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(21) International Application Number: PCT/US99/11670 (22) International Filing Date: 26 May 1999 (26.05.99) (30) Priority Data: 09/109,555 2 July 1998 (02.07.98) US (71) Applicant: ANCHOR WALL SYSTEMS, INC. [US/US]; Suite 201, 6101 Baker Road, Minnetonka, MN 55345-5973 (US). (72) Inventors: LACROIX, David, Matthew; 4608 103rd Lane N.E., Circle Pines, MN 55014 (US). SCHMIDT, Cecil, C.; 7400 Edinborough Way #5303, Edina, MN 55435 (US). BOLLES, Glenn, Clarke; 4708 Annaway Drive, Edina, MN 55436 (US). (74) Agent: DAIGNAULT, Ronald, A.; Merchant, Gould, Smith, Edell, Welter & Schmidt, P.A., 3100 Norwest Center, 90 South Seventh Street, Minneapolis, MN 55402-4131 (US).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: PROCESS FOR PRODUCING MASONRY BLOCK WITH ROUGHENED SURFACE**(57) Abstract**

A mold box (10) for producing a plurality of masonry units with a roughened texture side face, the mold box including a plurality of side walls (16, 18, 20, 22) defining a mold cavity open at its top and bottom, adapted to receive masonry fill material by way of its open top, and to discharge molded fill material in the form of a molded masonry unit of predetermined height by way of its open bottom; and a division member (24) spanning between two of the side walls to define two subcavities (12, 13) in the mold box (10), the division member (24) comprising a grate.

