

ABSTRACTMETAL CONTAINER

The metal container of the present invention includes a rubber protector (10) which is annularly fitted to at least one of an upper end wall (4) and a lower end wall (6) of the container body (1) and extends over the outer peripheral region of the end wall. The end wall is formed with an annular stepped portion (9) by cold working and preferably also a radial protruded portion so that work-hardening of stainless steel of which the container is preferably made is formed to increase the strength of the end walls.

(Figure 1b).

