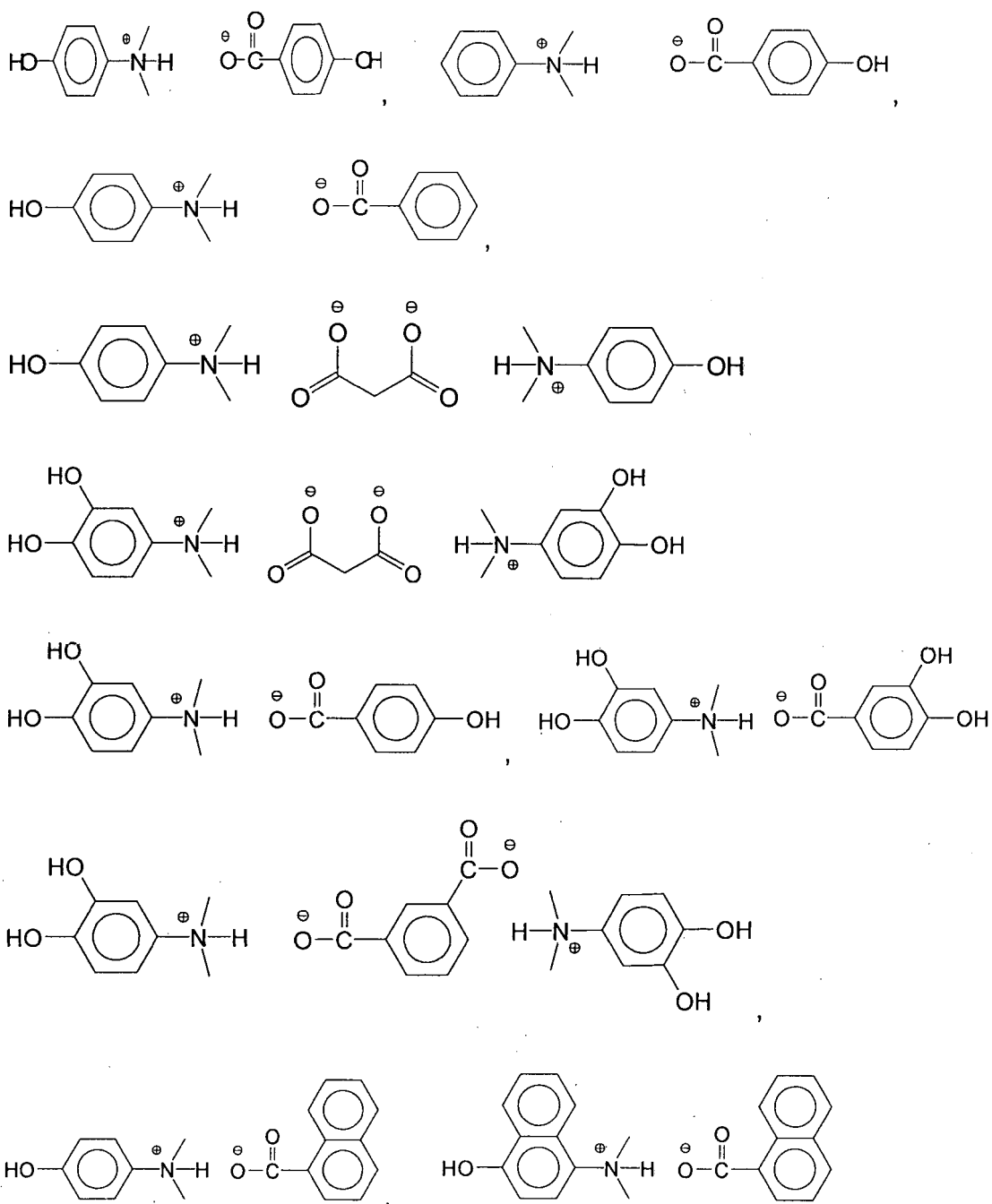
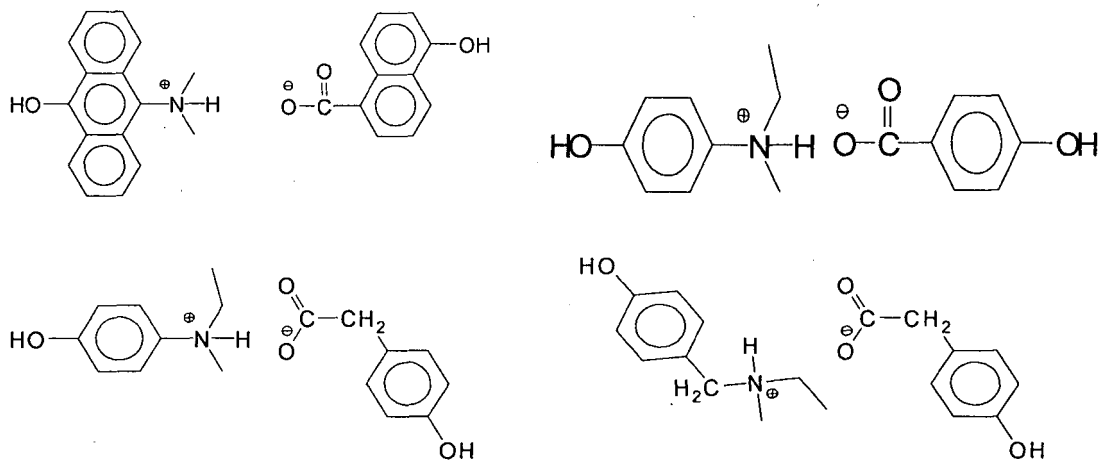


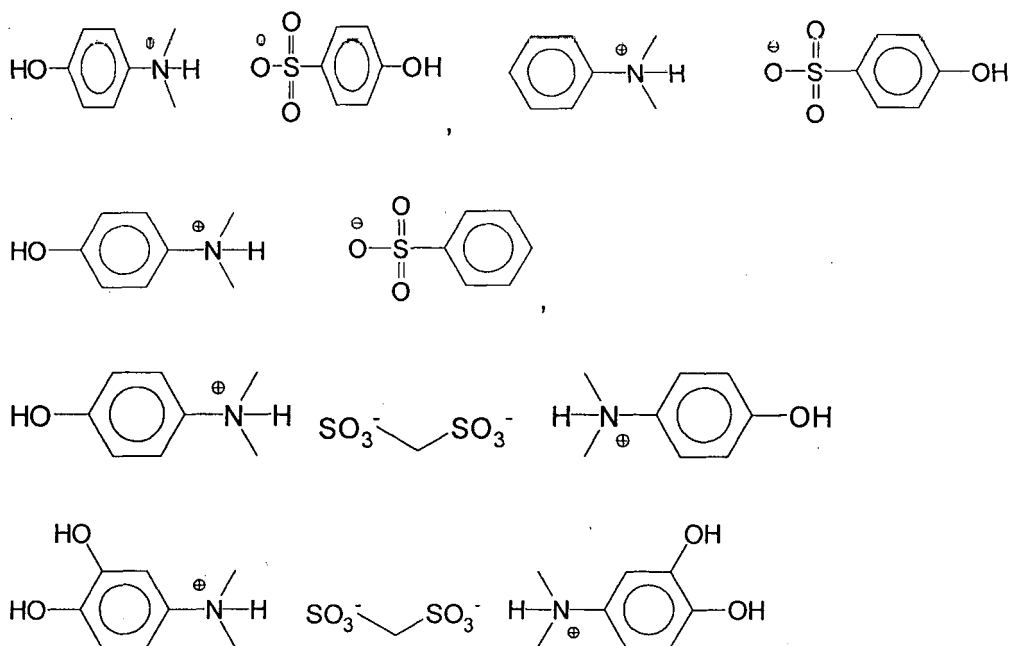
DRAWINGSSHEET 1 of 5Figure 1: Examples of carboxylate additive

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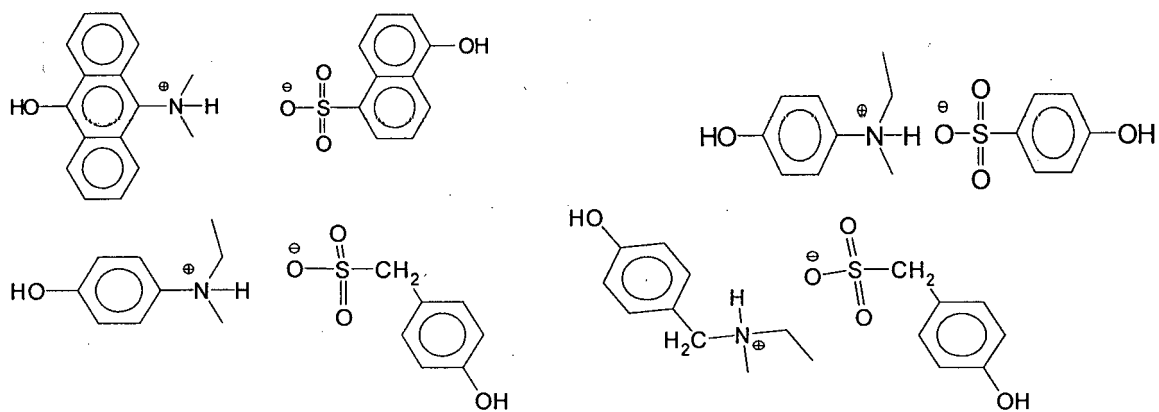
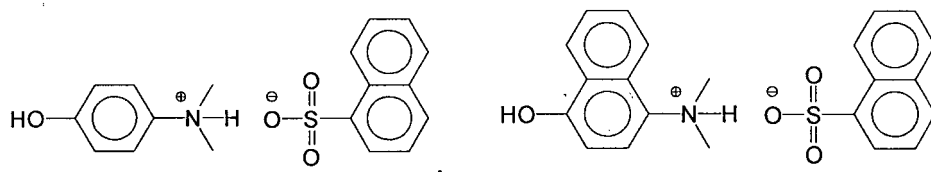
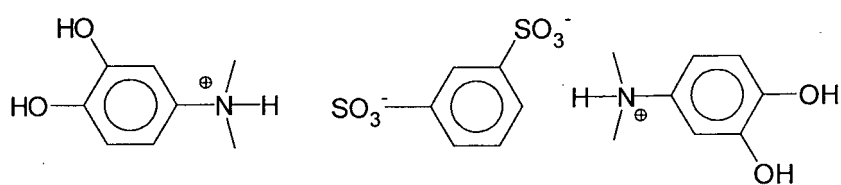
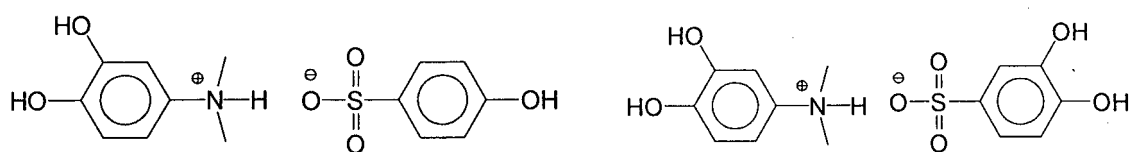


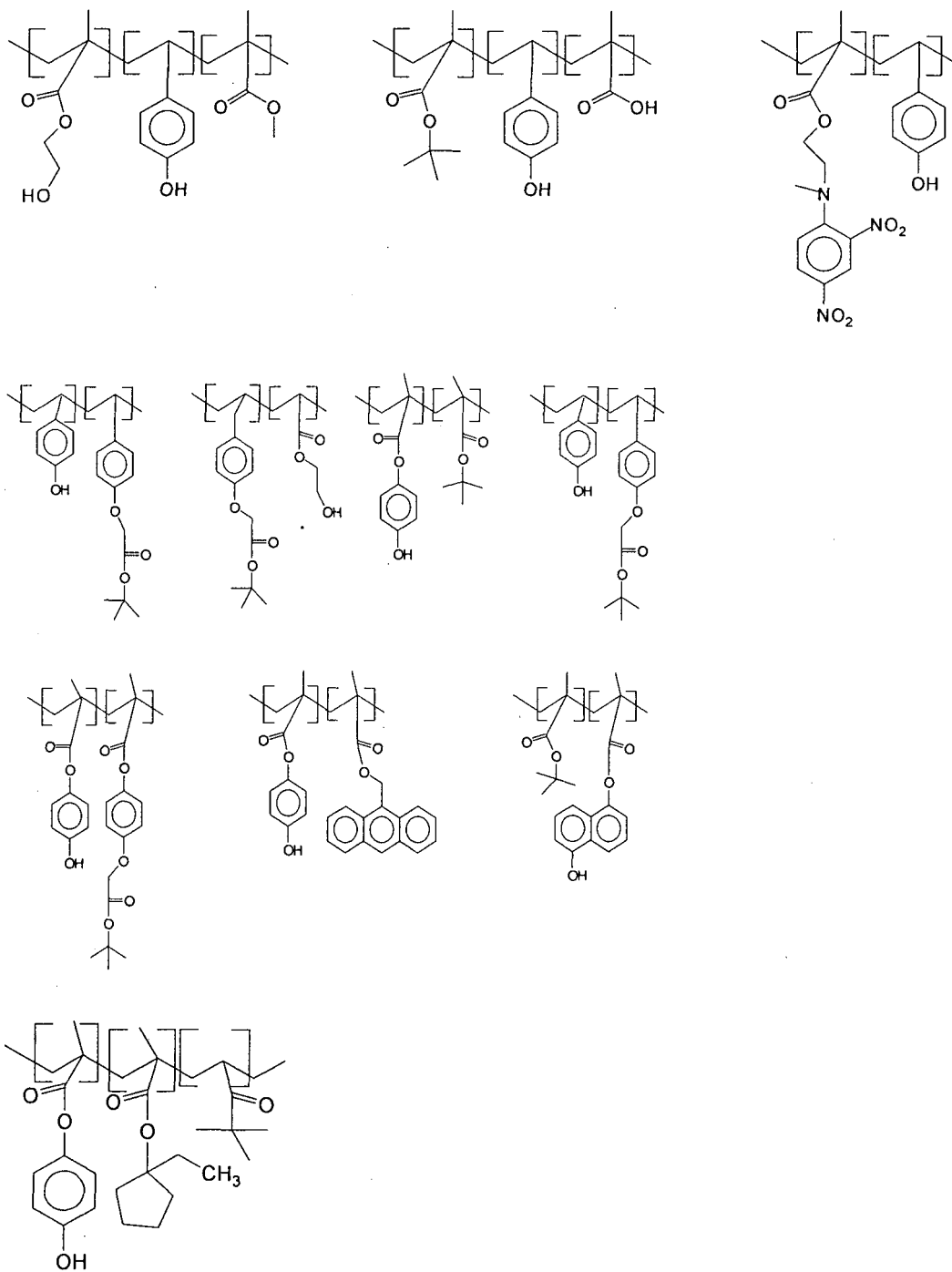
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Figure 2: Examples of sulfonate additive



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DRAWINGSSHEET 4 of 5Figure 3: Examples of Polymers

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