characterized in that the cutting head (36) is disposed on a side of the support structure (30) ~~remote from~~ the multiple package (B), the blade (39) being at least partially inserted in a through slot (41) formed in the support structure (30).

9. A method of singling out products that are grouped in blister packs or similar multiple packages, comprising the steps of:

- positioning at least one multiple package (B) on a bearing surface (13, 31) defining a reference plane (X-Y);

- clamping the at least one multiple package (B) with clamping means (14, 33, 34) which comprises a movement device (12, 35) having a general capacity for displacement in a plane parallel to the reference plane (X-Y);

- controlling relative movement between a cutting head (20, 36) comprising a cutting unit and the at least one multiple package, by means of control means (26, 42) which are operatively connected to the cutting head (20, 36) and to the clamping means (14, 33, 34), in accordance with a predetermined cutting scheme depending on the configuration of the at least one multiple package (B) so as to cut the at least one multiple package, singling out the products thereof.

10. A method according to Claim 9, characterized in that the cutting head (20, 36) is an ultrasound cutting head and has a blade (22, 39) with a pointed cutting edge (23, 40) for performing cuts having complex trajectories.

characterized in that the cutting head (36) is disposed on a side of the support structure (30) opposite to the multiple package (B), the blade (39) being at least partially inserted in a through slot (41) formed in the support structure (30).

9. A method of singling out products that are grouped in blister packs or similar multiple packages, comprising the steps of:

- positioning at least one multiple package (B) on a bearing surface (13, 31) defining a reference plane (X-Y);

- clamping the at least one multiple package (B) with clamping means (14, 33, 34) which comprises a movement device (12, 35) having a general capacity for displacement in a plane parallel to the reference plane (X-Y);

- controlling relative movement between a cutting head (20, 36) comprising a cutting unit and the at least one multiple package, by means of control means (26, 42) which are operatively connected to the cutting head (20, 36) and to the clamping means (14, 33, 34), in accordance with a predetermined cutting scheme depending on the configuration of the at least one multiple package (B) so as to cut the at least one multiple package, singling out the products thereof.

10. A method according to Claim 9, characterized in that the cutting head (20, 36) is an ultrasound cutting head and has a blade (22, 39) with a pointed cutting edge (23, 40) for performing cuts having complex trajectories.