Figure 1

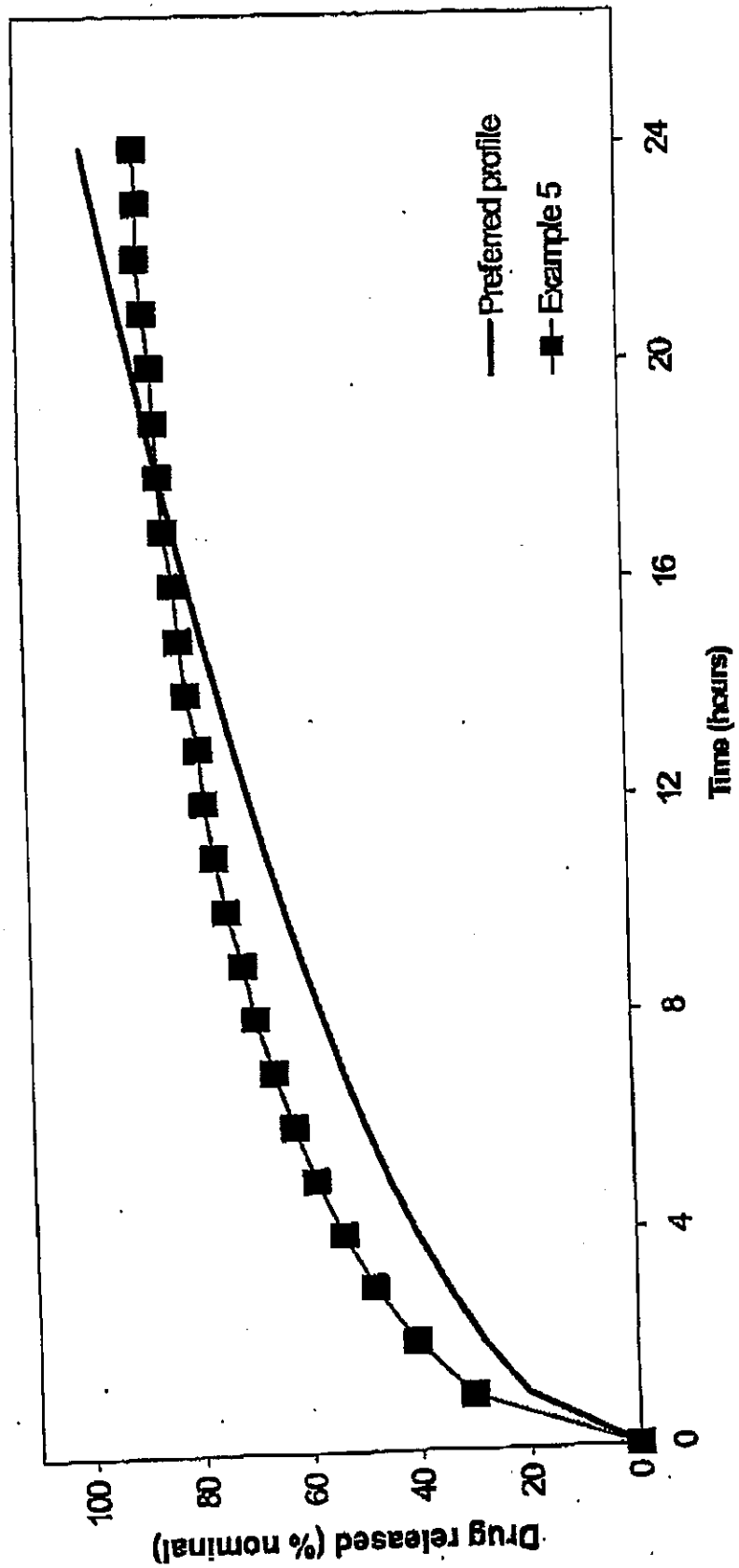

Drug released (% nominal)
0
20
40
60
80
100
0
4
8
12
16
20
24
Time (hours)
Preferred profile
Example 5

Figure 2

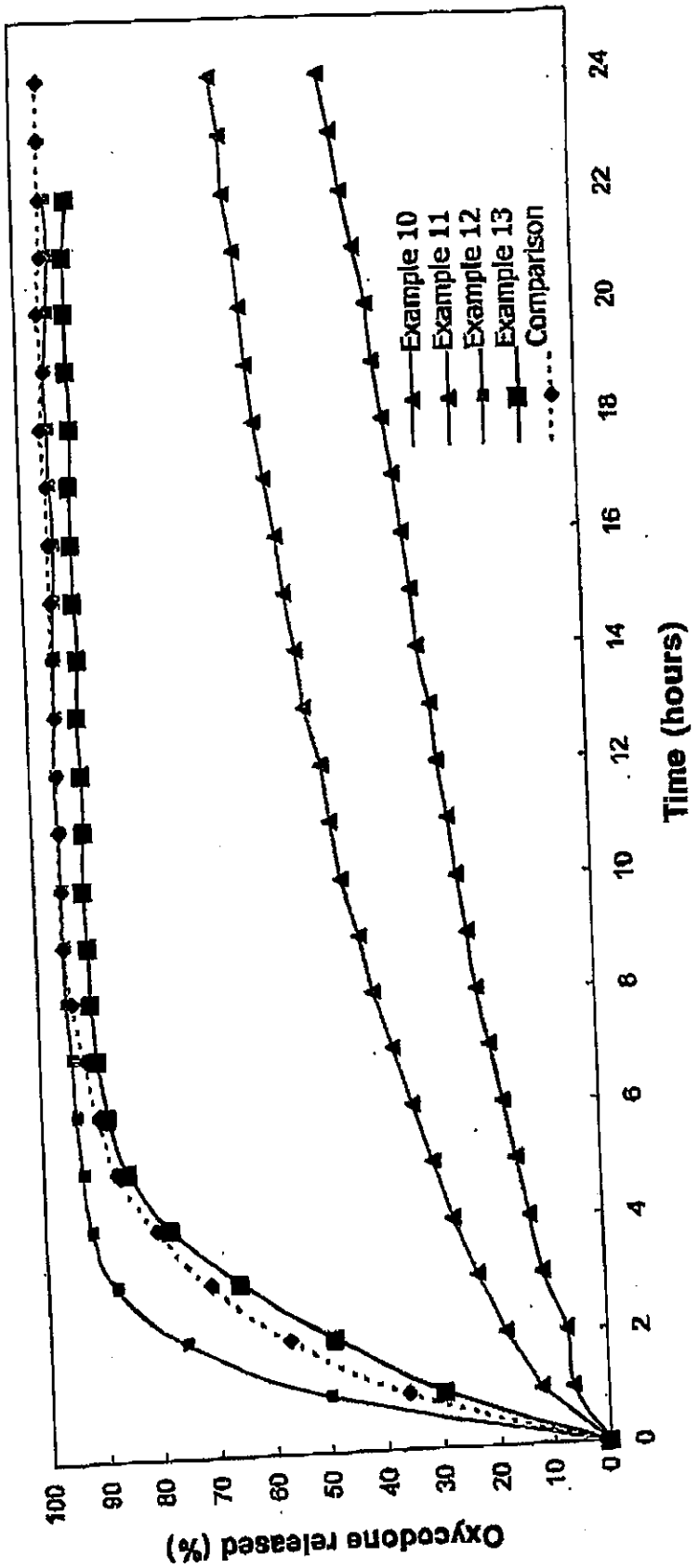

Oxycodone released (%)
100
90
80
70
60
50
40
30
20
10
0
Time (hours)
0
2
4
6
8
10
12
14
16
18
20
22
24
Example 10
Example 11
Example 12
Example 13
Comparison

Figure 3

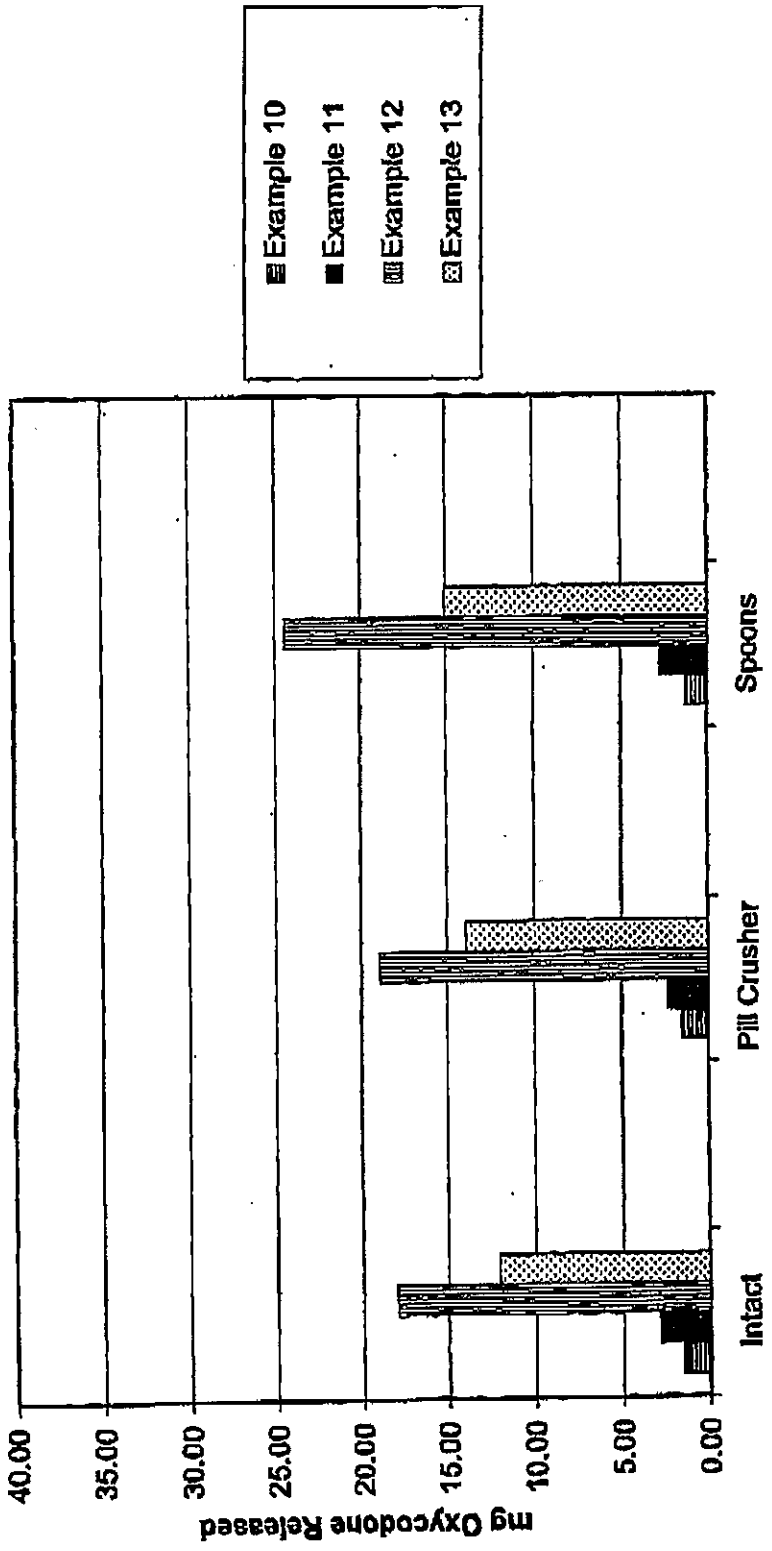

Example 10
Example 11
Example 12
Example 13
mg Oxycodone Released
40.00
35.00
30.00
25.00
20.00
15.00
10.00
5.00
0.00
Intact
Pill Crusher
Spoons

Figure 4

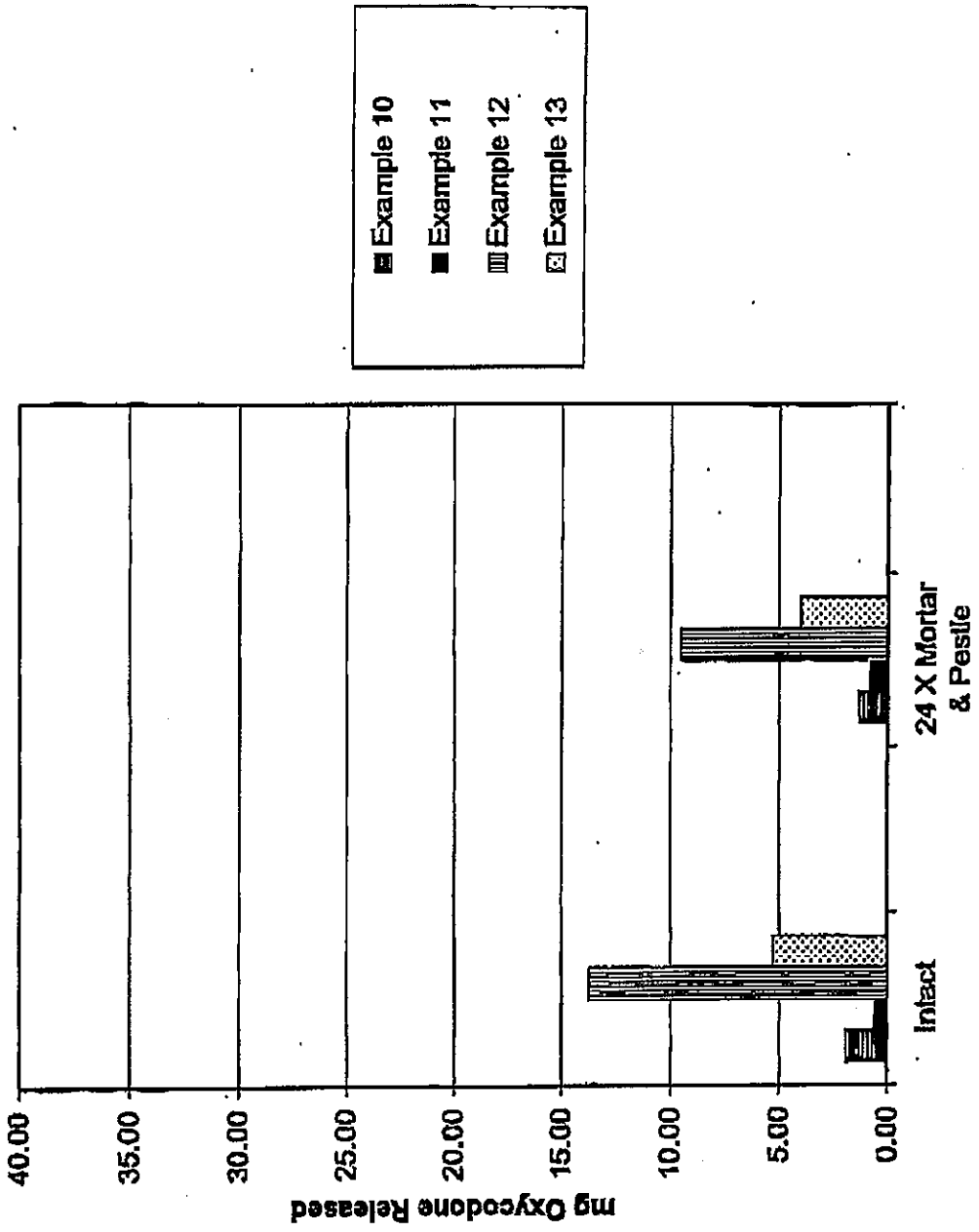
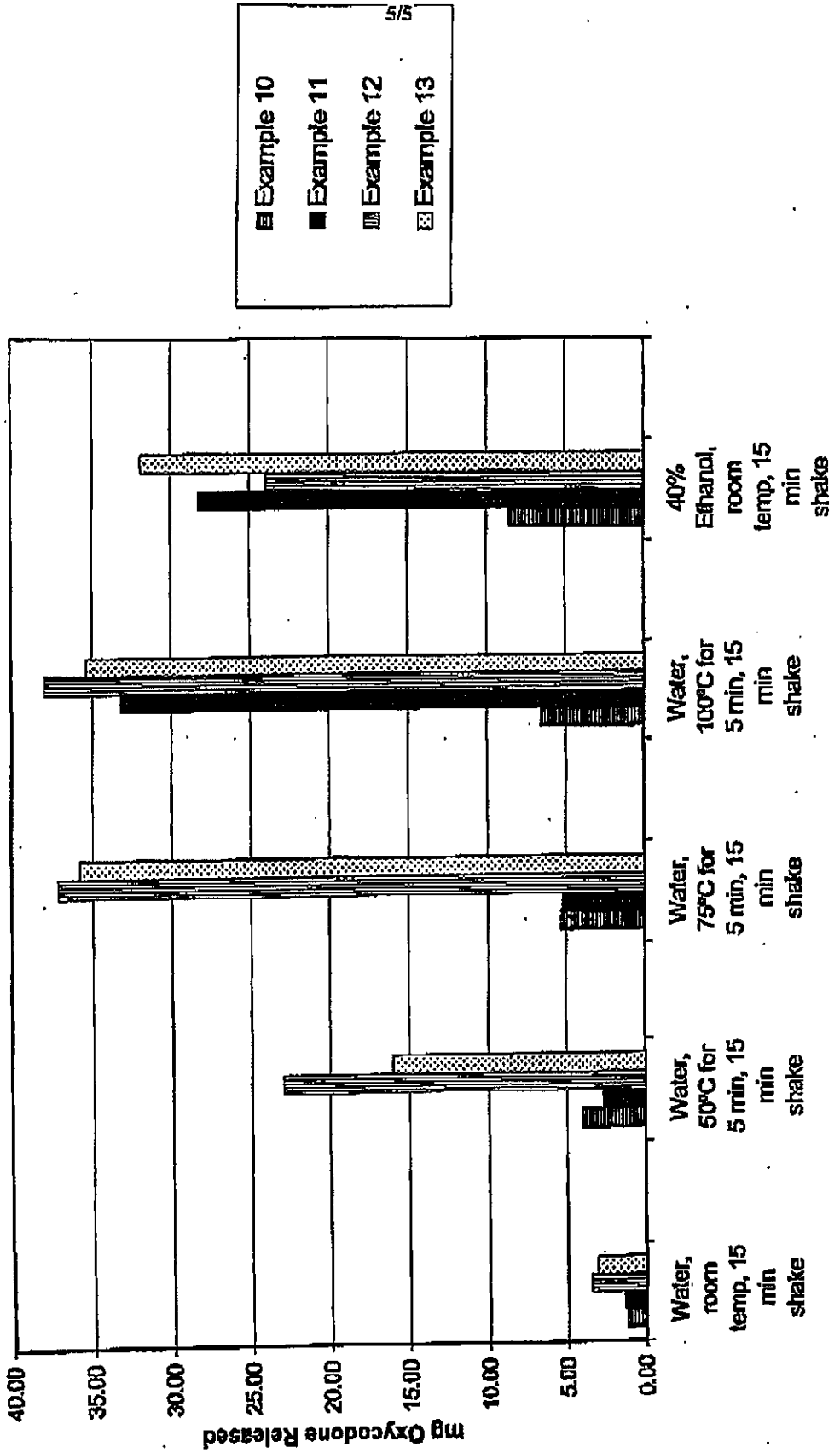

Example 10
Example 11
Example 12
Example 13
mg Oxycodone Released
40.00
35.00
30.00
25.00
20.00
15.00
10.00
5.00
0.00
Intact
24 X Mortar & Pestle

Figure 5


Example 10
Example 11
Example 12
Example 13
mg Oxycodone Released
40.00
35.00
30.00
25.00
20.00
15.00
10.00
5.00
0.00
Water, room temp, 15 min shake
Water, 50°C for 5 min, 15 min shake
Water, 75°C for 5 min, 15 min shake
Water, 100°C for 5 min, 15 min shake
40% Ethanol, room temp, 15 min shake