

ABSTRACT

EXPANDED POLYPROPYLENE RESIN BEADS, METHOD OF PRODUCING FOAM MOLDING OF EXPANDED POLYPROPYLENE RESIN BEADS AND FOAM MOLDING OBTAINED BY THE METHOD

Expanded beads including cell walls which define a plurality of cells and which comprise a base resin containing a polypropylene resin, each of the beads having a through hole extending therein from one end to the other end. The expanded beads have a maximum diameter D_0 (mm), an average cell diameter L_{CV} in a radial direction, an average cell diameter L_{CH} in a circumferential direction and a maximum through hole diameter H_D (mm) satisfying the following conditions: L_{CV}/L_{CH} is at least 1.05, H_D/D_0 is 0.08 to 0.4 and the ratio H_D/L_{CV} is 0.1 to 10, where D_0 , L_{CV} and L_{CH} are as defined in the specification. The expanded beads may give a foam molding by an in-mold molding method.

FIG. 1



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