

FIG. 1

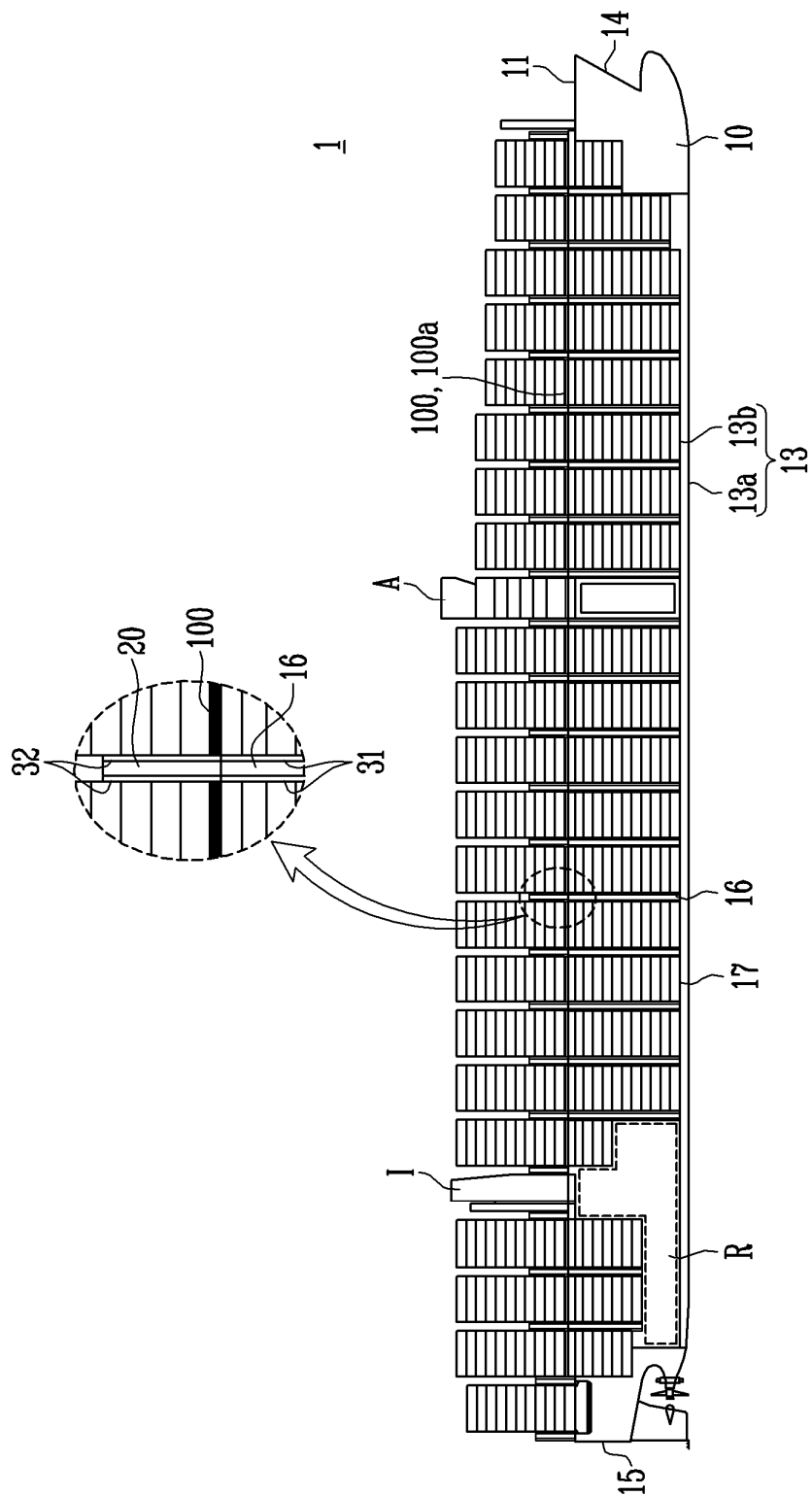


FIG. 2

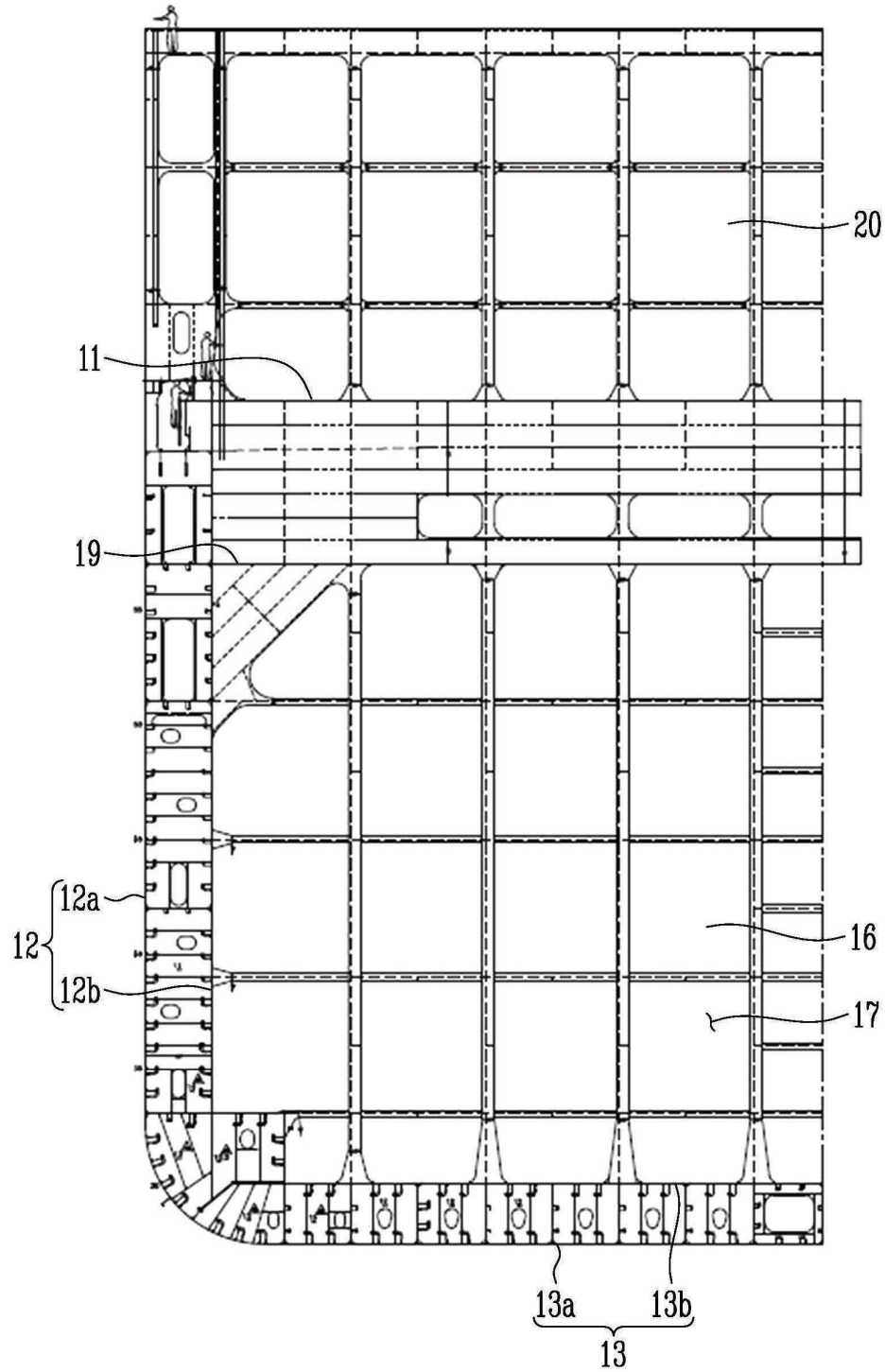
1

FIG. 3

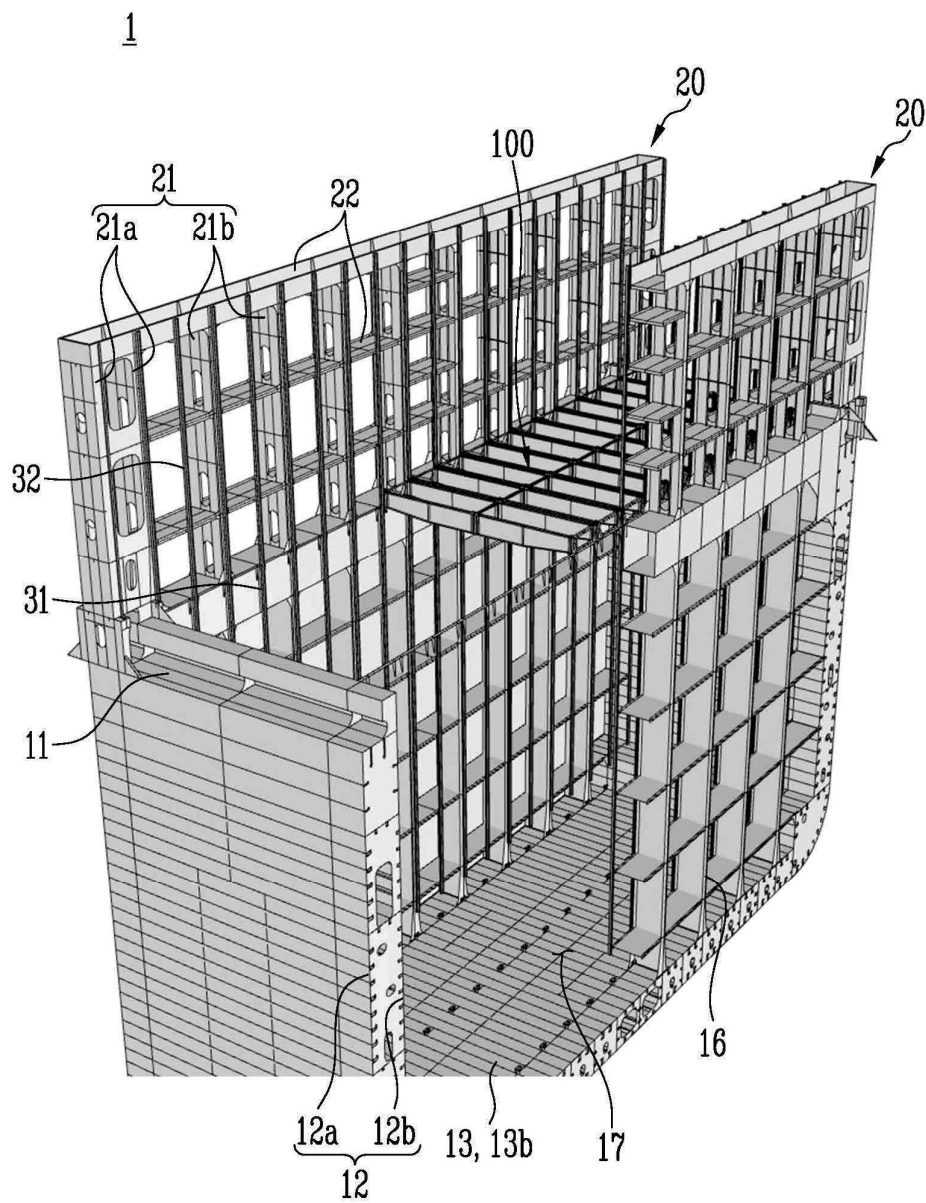


FIG. 4

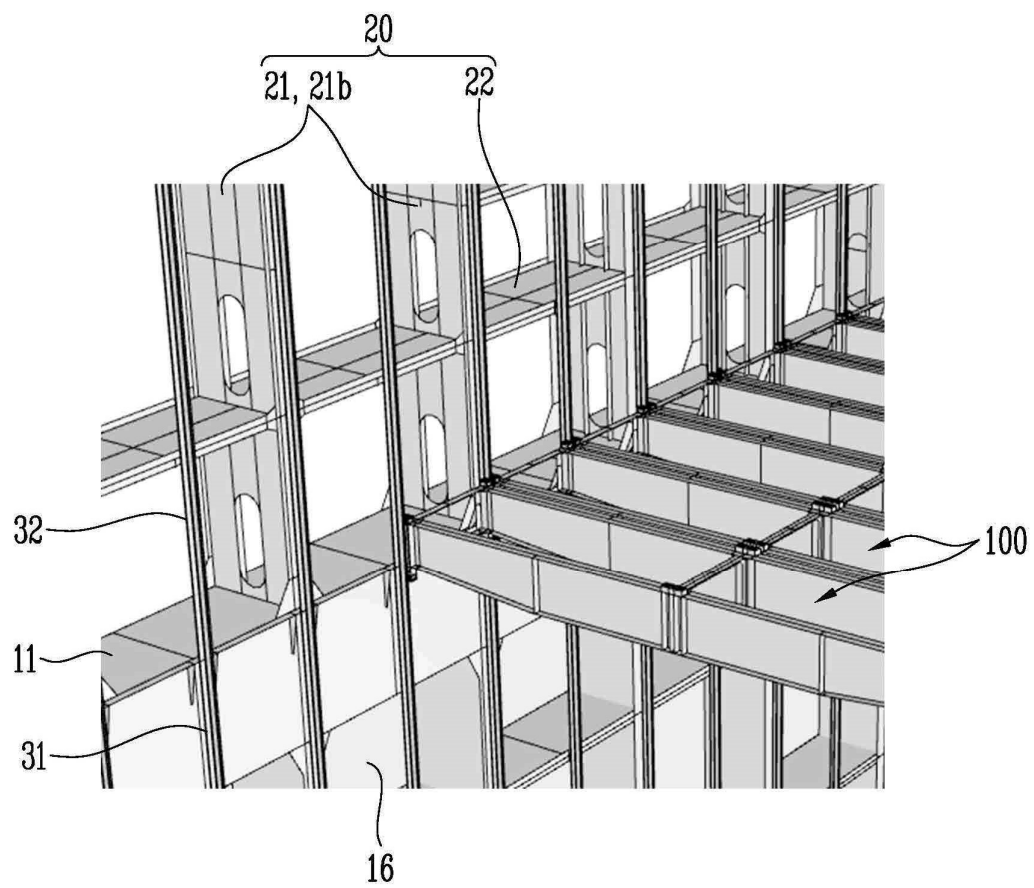


FIG. 5

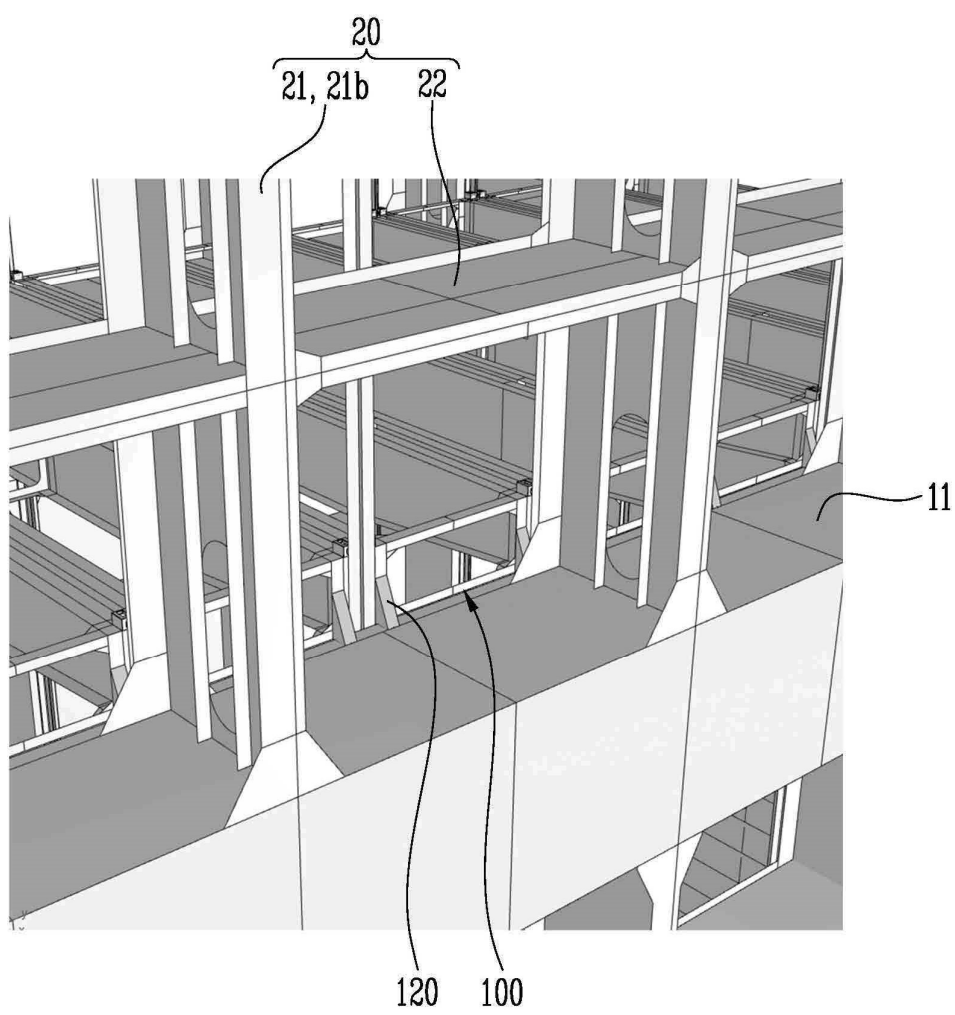


FIG. 6

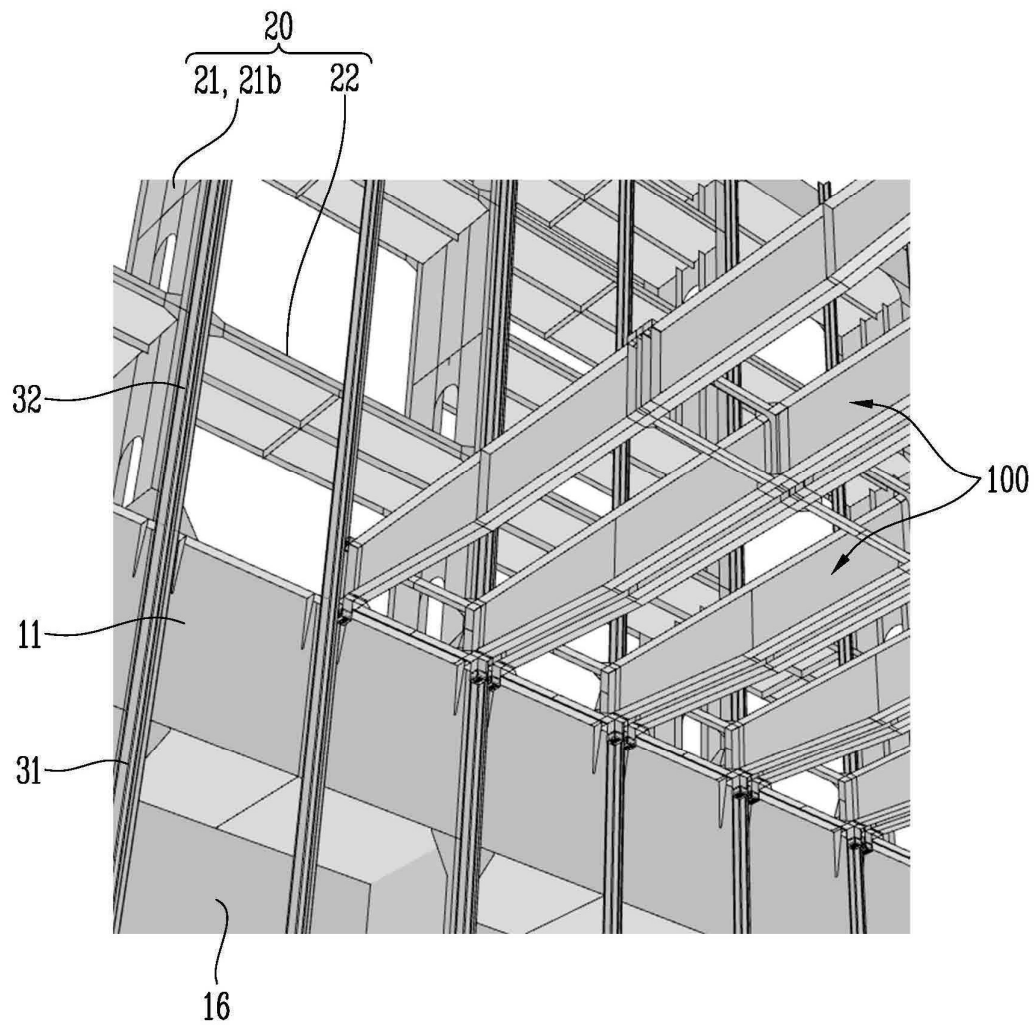


FIG. 7

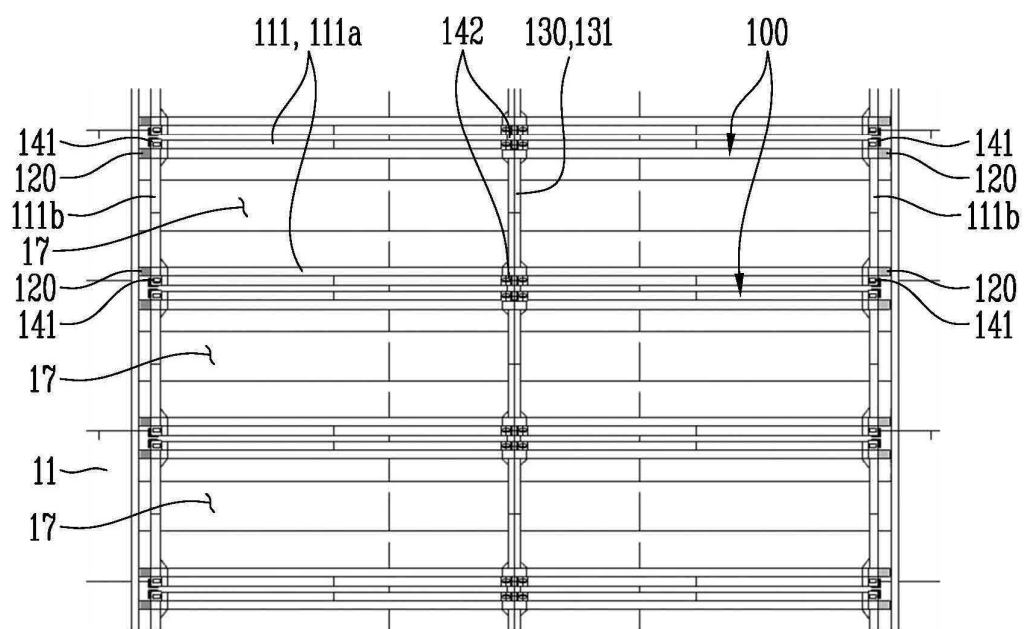


FIG. 8

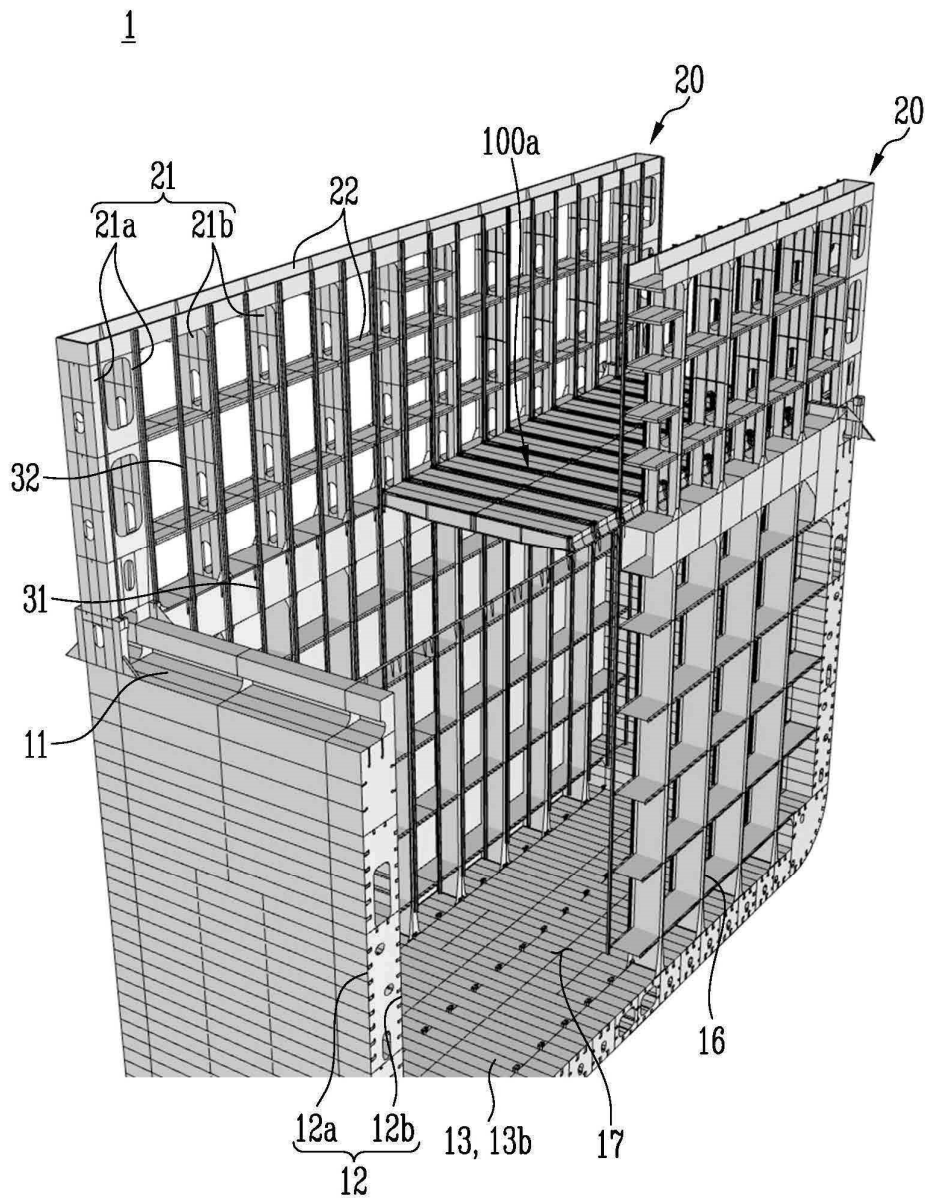


FIG. 9

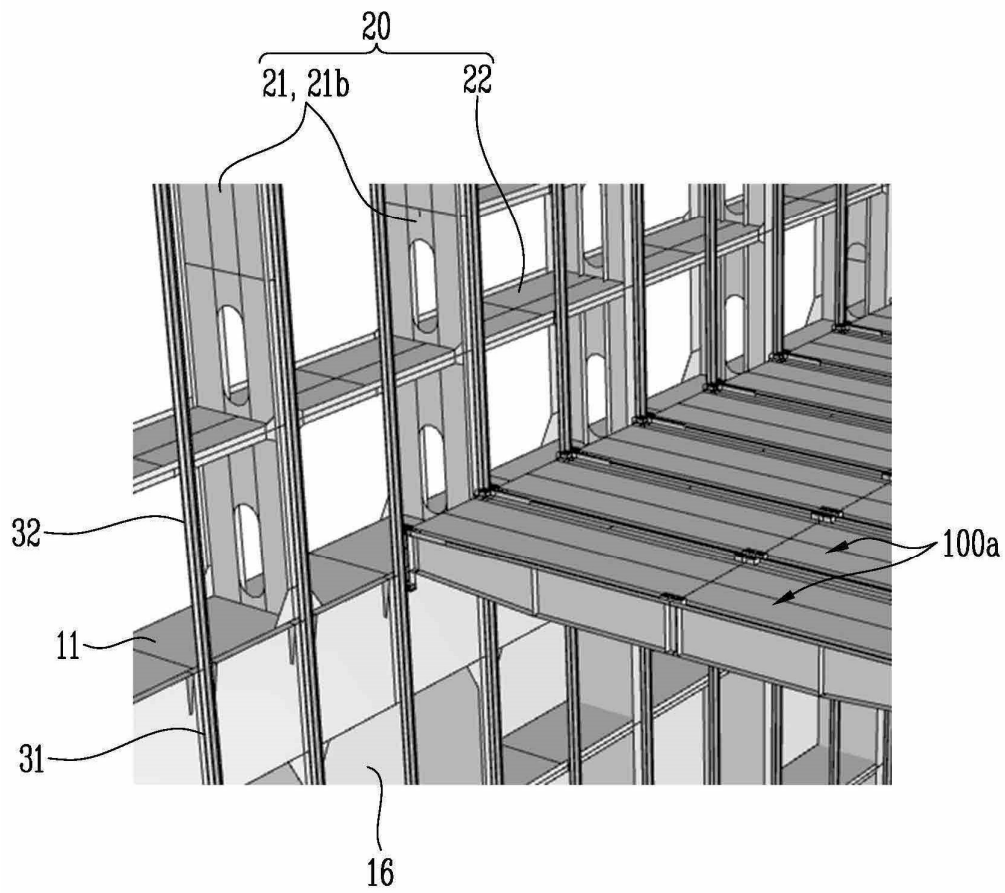


FIG. 10

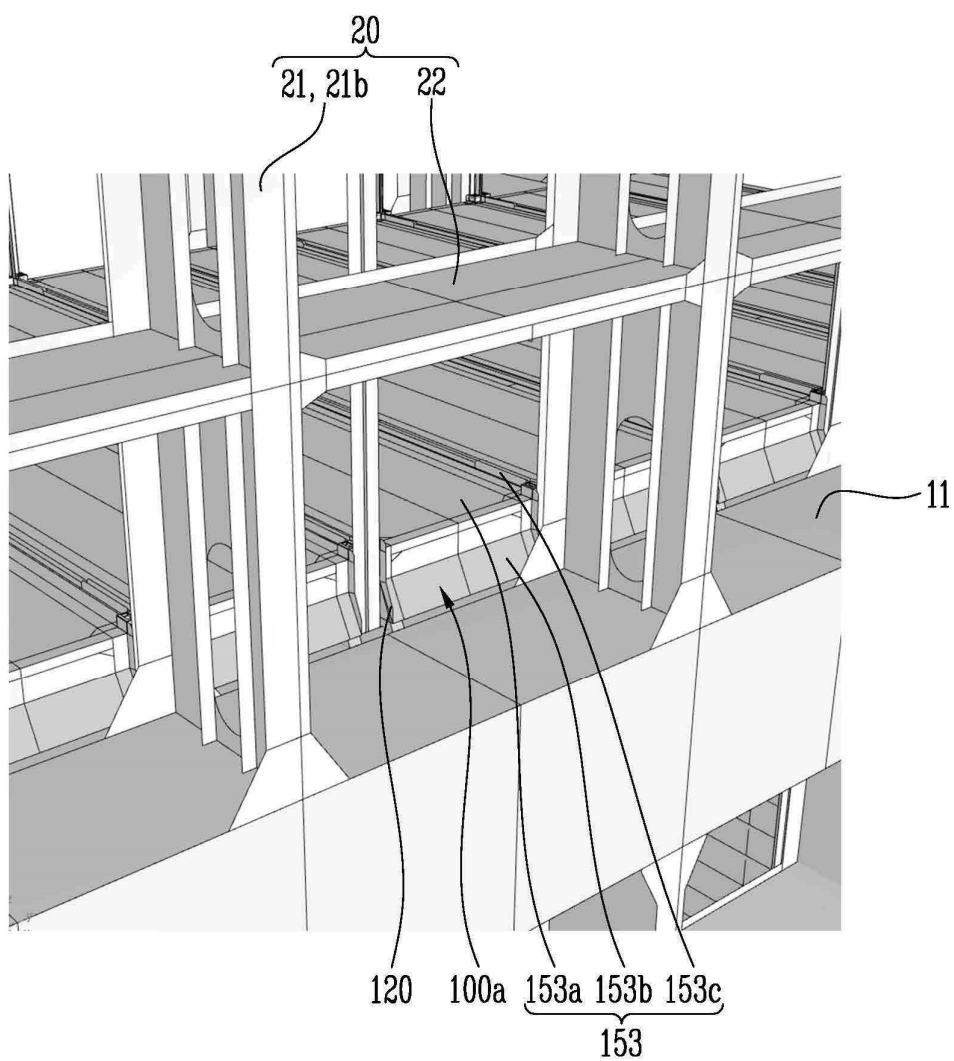


FIG. 11

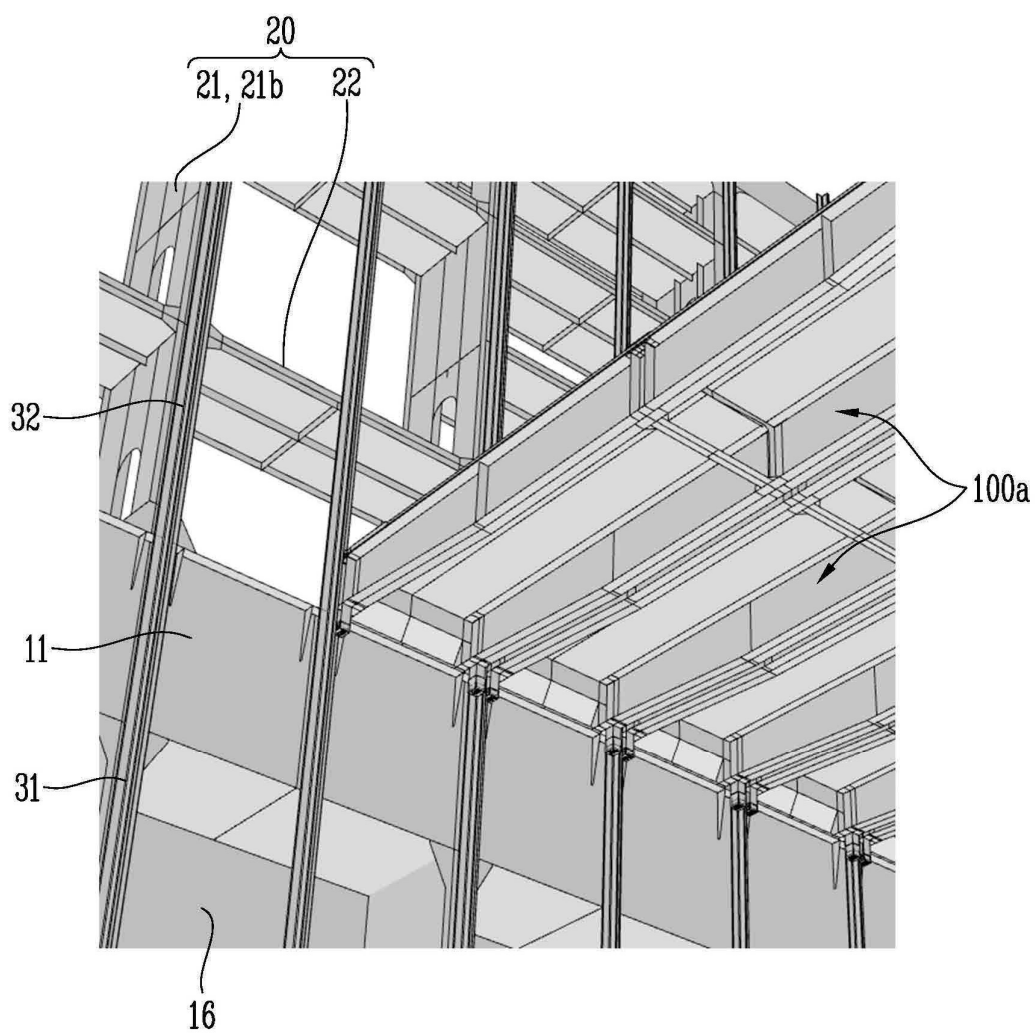


FIG. 12

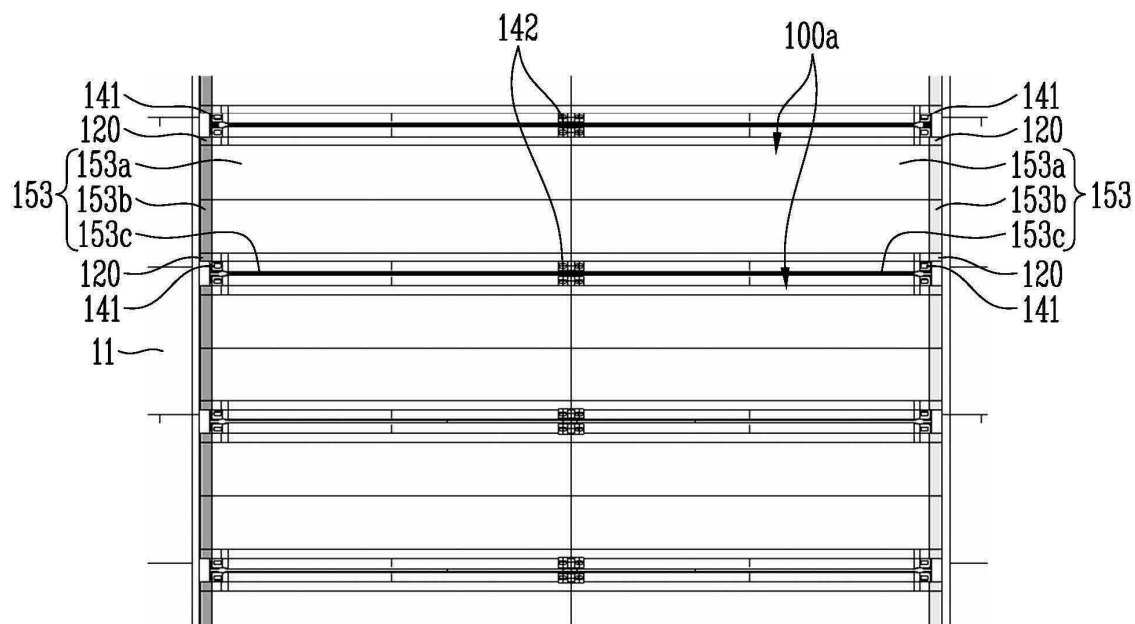


FIG. 13

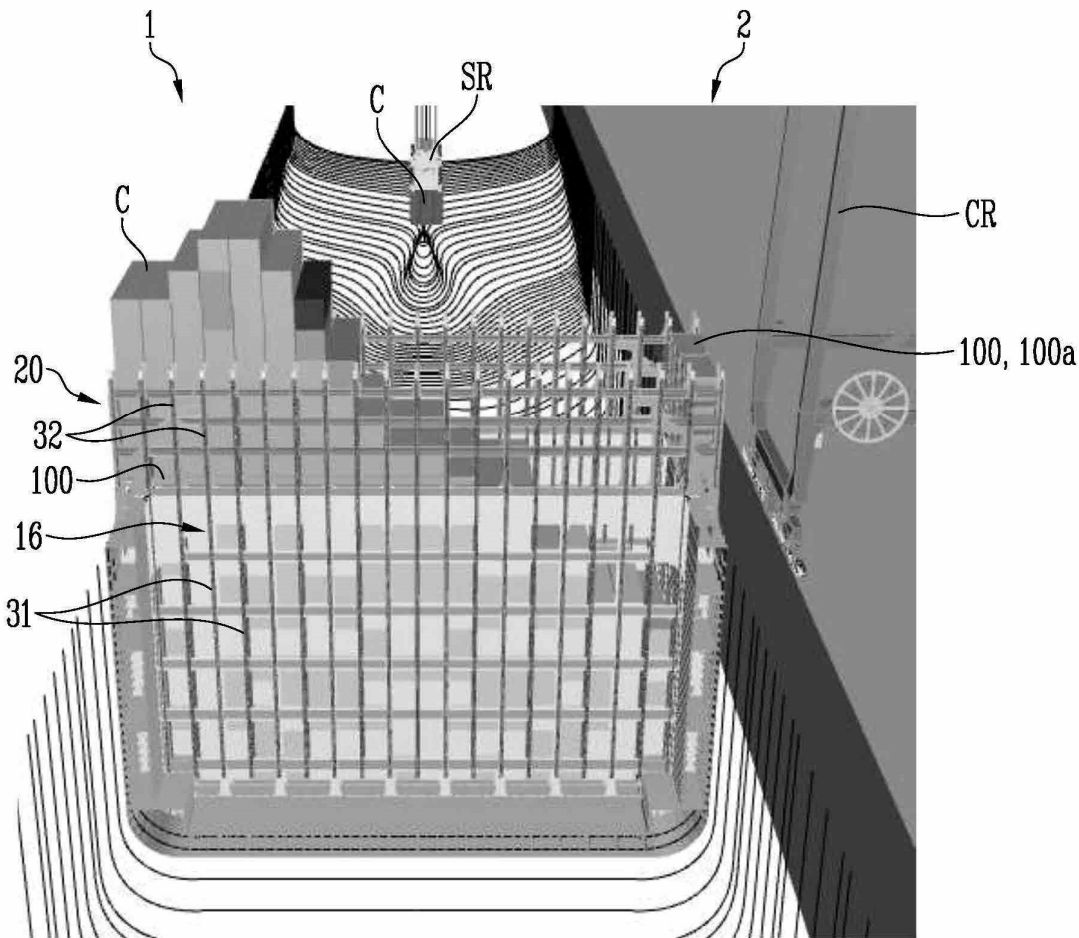


FIG. 14

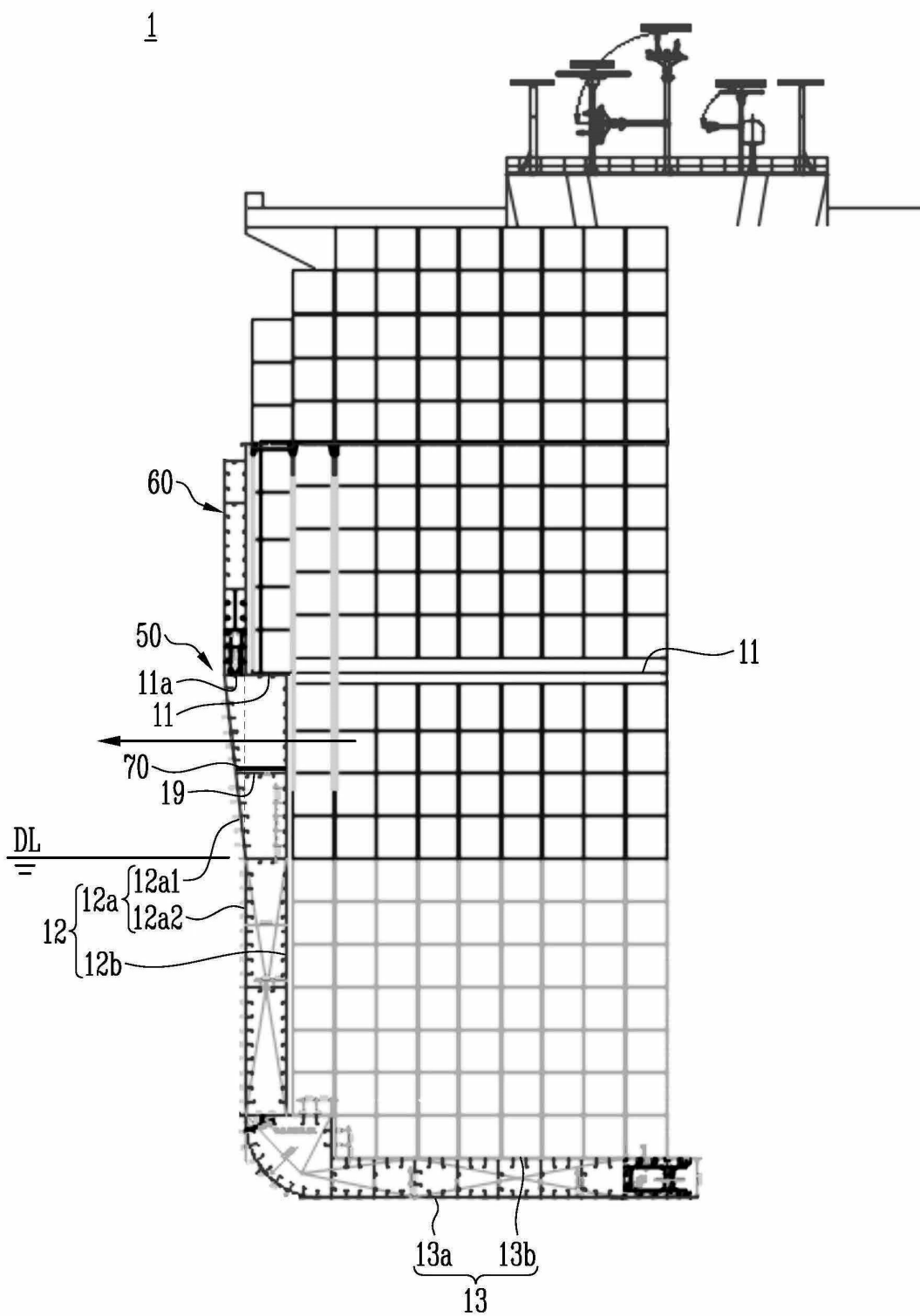


FIG. 15

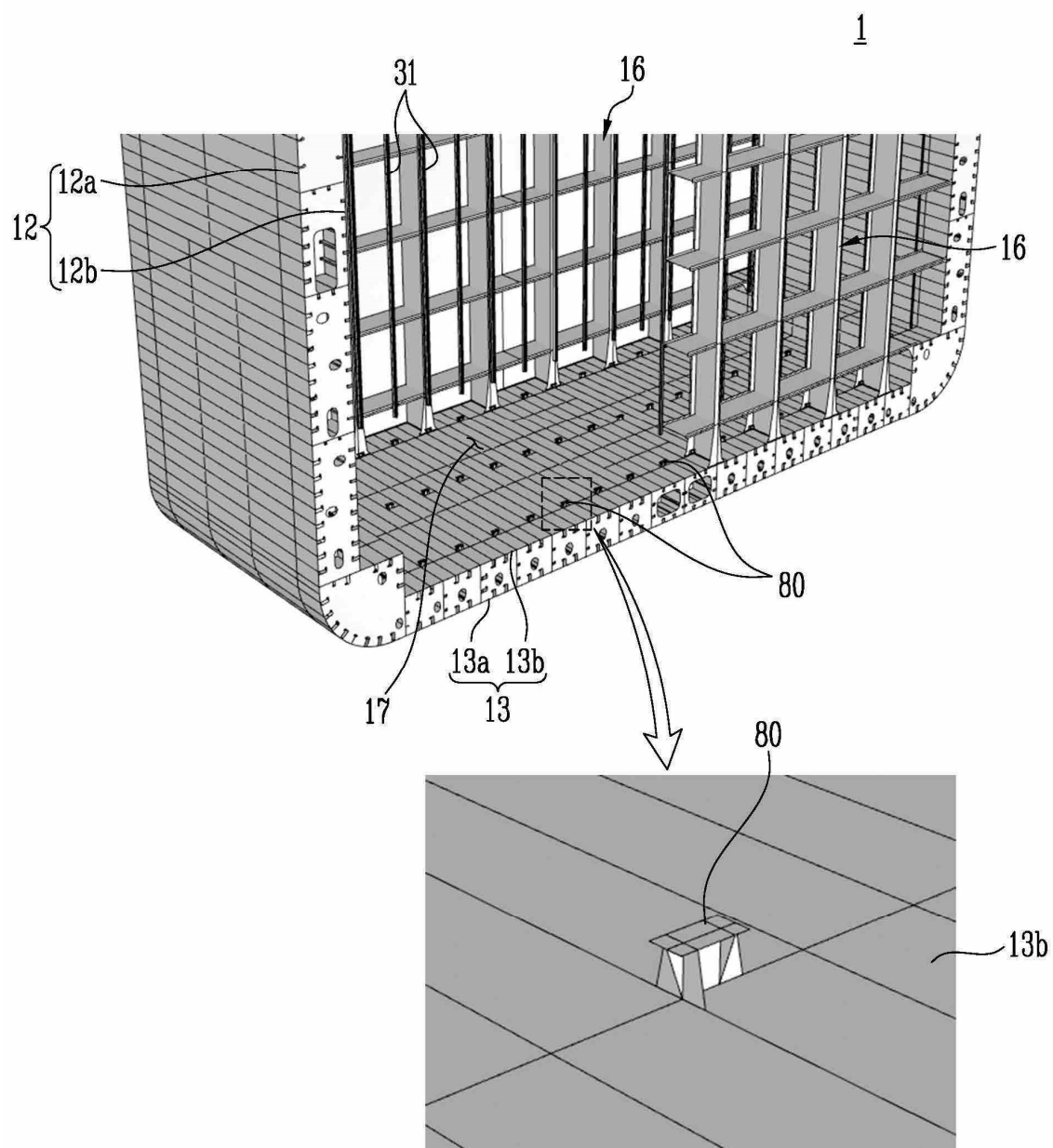


FIG. 16

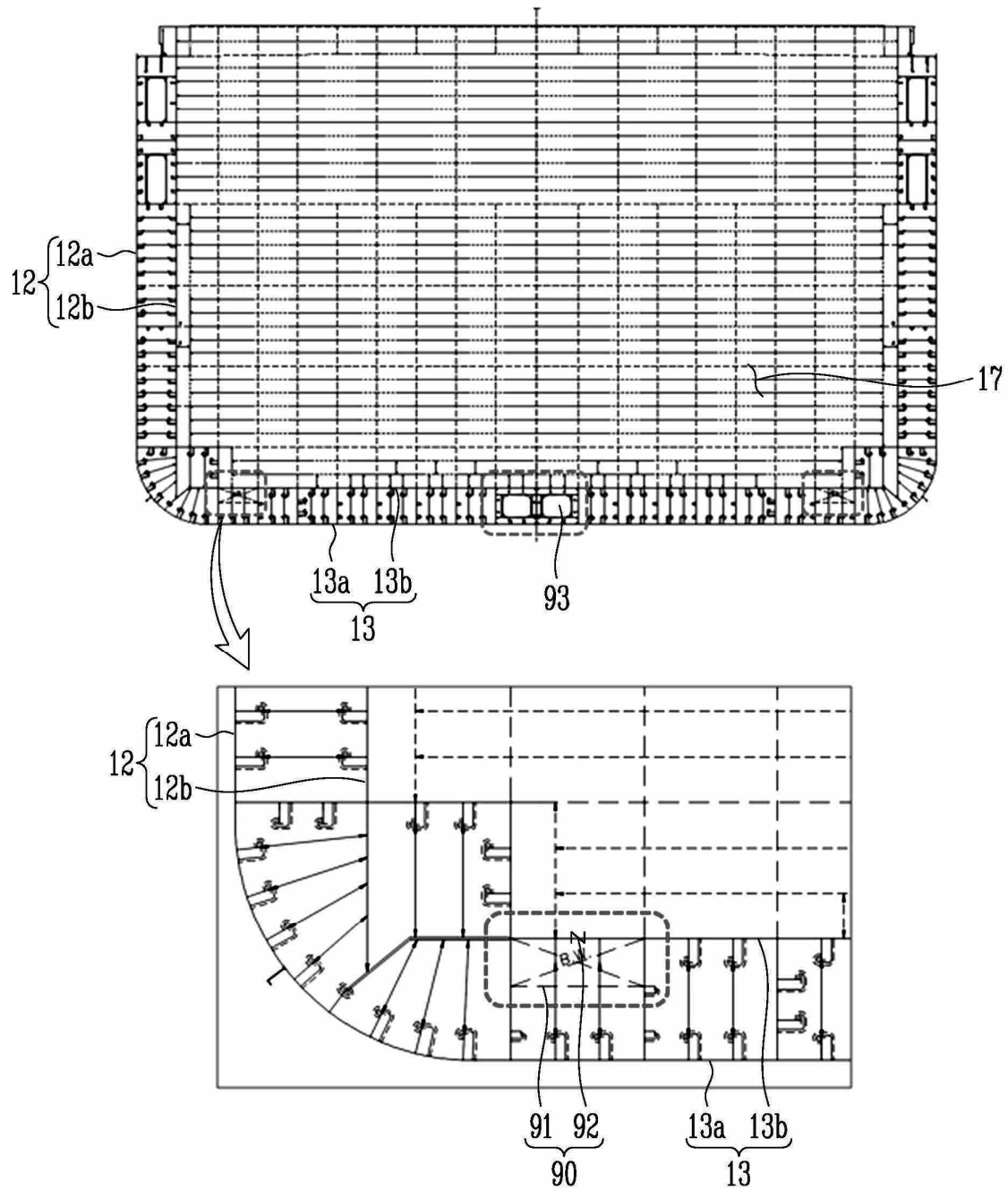
1

FIG. 17

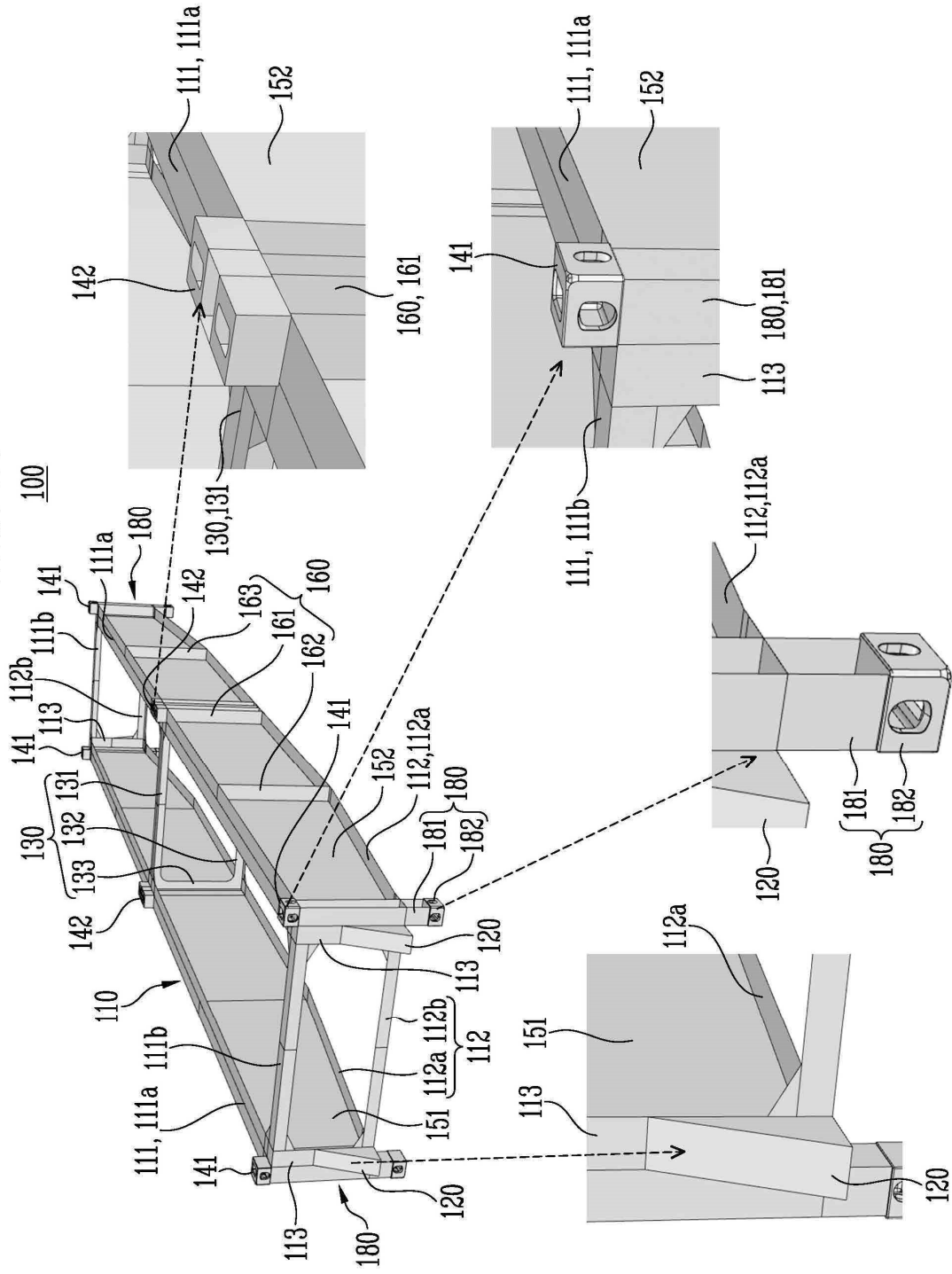


FIG. 18

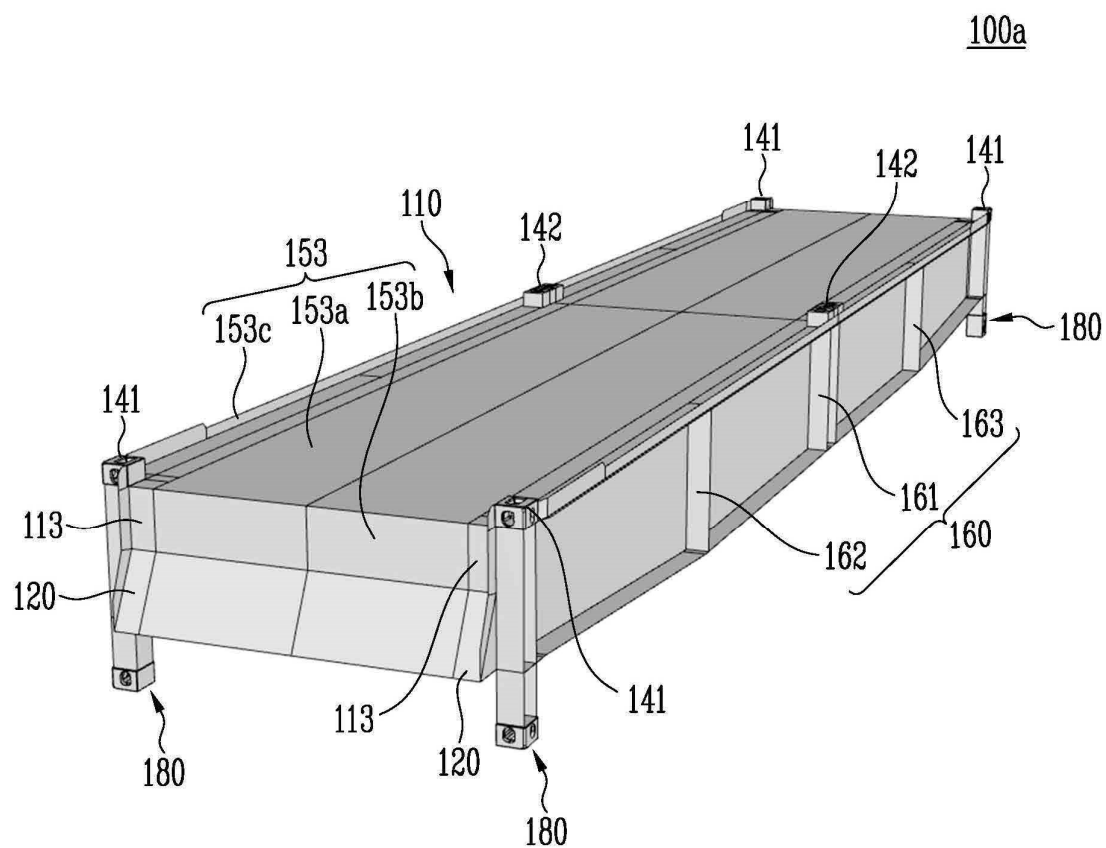


FIG. 19

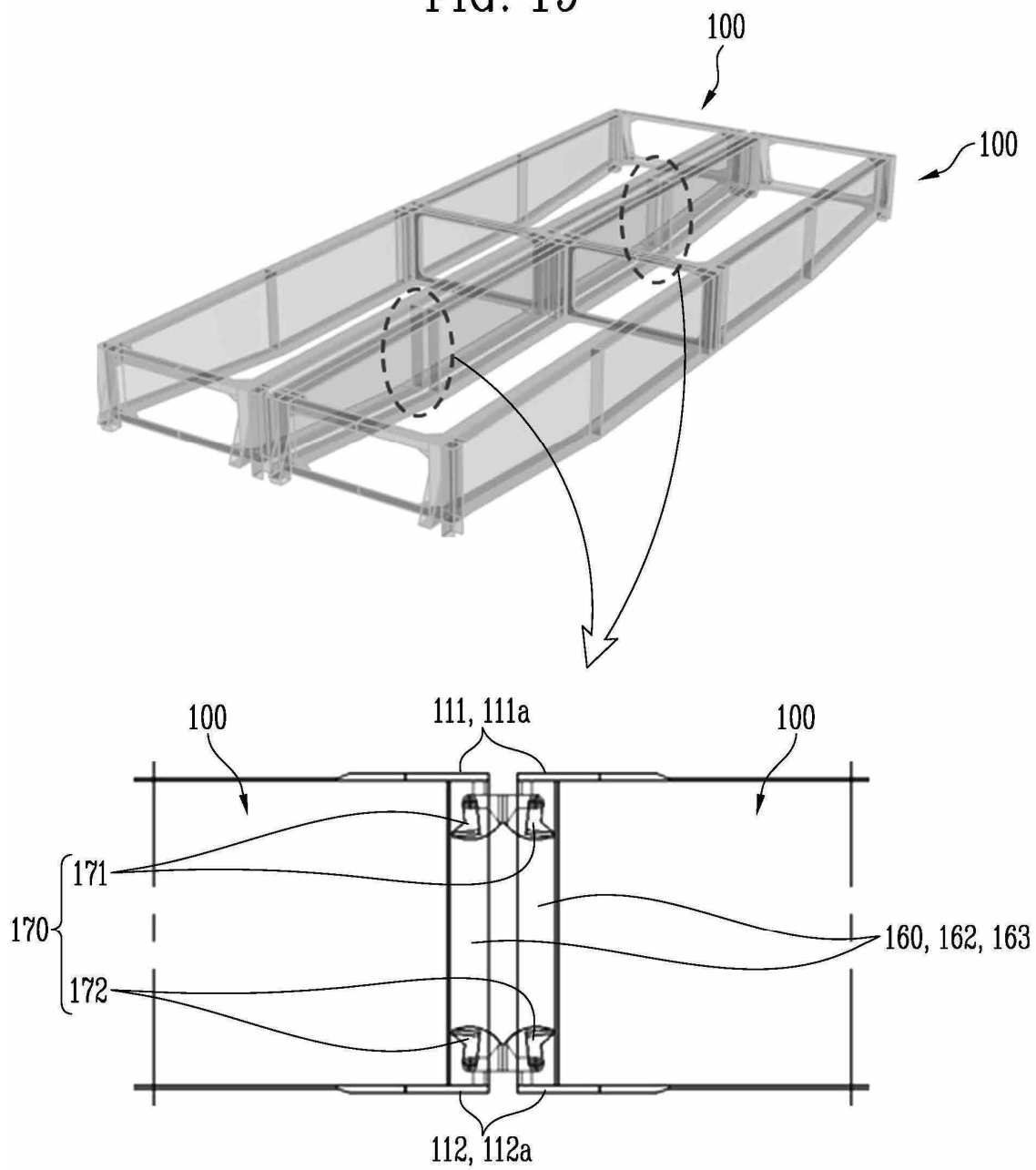


FIG. 20

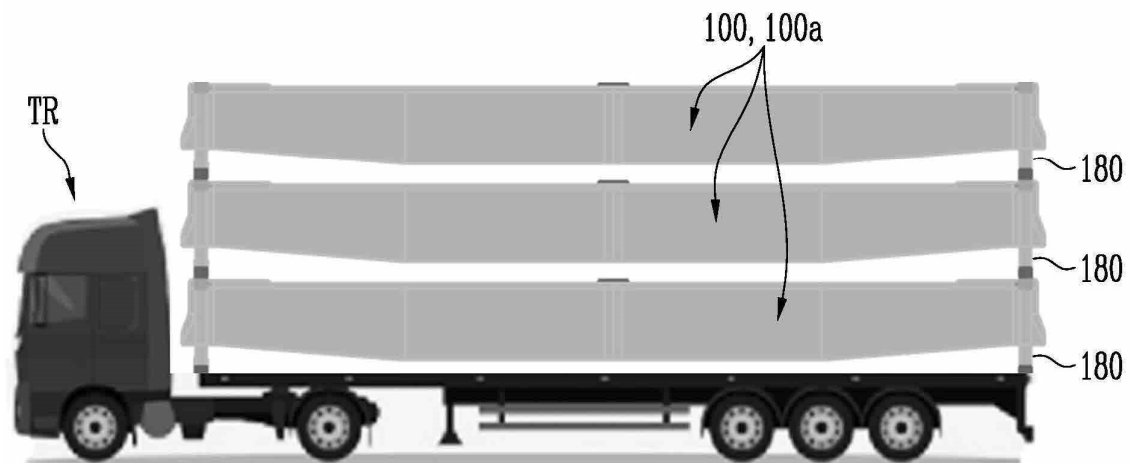


FIG. 21

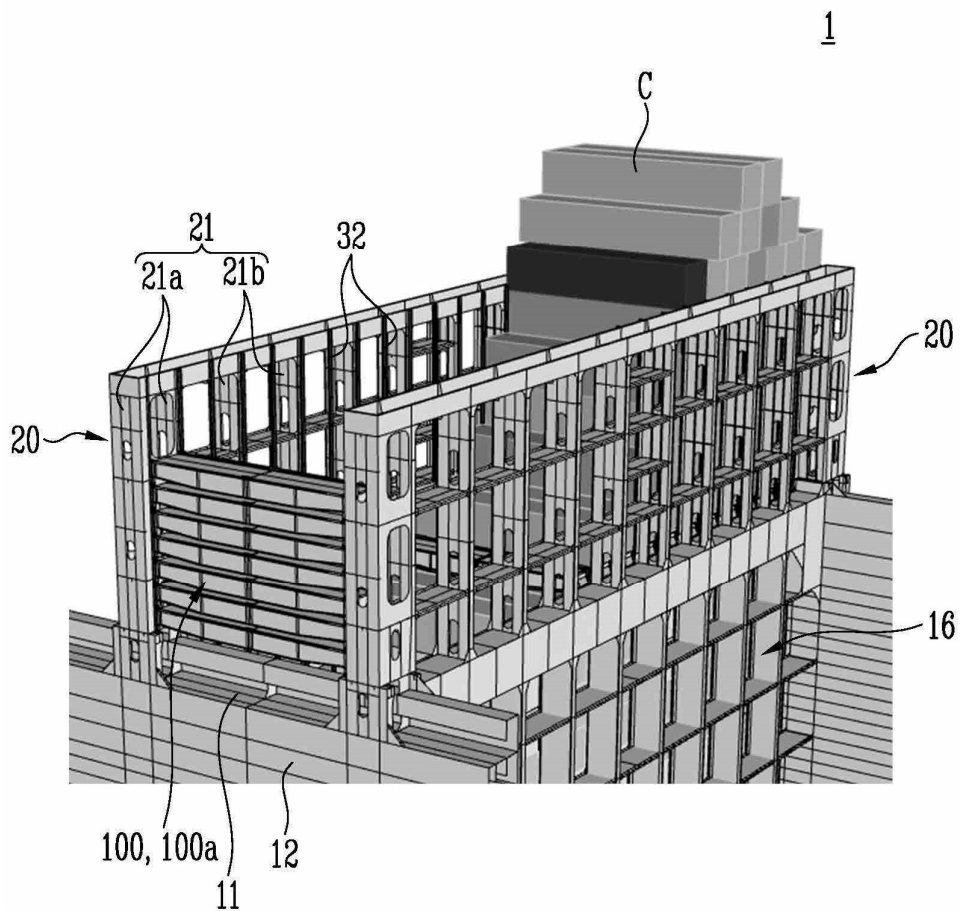


FIG. 22

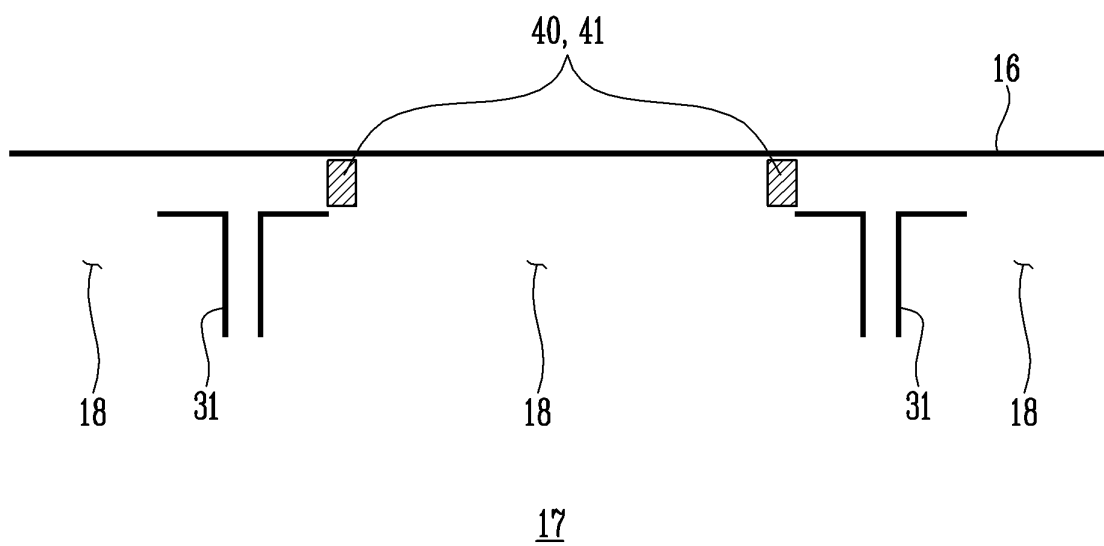


FIG. 23

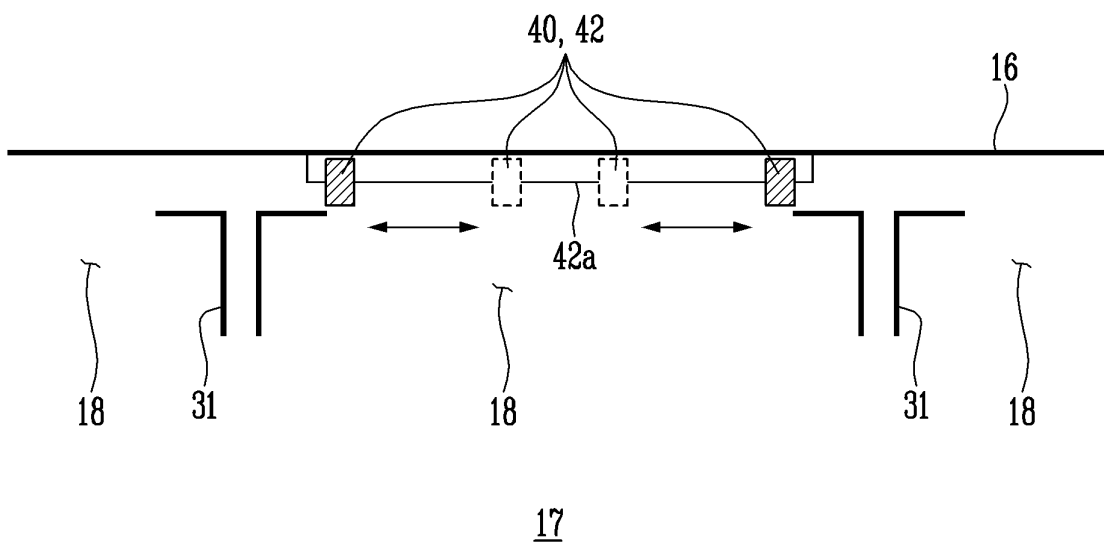


FIG. 24

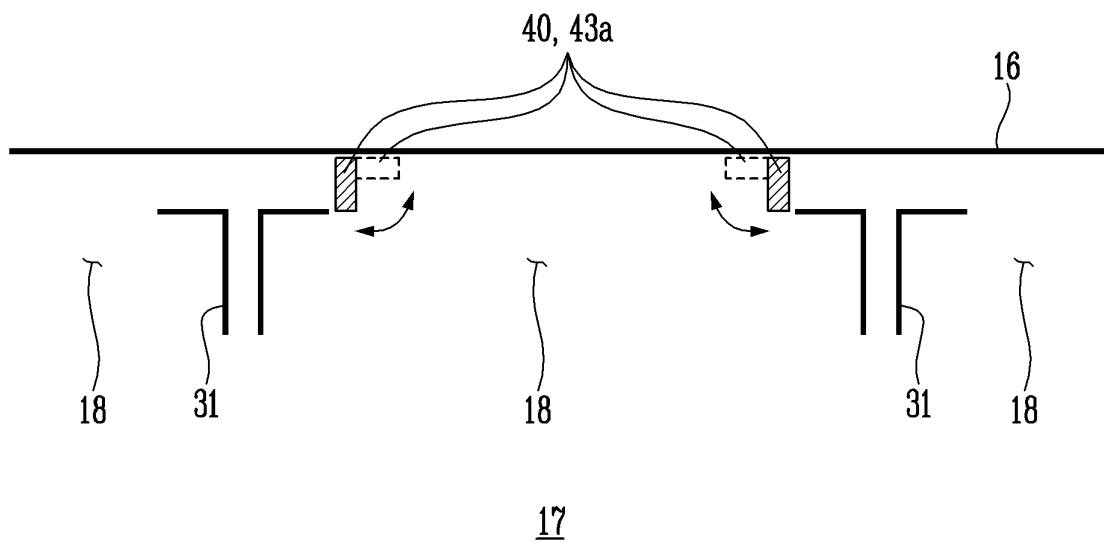


FIG. 25

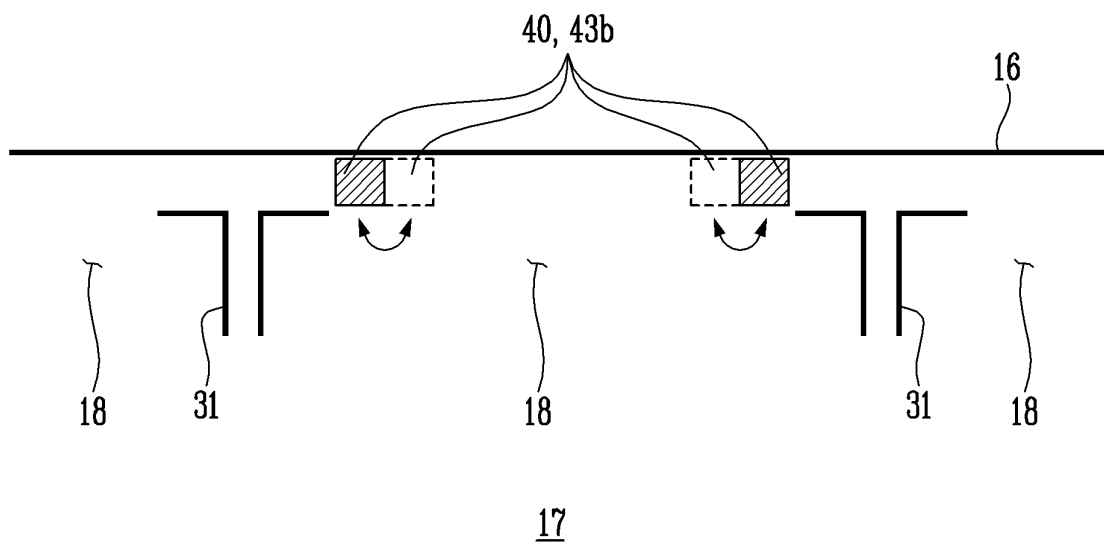


FIG. 26A

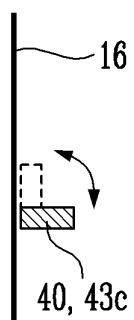


FIG. 26B

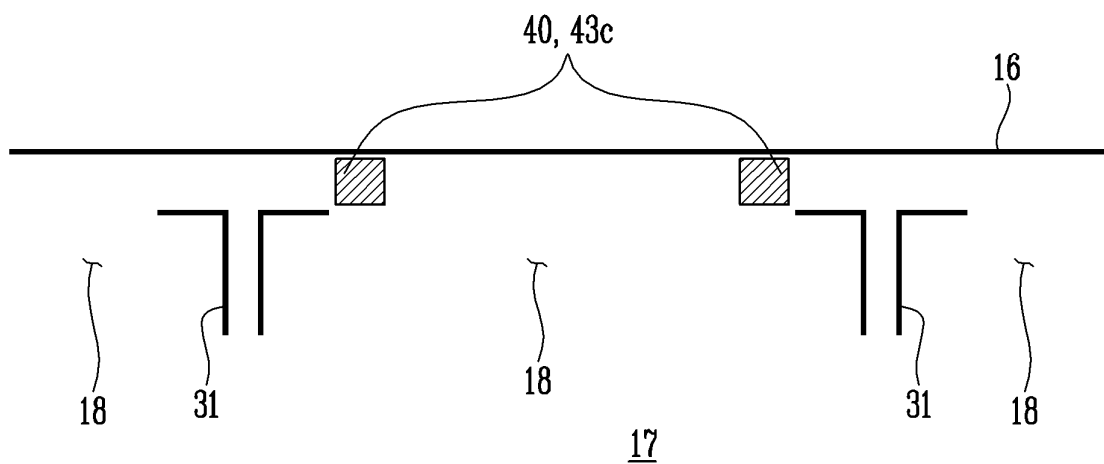


FIG. 26C

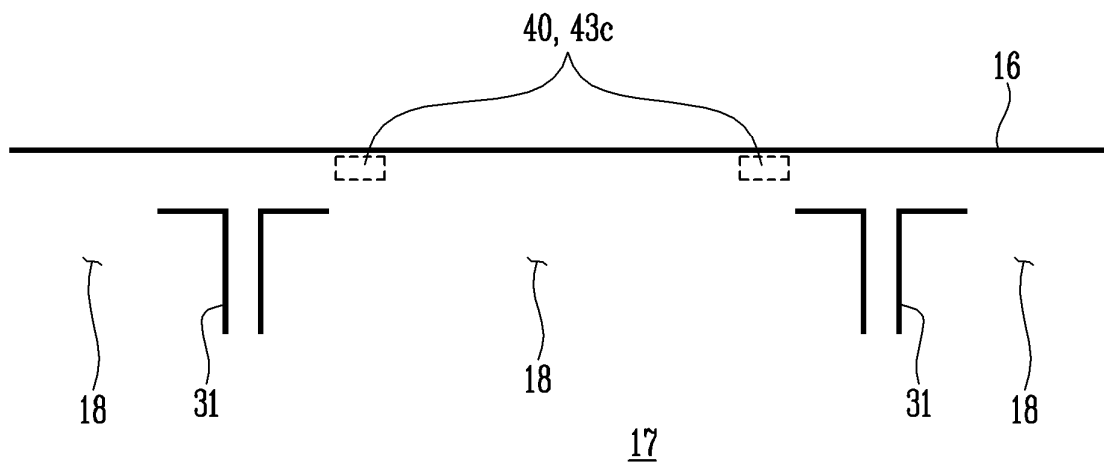


FIG. 27A

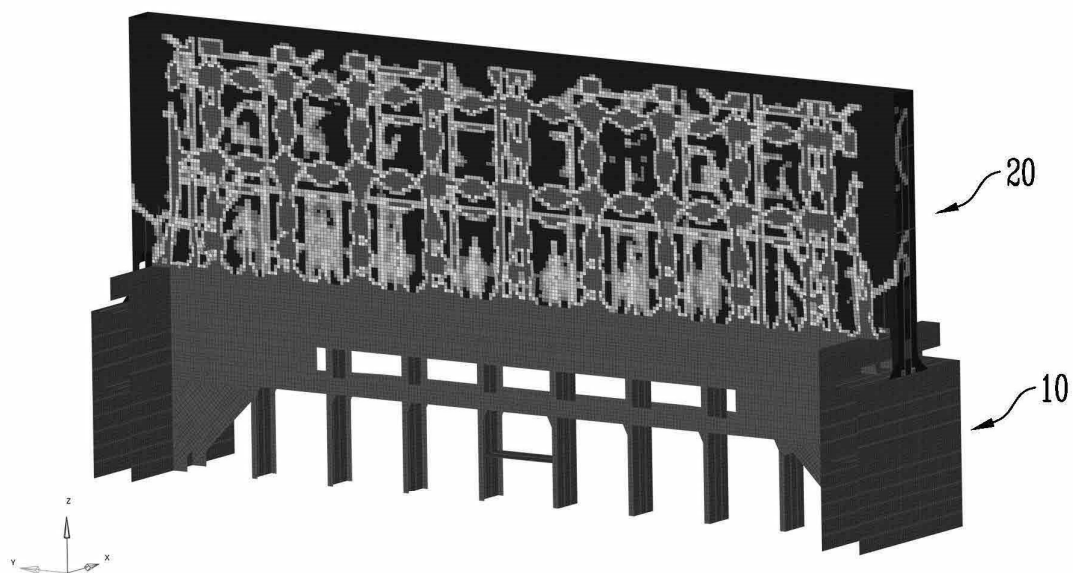


FIG. 27B

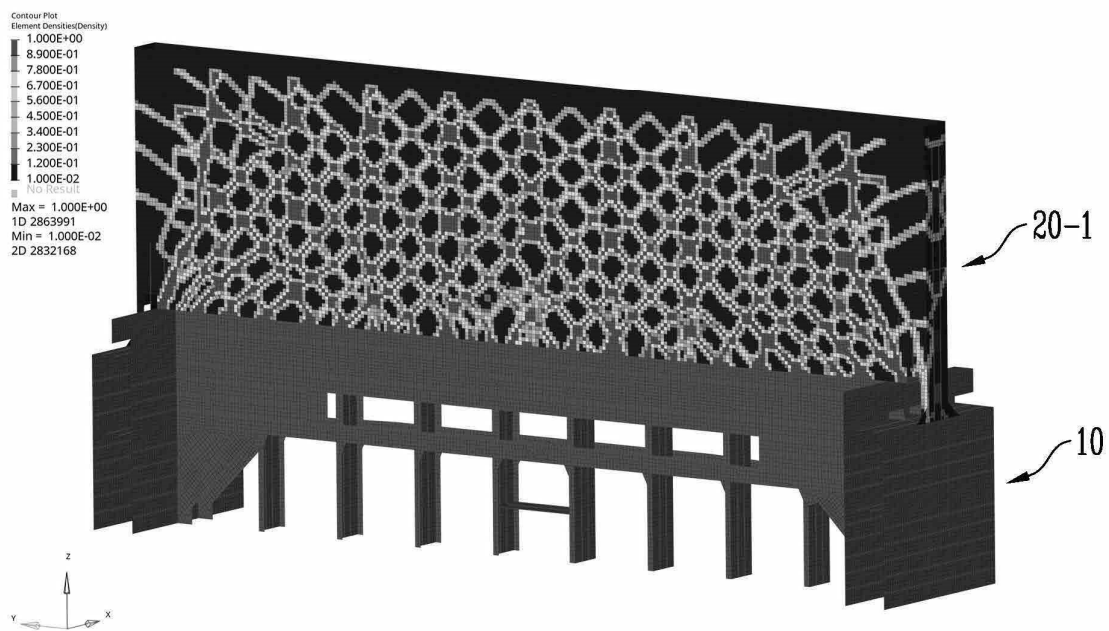


FIG. 28

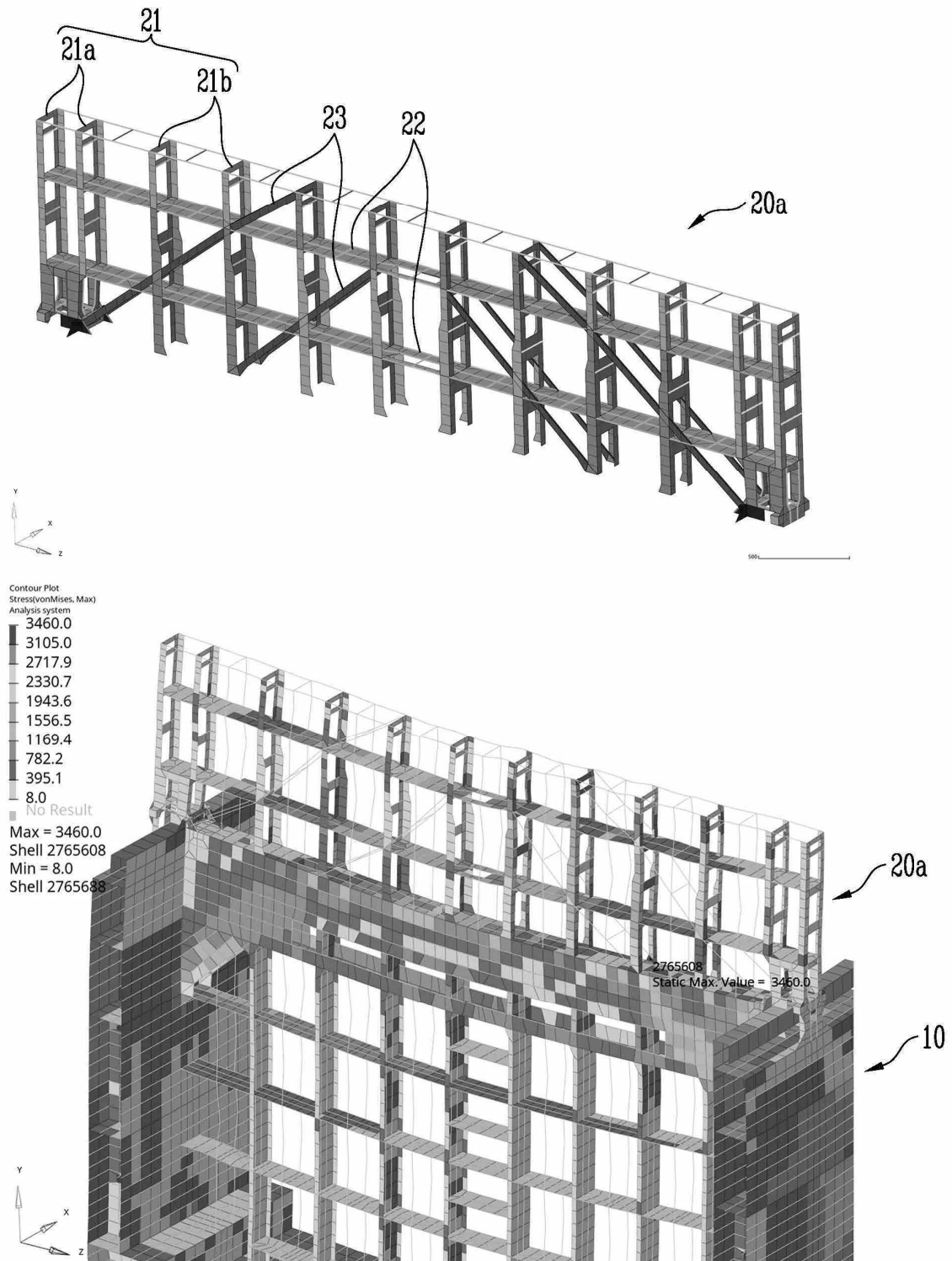
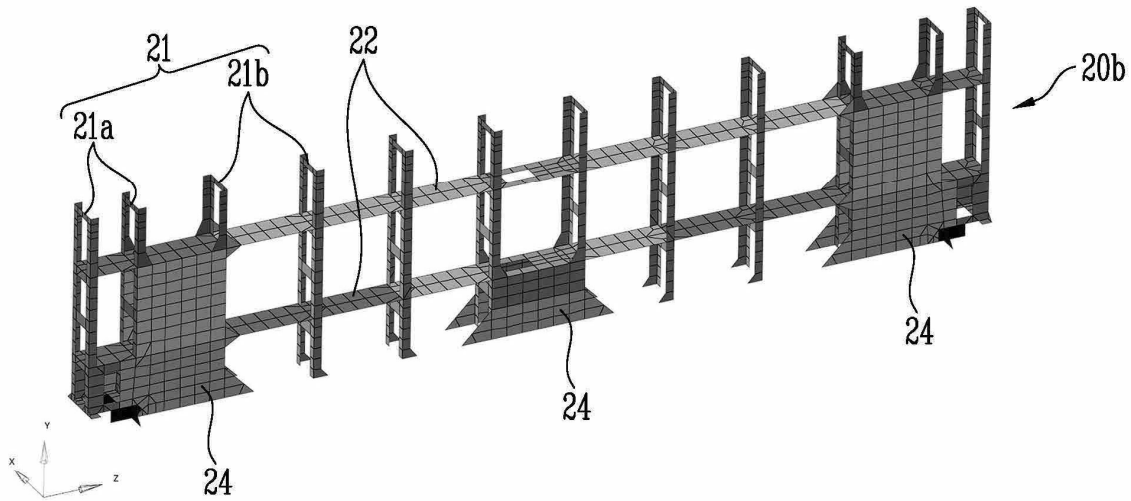


FIG. 29



Contour Plot
Stress(vonMises, Max)
Analysis system

4712.6
3105.0
2719.4
2333.8
1948.2
1562.6
1177.0
791.4
405.8
20.2
No Result

Max = 4712.6
Shell 3071485
Min = 20.2
Shell 2765530

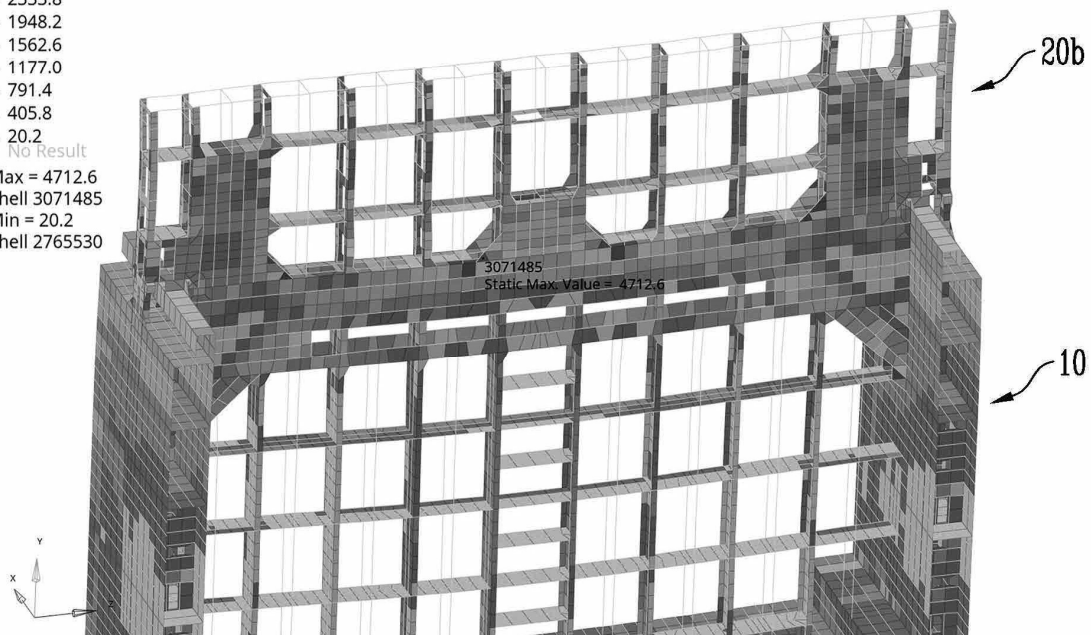


FIG. 30A

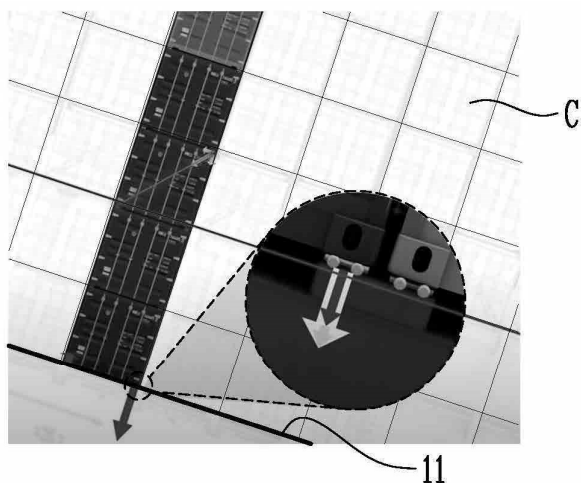


FIG. 30B

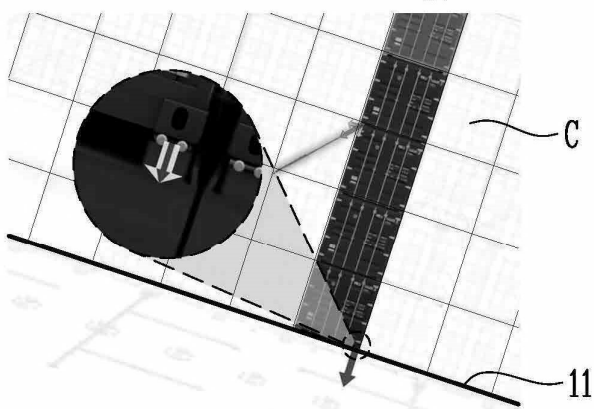


FIG. 30C



FIG. 31

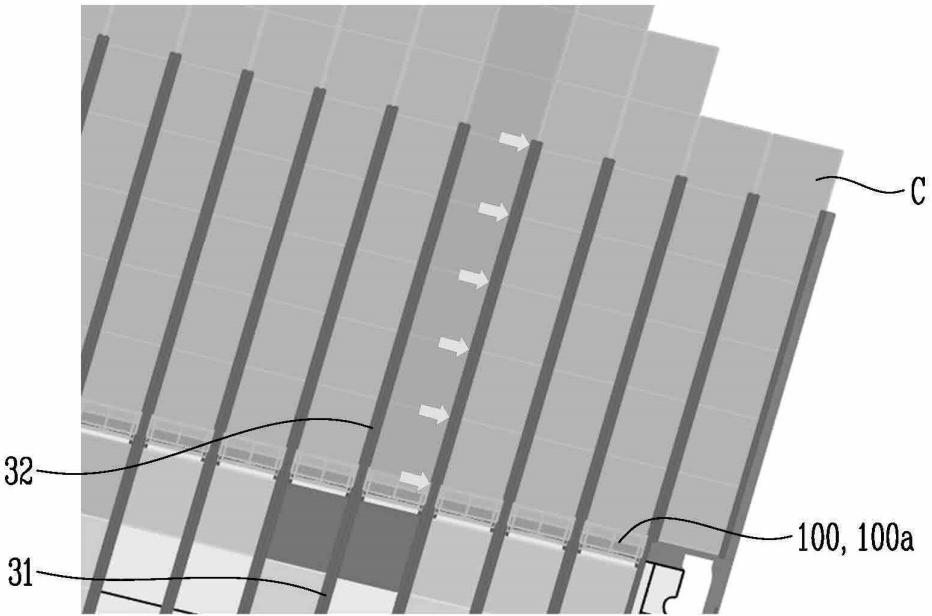


FIG. 32

Tier	TwistLock Force		Corner Post Force		Racking Force	Lashing Rod Tension			
	(PS)	(SB)	(PS)	(SB)		A	B	C	D
12	-12.5	-7.2	0	0	2.3	0	0	0	0
11	-39.8	-13.7	-12.5	-7.2	9	0	0	0	0
10	-85.8	-15.6	-39.8	-13.7	19.2	0	0	0	0
9	-151	-6.7	-85.8	-15.6	32.1	0	0	0	0
8	-232.3	18.3	-151	-6.7	46	0	0	0	0
7	-329.4	59.1	-232.3	18.3	59.8	0	0	0	0
6	-442.2	115.6	-329.4	59.1	73.4	0	0	0	0
5	-570.5	91.6	-442.2	115.6	86.8	0	146.7	0	0
4	-597.8	-31.5	-570.5	23.8	-69.1	69.1	77	0	0
3	-725	-174.6	-597.8	-31.5	-6.9	0	0	0	0
2	-927.5	-242.5	-725	-174.6	58.3	0	0	0	0
1	-1206.2	-234	-927.5	-242.5	124.5	0	0	0	0

FIG. 33

Tier	TwistLock Force		Corner Post Force		Racking Force	Lashing Rod Tension			
	(PS)	(SB)	(PS)	(SB)		A	B	C	D
12	12	-12.5	-7.2	0	0	2.3	0	0	0
11	11	-39.8	-13.7	-12.5	-7.2	9	0	0	0
10	10	-85.8	-15.6	-39.8	-13.7	19.2	0	0	0
9	9	-151	-6.7	-85.8	-15.6	32.1	0	0	0
8	8	-232.3	18.3	-151	-6.7	46	0	0	0
7	7	-329.4	59.1	-232.3	18.3	59.8	0	0	0
6	6	-442.2	115.6	-329.4	59.1	73.4	0	0	0
5	5	-570.5	187.6	-442.2	115.6	86.8	0	0	0
4	Cell Guide								
3									
2									
1									

-805.7

FIG. 34

Loads	Criteria	Lashing system 3-tier lashing bridge**	Cell guide system 4-tier
Racking force(kN)	150	124.5	86.8
Post force(kN) (Compression)	848	927.5	805.7 (442.2+363.5***)
Twistlock force(kN) (Tension)	250(500*)	115.6	187.6
Remarks	* Min. breaking load (tension) of twistlock	** External lashing, lashing at bottom/top of 4th tier & bottom of 5th tier	*** (18+48+48) x 9.81 x 1.3(g) ÷ 4 = 363.5 kN

FIG. 35A

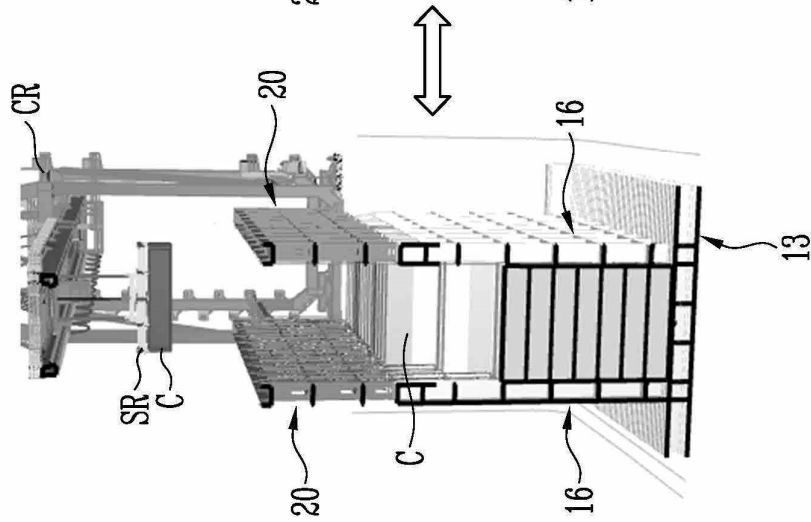


FIG. 35B

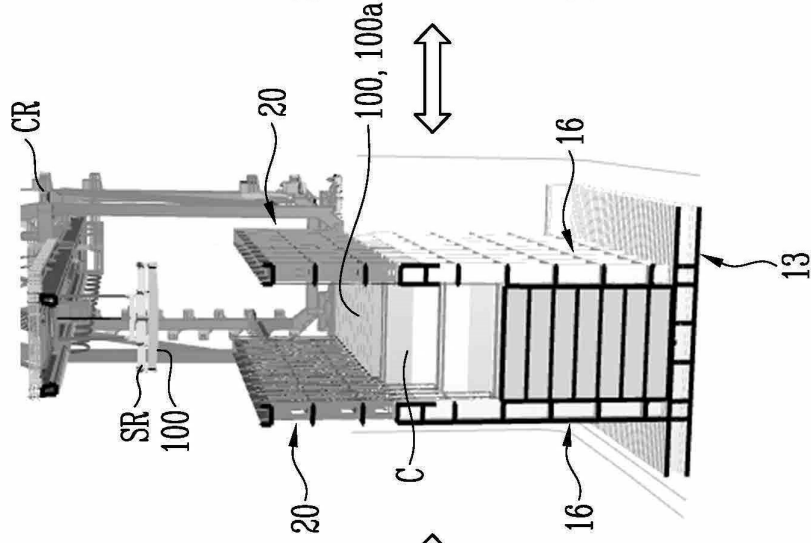


FIG. 35C

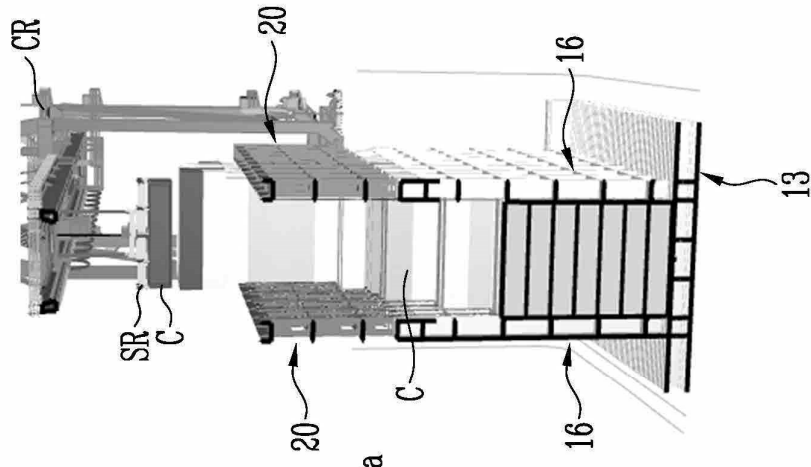


FIG. 36

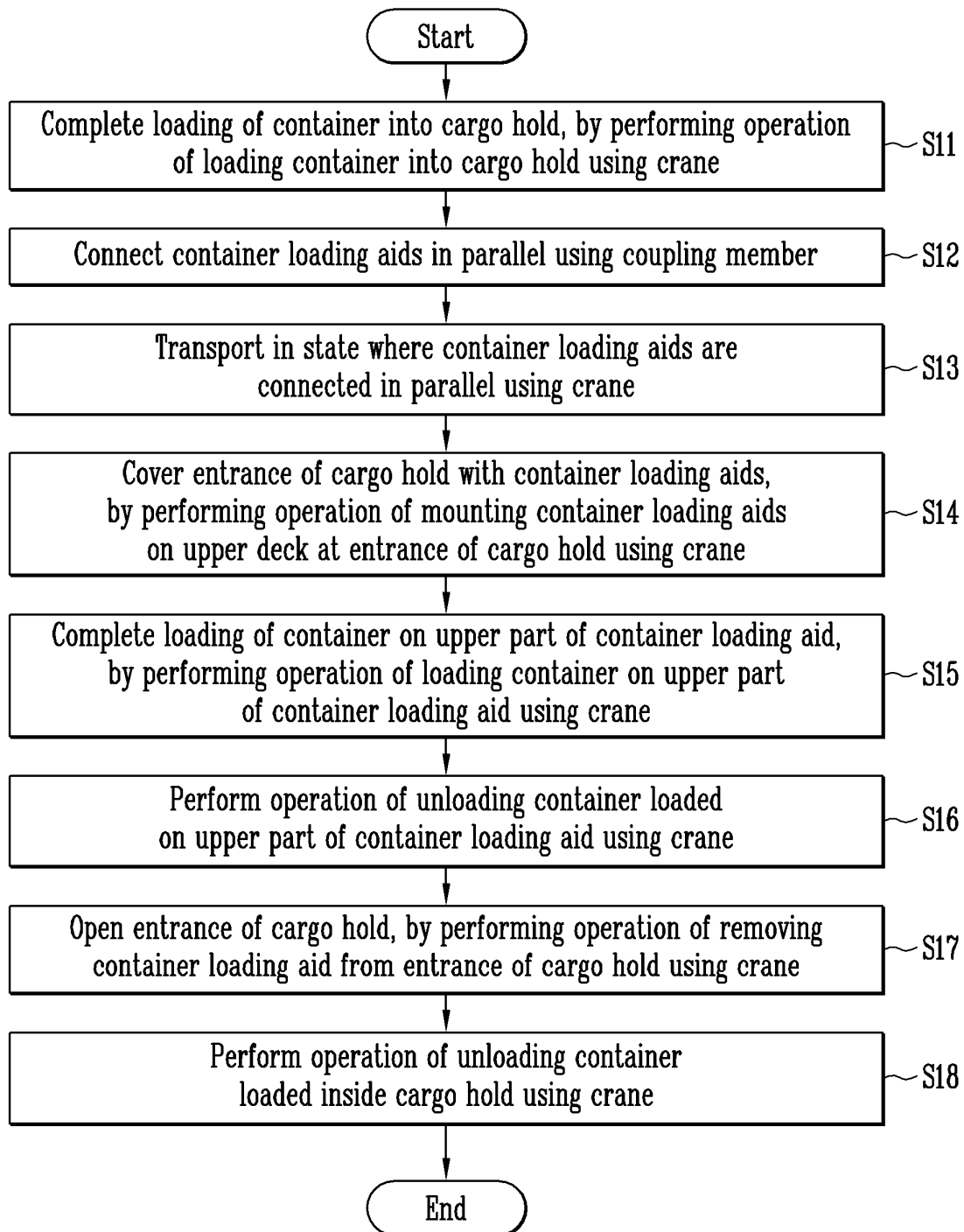


FIG. 37

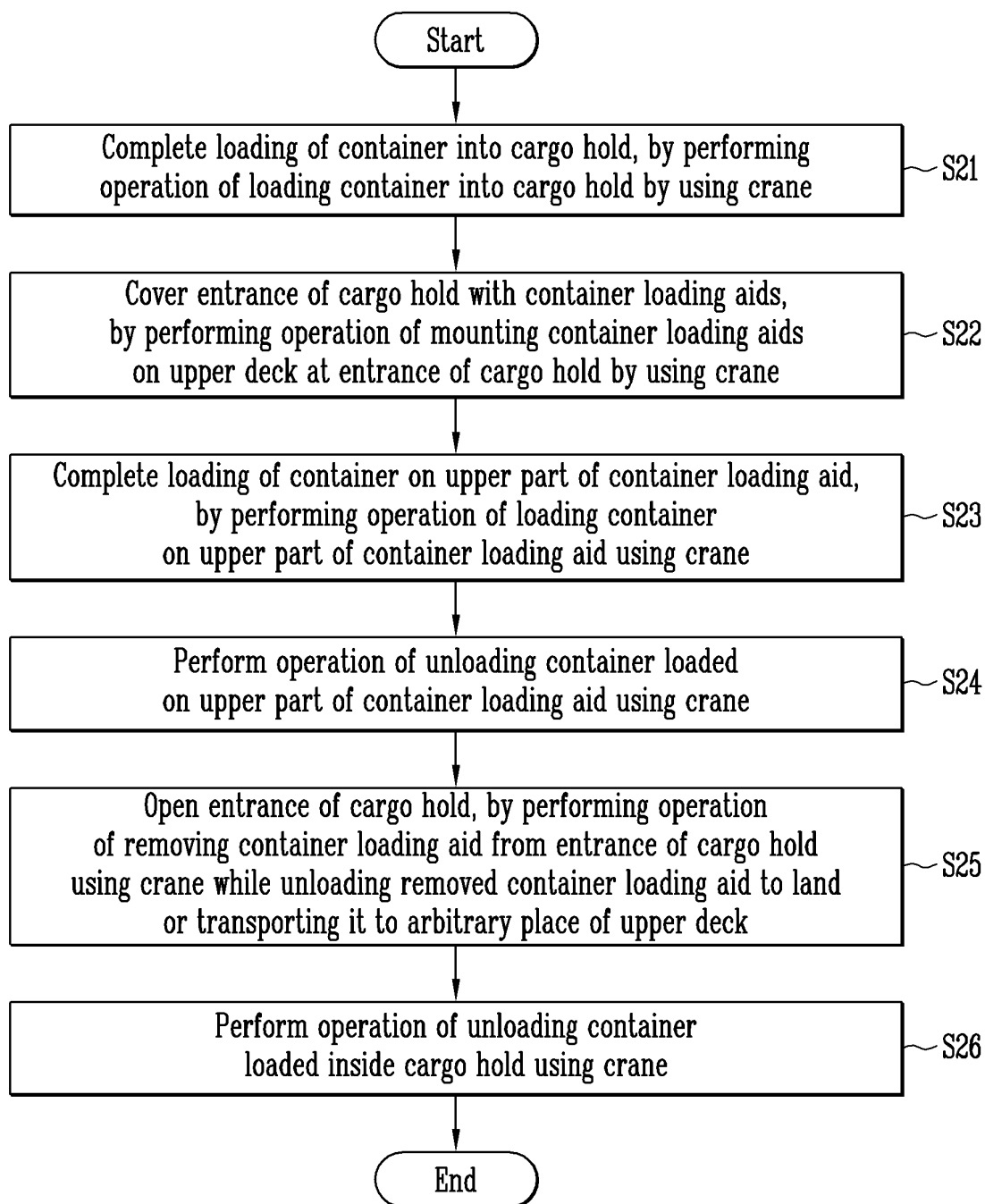


FIG. 38

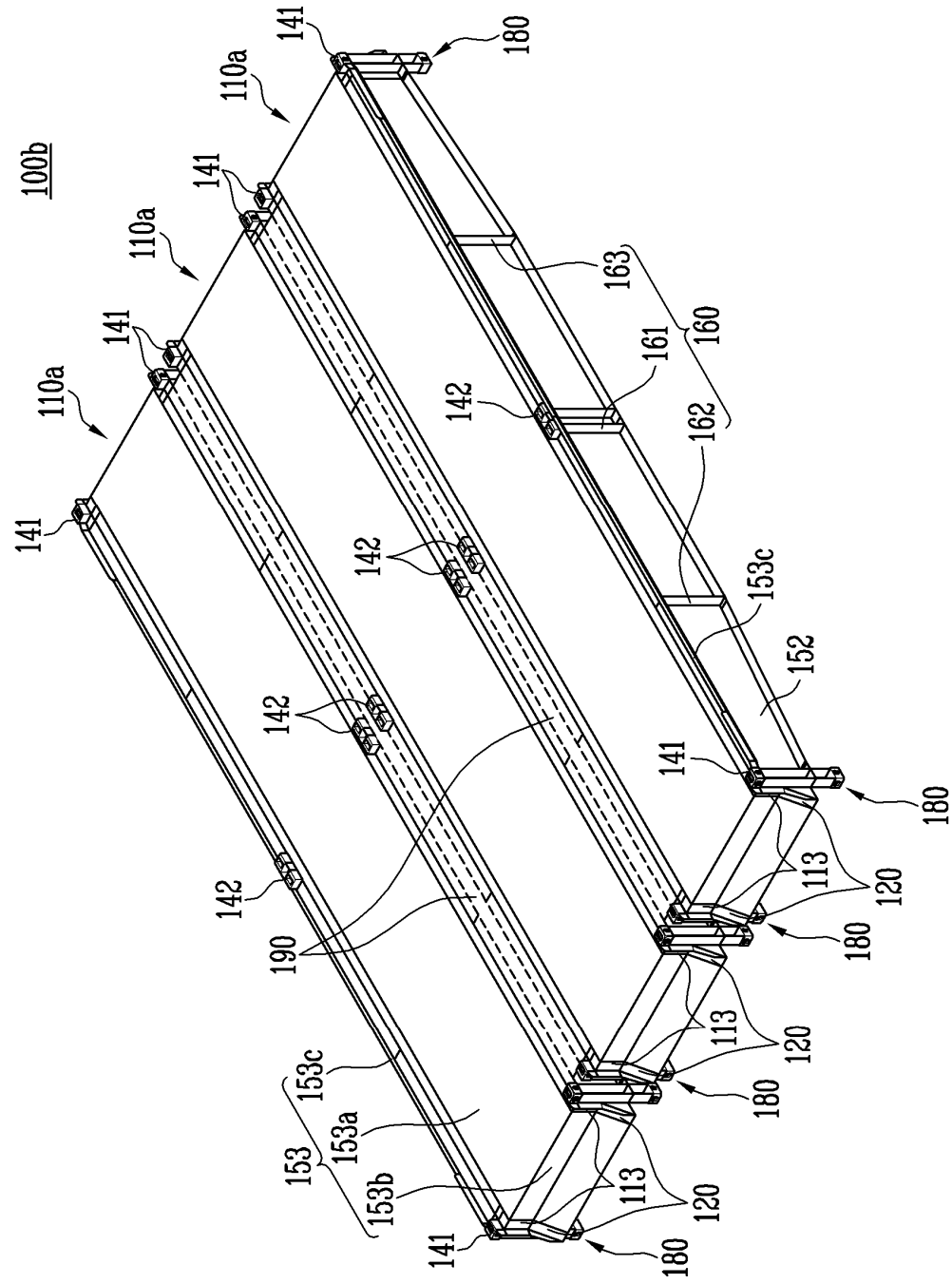


FIG. 39

