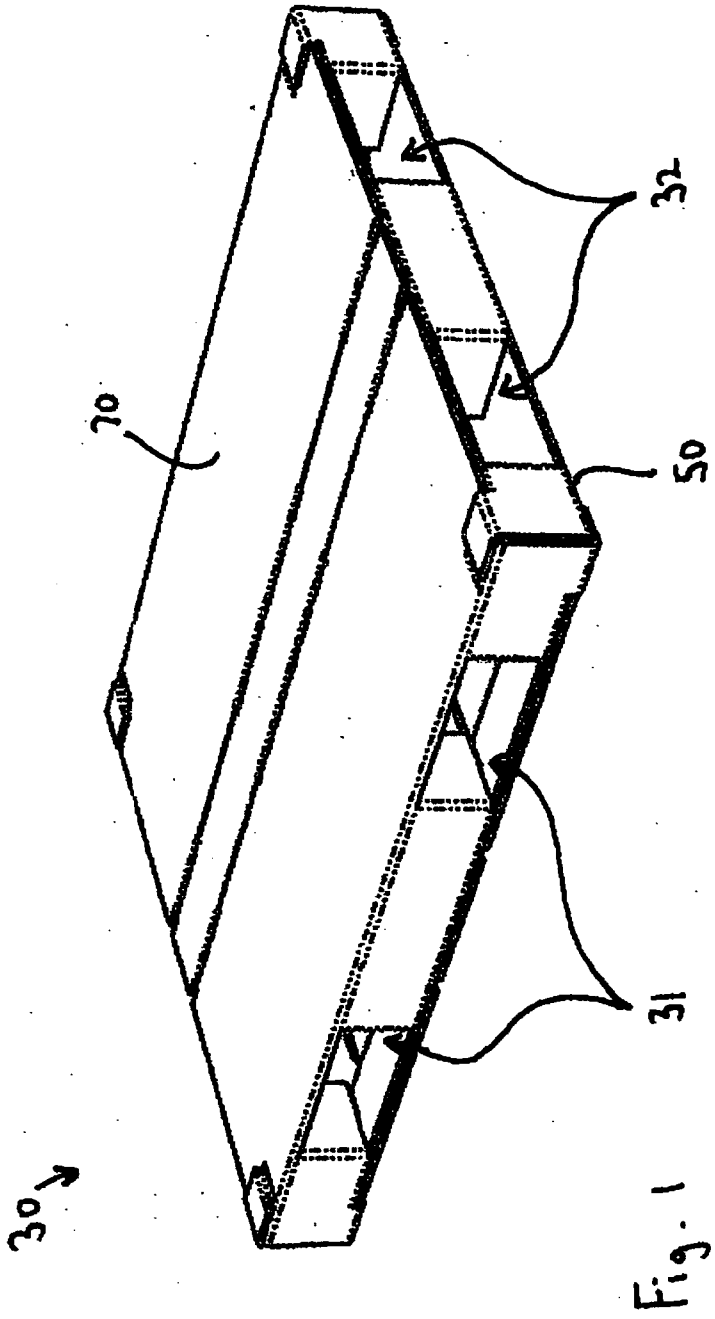
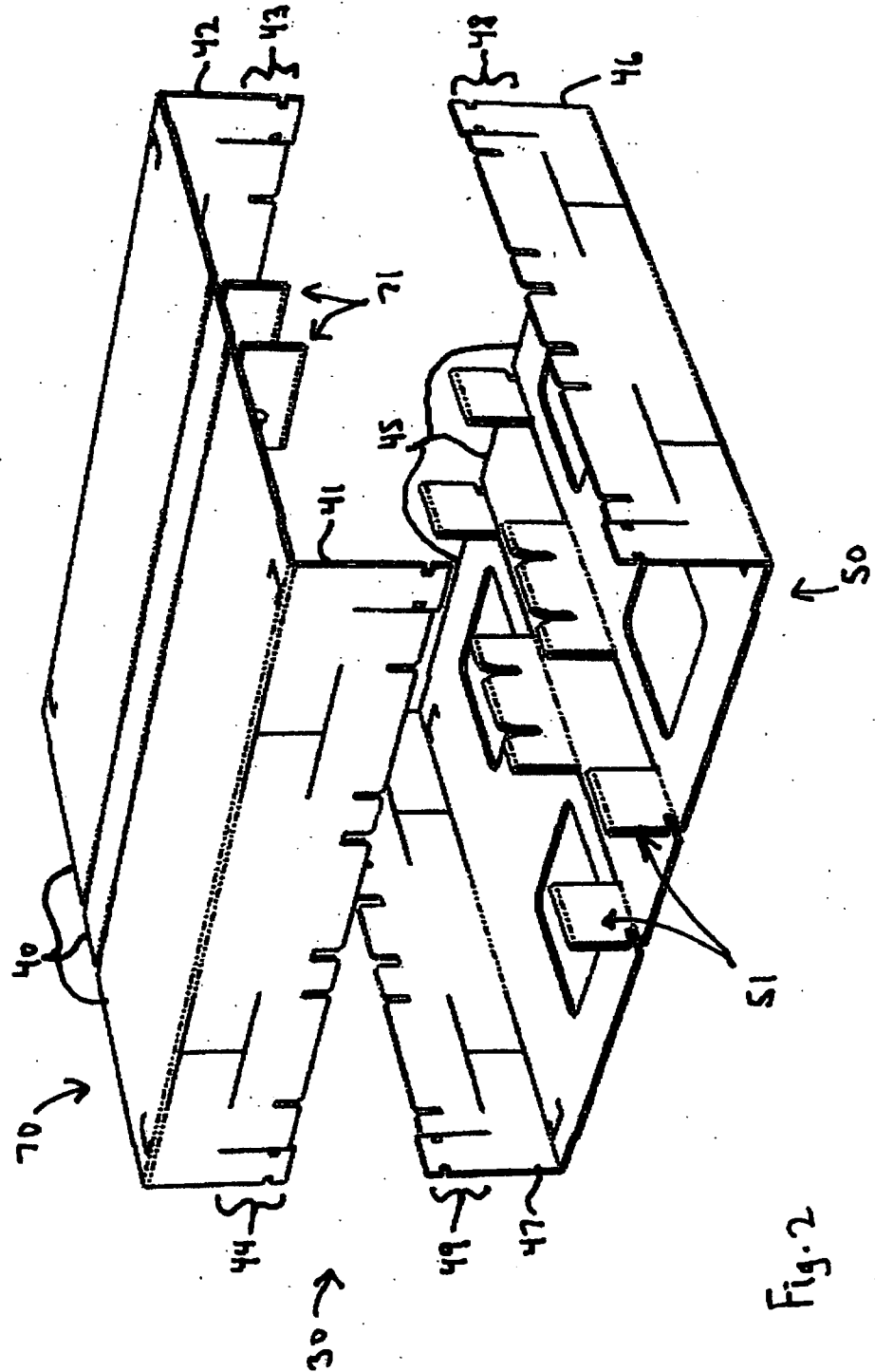






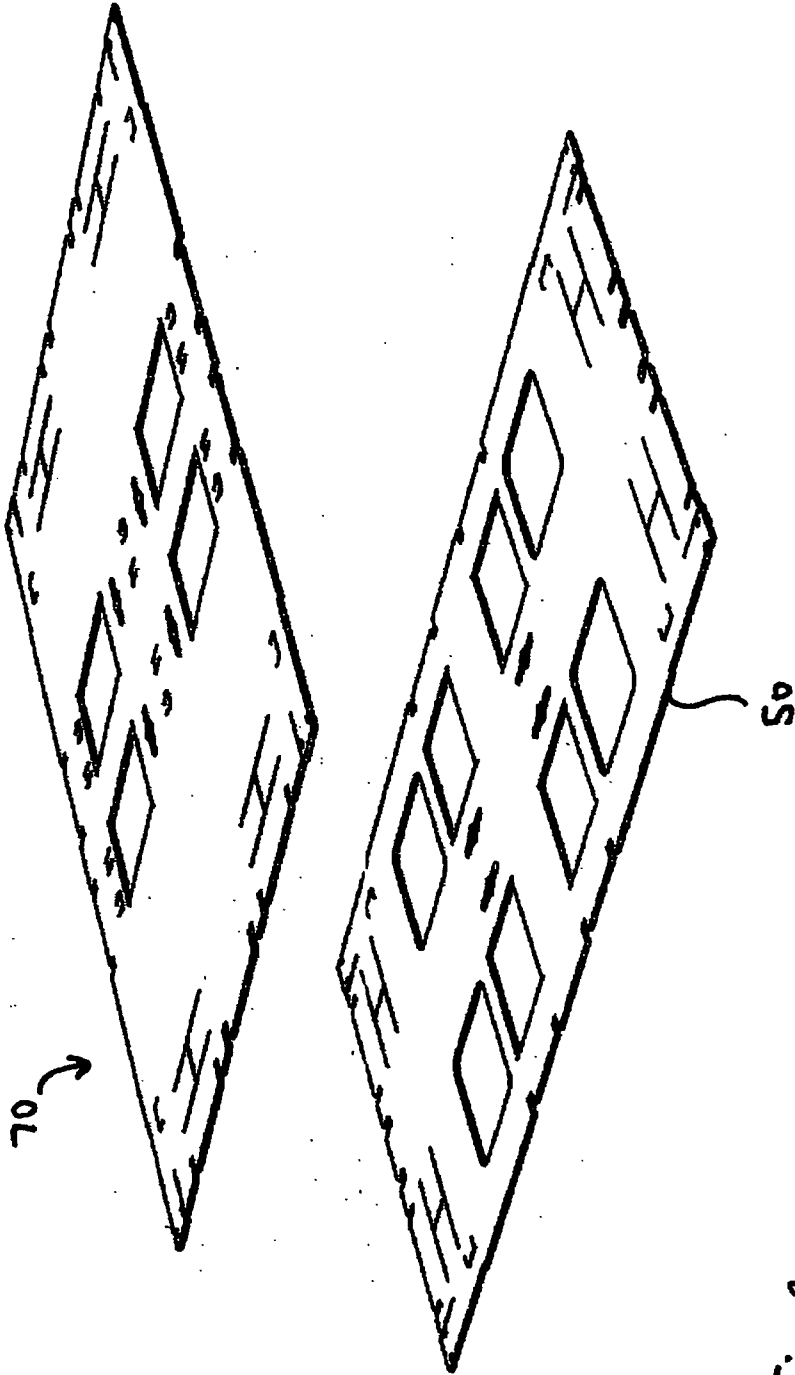


Fig. 3

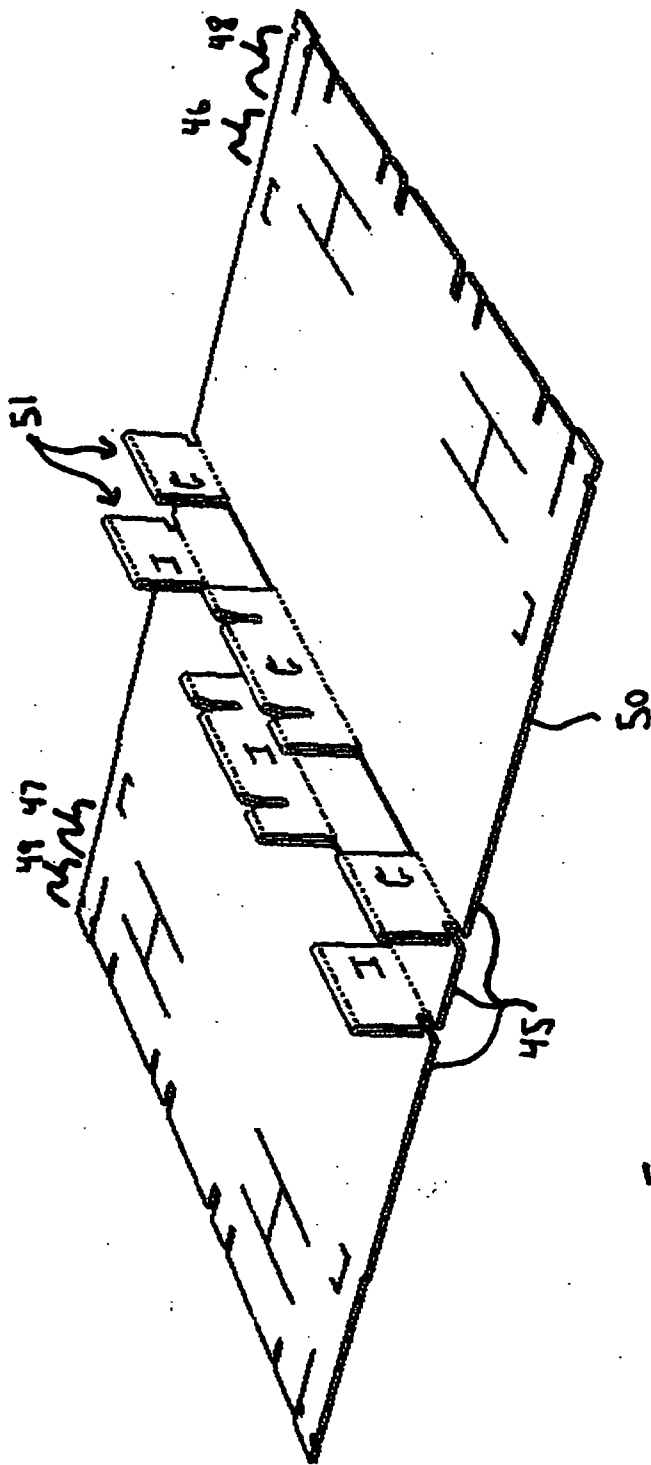


Fig. 4

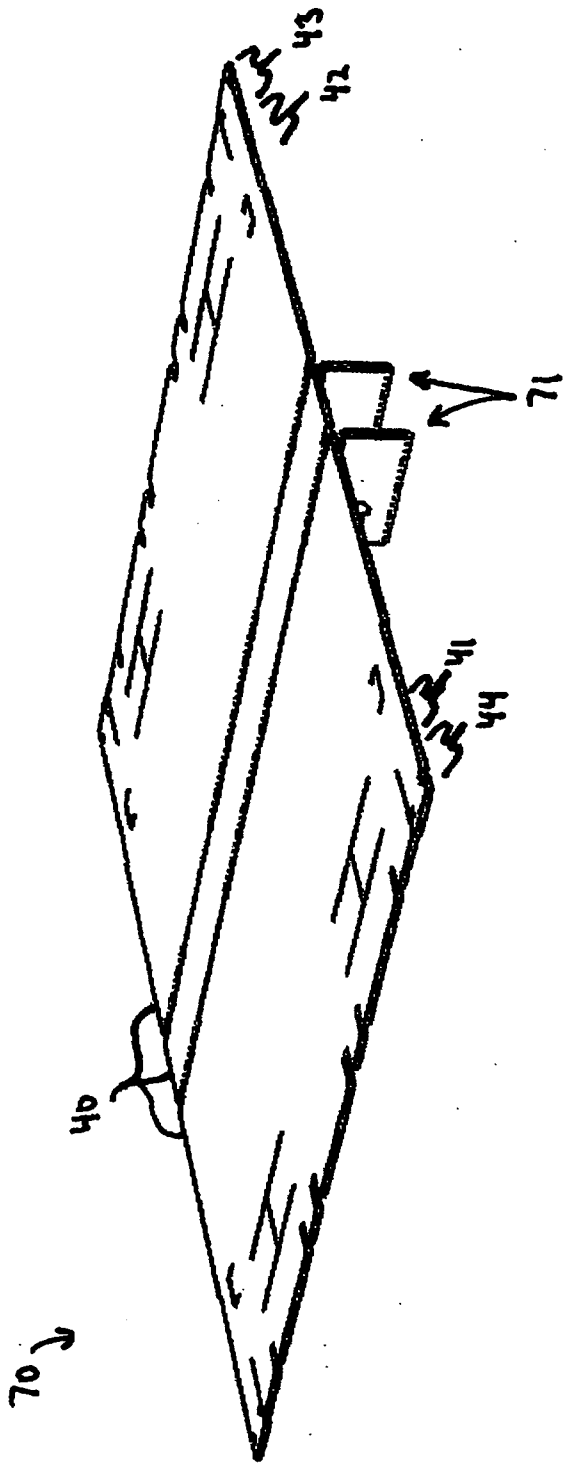


Fig. 5

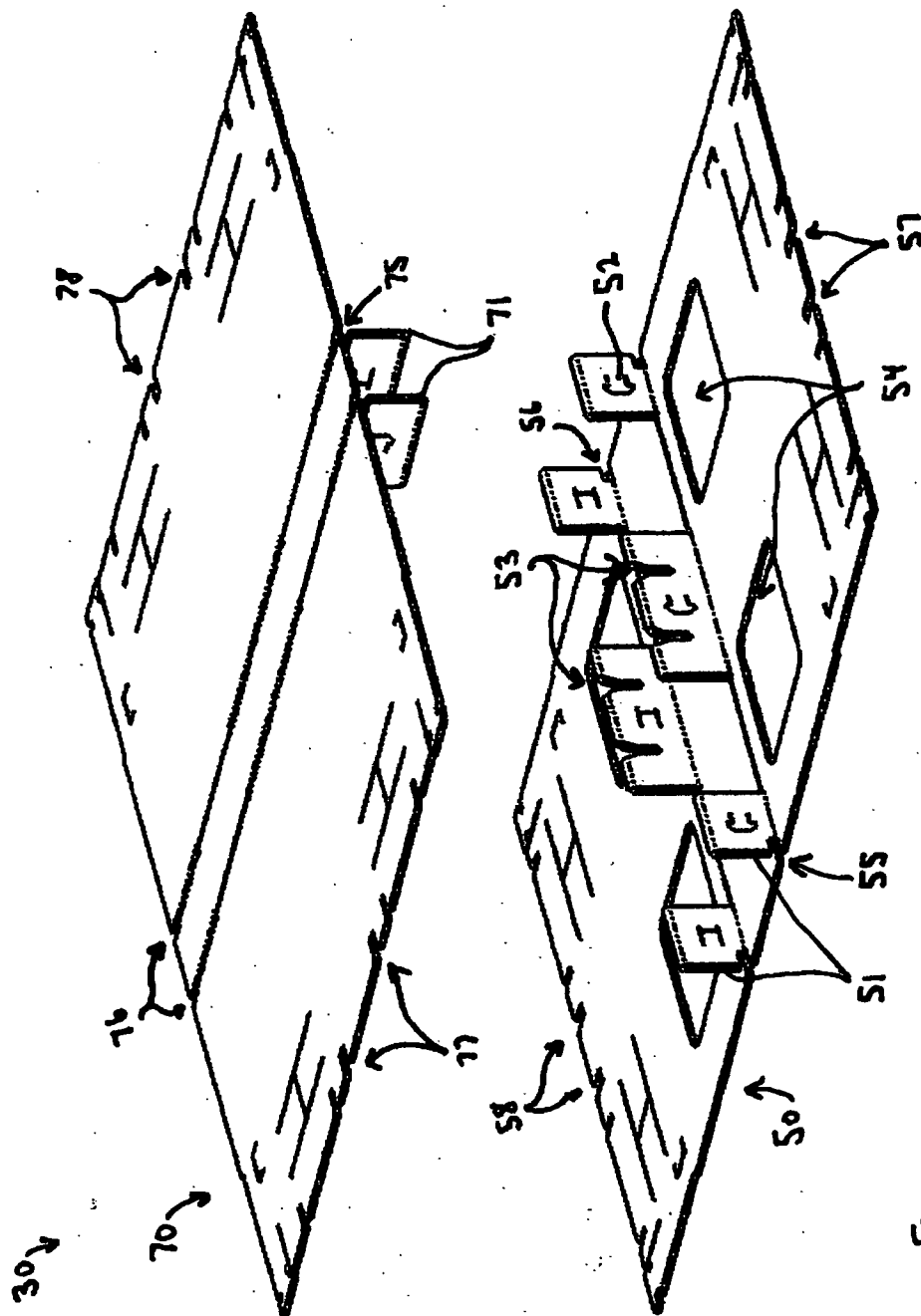


Fig. 6

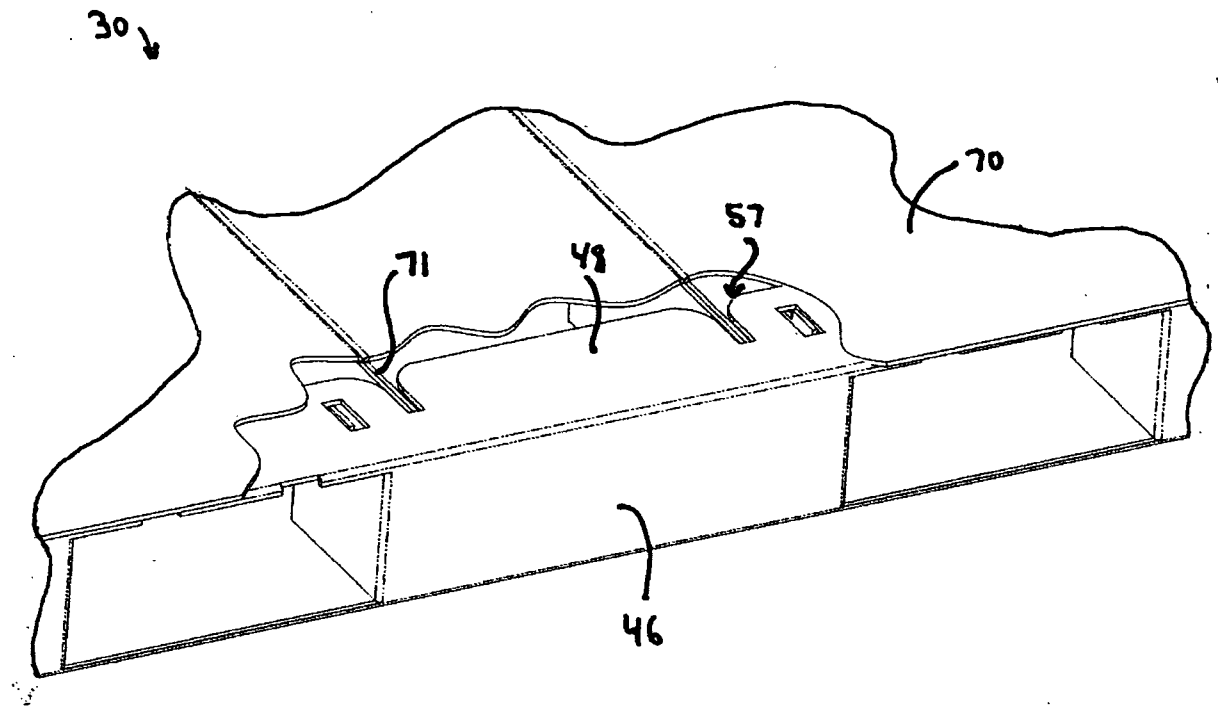


Fig. 6A

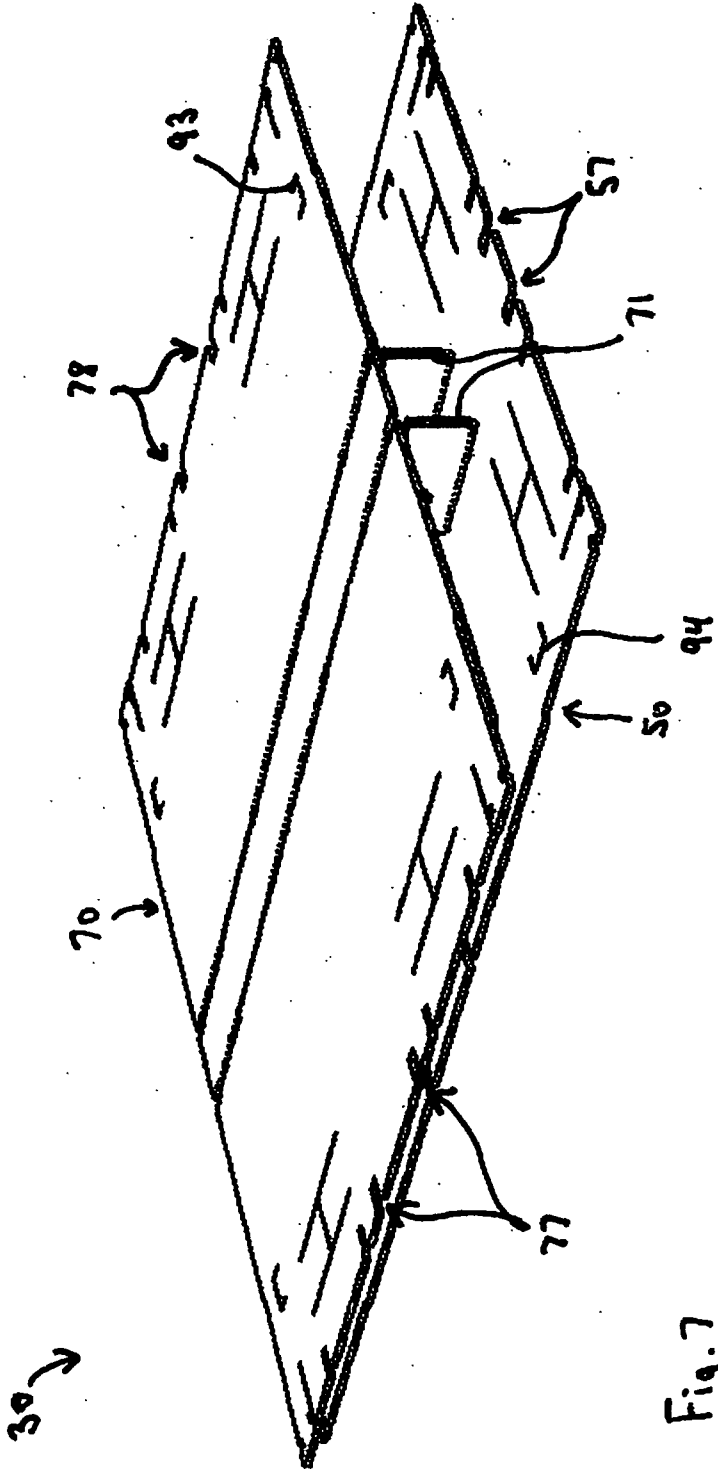


Fig. 7

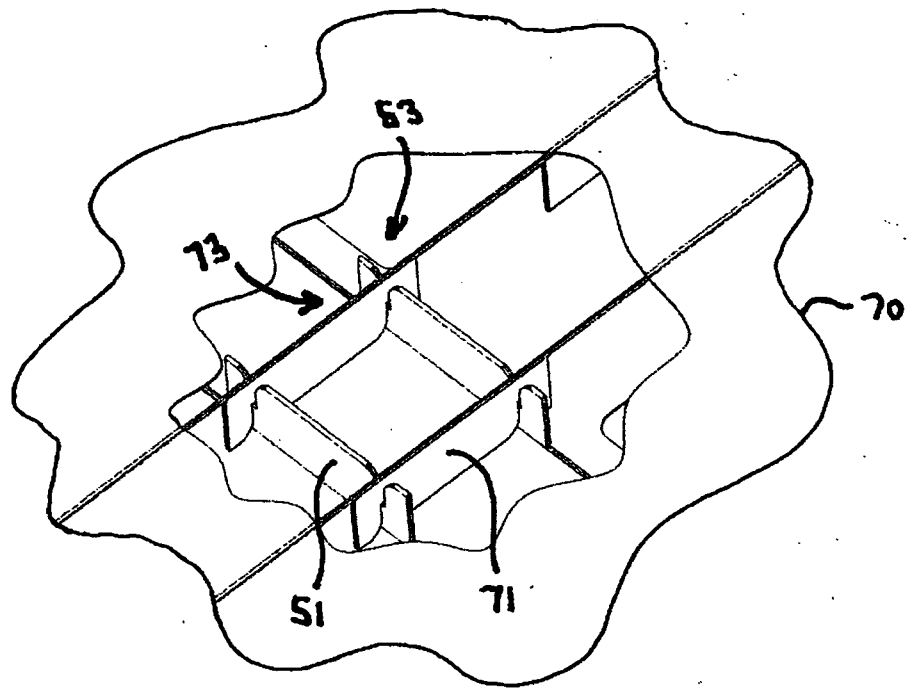


Fig. 7A

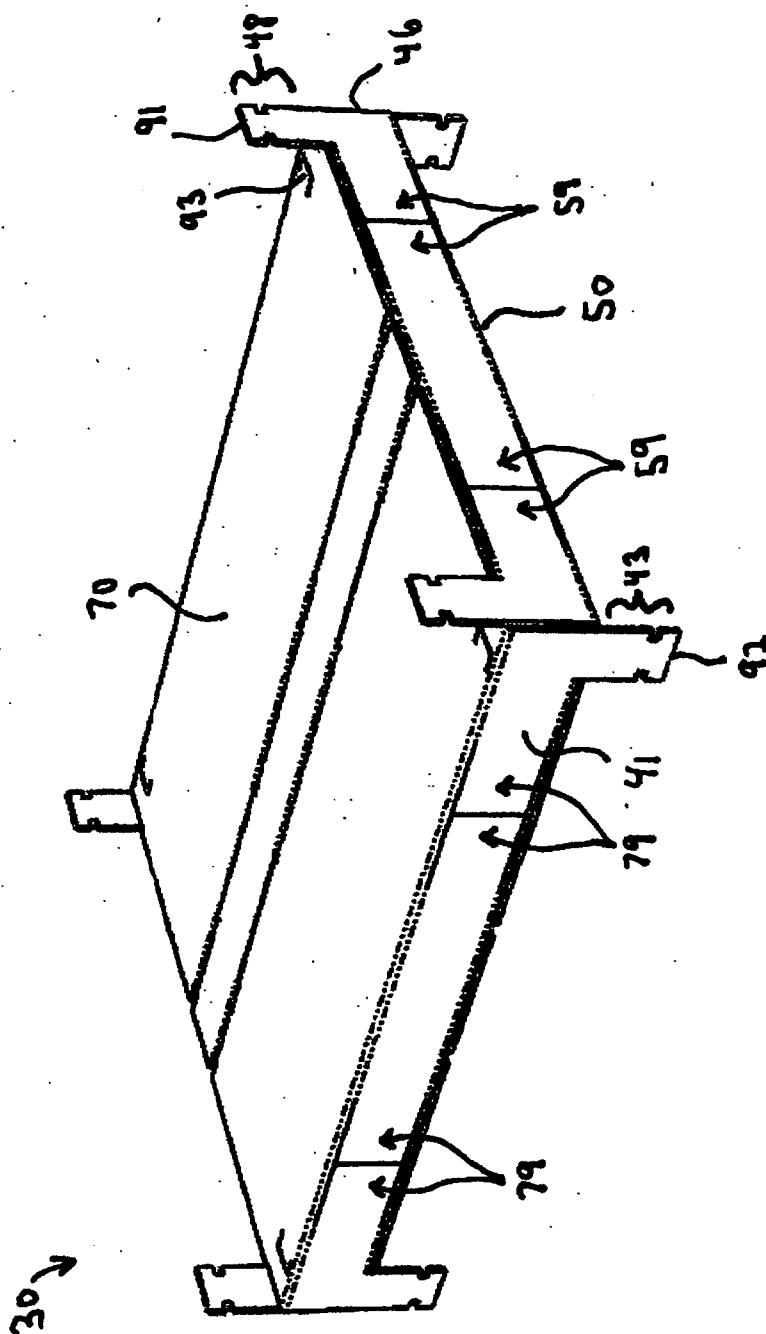
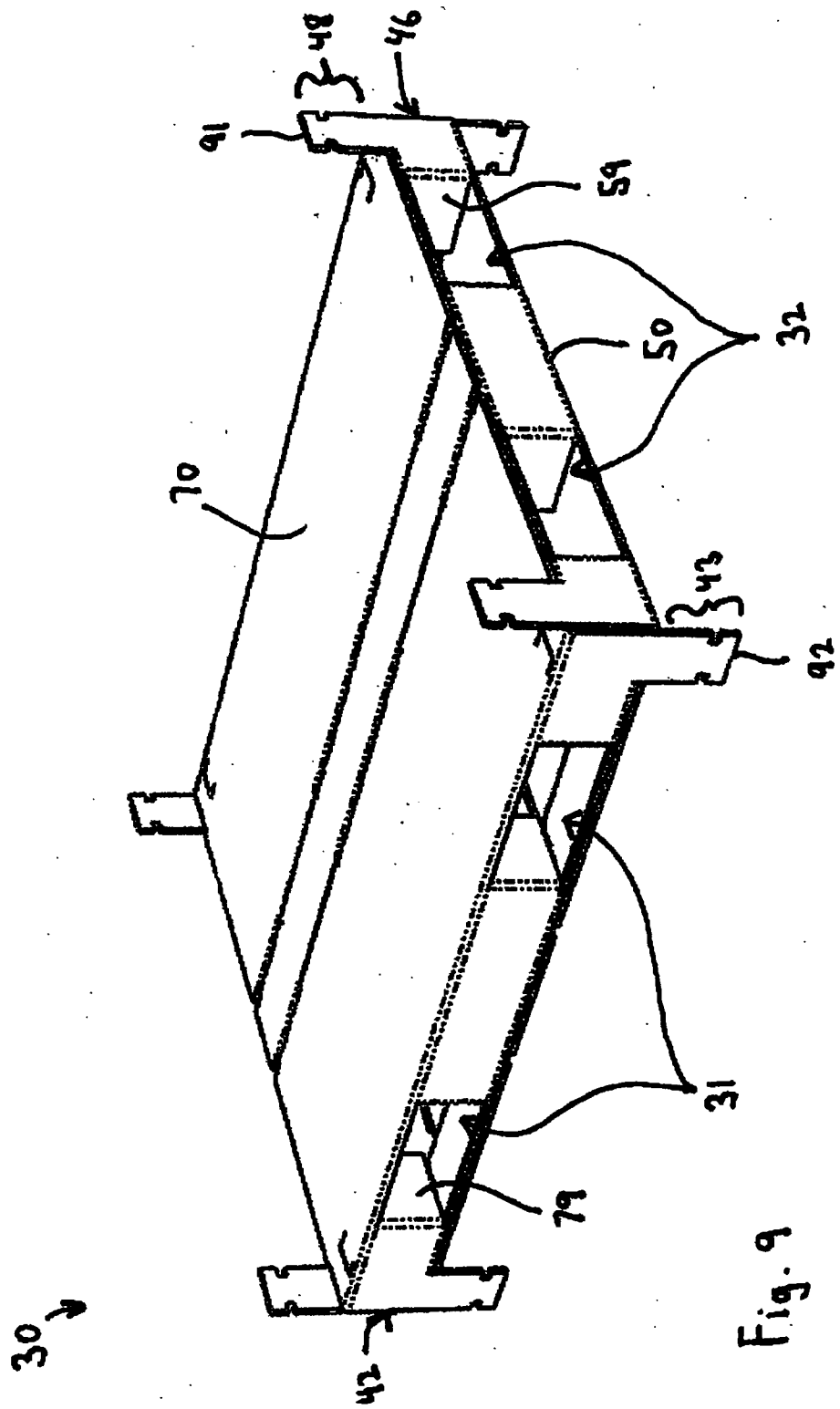


Fig. 8



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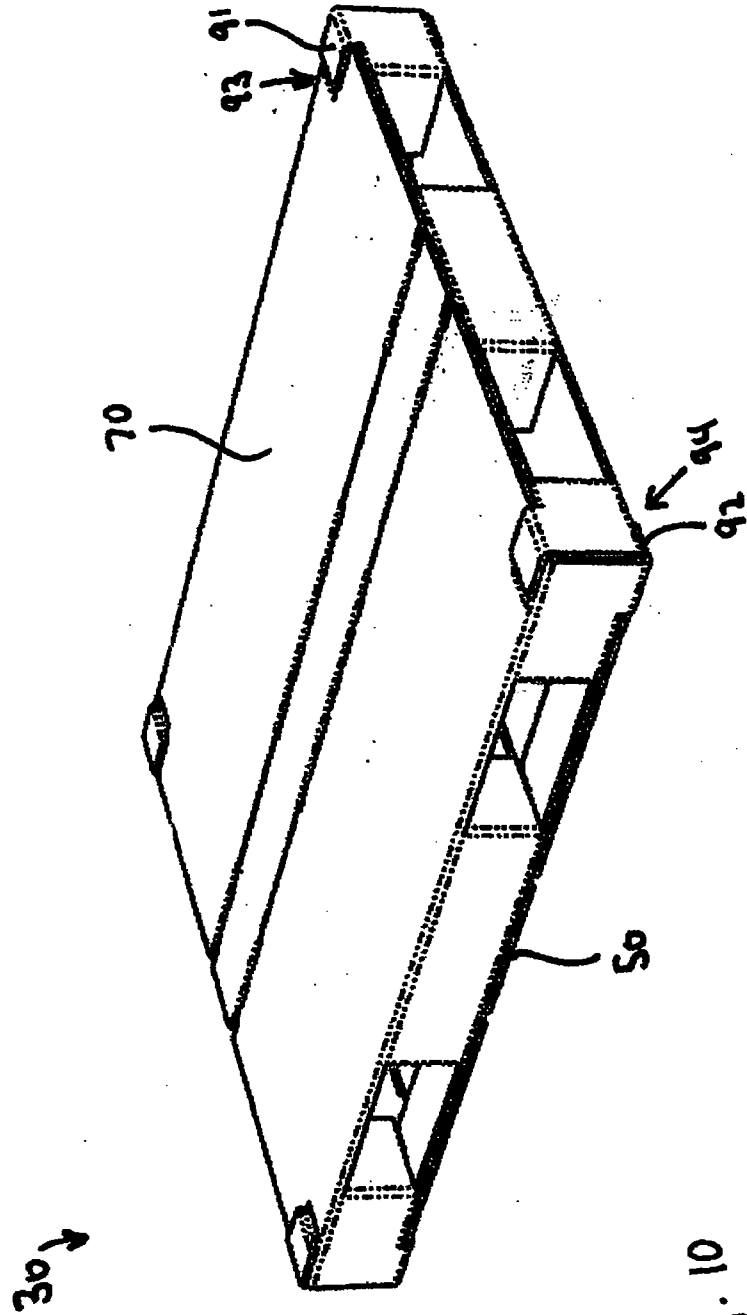


Fig. 10

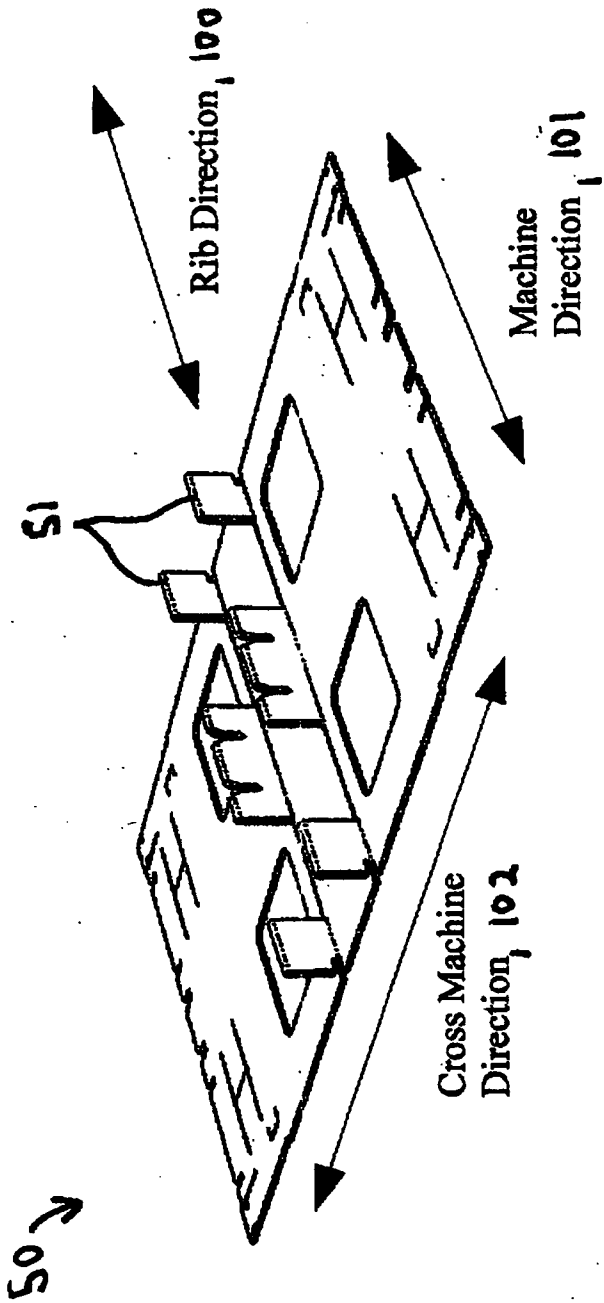


Fig. 11

120 ↓

Corrugated Paperboard Use Per Pallet

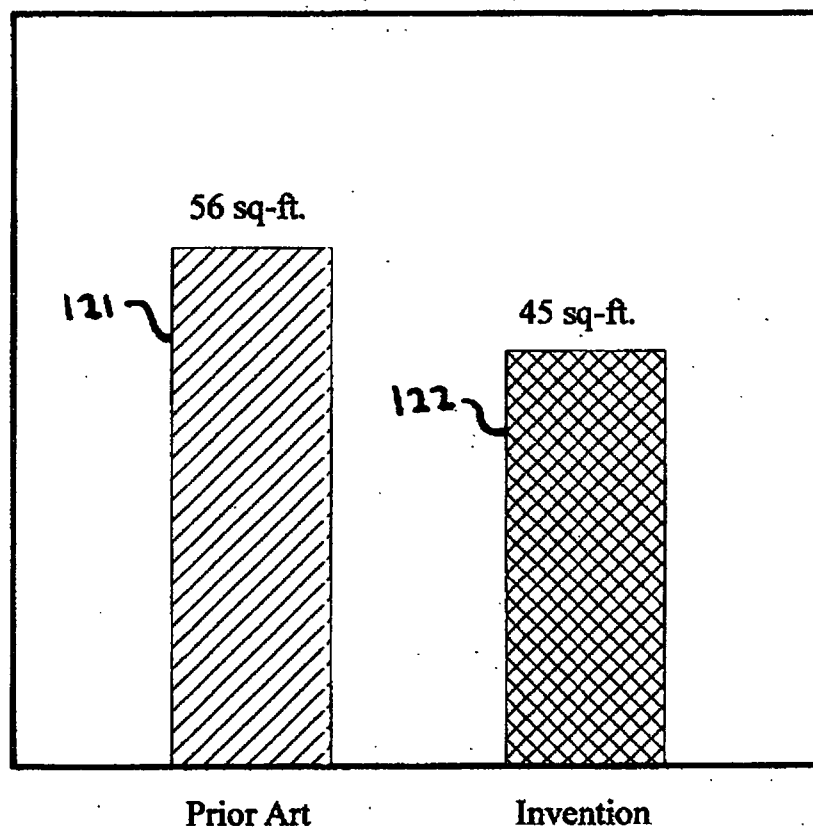


Fig. 12

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130 ↓

Pallet Shipping Per Truckload

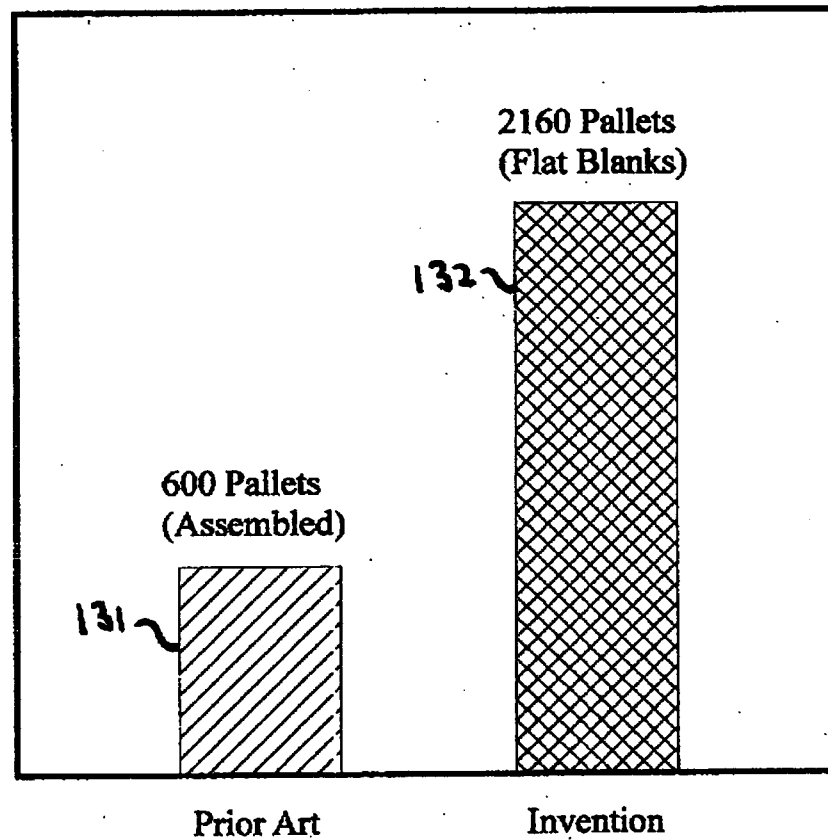


Fig. 13

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140 ↘

Relative Pallet Torsional Stiffness

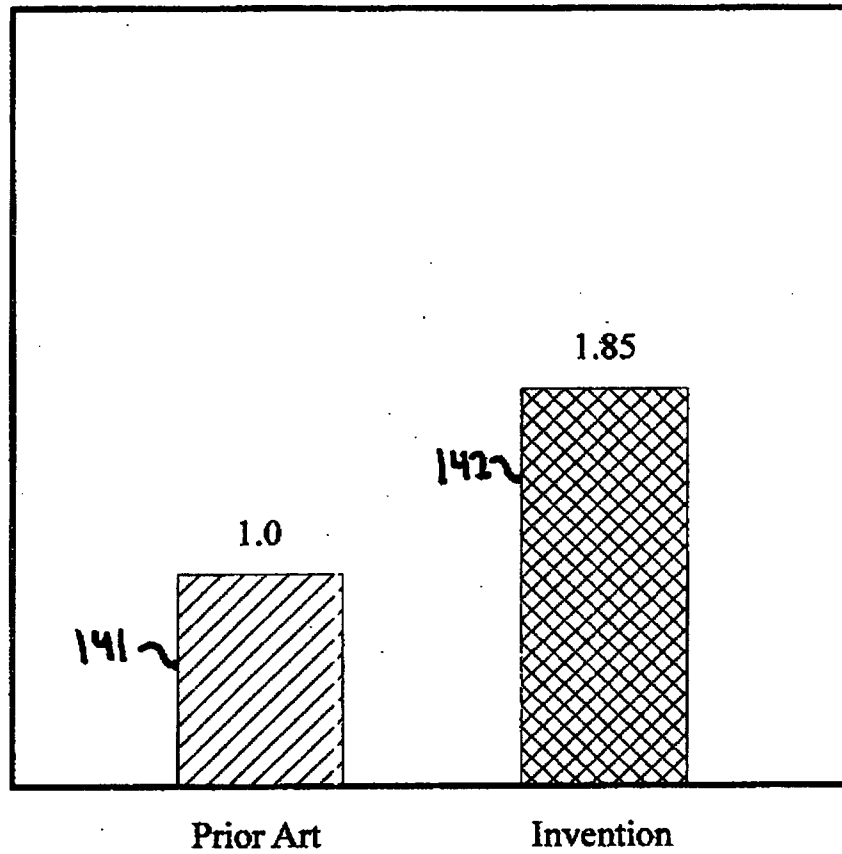


Fig. 14