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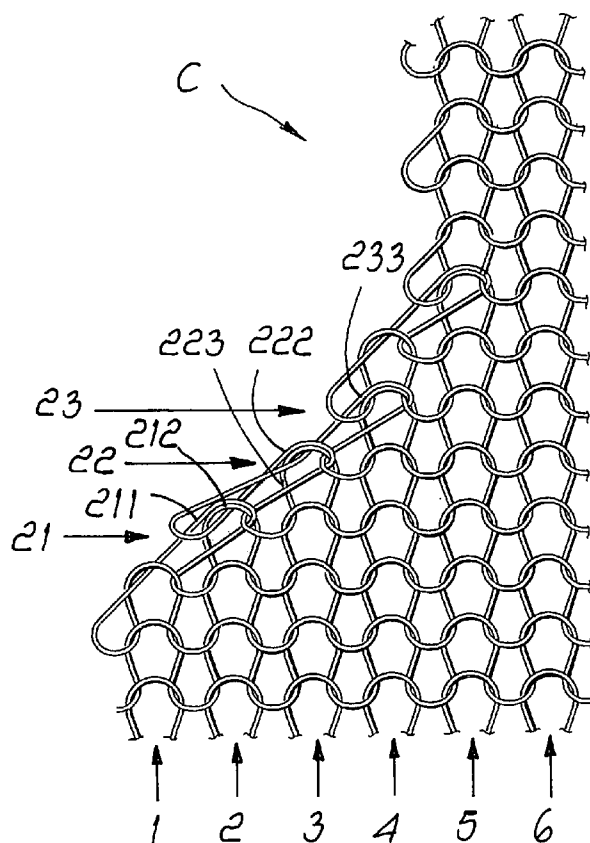
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(54) Title: METHOD FOR KNITTING MANUFACTURED ARTICLES WITH CIRCULAR KNITTING MACHINES HAVING THE NEEDLE CYLINDER ACTUATABLE FOR ROTATION IN BOTH ROTATION DIRECTIONS



(57) Abstract: A method for knitting manufactured articles with circular knitting machines having the needle cylinder actuatable for rotation in both rotation directions, particularly with high-fineness circular machines. The method consists in that at least one region (A, B, C, D) of the manufacture is produced with a group of contiguous needles by reducing at least once the number of active needles of the group of needles by transferring the last loop of knitting formed by certain needles of the group of needles to contiguous needles of the group of needles and thus excluding from knitting the needles that have transferred the loop of knitting during the formation of at least one portion of a subsequent row of knitting by the needles that are kept active. The region (A, B, C, D) of the manufacture is produced by providing in succession portions of rows of knitting obtained by actuating the needle cylinder with a rotary motion about its own axis in one direction of rotation alternated with portions of rows of knitting obtained by actuating the needle cylinder with a rotary motion about its own axis in the opposite direction.

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