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(71) Applicant (for all designated States except US): **SANOFI**
[FR/FR]; 54, rue La Boétie, F-75008 Paris (FR).

(72) Inventors; and

(75) **Inventors/Applicants (for US only): NAGEL, Norbert**
[DE/DE]; c/o Sanofi-Aventis Deutschland GmbH, 65926
Frankfurt am Main (DE). **BAUMGARTNER, Bruno**
[DE/DE]; c/o Sanofi-Aventis Deutschland GmbH, 65926
Frankfurt am Main (DE). **BERCHTOLD, Harald**
[DE/DE]; c/o Sanofi-Aventis Deutschland GmbH, 65926
Frankfurt am Main (DE). **AYERS, Timothy** [US/US]; c/o
sanofi-aventis, 1041 Route 202-206, Mail Code: BWD-
303A, Bridgewater, New Jersey 8807 (US).

(74) **Agent: THEN, Johann**; c/o Sanofi-Aventis Deutschland
GmbH, Patents Germany, Industriepark Höchst, Geb. K
801, 65926 Frankfurt am Main (DE).

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(54) **Title:** BENZOIC ACID SALT OF OTAMIXABAN

(57) **Abstract:** The invention relates to a benzoic acid salt of methyl (2R,3R)-2-{3-[amino (imino) methyl]benzyl}-3-{[4-(1-ox-
idopyridin-4-yl)benzoyl]amino}butanoate, and to a benzoic acid salt of methyl (2R,3R)-2-{3-[amino(imino)methyl]benzyl}-3-{[4-(1-
-oxidopyridin-4-yl)benzoyl]amino}butanoate which is in a crystalline form or in at least partially crystalline form, as well as a pro-
cess for the preparation of the same, methods of using such salt to treat subjects suffering from conditions which can be ameliorated
by the administration of an inhibitor of Factor Xa.

