

ABSTRACT**ELECTROMAGNETIC INTERFERENCE SHIELDED PANEL AND METHOD
OF MANUFACTURE**

[00032] An electromagnetic interference shielded panel and method of manufacture. The panel includes one or more frame members having a rib adapted to provide sacrificial material when a first skin member is welded to the frame member. The first skin member is welded to the frame members of a frame assembly prior to bonding of a core member and a second skin member to the first skin member and frame assembly.

FIG. 5