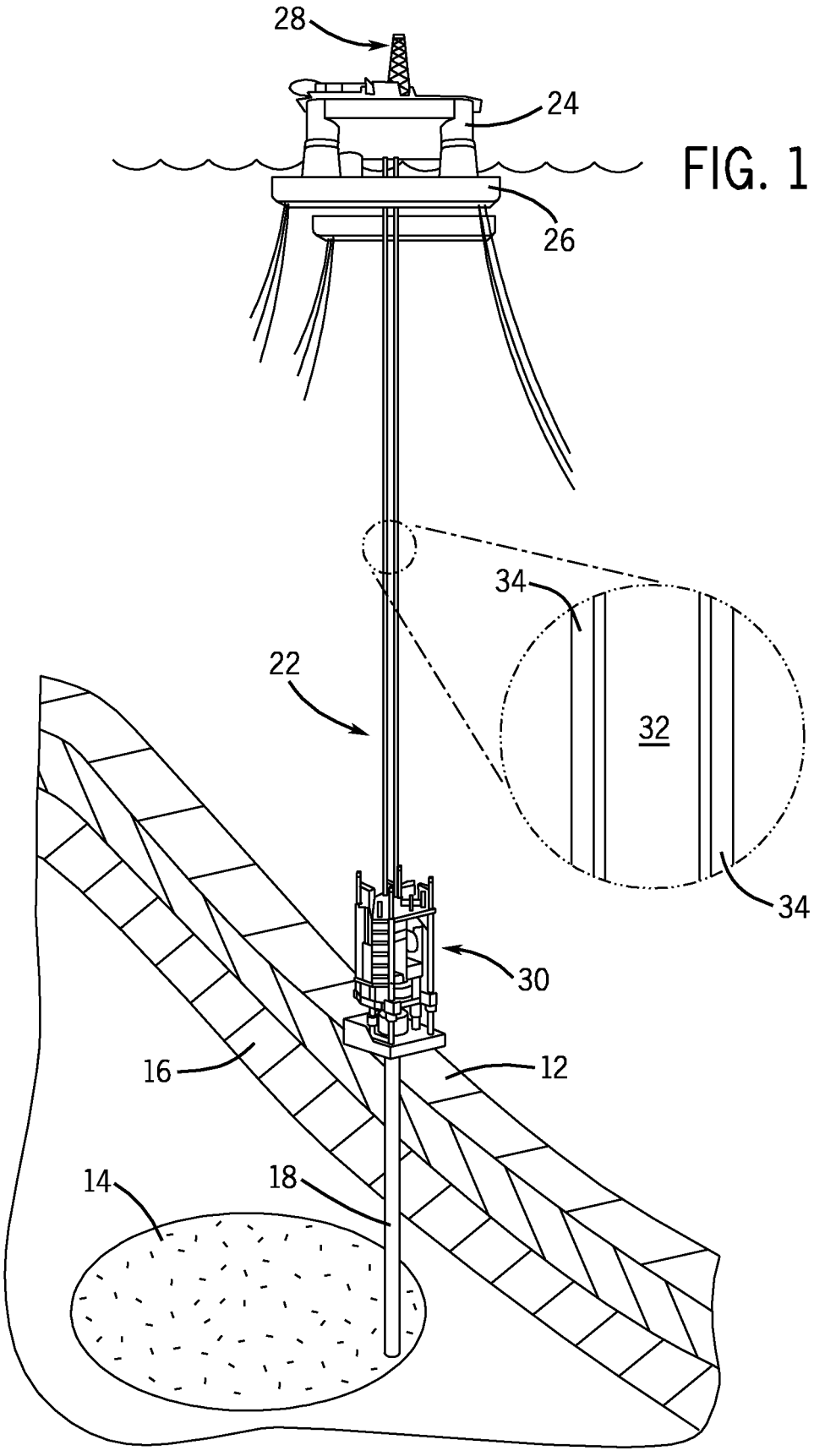


FIG. 1

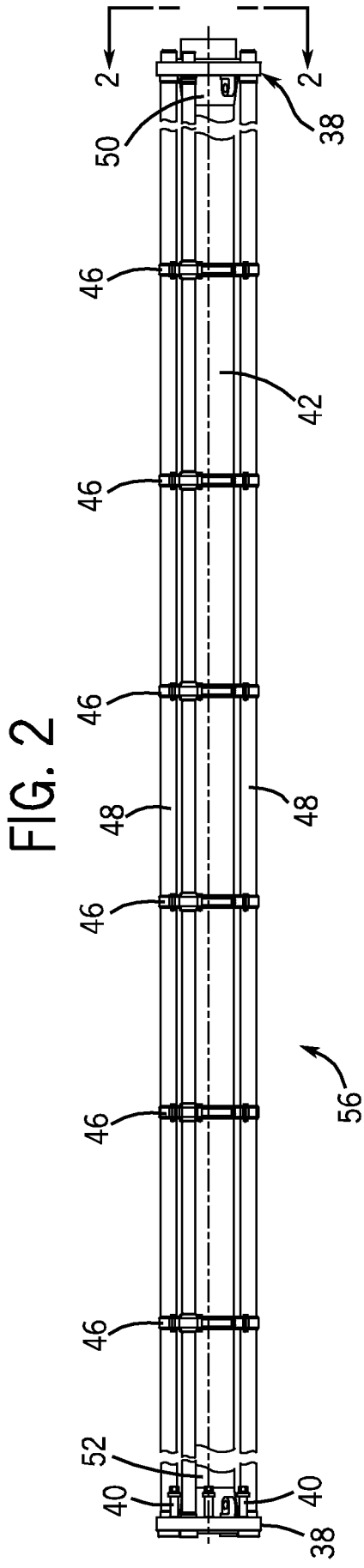

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FIG. 2

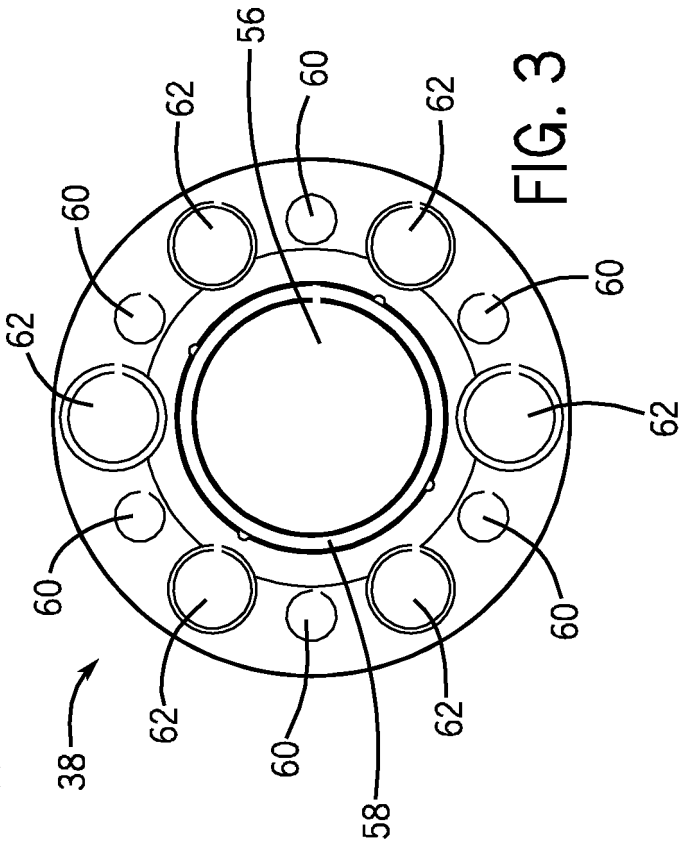

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FIG. 3

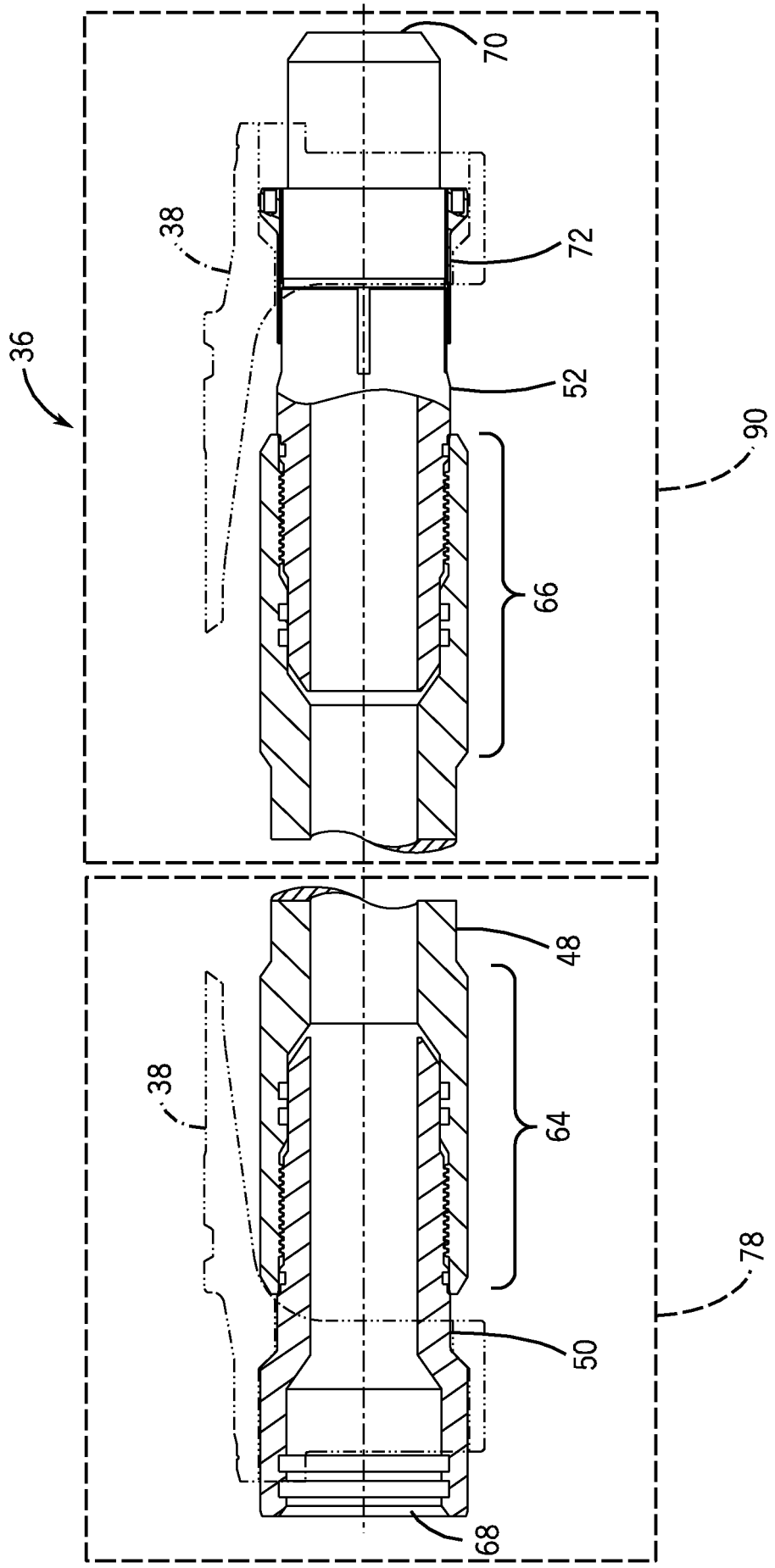


FIG. 4

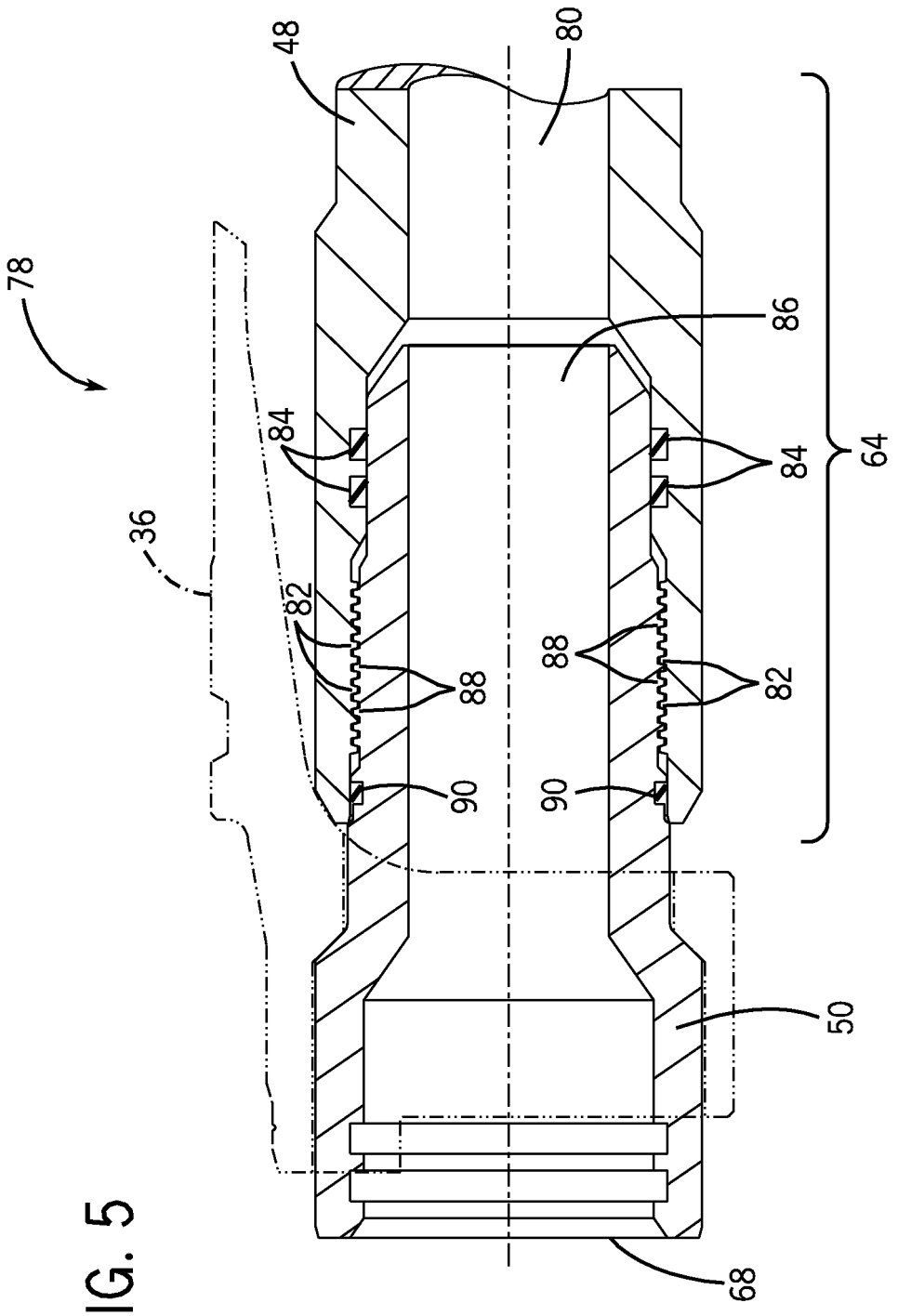


FIG. 5

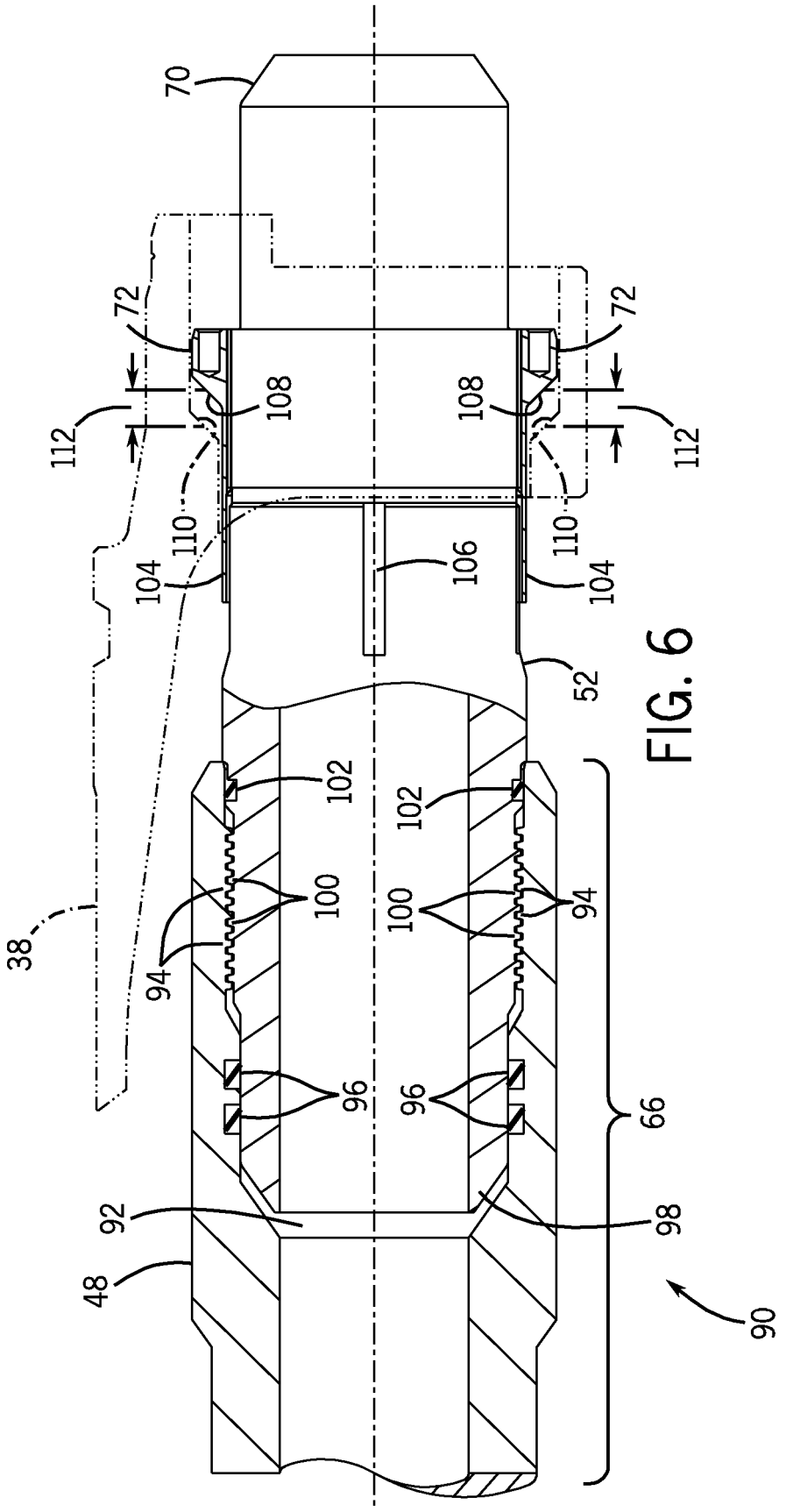

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FIG. 6

FIG. 7

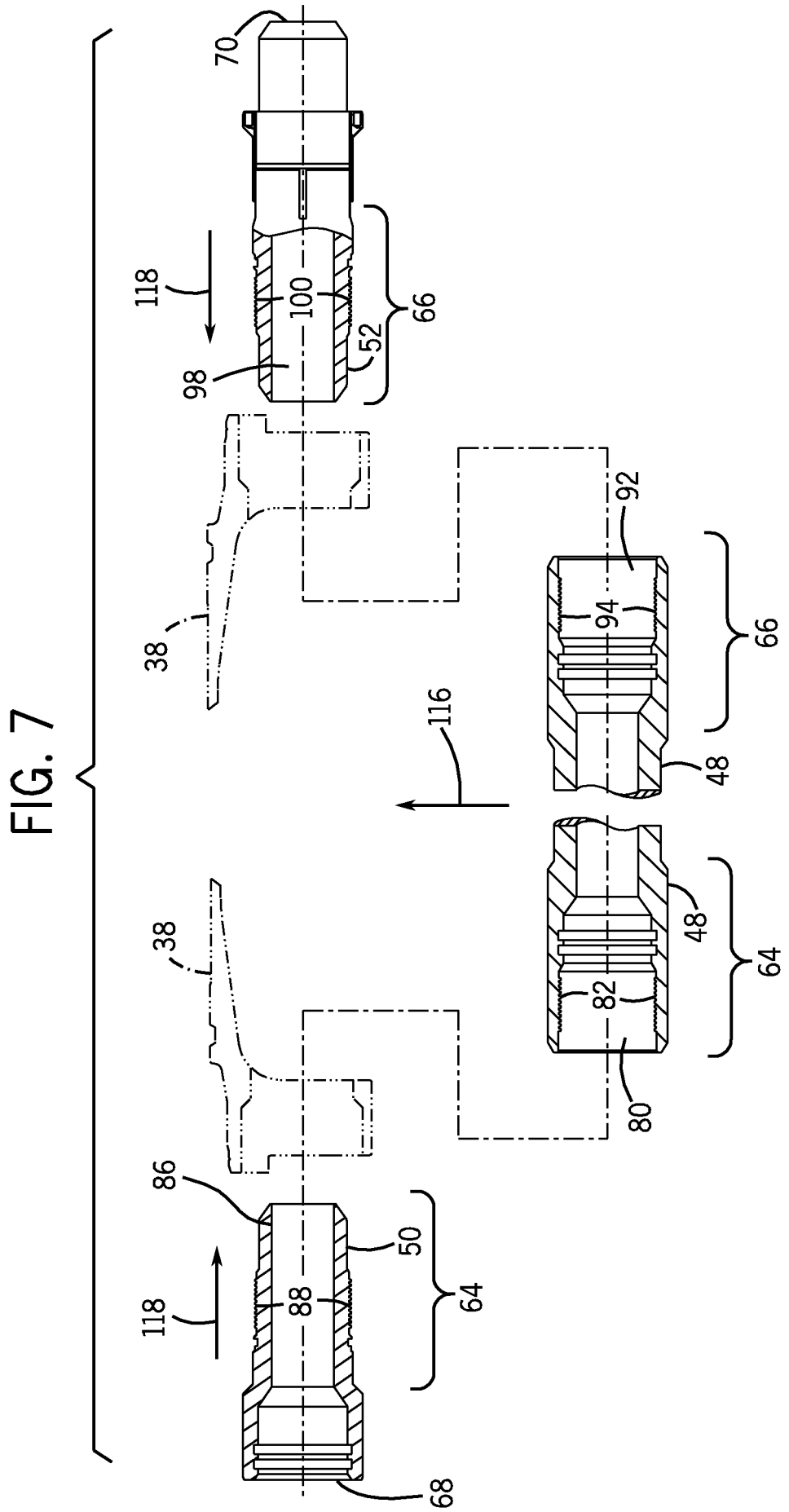
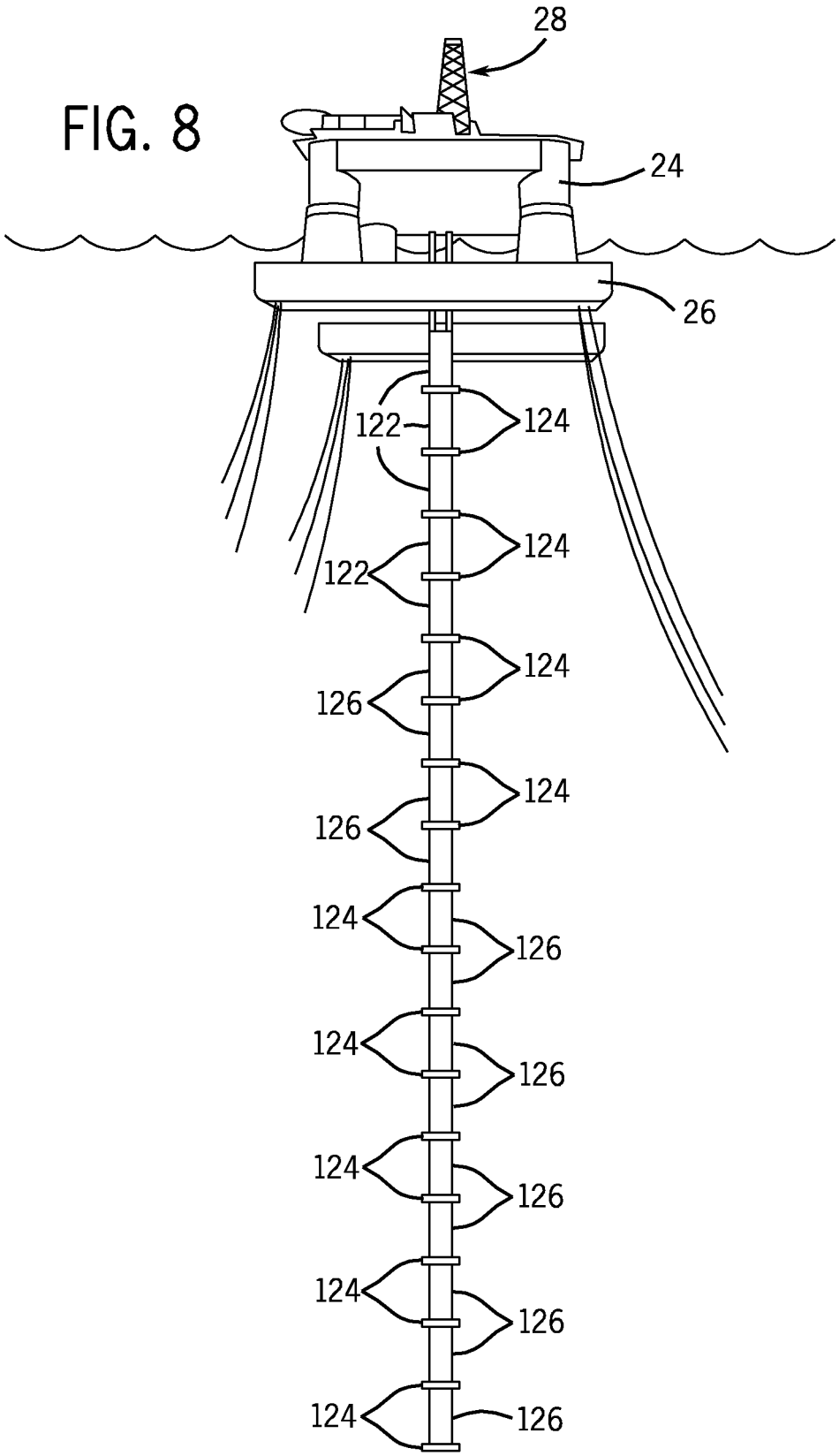

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FIG. 8


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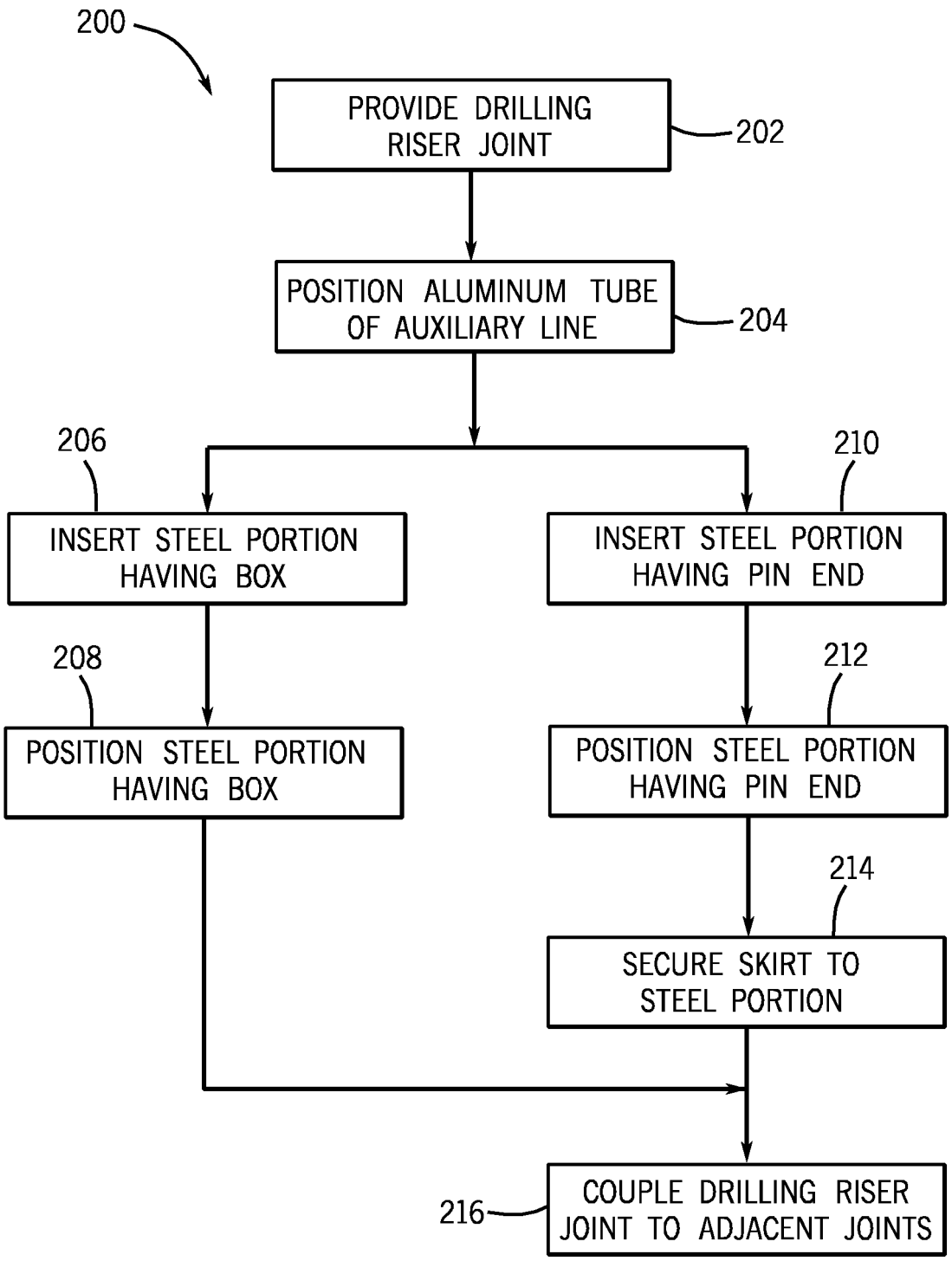

200
PROVIDE DRILLING RISER JOINT
202
POSITION ALUMINUM TUBE OF AUXILIARY LINE
204
206
INSERT STEEL PORTION HAVING BOX
208
POSITION STEEL PORTION HAVING BOX
210
INSERT STEEL PORTION HAVING PIN END
212
POSITION STEEL PORTION HAVING PIN END
214
SECURE SKIRT TO STEEL PORTION
216
COUPLE DRILLING RISER JOINT TO ADJACENT JOINTS

FIG. 9