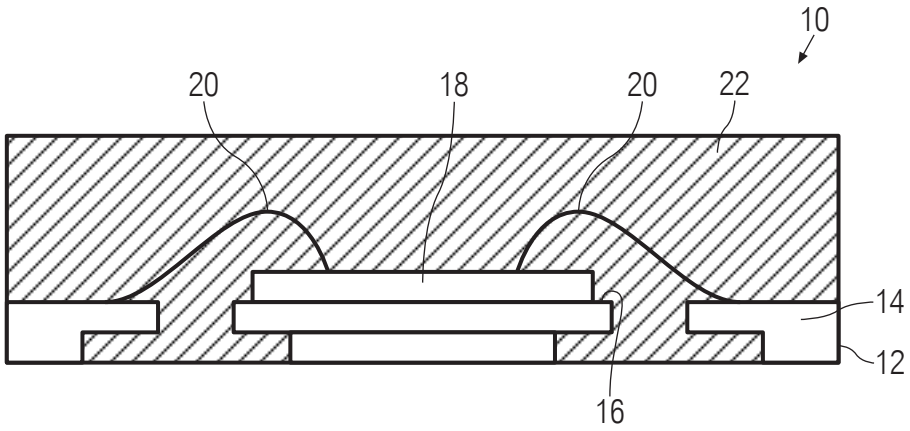


FIG. 1 (PRIOR ART)

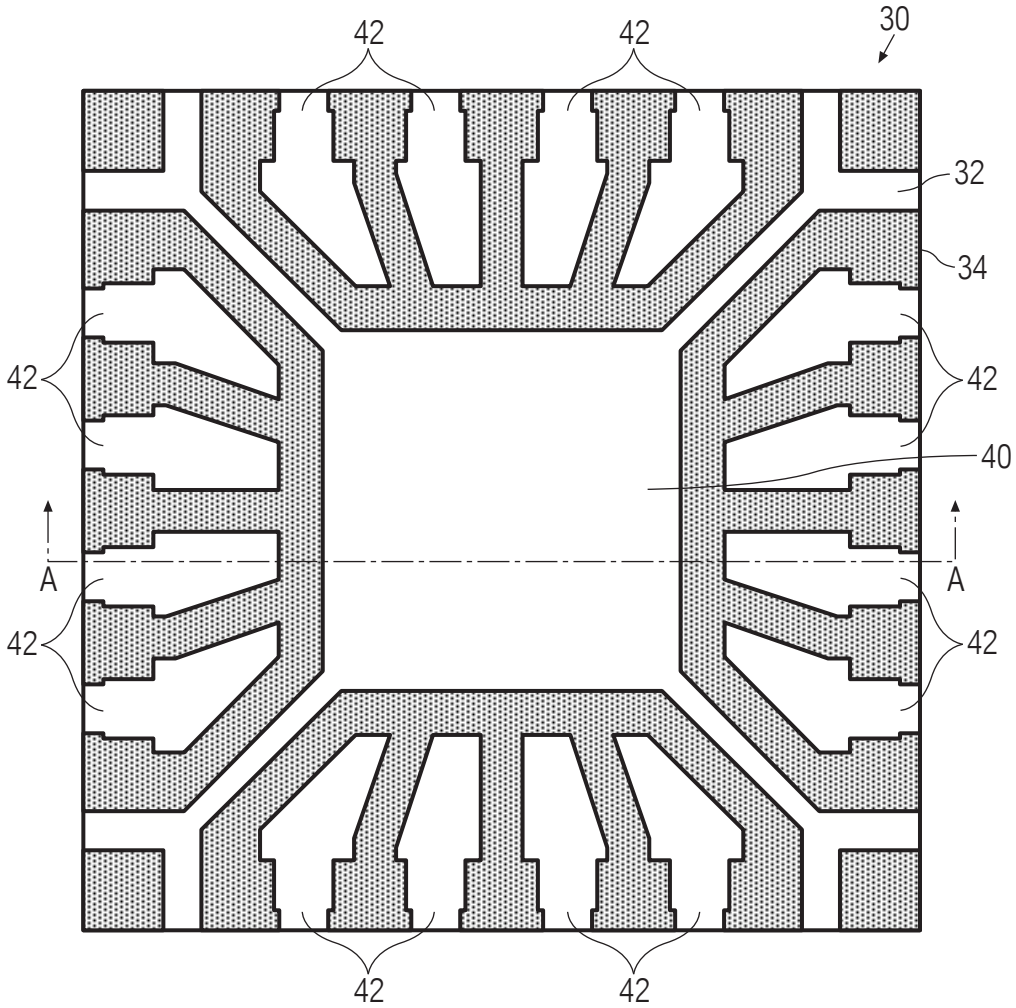

30
42
42
32
34
42
42
40
A
A
42
42
42
42

FIG. 2A

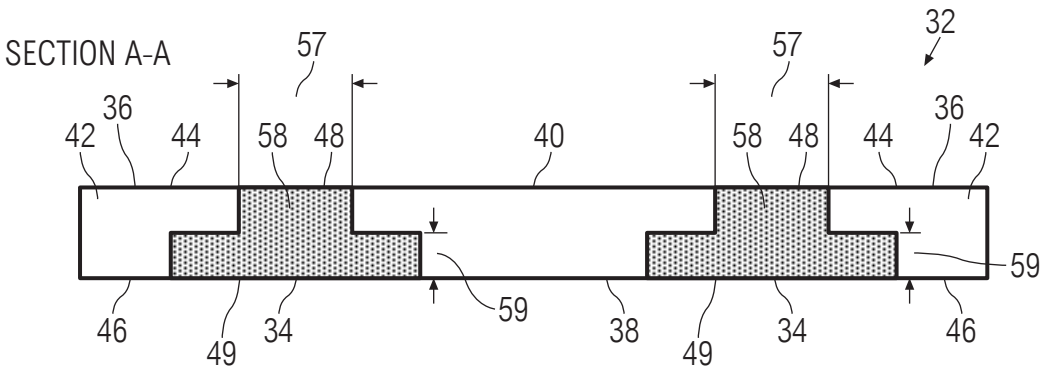

SECTION A-A
57
57
32
36
36
42
44
58
48
40
58
48
44
42
59
59
46
49
34
38
49
34
46

FIG. 2B

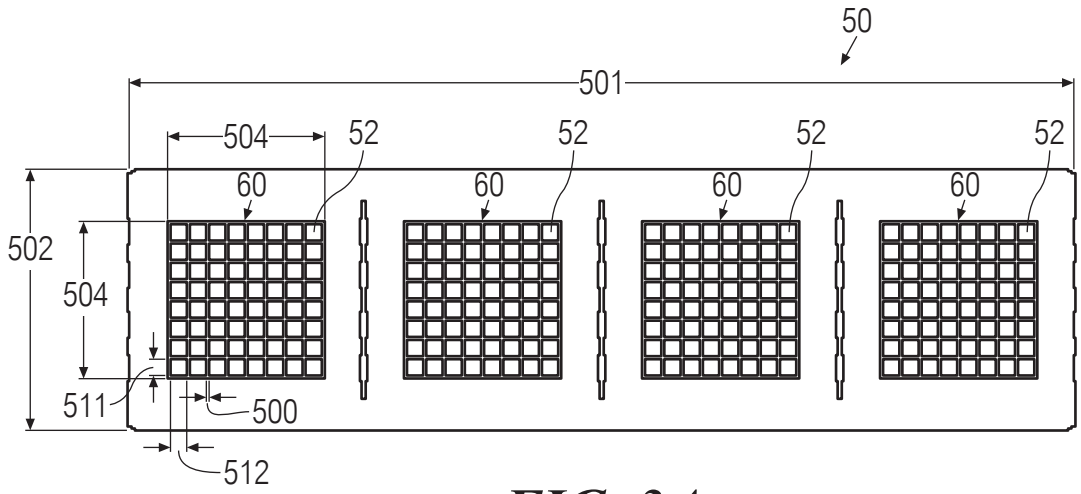


FIG. 3A



FIG. 3B

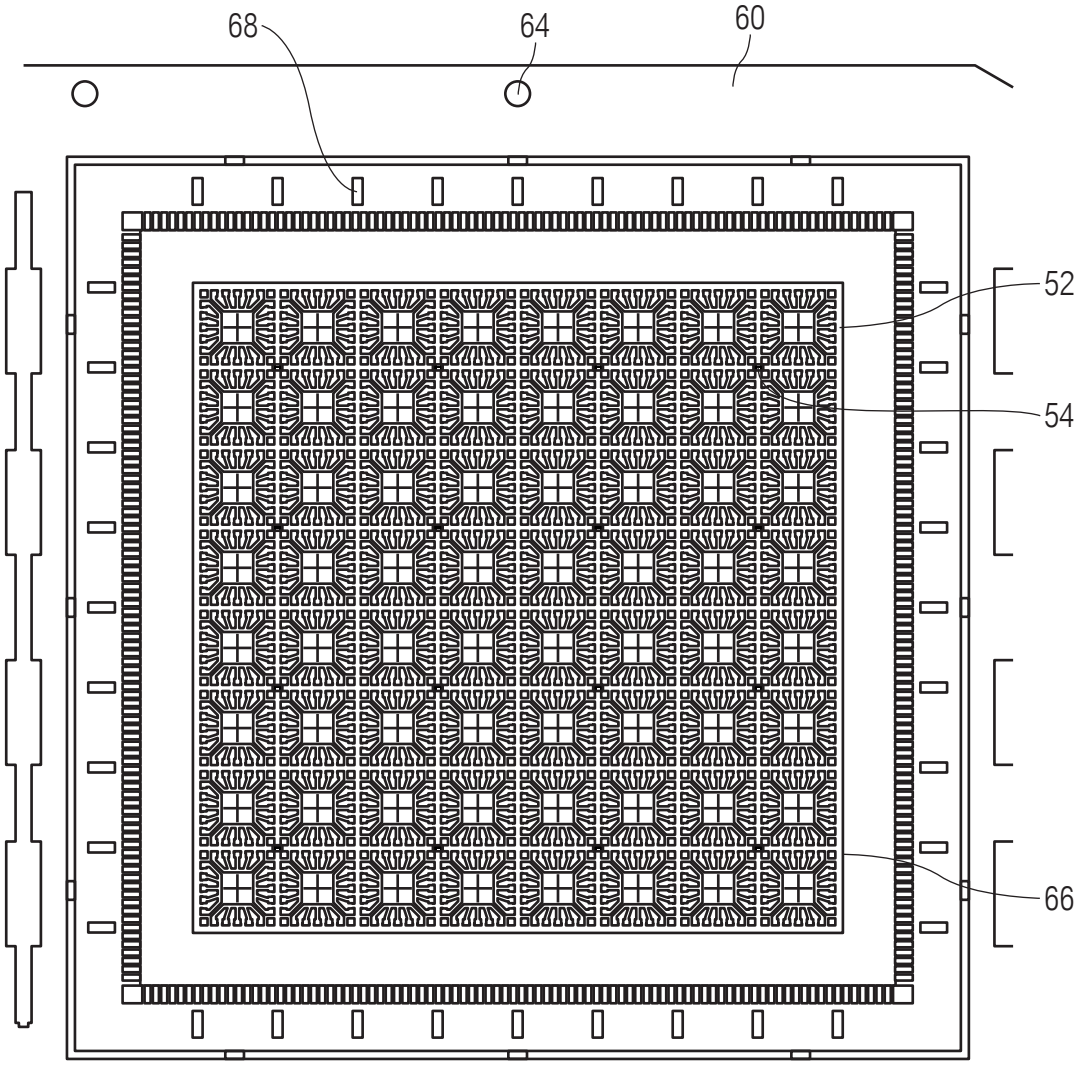


FIG. 3C

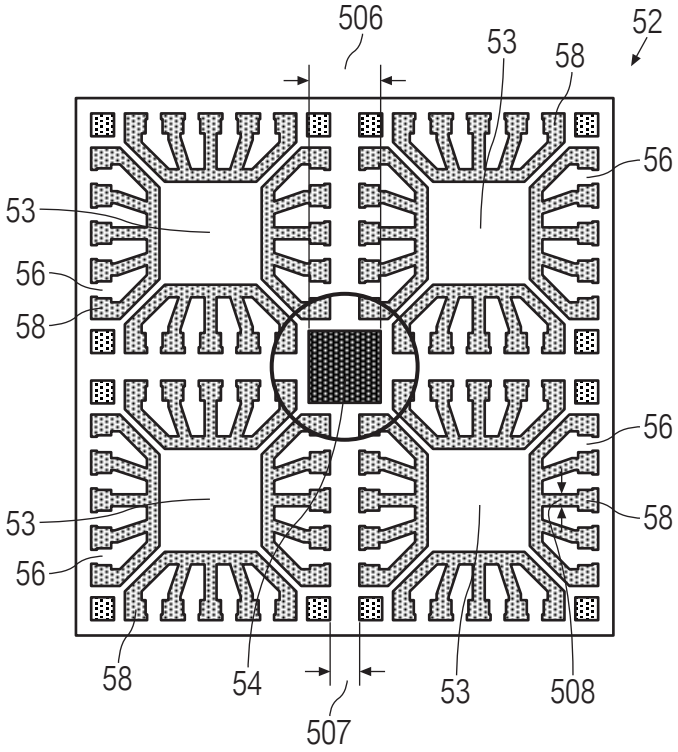


FIG. 3D

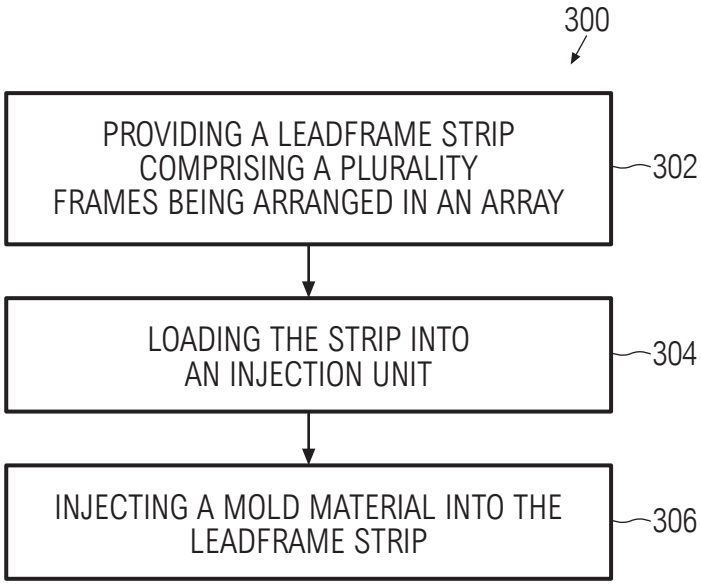

300
PROVIDING A LEADFRAME STRIP COMPRISING A PLURALITY FRAMES BEING ARRANGED IN AN ARRAY
302
LOADING THE STRIP INTO AN INJECTION UNIT
304
INJECTING A MOLD MATERIAL INTO THE LEADFRAME STRIP
306

FIG. 4

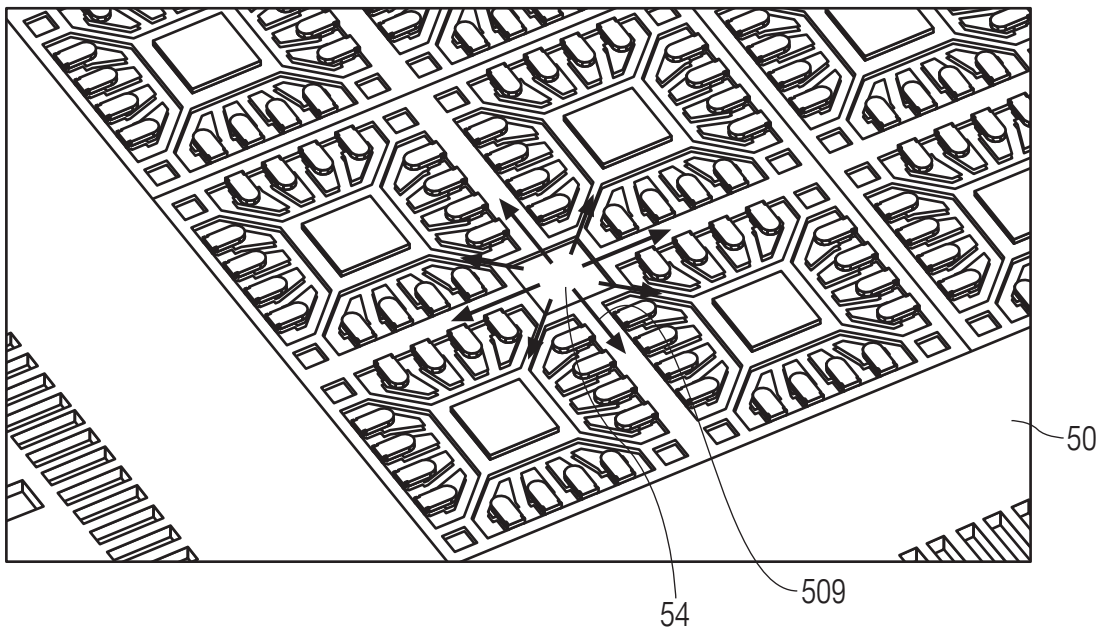

50
509
54

FIG. 5

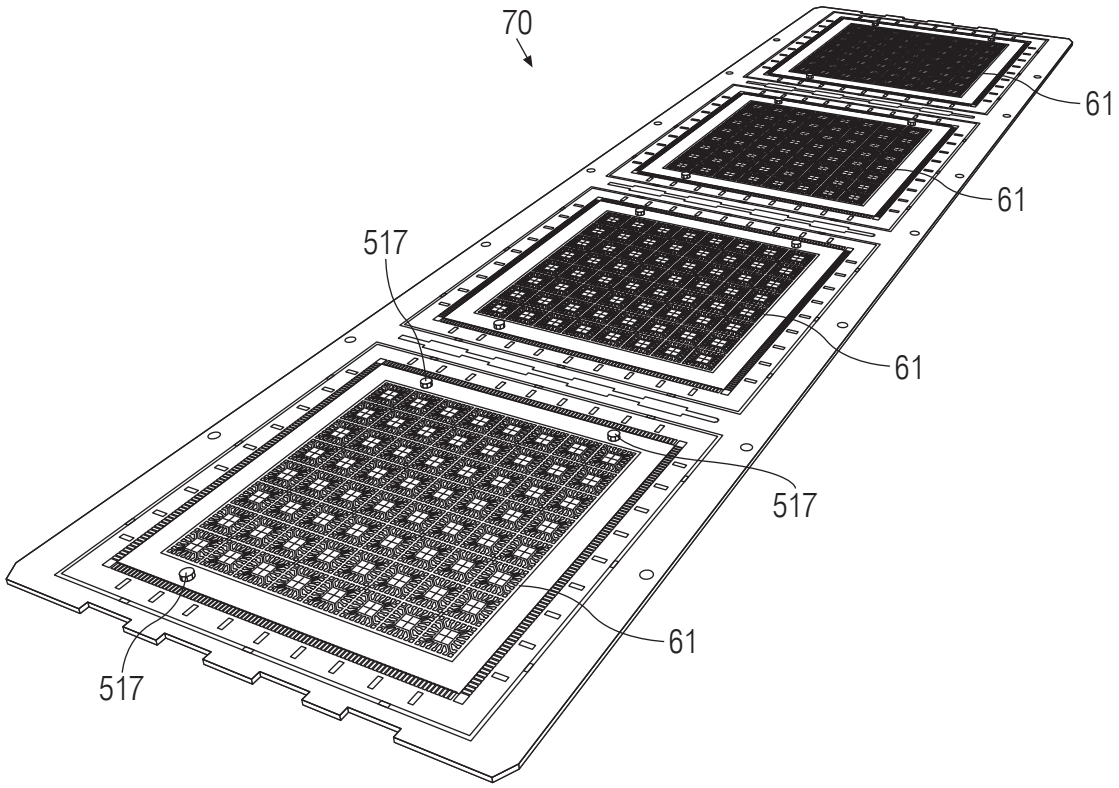
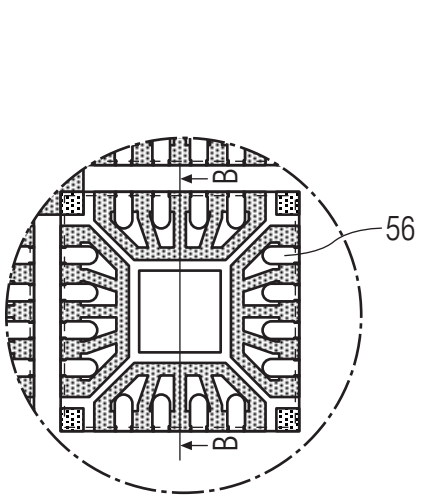
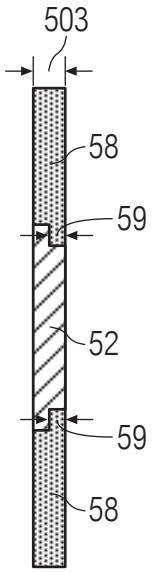


FIG. 6A



DETAIL B (4X)

FIG. 6B



SECTION B-B

FIG. 6C

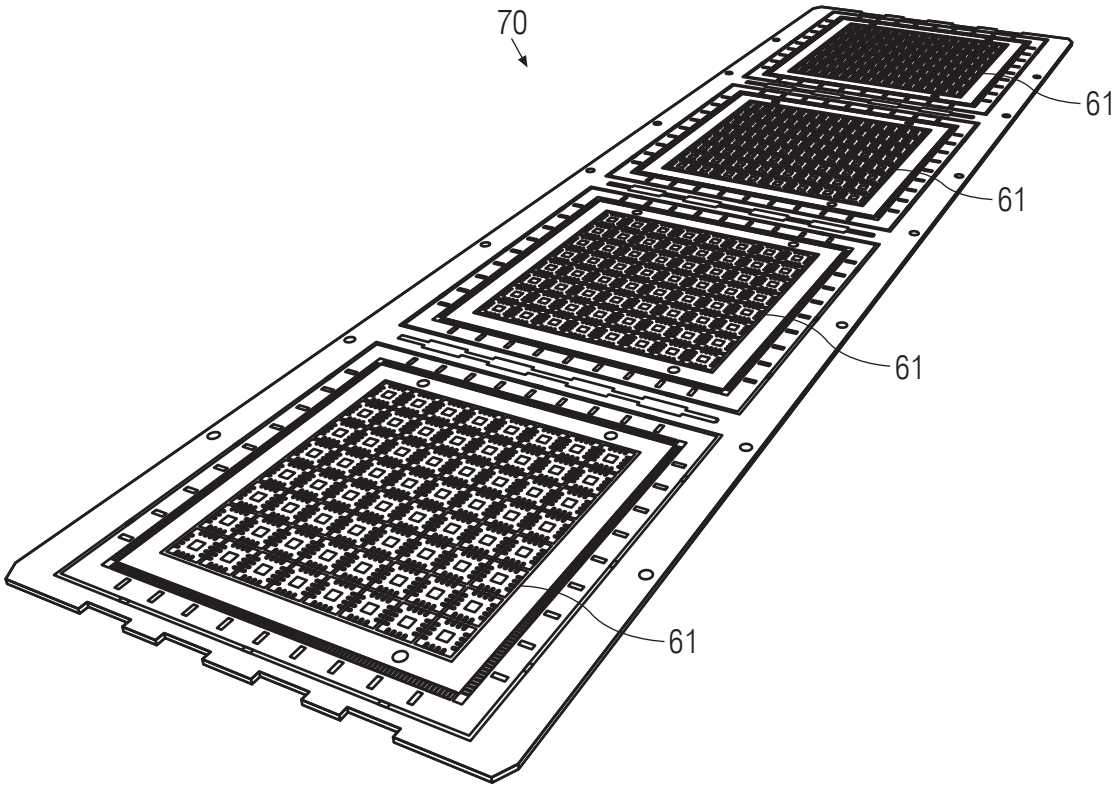
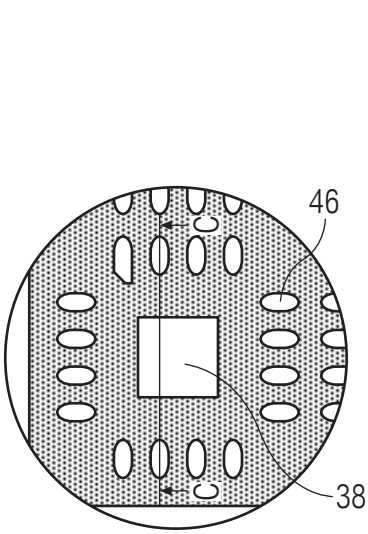
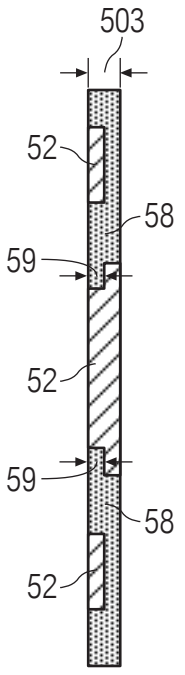


FIG. 7A



DETAIL C (4X)

FIG. 7B



SECTION C-C

FIG. 7C

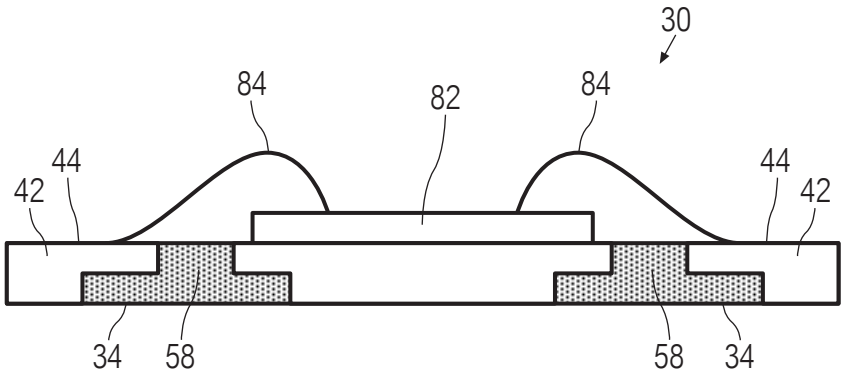


FIG. 8