

FIG.2

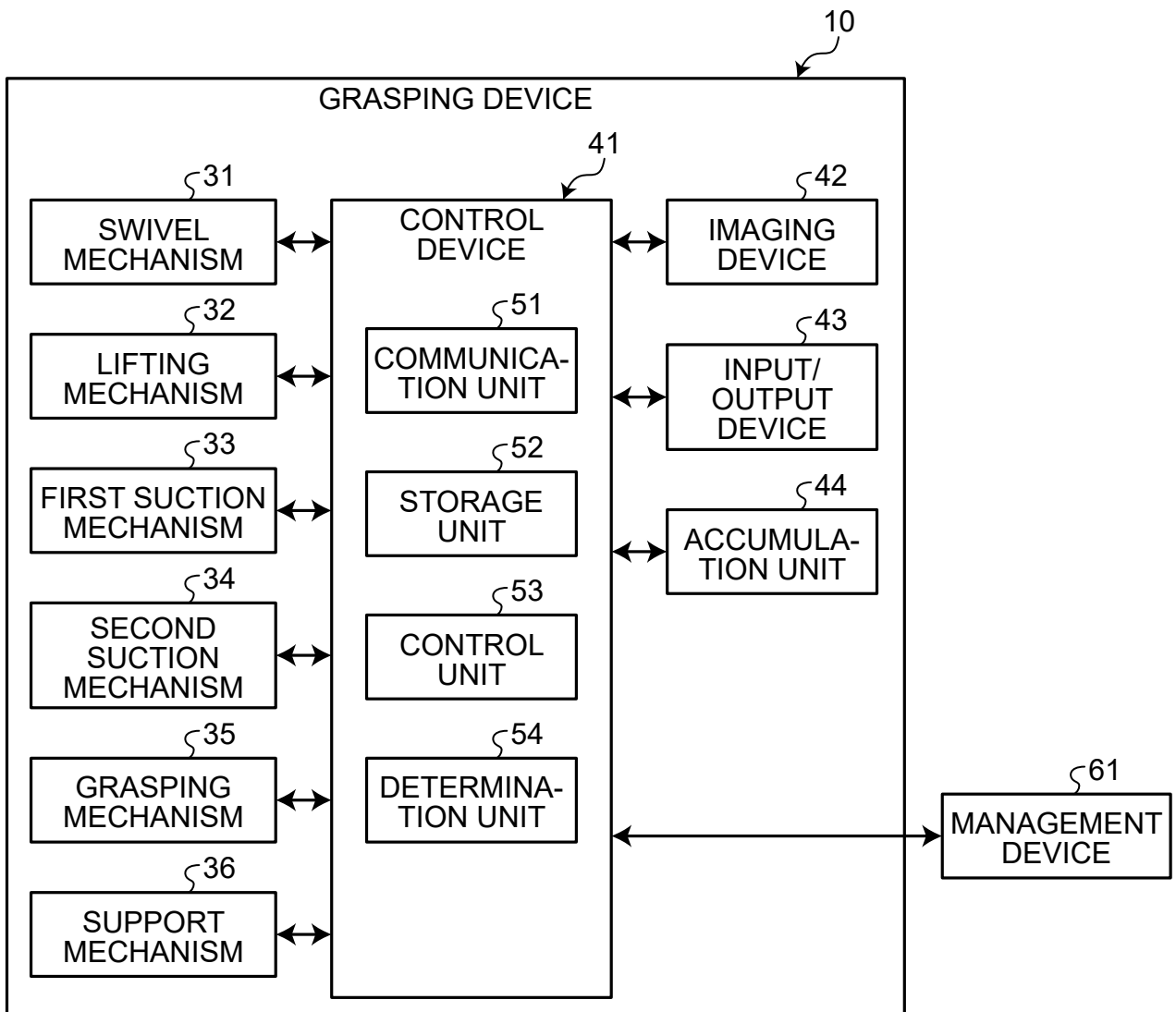


FIG.3

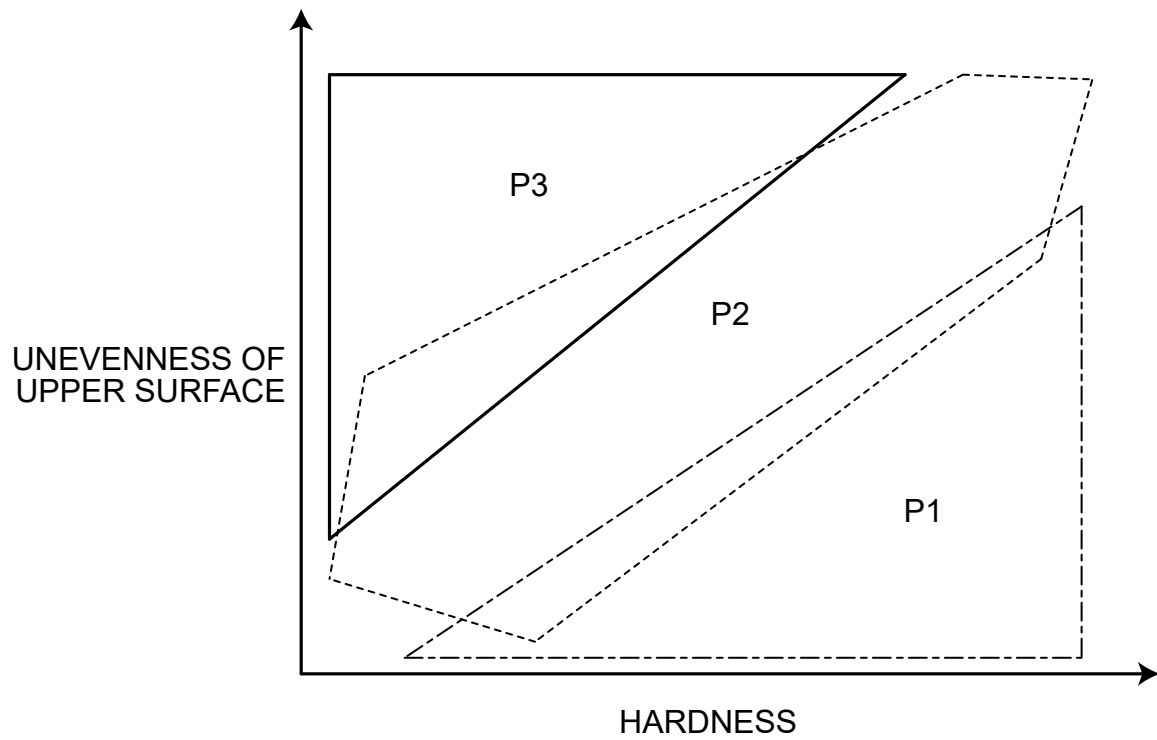


FIG.4

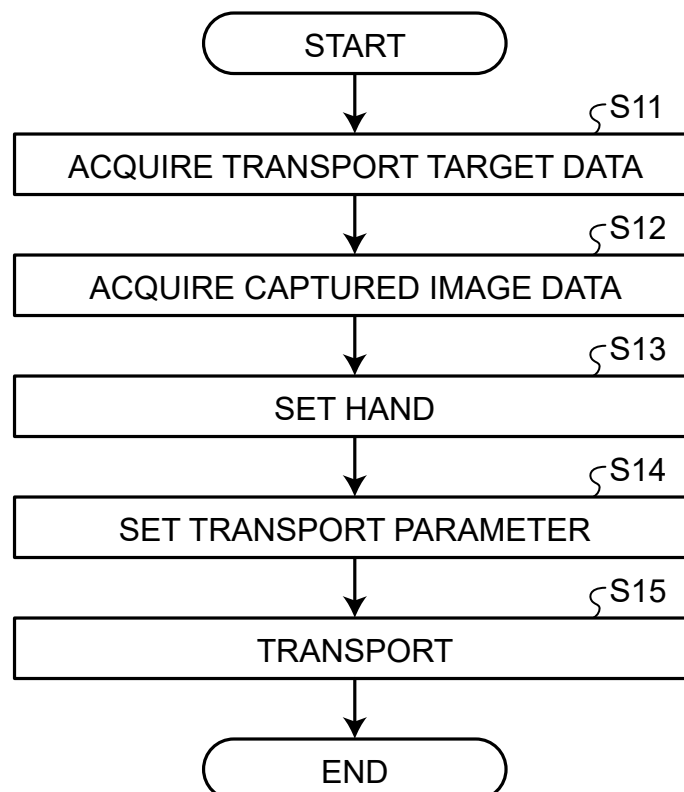


FIG.5

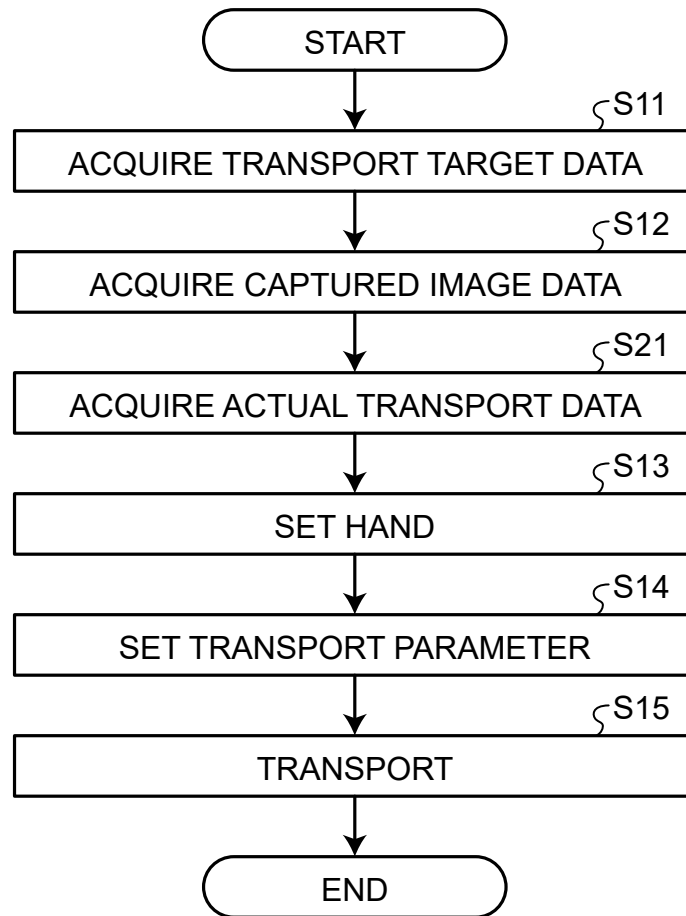


FIG.6

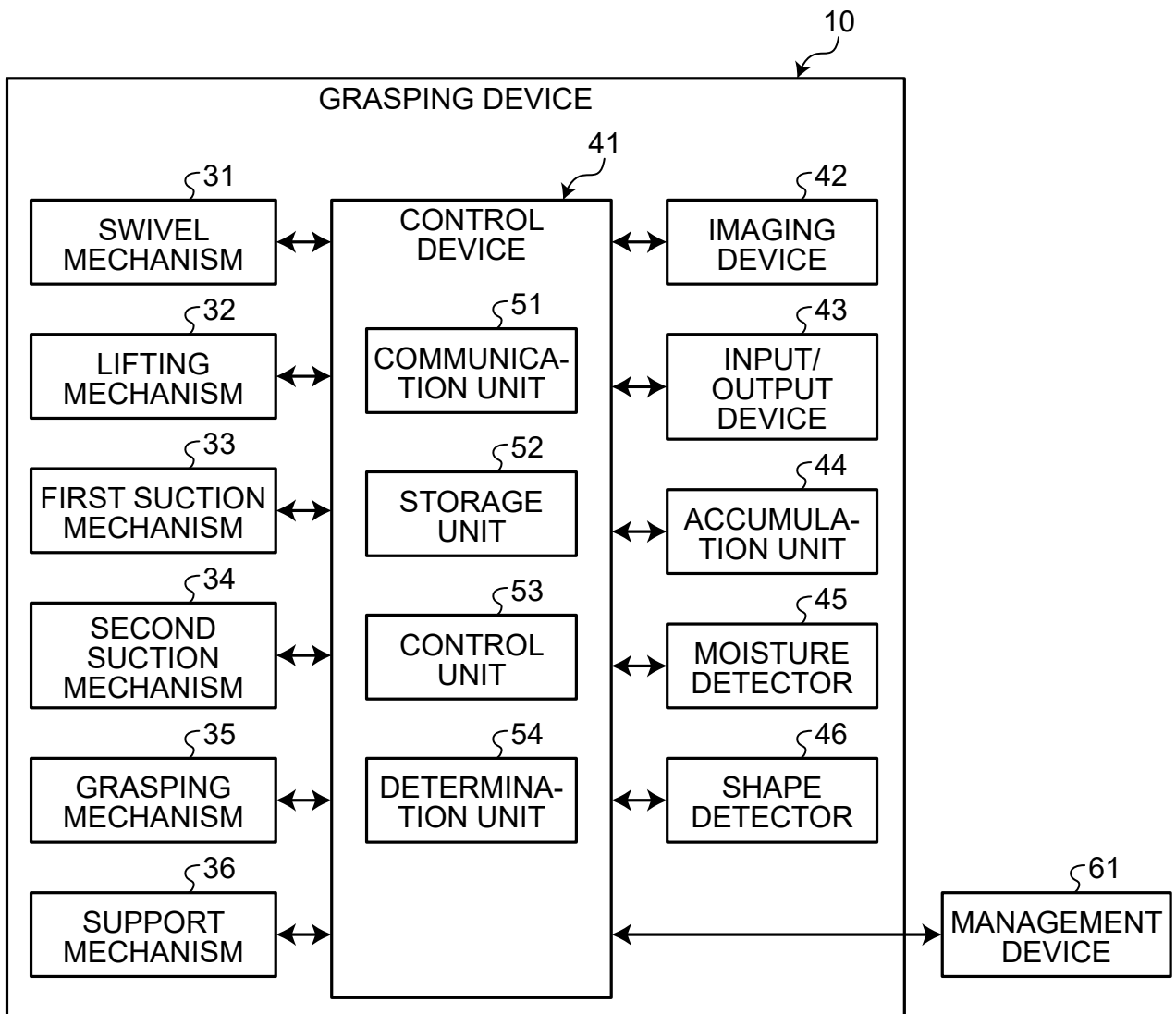


FIG.7

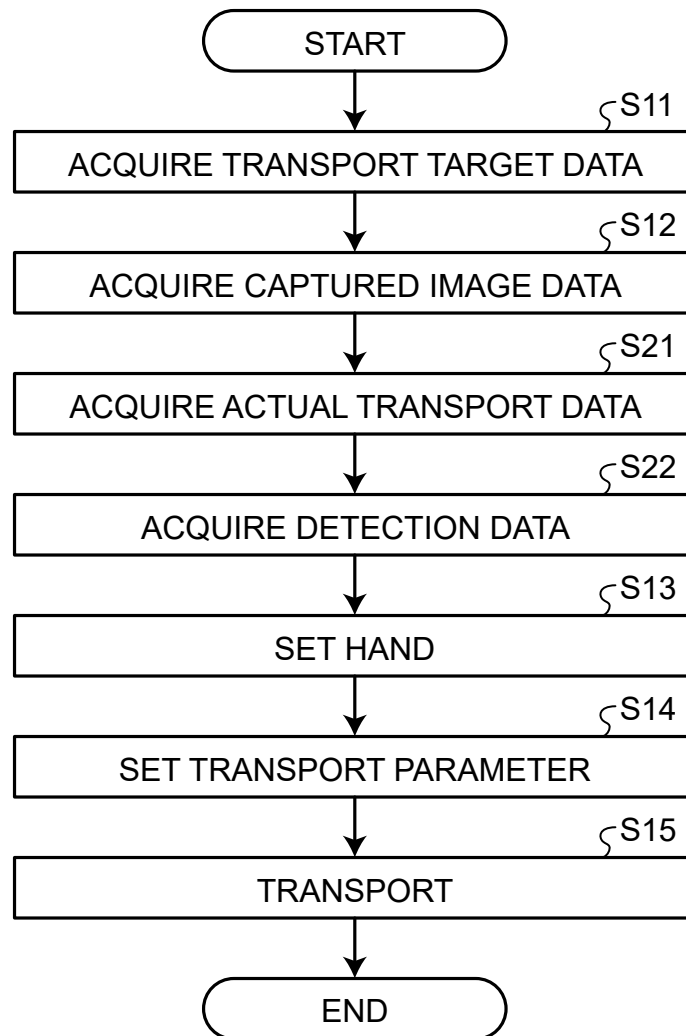


FIG.8

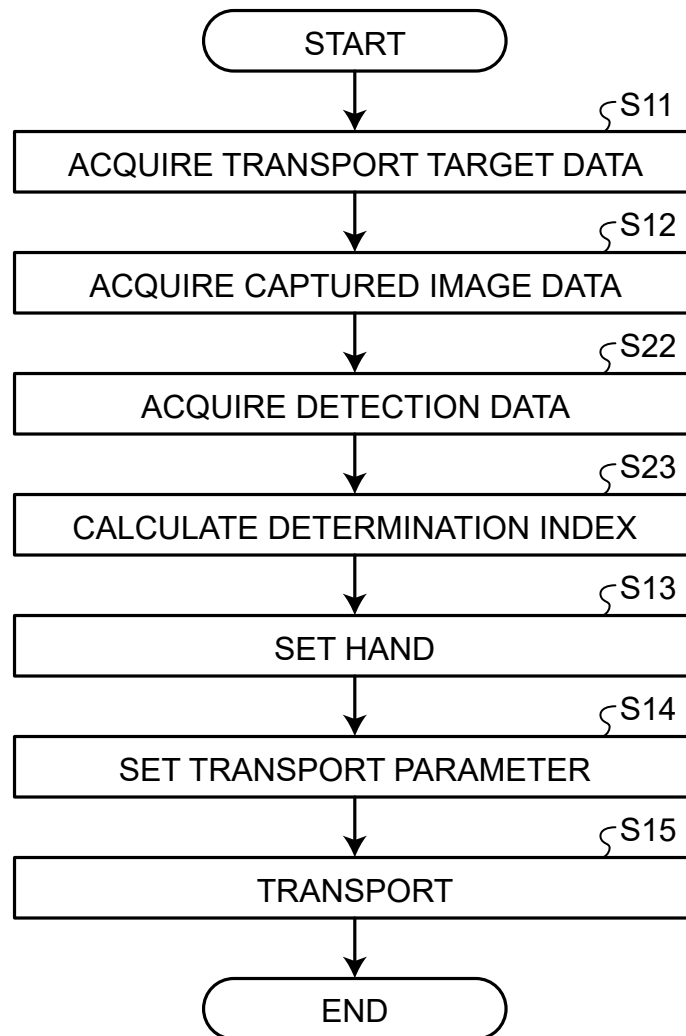


FIG.9

TRANSPORT PARAMETER		ITEM	
		R1	R2
A0	TYPE	2	1
A1	WEIGHT	3	1
A2	SIZE	3	1
A3	PERFORATION	3	1
A4	ZIPPER	3	1
A5	SIDE FLAP PORTION	1	2
A6	SHRINK PACKAGE	1	1
A7	AIR PERMEABILITY	2	2
A8	MOISTURE	3	1
A9	PALLETIZING GLUE	2	1
A10	SLOSHING OF BEVERAGE IN BOX	1	1
A11	NUMBER OF GLUE SPOTS	2	1
A12	BOX SWELLING	2	1
A13	HOLE OR SCRATCH IN UPPER SURFACE	2	1
TOTAL		28	15