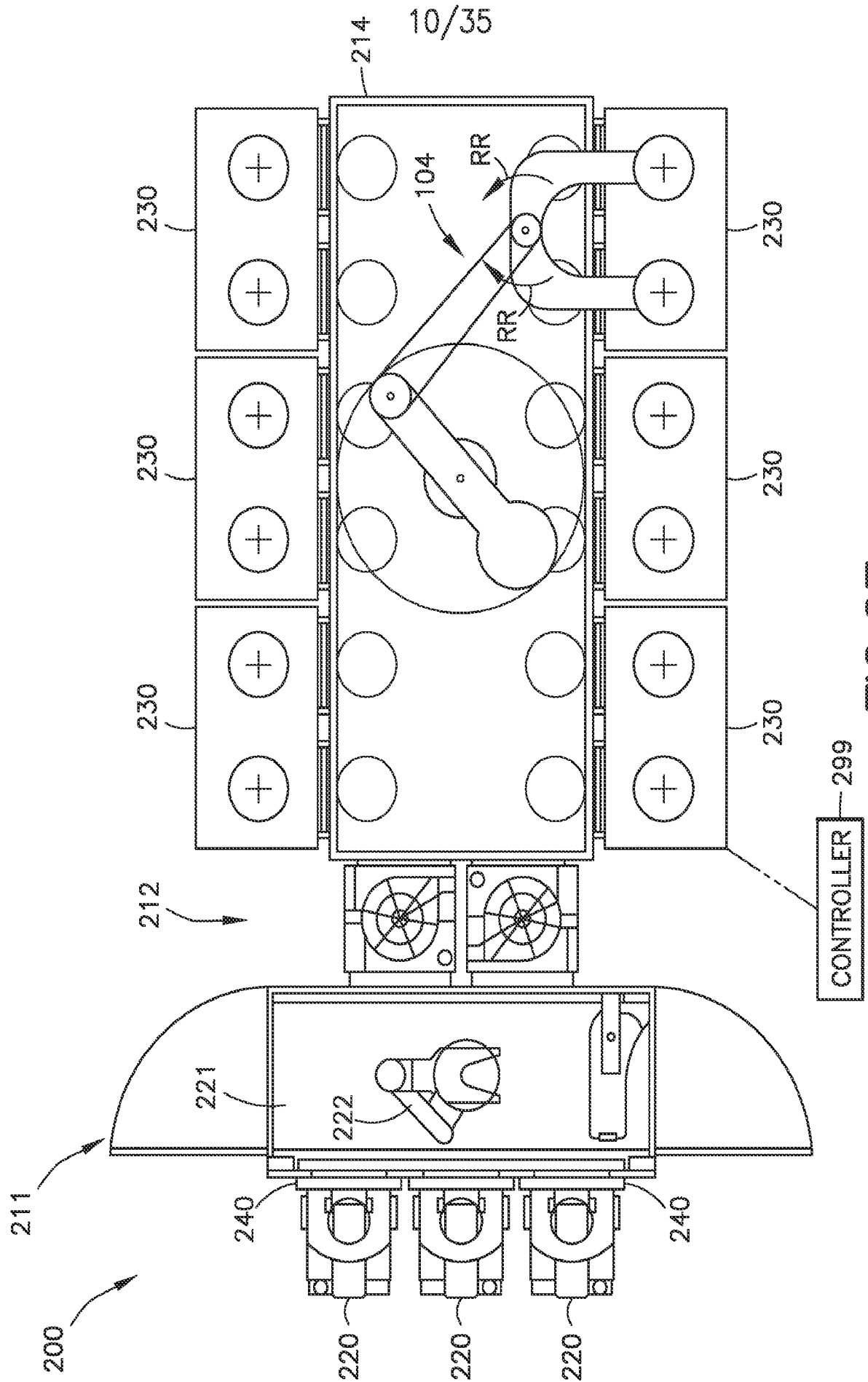


FIG. 2E

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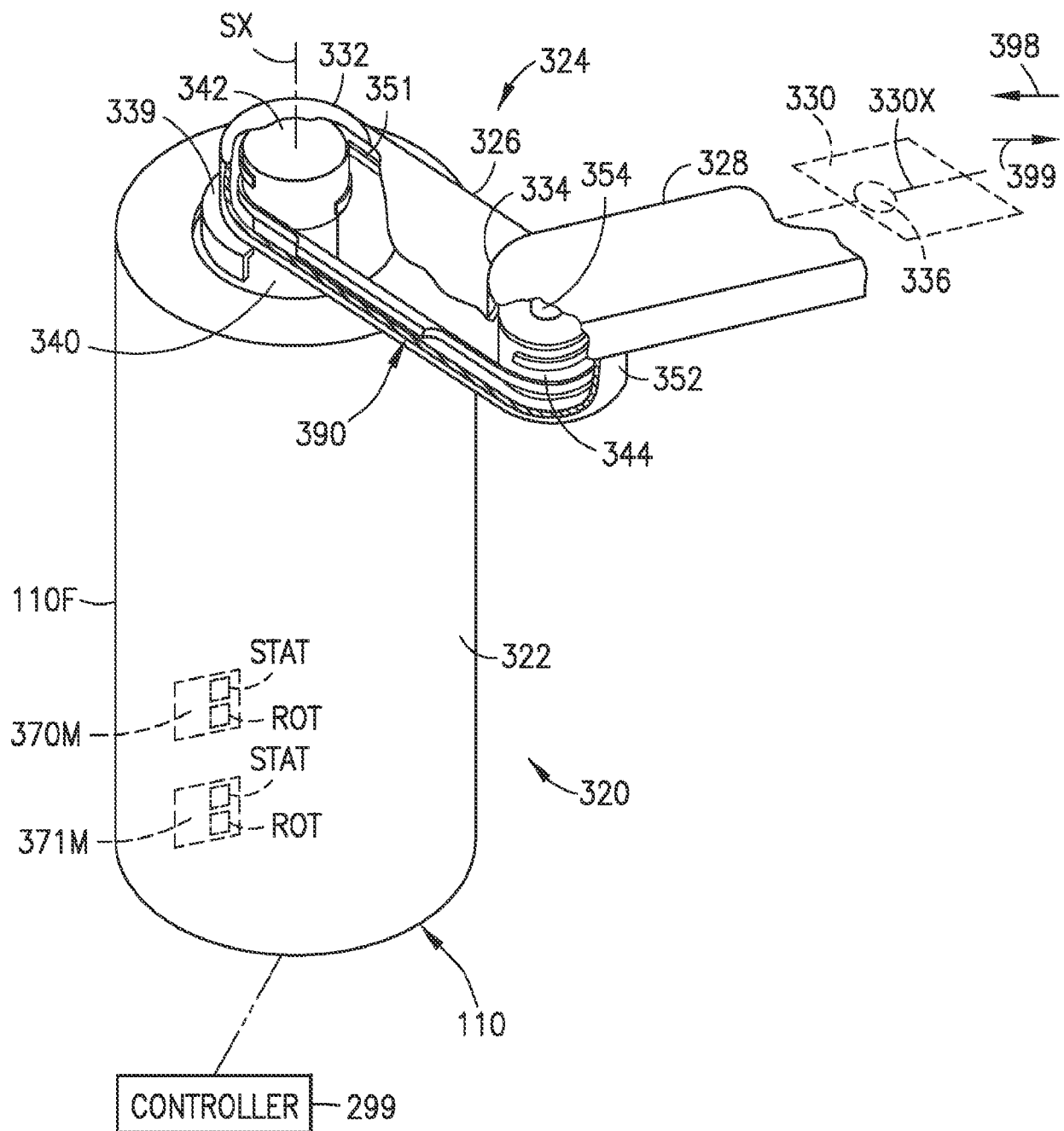


FIG. 3A

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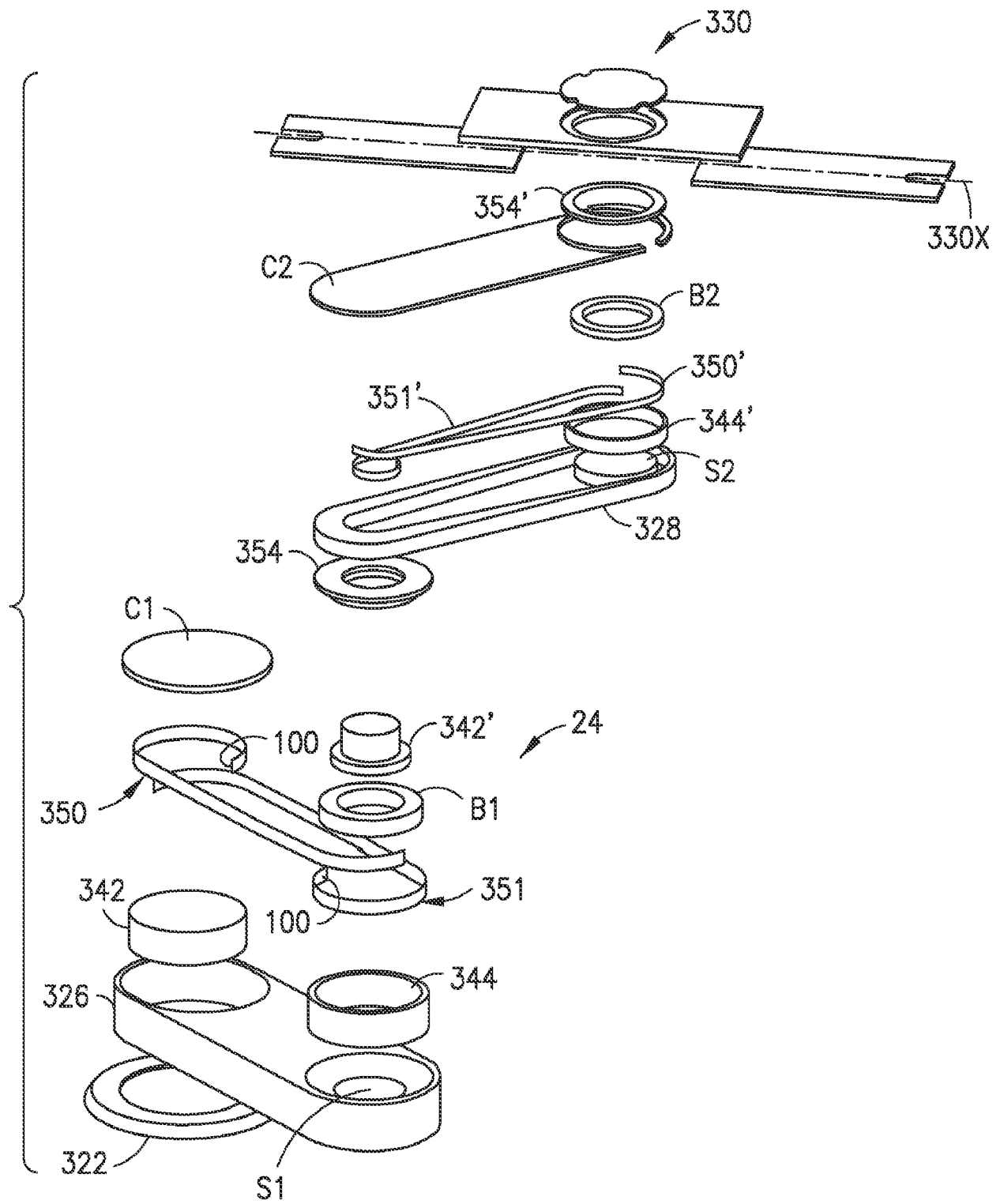


FIG.3B

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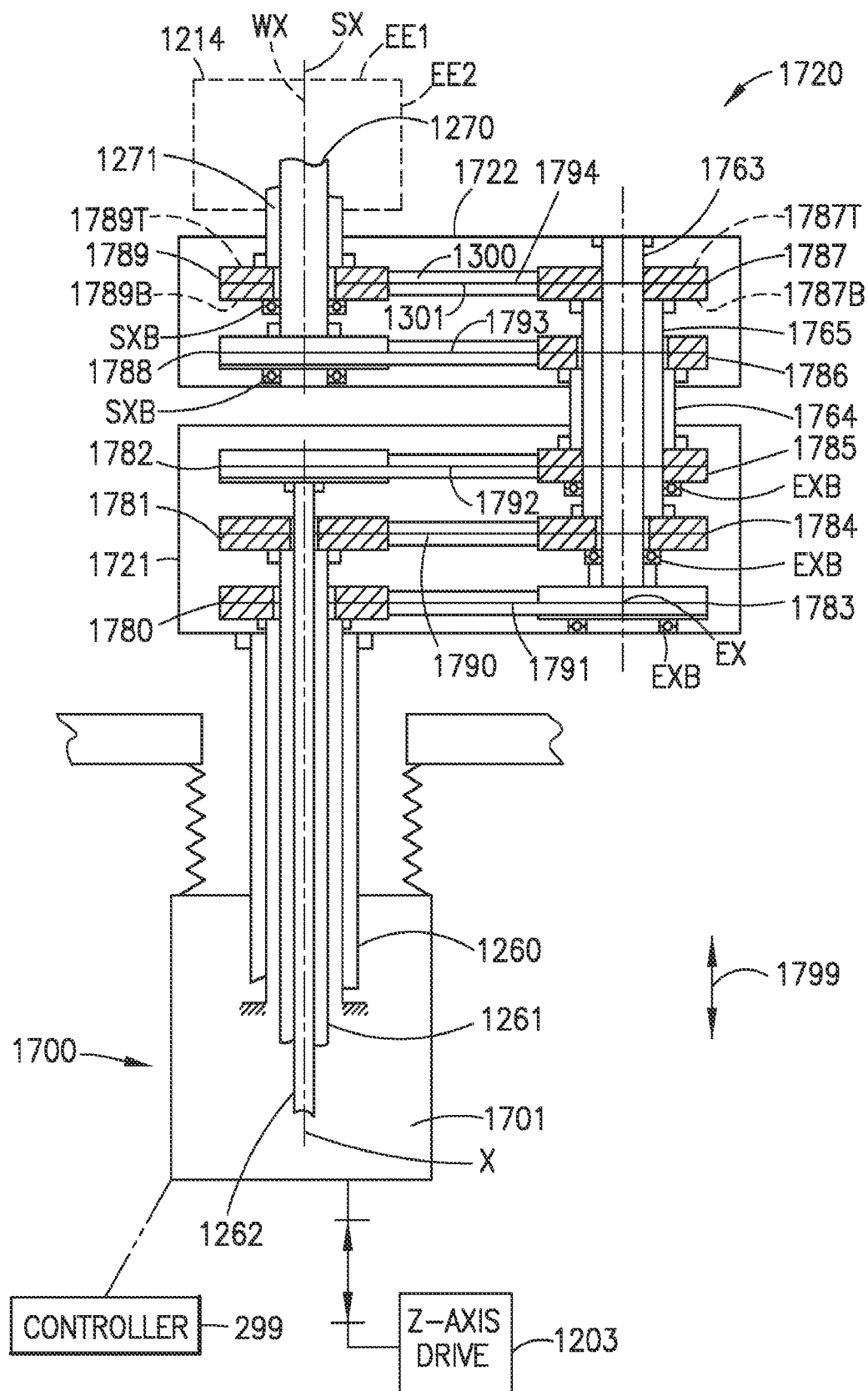
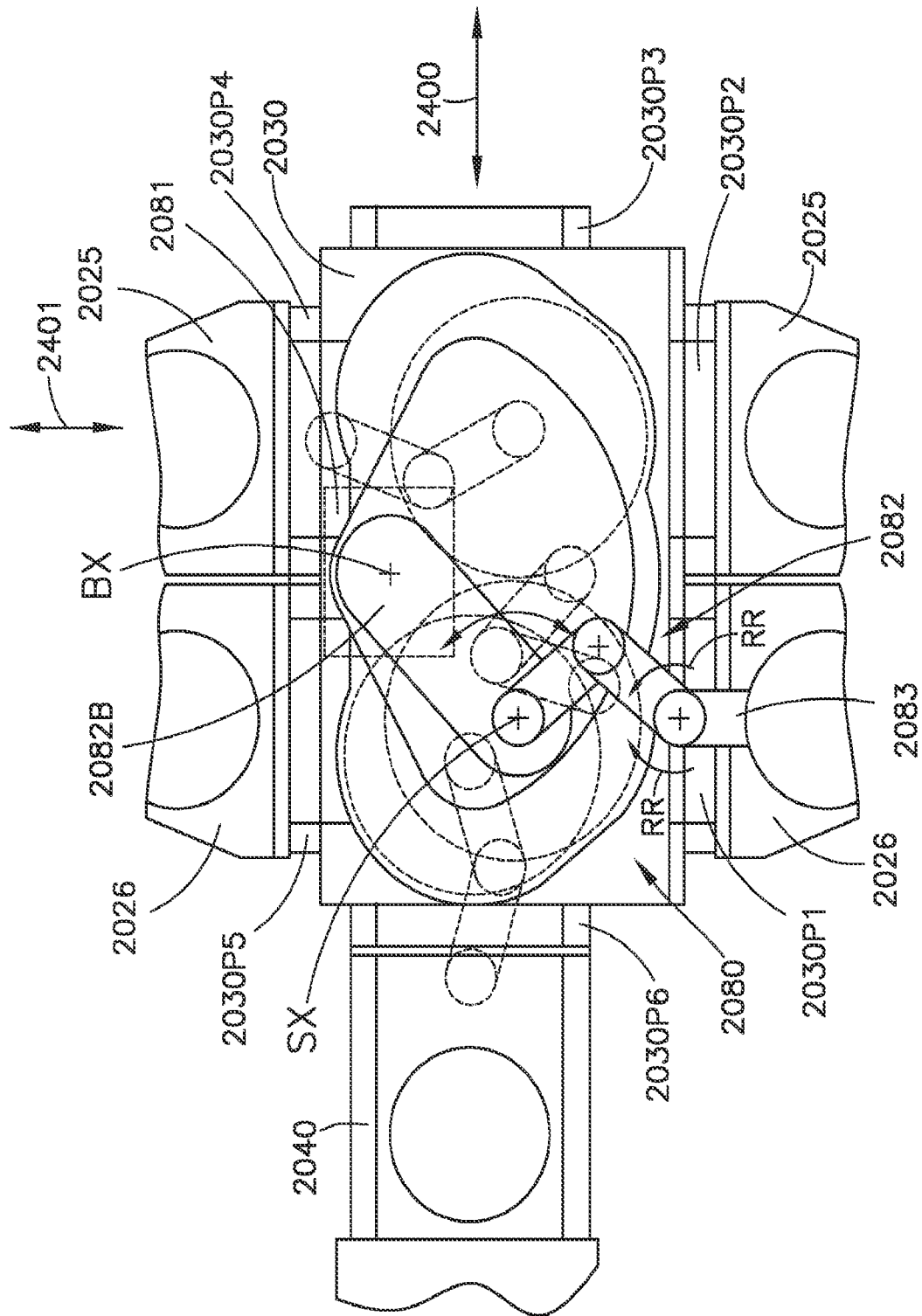
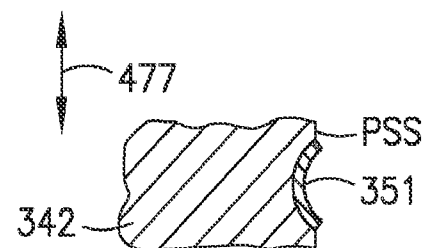
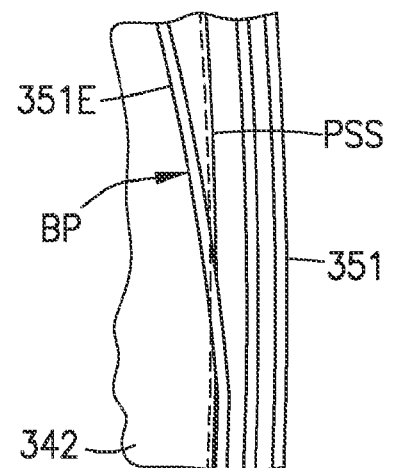
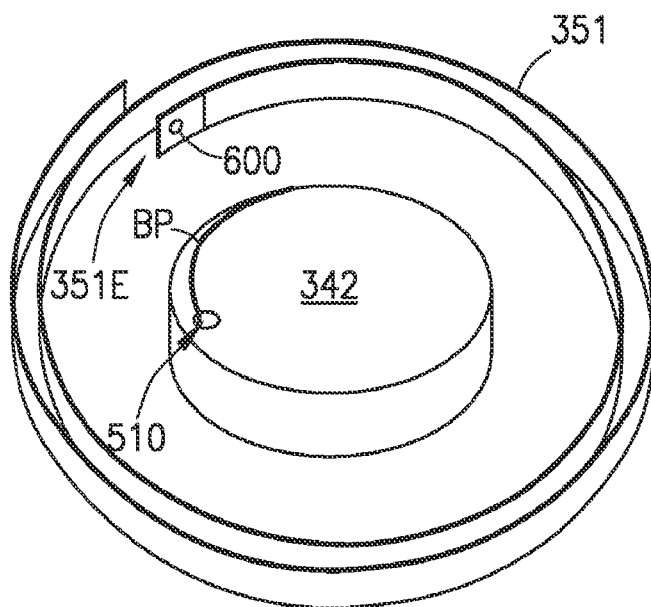
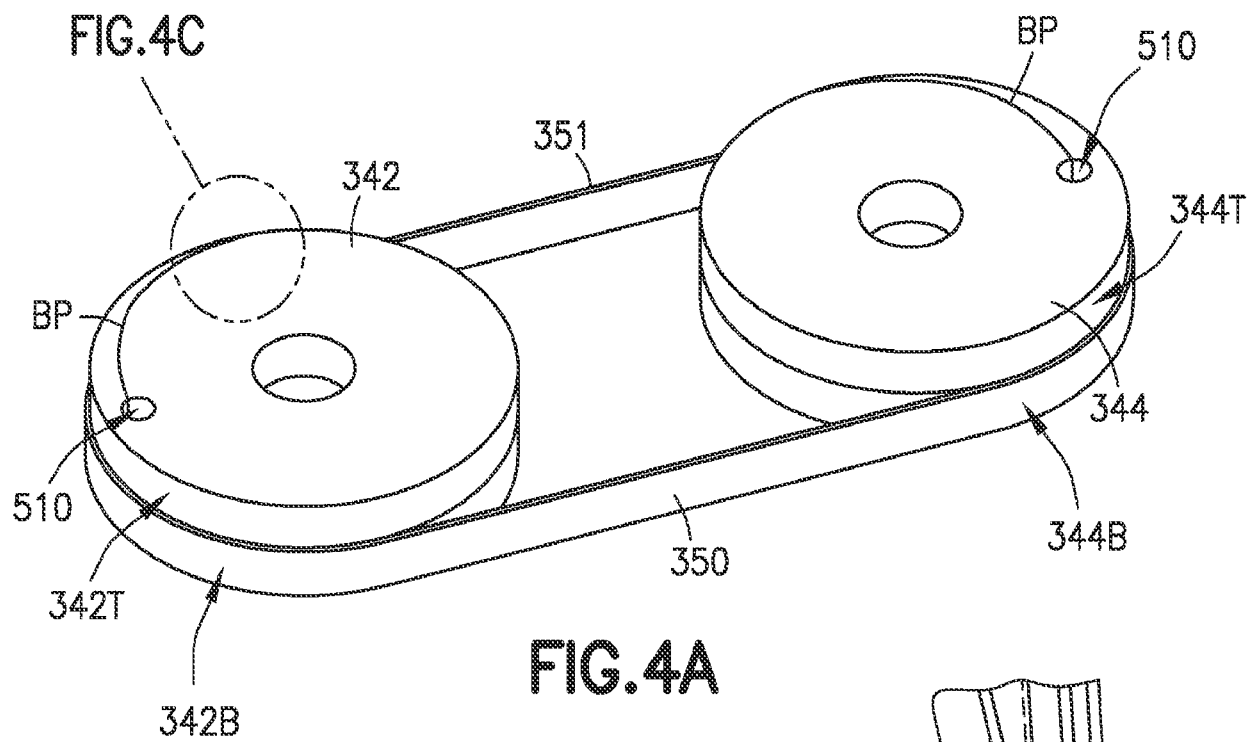


FIG. 3C



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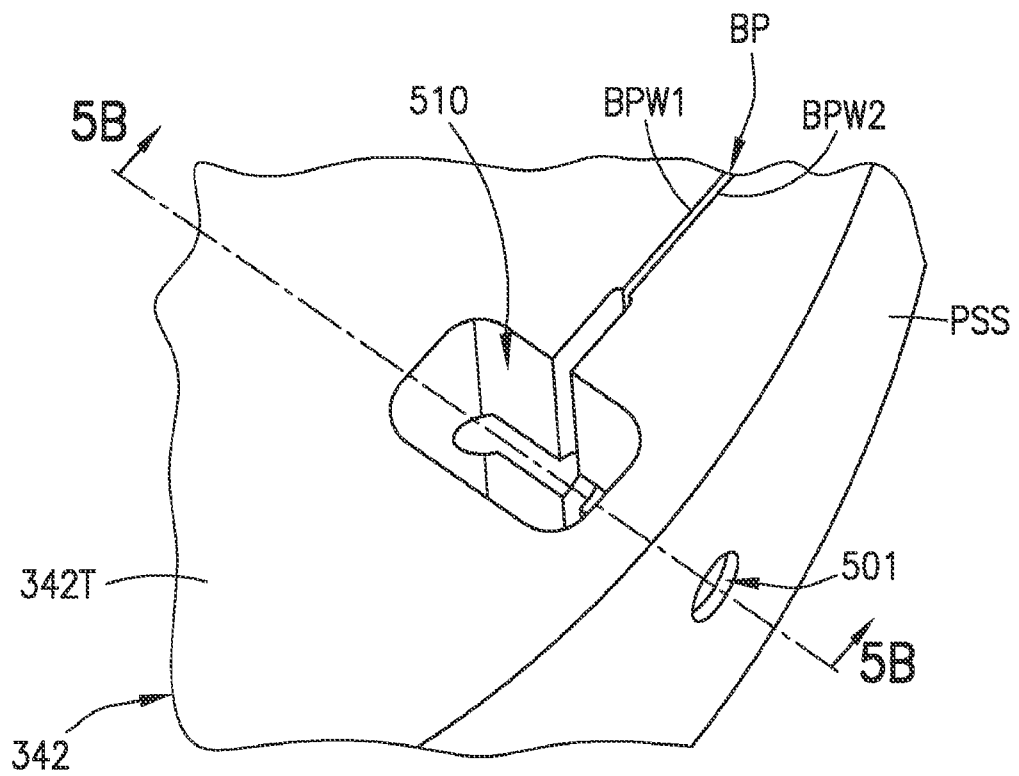


FIG. 5A

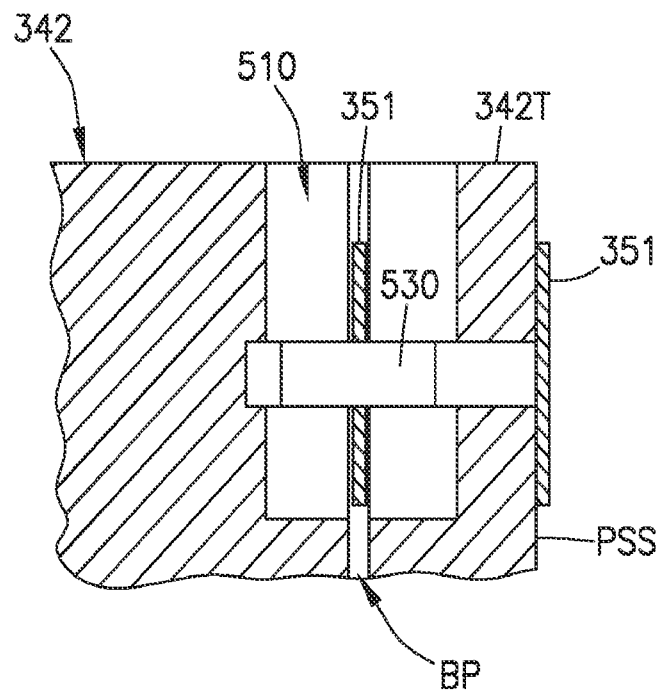


FIG. 5B

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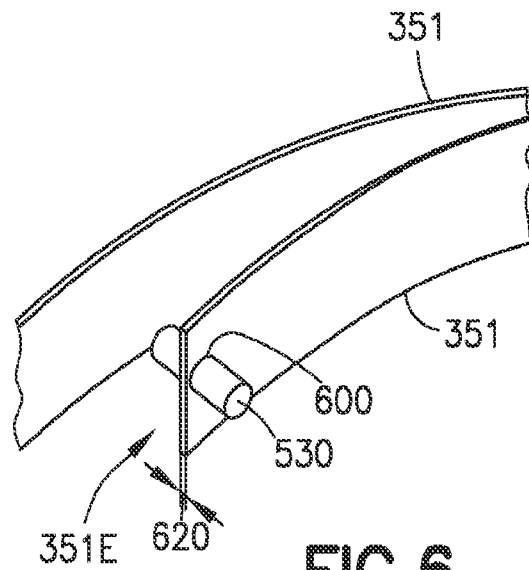


FIG. 6

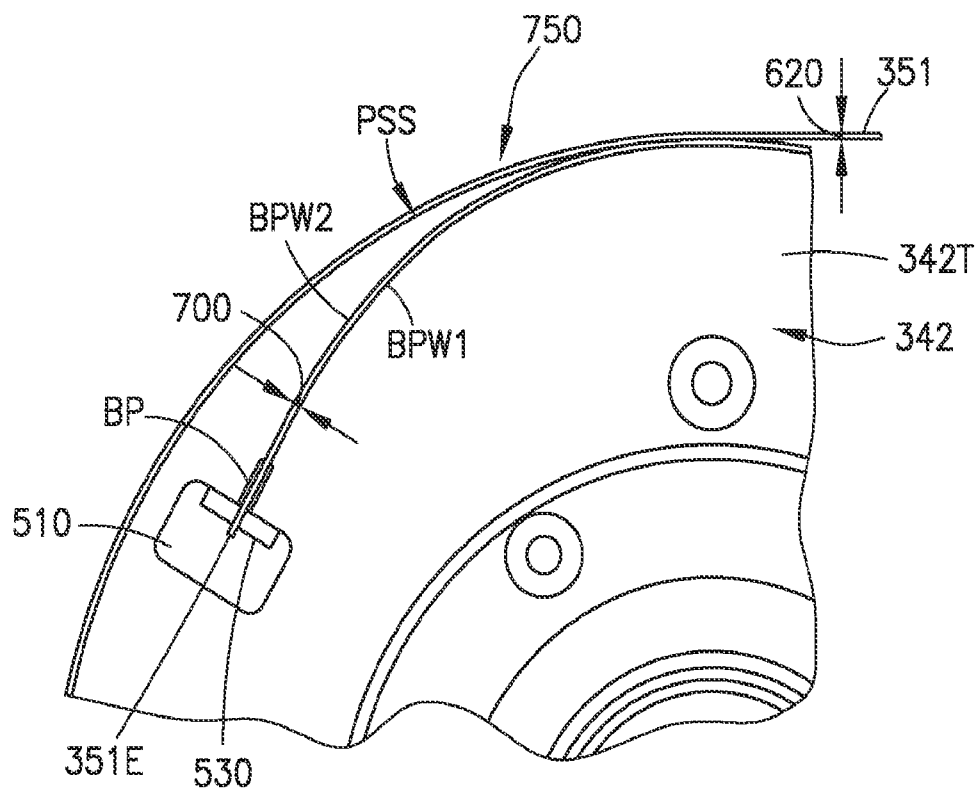
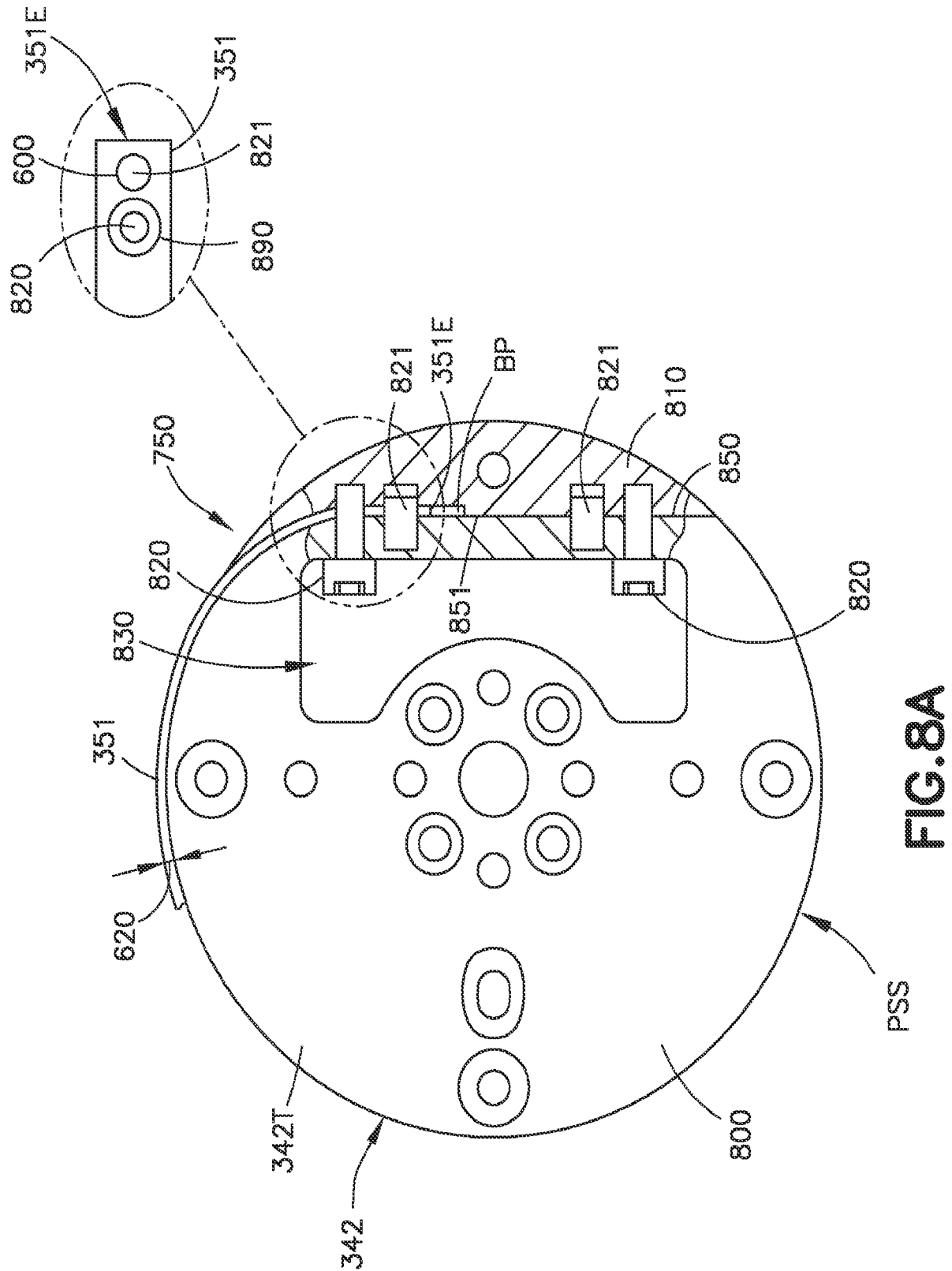


FIG. 7

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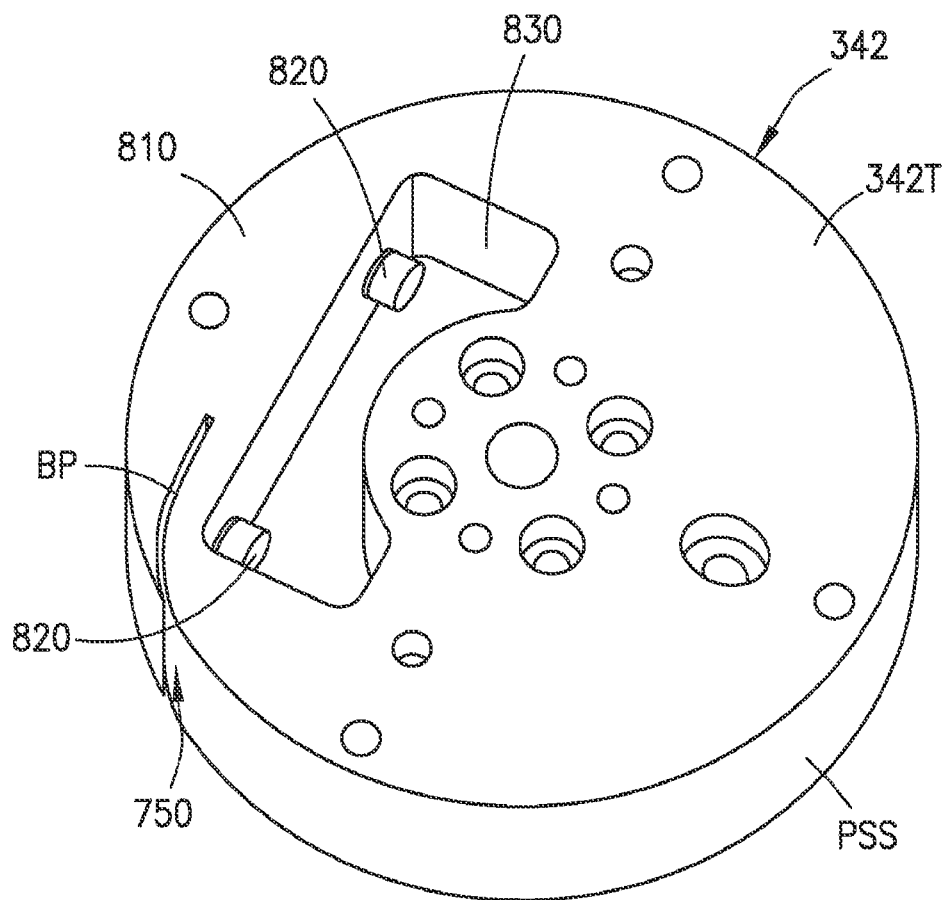


FIG. 8B

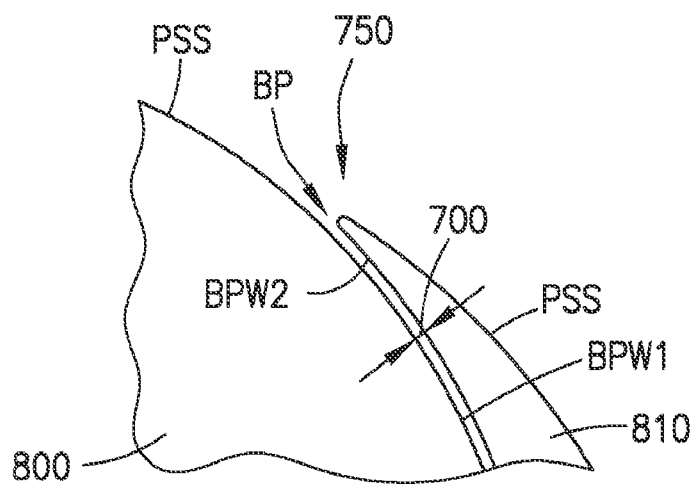


FIG. 8C

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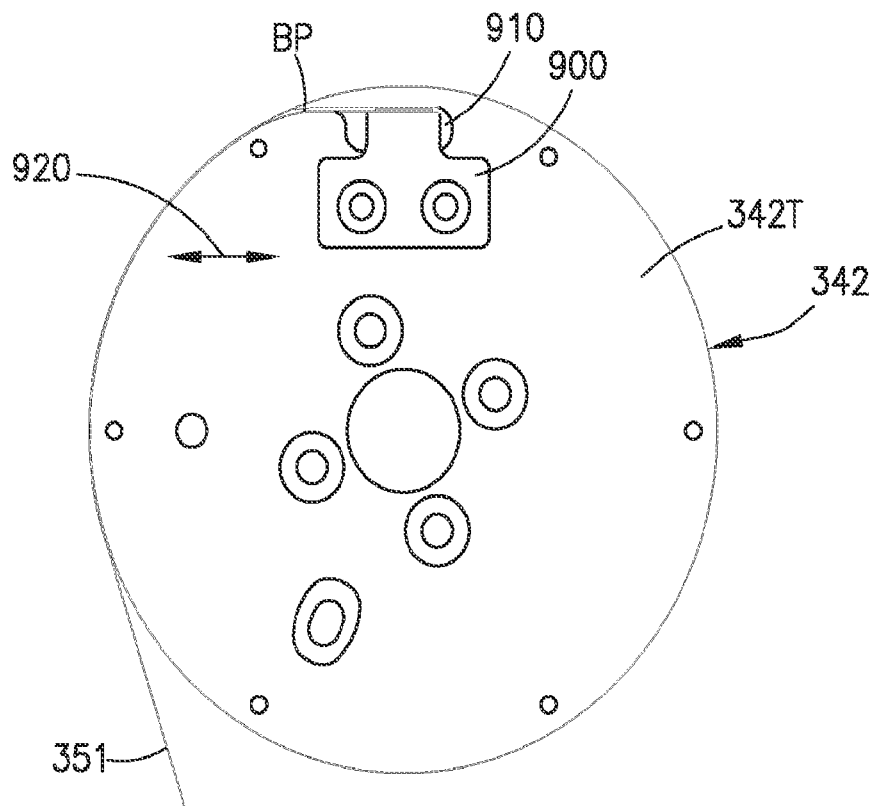


FIG. 9A

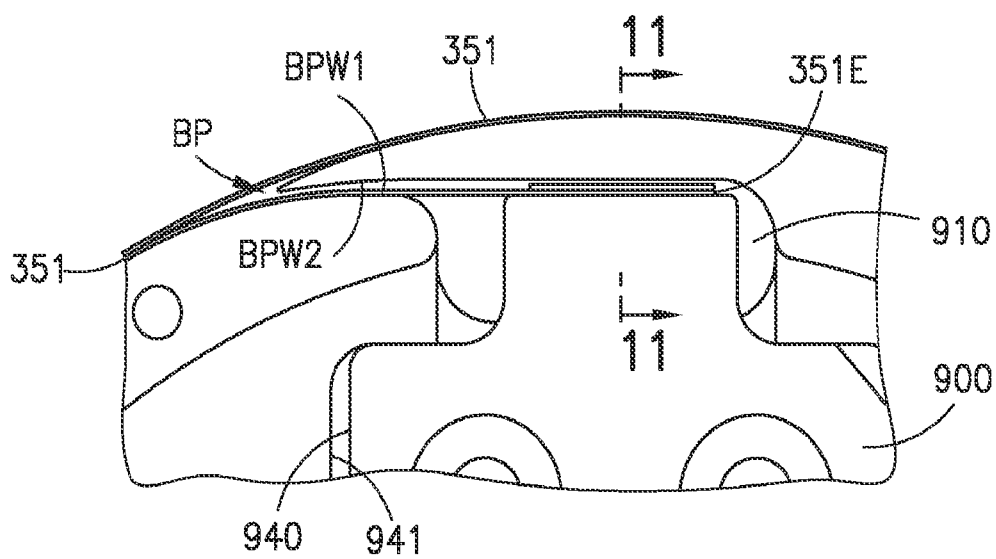


FIG. 9B

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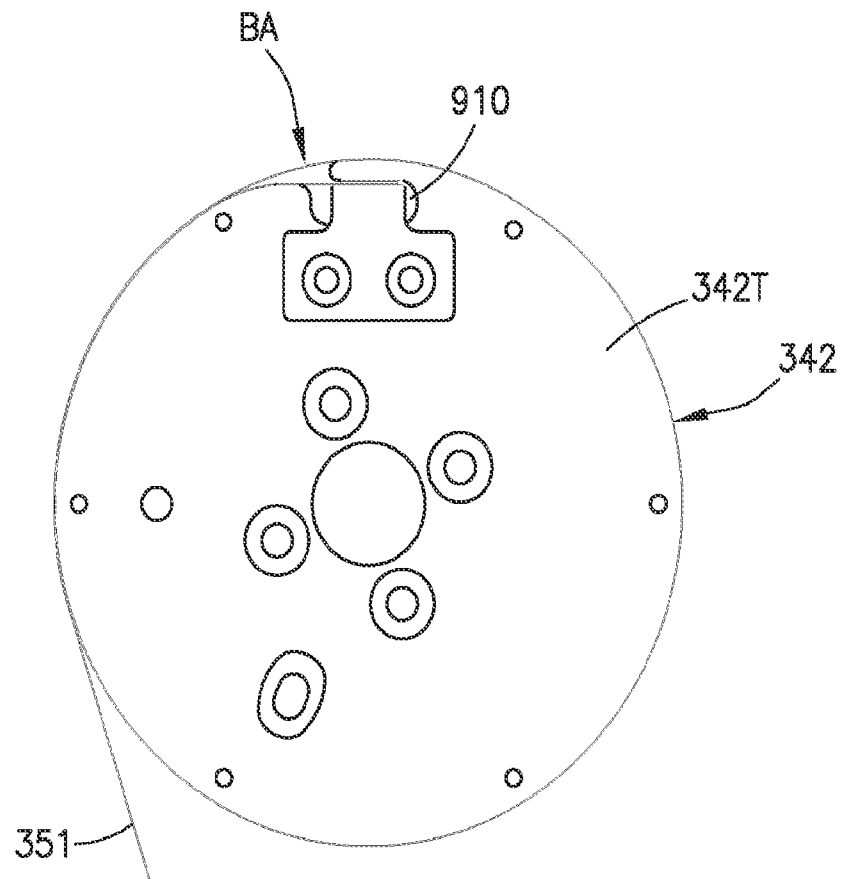


FIG. 10A

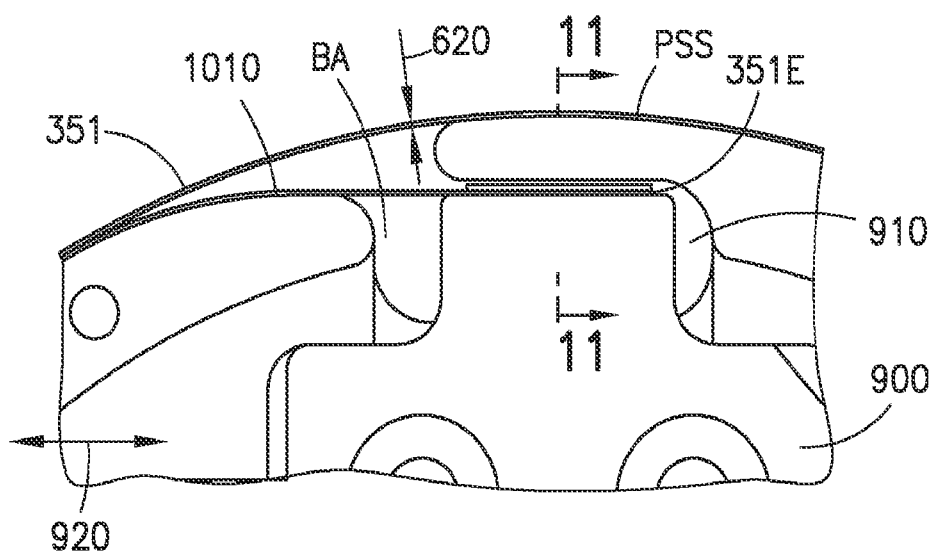


FIG. 10B

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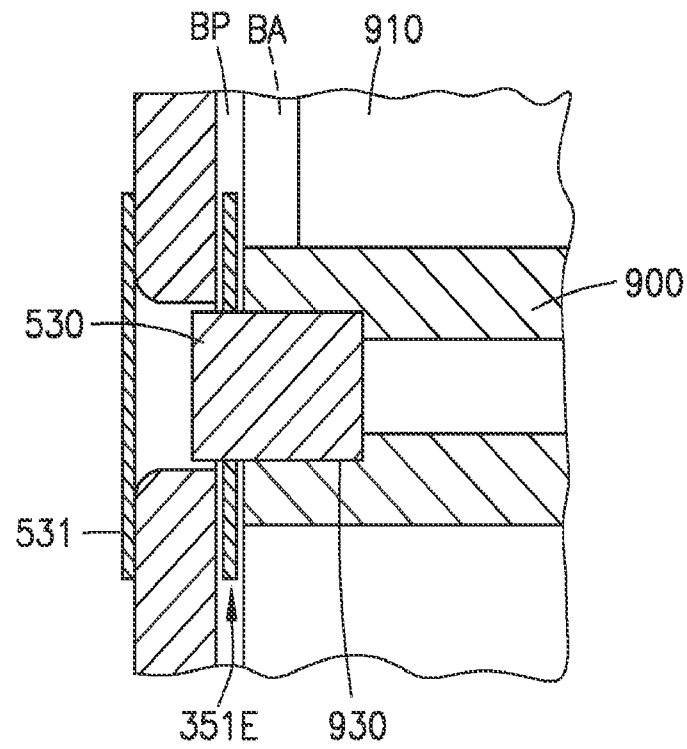


FIG. 11

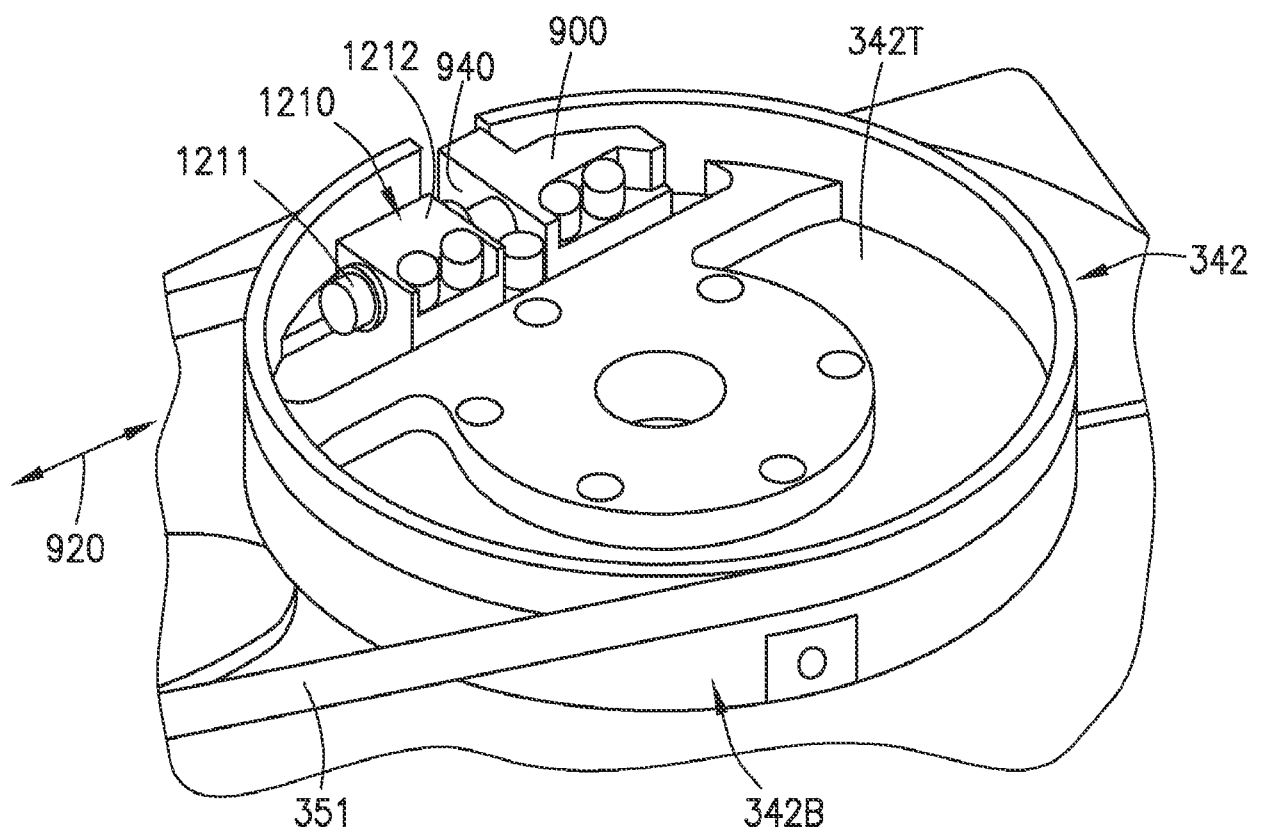


FIG. 12A

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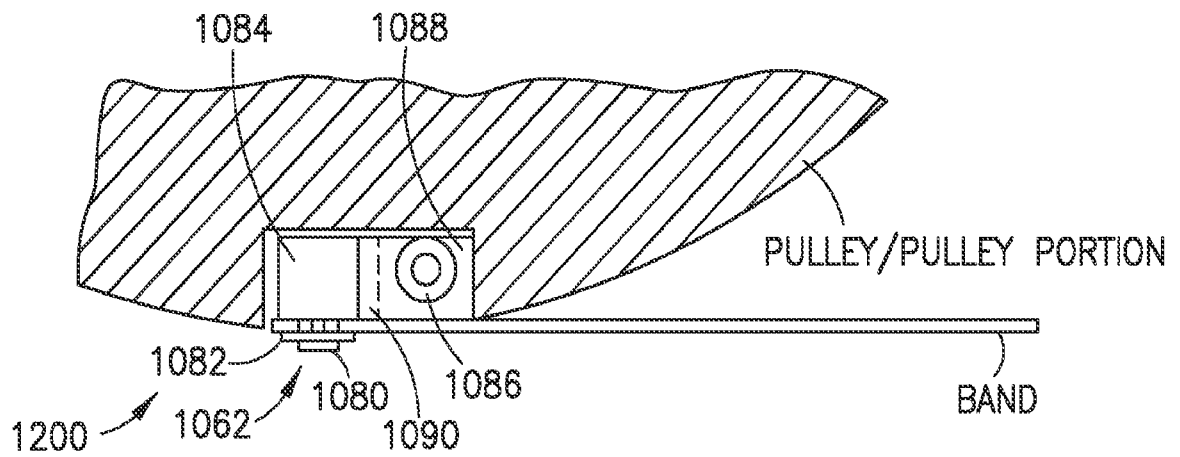


FIG. 12B

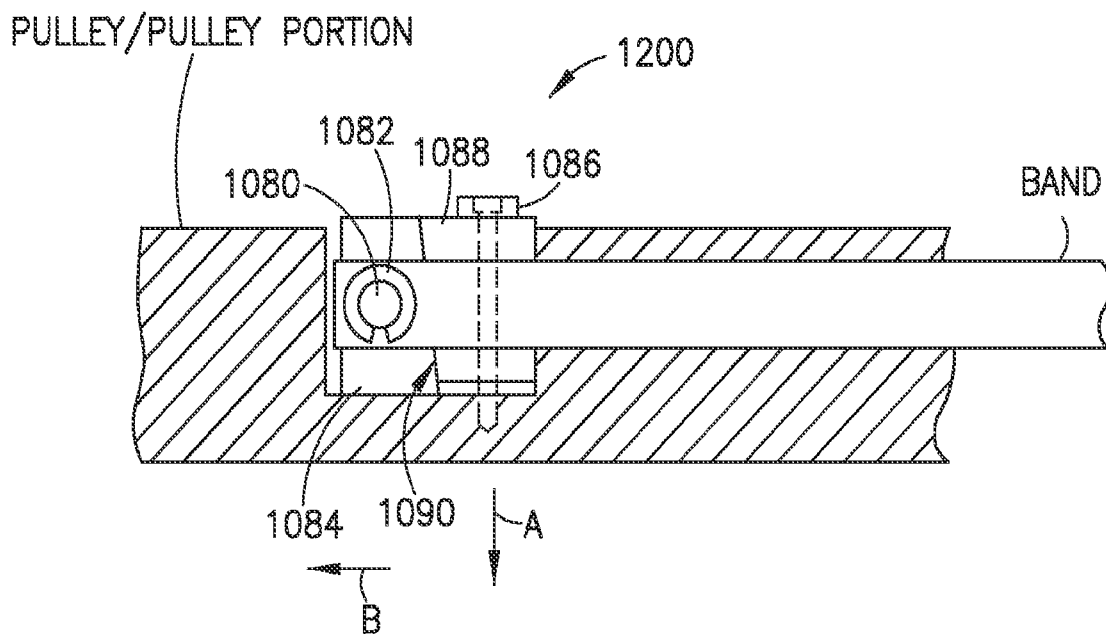


FIG. 12C

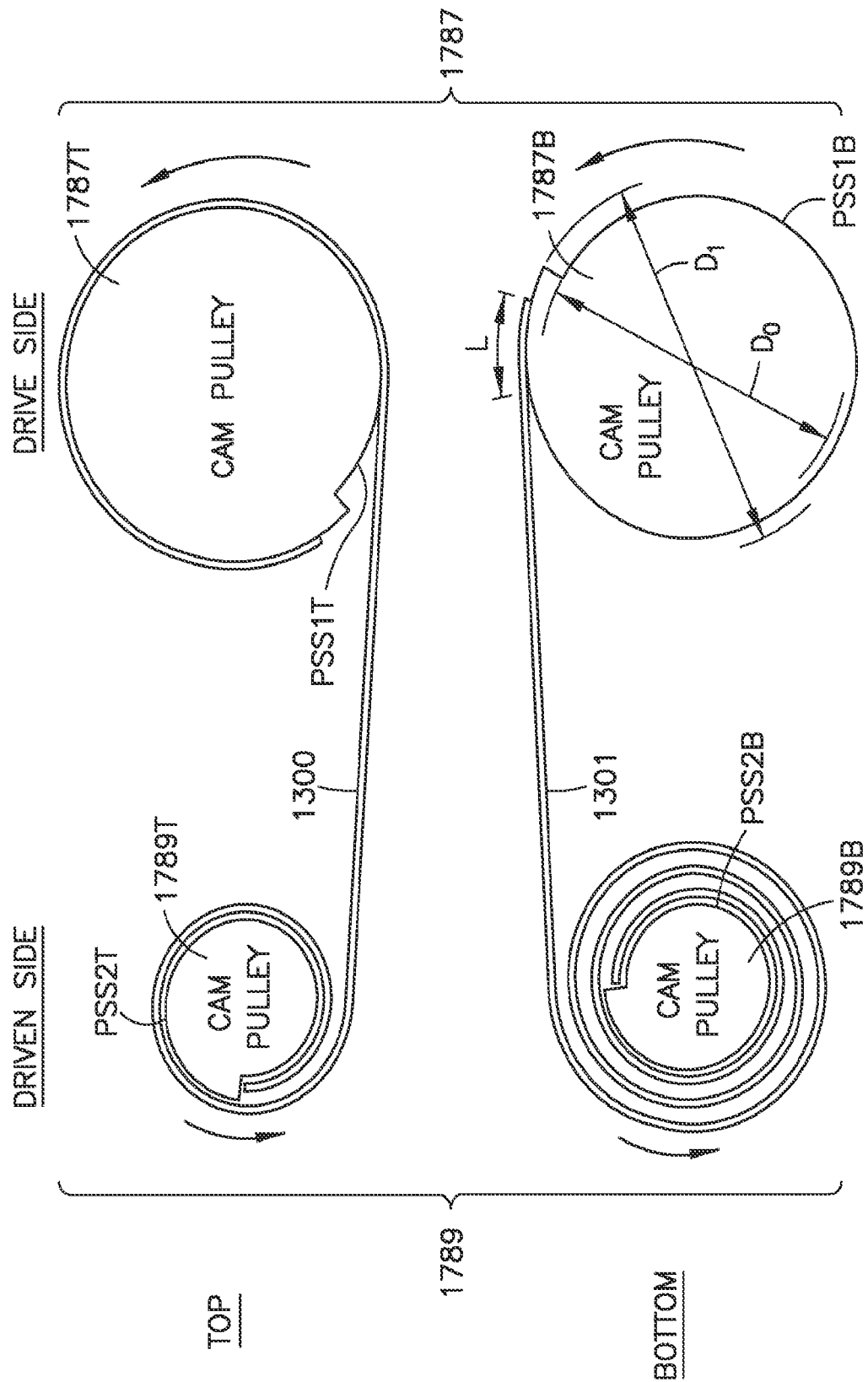


FIG. 13A

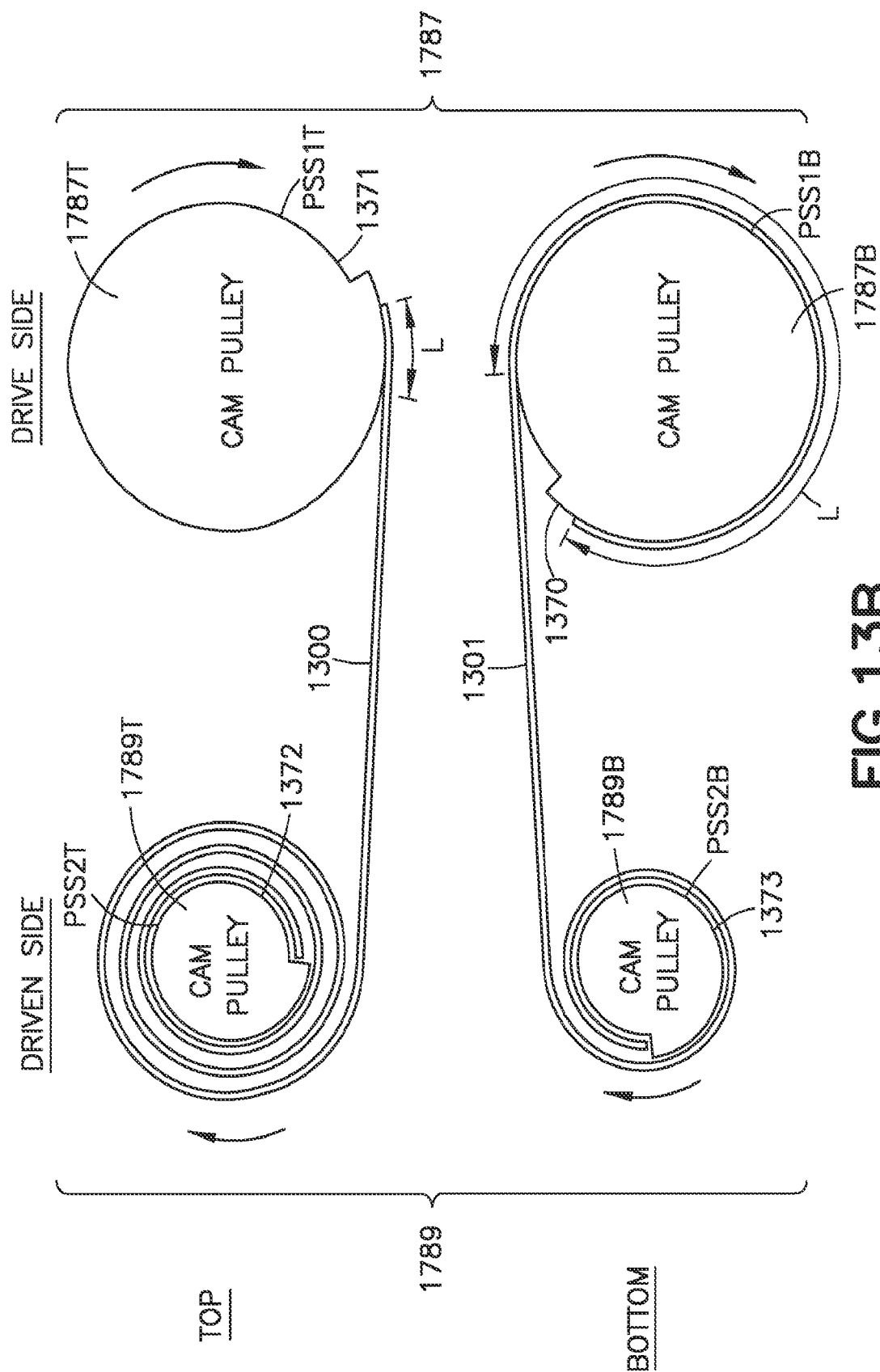


FIG. 13B

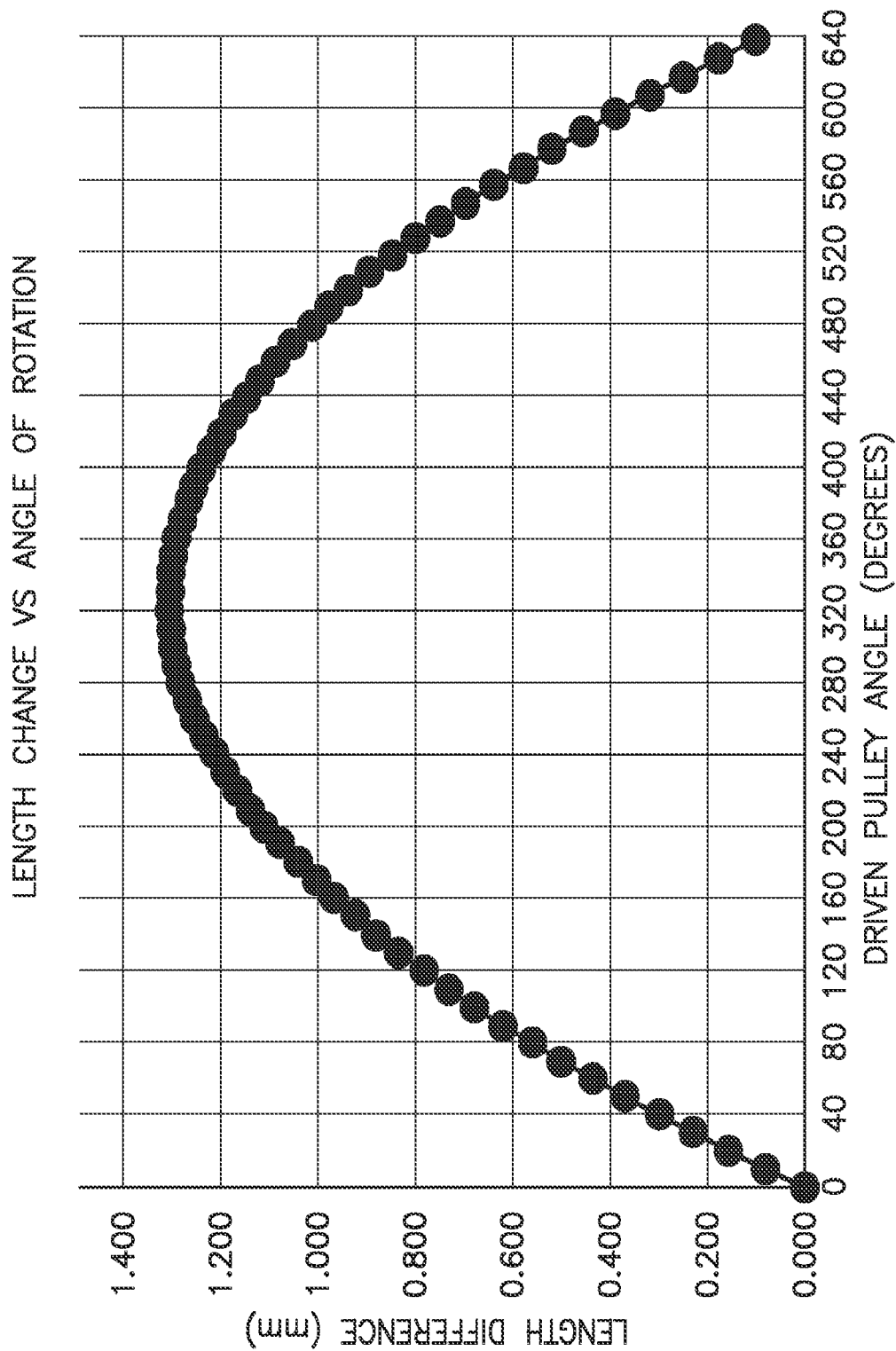
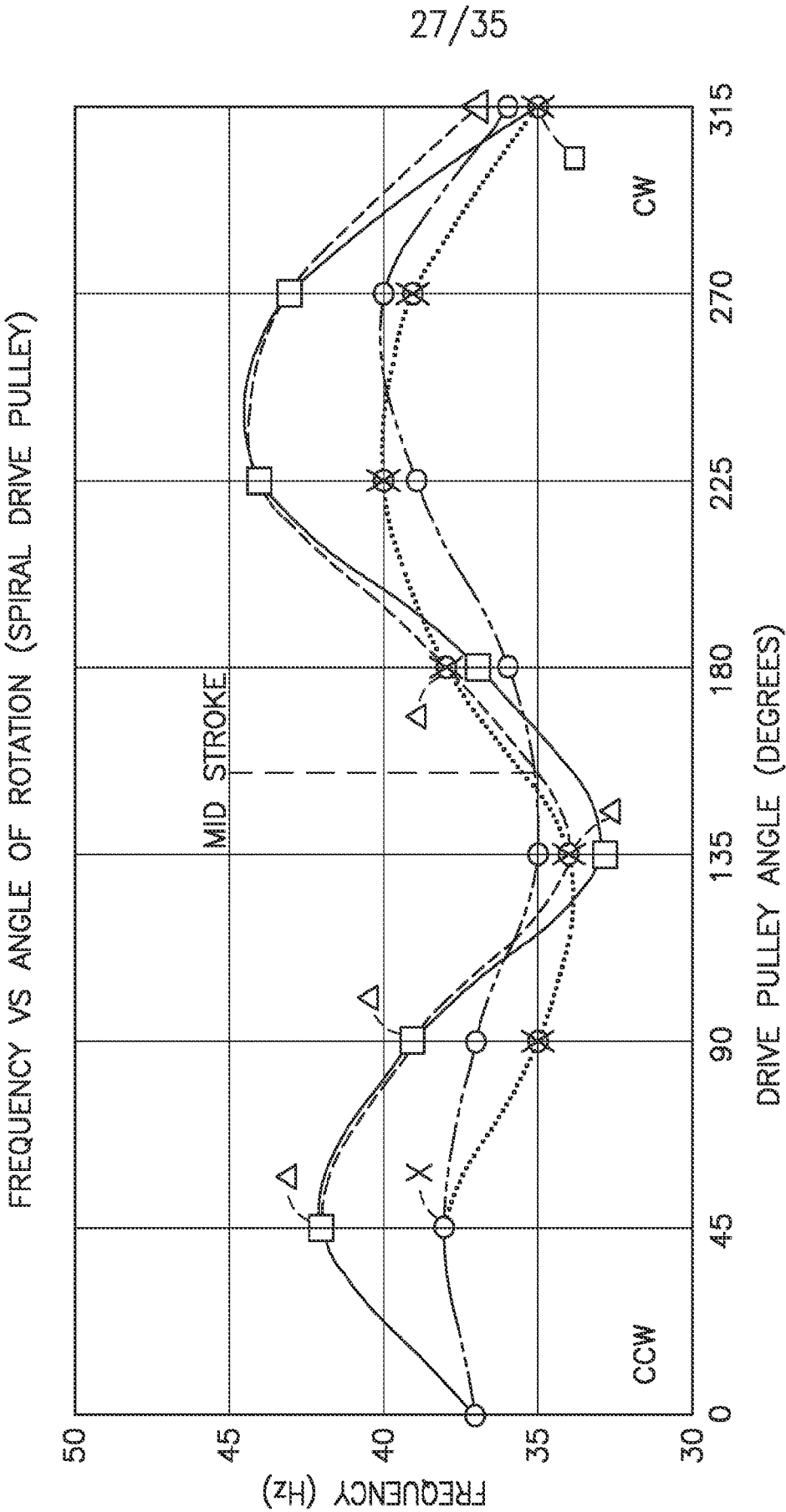


FIG.14



--△-- ROUND MACHINED —□— ROUND EDM ...X... SPIRAL MACHINED —○— SPIRAL EDM

FIG.15

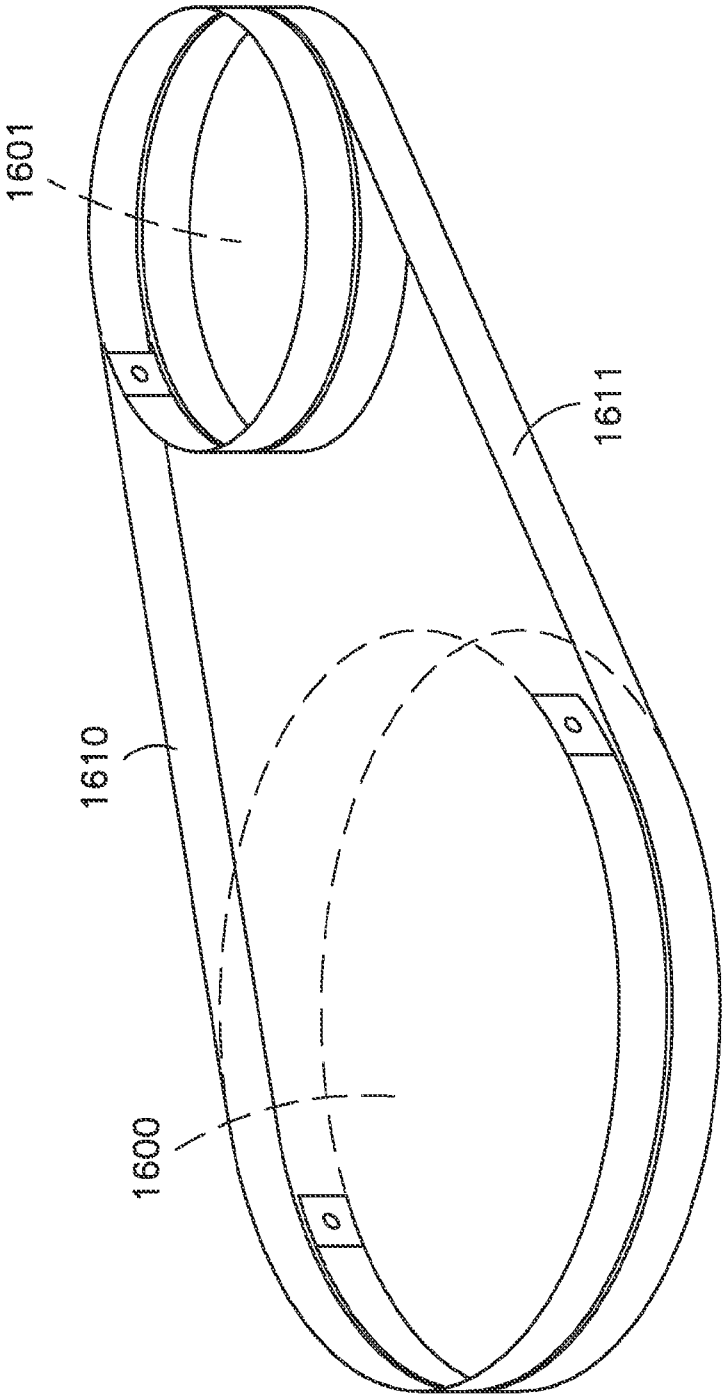


FIG.16

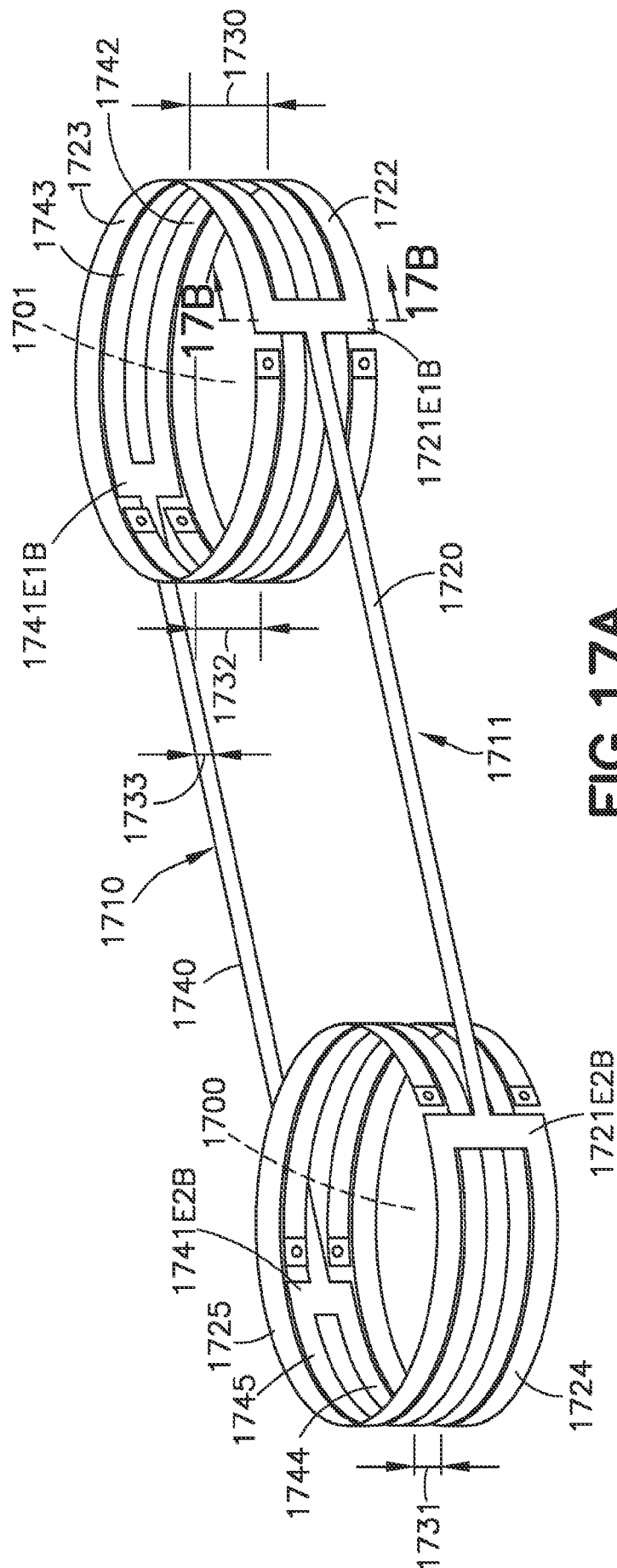


FIG. 17A

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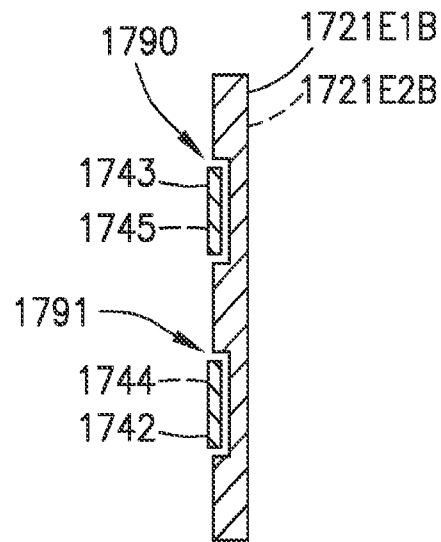


FIG. 17B

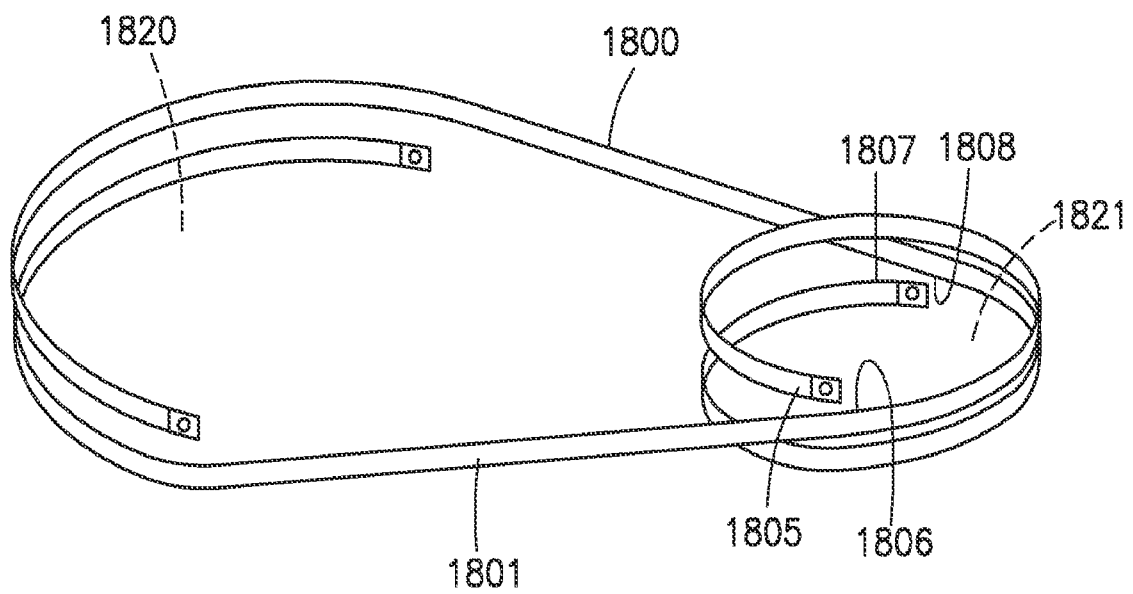


FIG. 18A

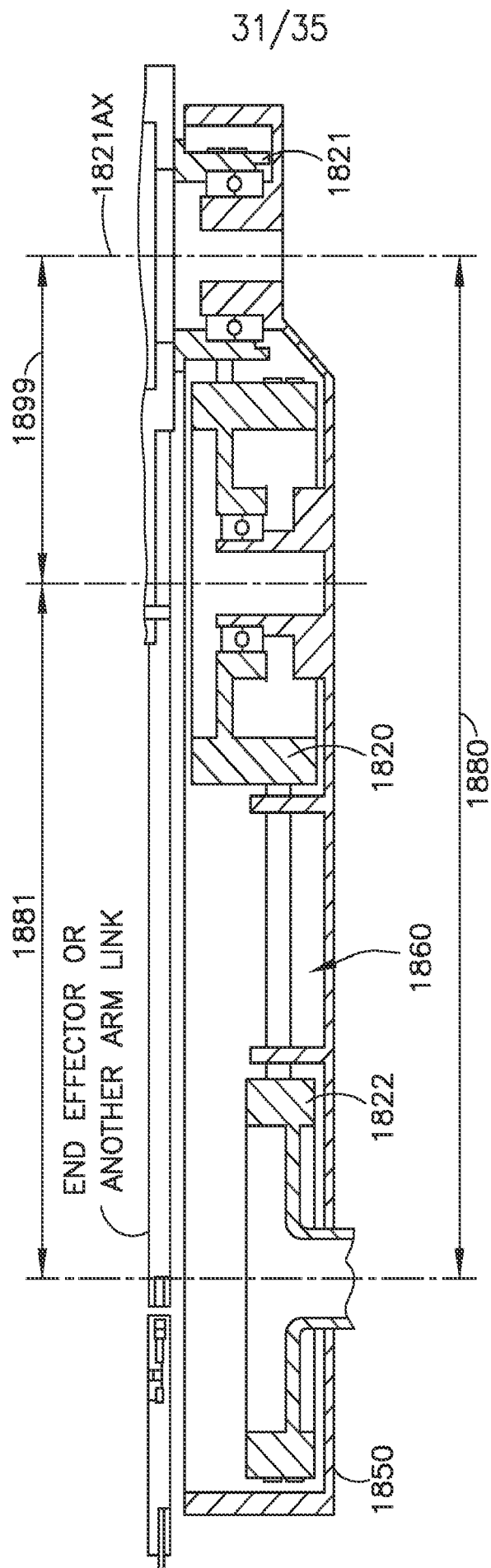
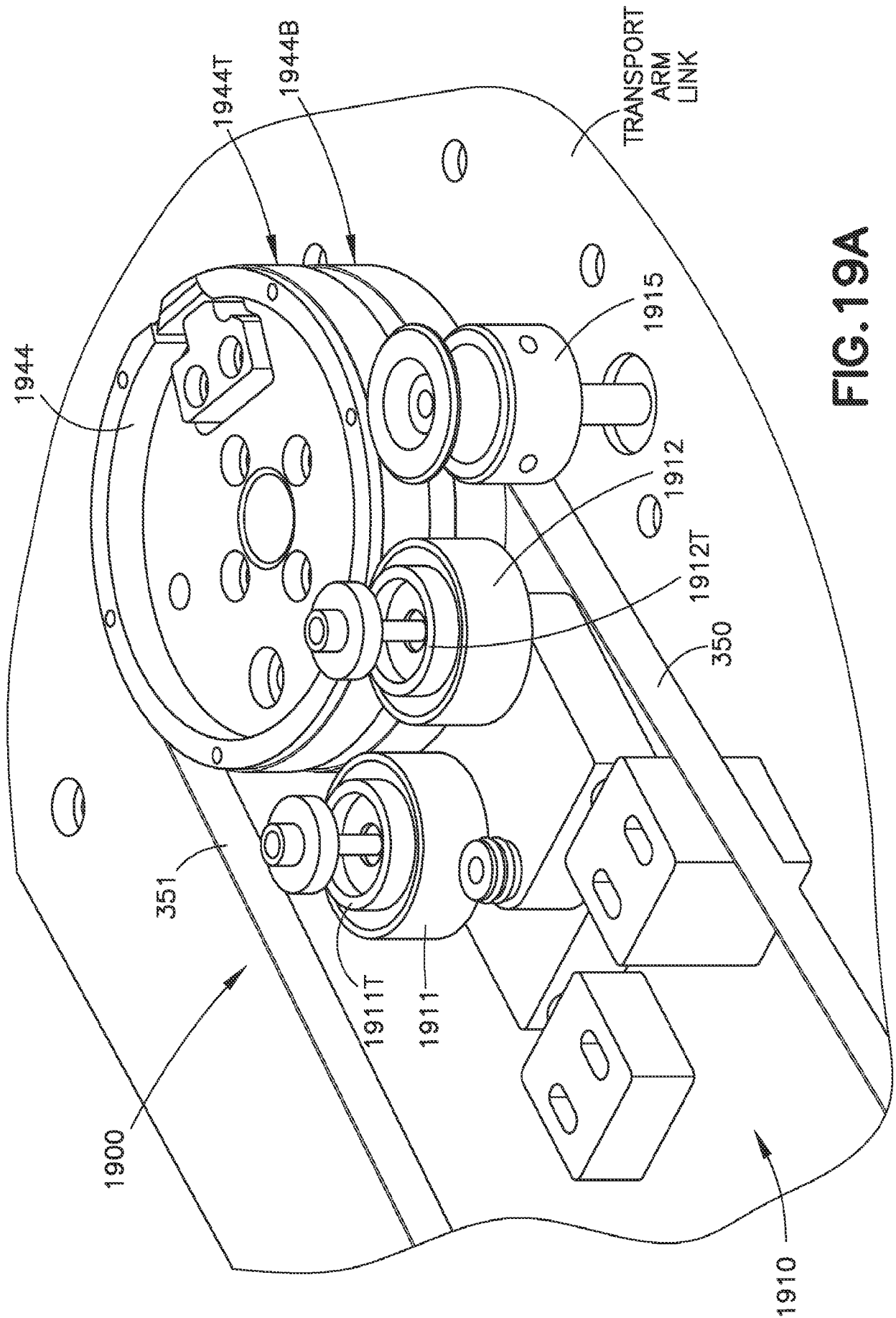
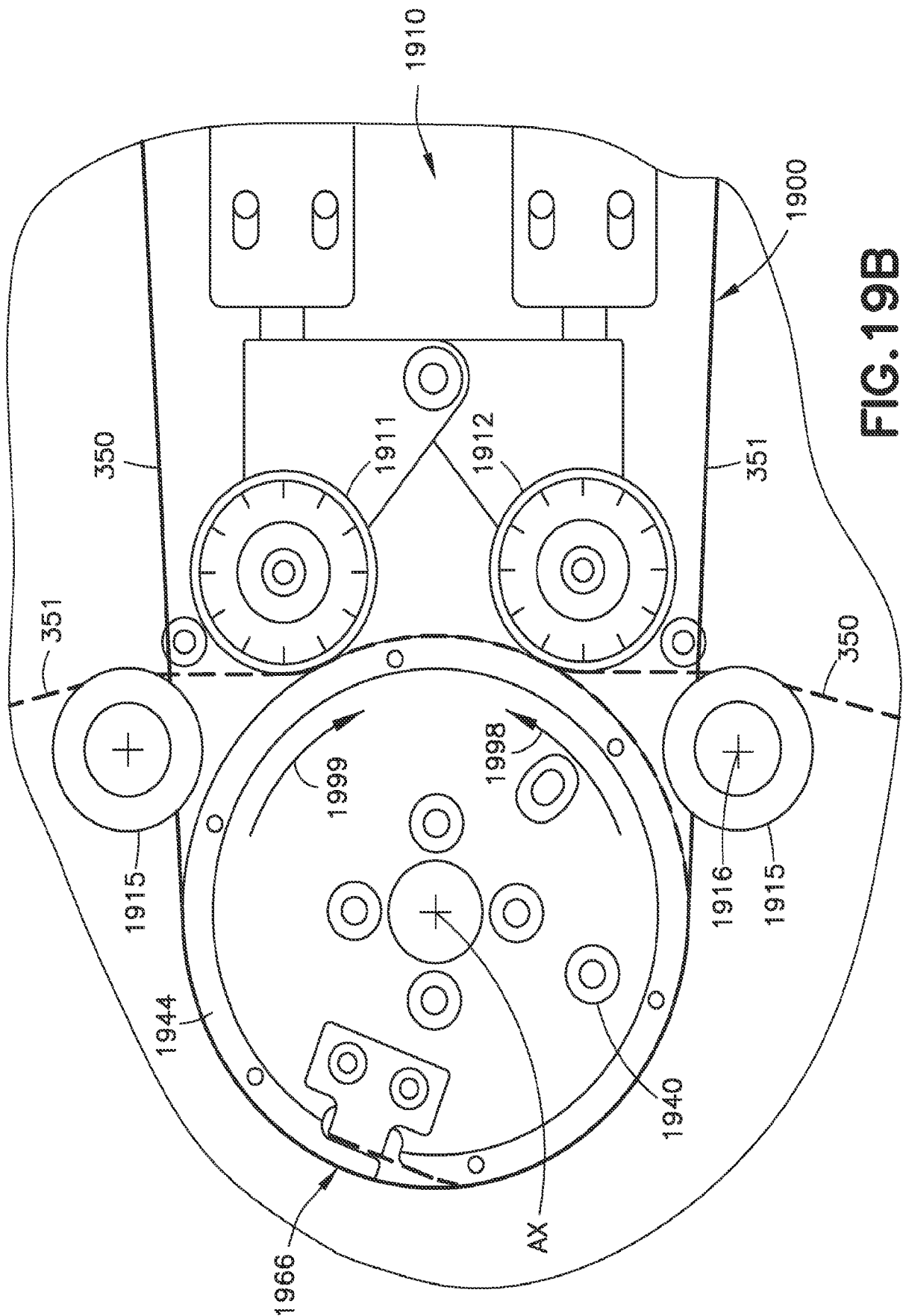


FIG.18B

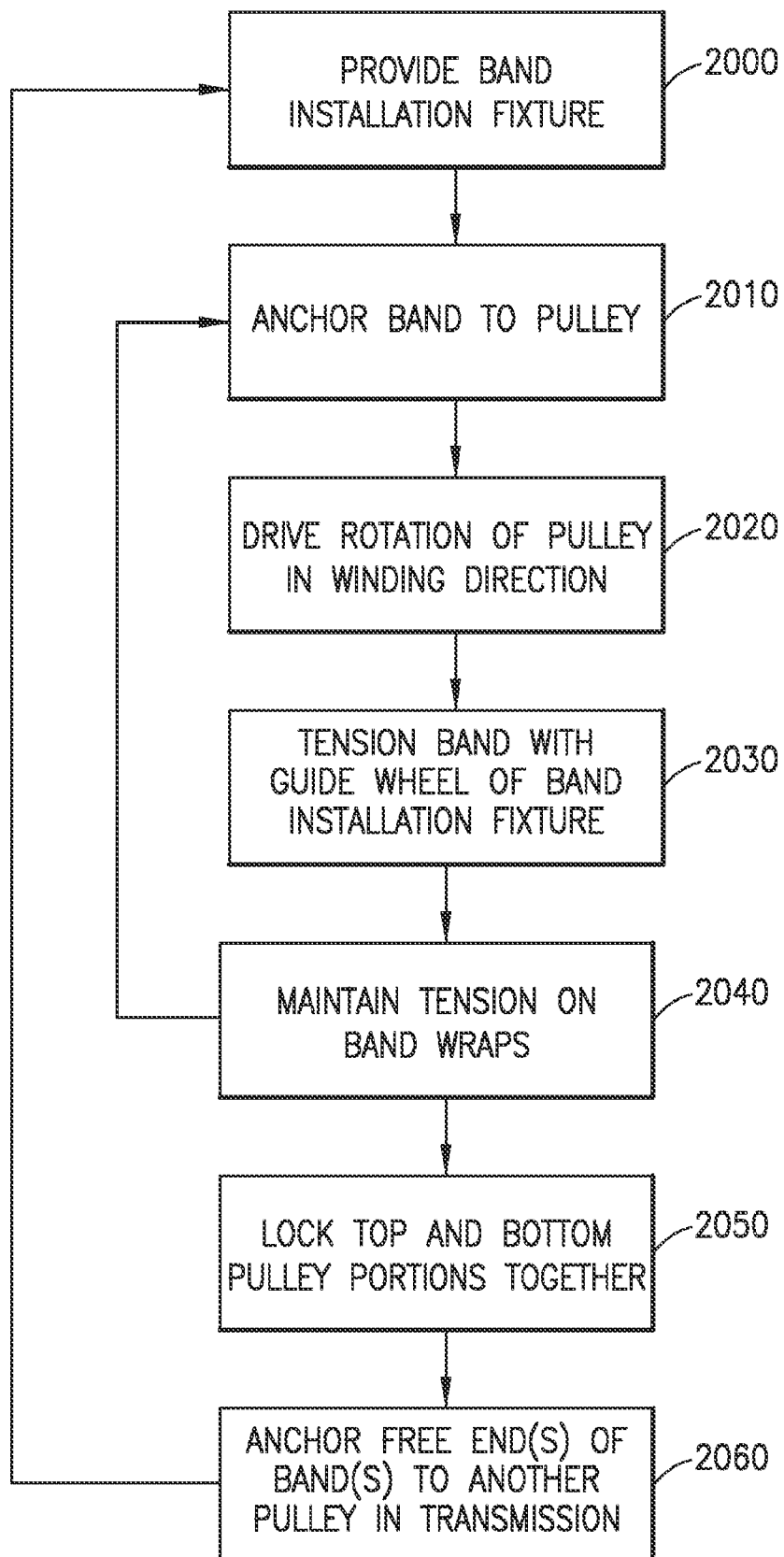
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**FIG.20**

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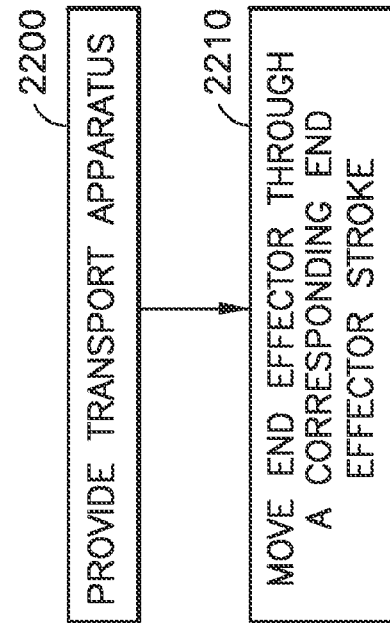


FIG. 22

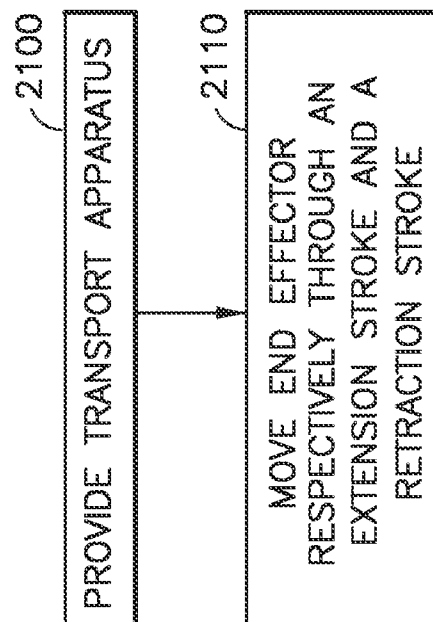


FIG. 21