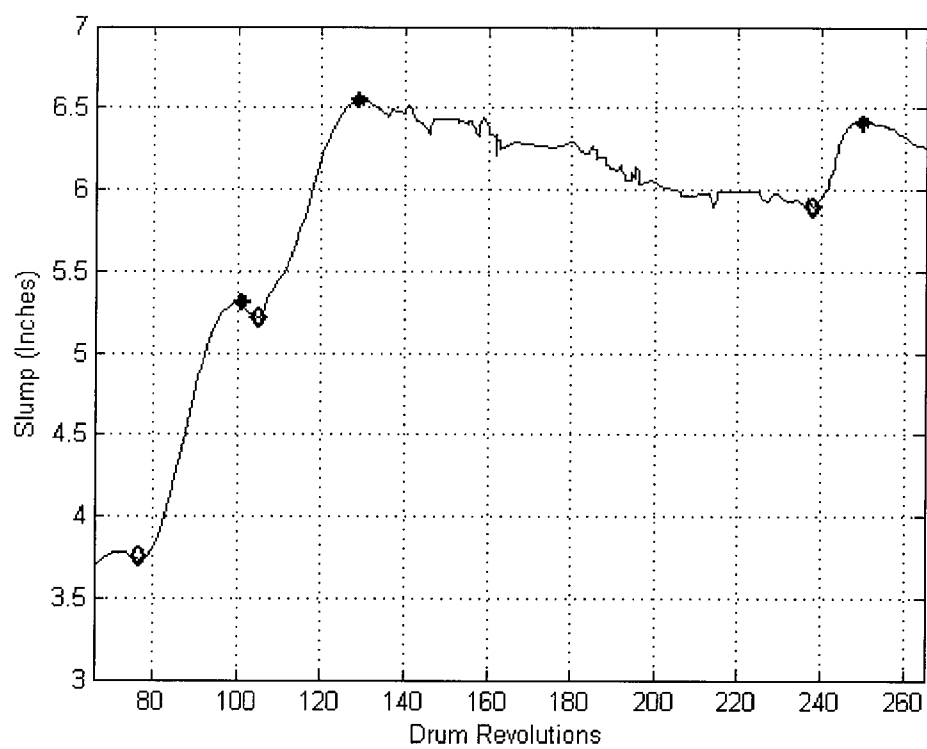


**1/2****Fig. 1**

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| History of Additions by Truck   |                    |
|---------------------------------|--------------------|
| 7:48 AM                         |                    |
| Water (gal/yd <sup>3</sup> )    | 0.8                |
| Admixture (oz/yd <sup>3</sup> ) | 0                  |
| Slump before addition           | 4.2                |
| Revs before addition            | 43                 |
| Load size (yd)                  | 8.0                |
| Reason                          | Slump below target |
| 8:01 AM                         |                    |
| Water (gal/yd <sup>3</sup> )    | 0.5                |
| Admixture (oz/yd <sup>3</sup> ) | 0                  |
| Slump before addition           | 4.9                |
| Revs before addition            | 102                |
| Load size (yd)                  | 8.0                |
| Reason                          | Sneak Water        |
| 8:07 AM                         |                    |

**Fig. 2**