CLAIMS

1. A method for producing a biological substance comprising:

(a) culturing a cell culture comprising a cell culture medium and cells, wherein the cells are cultured at a range of 35°C to 37°C,

(b) perfusing the cell culture in a bioreactor with a basal medium and a feed medium, and

(c) harvesting the biological substance,

wherein the basal medium and the feed medium are fed to the cell culture at different rates, the cell culture is continuously passed through a separation system to harvest the biological substance from the bioreactor, and the cells are retained in the bioreactor without bleeding,

wherein the method comprises subjecting the cell culture to a temperature shift to a temperature in the range of 28°C to 33°C in response to a predetermined peak viable cell density (VCD).

2. The method of claim 1, wherein the separation system is an alternating tangential flow (ATF) device or tangential flow filtration (TFF) device.

3. The method of claim 1, wherein the separation system comprises a hollow fiber filter, wherein the pore size of the hollow fiber filter is 0.08 μm to 0.5 μm.

4. The method of claim 3, wherein the pore size of the hollow fiber filter is 0.1 μm to 0.5 μm.

5. The method of claim 3, wherein the pore size is 0.2 μm or 0.45 μm.

6. The method of claim 1, wherein the basal medium is fed at a perfusion rate of 0.1 to not higher than 2.0 working volumes per day (VVD).

7. The method of claim 1, wherein the basal medium is fed at a perfusion rate of 0.1 to 1.5 VVD.

8. The method of claim 1, wherein the basal medium is fed at a perfusion rate of 0.5 to 1.0 VVD.

9. The method of claim 1, wherein the perfusion of the feed medium is at a rate ranging from 0.1 to 20% of the perfusion rate of the basal medium.

10. The method of claim 1, wherein the perfusion of the feed medium is at a rate ranging from 1 to 15% of the perfusion rate of the basal medium.

11. The method of claim 1, wherein the perfusion of the feed medium is at a rate ranging from 1 to 9% of the perfusion rate of the basal medium.

12. The method of claim 1, wherein an antifoam is added to the bioreactor.

13. The method of claim 1, wherein a microsparger is used.

14. The method of claim 13, wherein the microsparger delivers oxygen at a flow rate in a range of 0.2 to 0.5 VVM.

15. The method of claim 1, wherein the cells comprise mammalian cells.

16. The method of claim 1, wherein the biological substance is chosen from receptors, enzymes, fusion proteins, blood proteins, multifunctional proteins, viral or bacterial proteins, and immunoglobulins.

17. The method of any one of claims 1-16, wherein said method achieves an accumulative volumetric productivity (Pv) of 10 g/L or more.

18. The method of any one of claims 1-16, wherein said method achieves an accumulative volumetric productivity (Pv) of 15 g/L or more.

19. The method of any one of claims 1-16, wherein said method achieves an accumulative volumetric productivity (Pv) of 20 g/L or more.

20. The method of any one of claims 1-16, further comprising subjecting the harvested biological substance to a continuous product capture process by at least one chromatography step.

21. A system for producing a biological substance comprising:

(a) a module for perfusing a cell culture in a bioreactor with a basal medium and a feed medium, wherein the basal medium and the feed medium are fed to the cull culture at different rates, the cells are cultured at a range of 35°C to 37°C and a temperature shift to a temperature in the range of 28°C to 33°C is performed in response to a predetermined peak viable cell density (VCD); and

(b) a module for continuously harvesting the biological substance, comprising a hollow fiber filter having a pore size or a molecular weight cut-off (MWCO) larger than the molecular weight of the biological substance such that the hollow fiber filter does not retain the biological substance but retains the cells, and the cells are retained in the bioreactor without bleeding.

22. The system of claim 21, further comprising a module for continuous capture of the biological substance from the harvested materials.

23. The system of claim 21, wherein the module for continuously harvesting the biological substance is an alternating tangential flow (ATF) device or tangential flow filtration (TFF) device.

24. The system of claim 21, wherein the basal medium and the feed medium are fed at different rates.

25. The system of claim 21, wherein the pore size of the hollow fiber filter is 0.08 μm to 0.5 μm.

26. The system of claim 21, further comprising a bioreactor for cell culture and/or a microsparger.