

ABSTRACT

A forming method of a glass product comprising the steps of successively setting female press-molds (M) to a gob feeding stage (S1); feeding gob (GB) to the female press-molds (M) at the gob feeding stage (S1) at predetermined intervals; successively transferring the female press-molds (M) fed with the gob (GB) to a press-forming stage (S2); press-forming the gob (GB) into a glass product (GS) at the press-forming stage (S2); and removing the press-formed glass product (GS) at a product removing stage (S4); wherein a plurality of the press-forming stages (S2) are provided surrounding the gob feeding stage (S1); wherein a plurality of closed loop molding lines (L1, L2) are provided each of which independently performs a series of steps including the steps of press-forming the gob (GB) and removing the press-formed glass product (GS), along with the step of successively transferring the female press-molds (M) fed with the gob (GB) in the step of feeding the gob (GB) to the press-forming stage (S2) in each of the closed loop molding lines (L1, L2), and the step of successively returning the female press-molds (M) after finishing the step of removing the press-formed glass product (GS) to the gob feeding stage (S1) from each of the closed loop molding lines (L1, L2); and wherein, during the step of transferring one of the female press-molds (M) fed with the gob (GB) to the press-forming stage (S2) in a first

