TITLE: ELECTRONIC MICROCHIP TOKEN AND ITS FABRICATION PROCESS

ABSTRACT

The generally disc-shaped token is of the type having a body produced by multiple injection of plastic material and includes a core 14 produced by a first injection of plastic material and having a central portion 24 defining the central portion of the body of said token and a peripheral portion 31 with radial projections 18 defining at least part of the edge of the body of the token. The core 14 incorporates an insert 26 including a contactless electronic microchip identification device 27 buried in the central portion 24 during the first injection and retained at its periphery by projections or fingers attached to the injection mold and defining openings 36 in the core. The body of the token includes a covering layer produced by a second injection of plastic material around the peripheral portion 31 of the core 14 to produce in conjunction with the core the whole of the edge and the annular peripheral portion of the body of the token. A decorated label is fixed to each face of the token.

The token may be used as a gaming chip or a casino chip.

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