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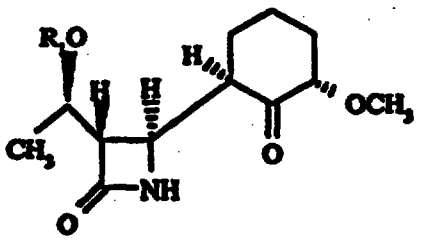
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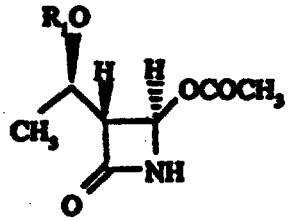
(54) Title: PROCESS FOR THE PREPARATION OF CYCLOHEXYL-AZETIDINONES

(57) Abstract

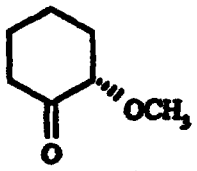
A process for the preparation of compounds of formula (I) wherein R_1 is a hydroxyl protecting group which comprises reacting the azetidinone (II) with the homochiral (2S)-2-methoxycyclohexane (III) or the complex thereof formed with one molecule of stannic chloride.



(I)



(II)



(III)

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