

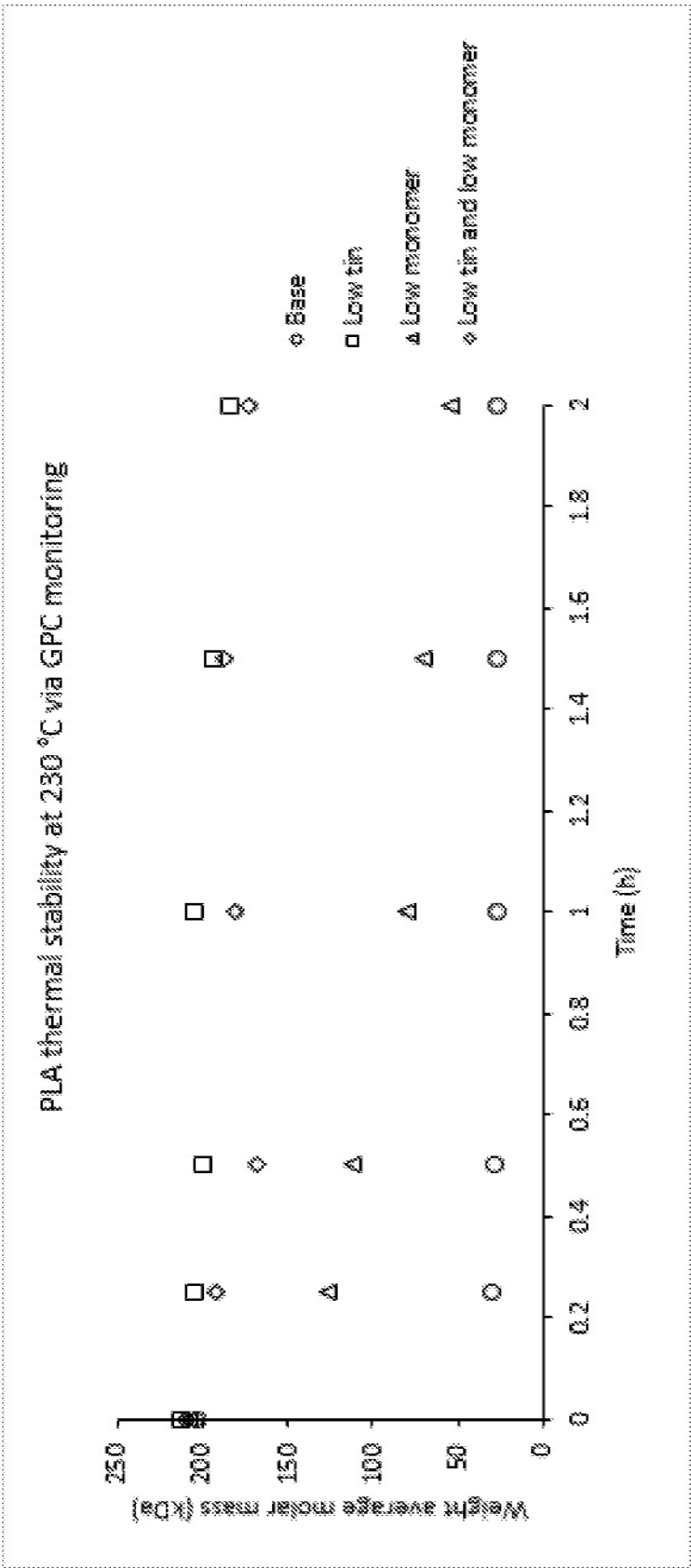


Figure 1. Individual parameter effect on PLA thermal stability