NICKEL ALLOY FOR REPAIRS

ABSTRACT OF THE DISCLOSURE

A nickel base repair alloy comprises a blend of about 40 to 60 wt% of a first nickel based braze alloy containing boron, about 15 to 35 wt% of a first nickel based filler material, and the remainder consisting of a blend of a second nickel based filler material and a low melting eutectic braze nickel based alloy.