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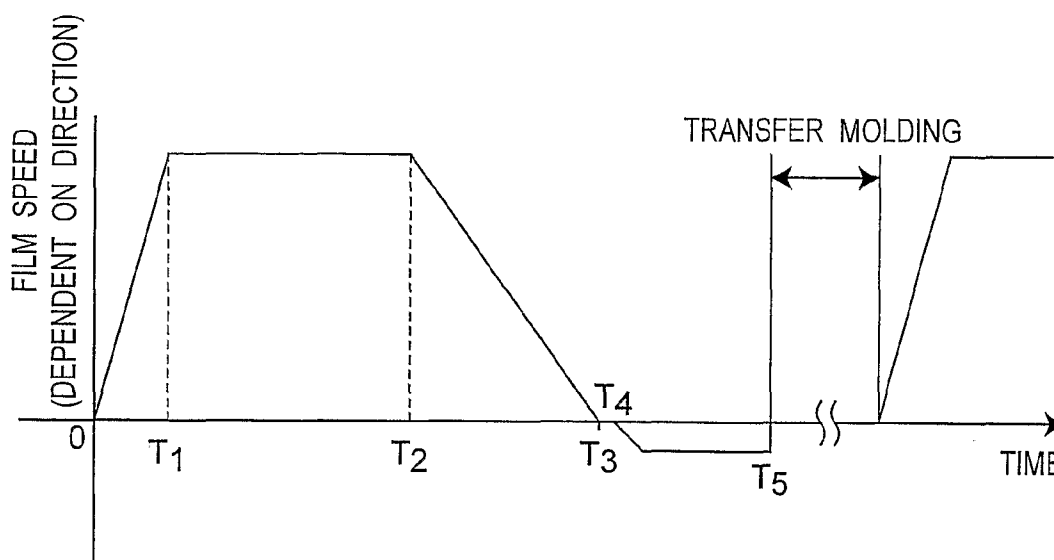
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(54) Title: MOLDING APPARATUS AND MOLDING METHOD USING A TRANSFER FILM



(57) Abstract: The revolution angle of film feeding rollers (44, 45) are controlled so that a transfer film (20) is moved in the feeding direction thereof by a feeding amount being set slightly larger than the interval between adjacent longitudinal direction positioning marks (22) and then stopped before transfer molding is carried out by a transfer molding section (100), the film feeding rollers (44, 45) are driven to move the transfer film (20), having been moved in the feeding direction, in the returning direction, the revolution angle of the film feeding rollers (44, 45) are controlled and the transfer film (20) is stopped at a longitudinal direction transfer position after a longitudinal direction positioning mark detection section (30) has detected the longitudinal direction positioning mark, a stationary mold (2) and a movable mold (4) are closed, molten resin is injected into the cavity formed therebetween from an injection nozzle (5), and the decoration on the transfer film (20) are transferred to molded products in synchronization with molding.

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