

DEVICE FOR CONNECTION BETWEEN A RECIPIENT AND A CONTAINER AND
READY-TO-USE ASSEMBLY COMPRISING SUCH A DEVICE

The present invention relates to a device for connection between a closed recipient and
5 a container. The invention also relates to a ready-to-use assembly comprising, inter alia, a
closed recipient and a connection device of the afore-mentioned type.

In the domain of packaging medicines, it is known to store one component of a
pharmaceutical preparation, such as for example its active ingredient, in a recipient closed by
a relatively non-rigid material, for example made of elastomer. A liquid may be introduced
10 into this recipient, after perforation of the stopper, in order to place the component contained
in the recipient in solution or in suspension, so as to obtain a preparation, in particular a
medicament or vaccine, in liquid form ready to be administered to the patients.

Documents WO-A-90/03536 and WO-A-97/10156 disclose connection devices, each
comprising a base adapted to cover the neck of a recipient and extended by a flange or sleeve
15 forming an inner bore, while a plunger is mounted to slide in this bore. The plunger is
provided to be pushed towards a transfer position in which a hollow needle borne by the
plunger passes through the stopper of the recipient. These known devices allow axial
movements of the plunger when it has been displaced up to transfer position, which might
lead to leakages and does not efficiently control the lost volume of the recipient, i.e. the
20 quantity of liquid which cannot be drawn off therefrom.

Document WO-A-98/13006 discloses a device adapted, in particular, for connection
between a recipient with a stopper which is adapted to be perforated and a syringe, in which
teeth are distributed about the axis of the plunger and provided to be returned centrifugally or
centrapetally in order to cooperate with a stop element provided on a base. This device allows



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a locking of the plunger as long as the effort of displacement to which it is subjected is not too great. However, under certain conditions, the teeth might be deformed plastically, which might allow the plunger to tear in a direction of extraction.

5 It is a particular object of the present invention to overcome these drawbacks, by proposing an improved connection device in which a particularly efficient locking of the plunger in transfer position is obtained

To that end, the invention relates to a device of the type mentioned above, in which the base is provided with at least one elastic spout for retaining the plunger in transfer position,
10 this spout projecting from the sleeve towards the interior of the bore and being adapted to cooperate with an outer radial flap of the plunger.

Thanks to the invention, the elastic spout guarantees a efficient locking of the plunger in transfer position. Such locking is all the more efficient as a plurality of spouts are advantageously provided, which spouts may be regularly distributed about the central axis of
15 the device.

According to a first advantageous aspect of the invention, the spout is provided, on an outer radial face, with a heel adapted to cooperate with a ring for locking the plunger in position of retention, this ring being adapted to slide about the sleeve. This ring gives the retaining spout a sufficient rigidity to efficiently resist an effort of displacement of the plunger
20 from the transfer position. This ring is advantageously provided with an outer radial flange for locking in translation in a position of cooperation with the spout.

According to another advantageous aspect of the invention, the device comprises means for locking in rotation the plunger and/or the locking ring. These means advantageously comprise longitudinal ribs made on the inner face and/or the outer face of the
25 sleeve and adapted to cooperate with corresponding elements in relief provided on the outer radial surface of the plunger and/or on the inner radial surface of the ring.



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According to another advantageous aspect of the invention, in released position with respect to the stopper, the plunger is fast with the sleeve by at least one breakable tongue. In addition, the base and the plunger are advantageously formed in one piece by injection of plastics material. This facilitates positioning of the plunger with respect to the base, insofar as this positioning results directly from the method of manufacture and as it is not necessary to provide an assembly step corresponding to the insertion of the plunger in the base. Moreover, the one-piece nature of the base and plunger guarantees that the plunger does not risk sliding in the bore, particularly under the effect of vibrations or sudden accelerations during transport of the device. In this way, the tip of a needle borne by the plunger is held for certain inside the bore, with the result that it does not risk projecting beyond the base to the point of marking or perforating a stopper when the device is positioned on the recipient. With the known devices, such a risk could not be completely eliminated, including when using beads for holding the plunger.

According to another advantageous aspect of the invention, a cap for protecting the bore and the plunger is provided, on an inner face, with a member for transmission of a thrust effort for the displacement of the plunger from the first position towards the second position. In this way, the protecting cap serves as member for manoeuvring the plunger.

According to another advantageous aspect of the invention, the sleeve comprises, near its free edge, means for blocking the container by cooperation of shapes, in particular bayonet-type locking slots adapted to cooperate with at least one flap of the container.

According to another advantageous aspect, the base comprises a cylindrical surface defining a skirt which extends around the neck of the recipient and bears hooking teeth, this skirt comprising at least one opening for access to the spout and/or to certain hooking teeth from the outside. These openings are particularly useful for efficiently moulding the spout or spouts and the corresponding teeth.

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The invention also relates to a ready-to-use assembly comprising a closed recipient containing a product, in particular a pharmaceutical preparation, this recipient being provided with a neck whose opening is obturated by a stopper, and a connection device as described
5 hereinabove, mounted on the recipient. Such an assembly enables a component of a medicine or a vaccine, in particular its active ingredient, to be kept sterile and to be prepared when necessary by mixture with a liquid, while its plunger is efficiently held in position.

The invention will be more readily understood and other advantages thereof will appear more clearly on reading the following description of an embodiment of a connection
10 device in accordance with its principle, given solely by way of example, with reference to the accompanying drawings, in which:

Figure 1 is an exploded side view of a ready-to-use assembly according to the invention.

Figure 2 is a transverse section along line II-II of Figure 1.

15 Figure 3 is a broken section along line III-III in Figure 2, the plane of section of Figure 2 being indicated at II-II.

Figure 4 is a section similar to Figure 3 during a first step of using the device, and

Figure 5 is a section similar to Figure 3 during a second step of using the device.

The device 1 according to the invention has a dual function. On the one hand, it
20 guarantees the tamper-proof nature of a recipient 2, for example a glass bottle containing a product (not shown) and previously closed or stopped. This product may be a powder intended to form a drinkable vaccine. It may be question of any other type of pharmaceutical preparation, in particular any type of medicine. On the other hand, the device 1 ensures or establishes a tight connection between the interior of the recipient 2 and the interior of another
25 container 3, such as a syringe containing a liquid intended to place the product contained in the recipient 2 in solution or in suspension.

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Instead of a syringe, the container 3 might be formed by a supple bag or another glass bottle.

The recipient 2 comprises a neck 4, whose opening 4a is tightly obturated by a stopper 5 made of a relatively non-rigid material, for example elastomer and, in particular, rubber. The neck 4 comprises an outer annular bead 4b on which is crimped a capsule 6 which also covers a peripheral part of the stopper 5 and which is provided with a central opening 6a through which it is possible to perforate the stopper 5. The stopper 5 comprises a substantially cylindrical central part 5a, adapted for supple and tight fit inside the opening 4a, and a flattened outer part 5b, shouldered by the bead 4a, and covered by the capsule 6.

The device 1 is essentially formed by two parts made by injection of plastics material, for example polyethylene, polypropylene, polyamide or ABS (polyacrylonitrile/butadiene/styrene), namely a base element 10 intended to be mounted around elements 3 to 6, and a cap 30.

The base element 10 comprises a plurality of hooking teeth 11 provided to be arranged around the bead 4b, in the manner shown in Figure 3. These teeth are defined in the lower part of a cylindrical skirt 12 surrounding the neck 4. The element 10 comprises a wall 13 for abutment on the upper part of the capsule 6, this wall being provided with a central recess 13a bordered by a cylindrical sleeve 14, concentric to the skirt 12 and extending opposite the wall 13 with respect to said skirt.

XX' denotes the central axis of the device 1 which is, in particular, the axis of the skirt 12 and of the sleeve 14. The sleeve 14 extends up to contact with the capsule 6 and defines a bore A centred on axis XX'.

In its part 14a closest to the stopper 5, the sleeve 14 is equipped with two spouts 15 and 15' projecting radially towards the interior of the bore A. Taking into account the plastic material used for moulding element 10, these spouts are supple enough to be elastically deformed,

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as represented by arrow F in Figure 3.

As is clearly visible in Figure 2, the spouts 15 and 15' are diametrically opposite. However, other distributions, as well as a different number of retaining spouts, may be envisaged.

Inside bore A is disposed a plunger 20 forming a hollow needle 21 adapted to perforate the stopper 5 in its central part. Plunger 20 is connected to the sleeve 14 by tongues 22 which are three in number and regularly distributed on the periphery of the plunger 20. In this way, the plunger 20 is in one-piece with the base 10 until the tongues 22 are broken.

Plunger 20 also forms a sleeve 23 for receiving the nose 3a of the syringe 3. The inner diameter of the sleeve 23 is chosen to be sufficiently small for only those syringes that may be introduced into said sleeve to correspond to a special manufacture intended for this use.

Plunger 20 bears two flaps 24 extending radially outwardly at the level of the transition zone 25 between the needle 21 and the sleeve 23.

On its inner radial surface, the sleeve 14 bears three longitudinal ribs 16 which cooperate with the sides of the flaps 24 to avoid a rotation of the plunger 20 about axis XX'.

The cap 30 is formed by a removable part 31, surrounding the free edge 14b of the sleeve 14, and by a ring 32 disposed around the sleeve 14, parts 31 and 32 being connected by a breakable zone 33.

Near its free edge 14b, the sleeve 14 is provided with an outer ring 14c provided to penetrate in an inner peripheral groove 32c of the ring 32. These outer ring and groove make it possible to maintain the cap 30 in position with respect to the element 10 in the storage position of Figures 1 to 3. The device 1 may be maintained in position on bottle 2 for several months, before use.

On its inner face 31a, part 31 is equipped with an extension 34 whose shape is adapted to be able to engage partially in the sleeve 23. In cross-section, this extension is

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in the form of a cross, as it is formed by two substantially orthogonal ribs 34a and 34b intersecting at the level of axis XX'. In the position of Figure 3, the positioning of extension 34, and in particular its depth of penetration in sleeve 23, is determined by the cooperation of the ring 14c and the groove 32c.

When it is necessary to mix the contents of syringe 23 and of recipient 2, an effort, represented by arrow E in Figure 3, is exerted on part 31 of the cap 30, which has the effect of bearing the shoulders 34c of the ribs 34a and 34b against the free edge of the sleeve 23, while driving groove 32c with respect to ring 14c. Ring 32 then moves along the sleeve 14 in the direction of wall 13. The effort transmitted by the extension 34 to the sleeve 23 has the effect of cutting the tongues 22 and of pushing the plunger 20 towards the central opening 6a of the capsule 6, with the result that the sharp tip 21a of the needle 21 penetrates in the bottle 2 through the stopper 5. Effort E is maintained until the ring 32 is received in an annular space 17 defined between the upper part of the skirt 12 and the lower part 14a of the sleeve 14. Such displacement of the ring 32 corresponds to a displacement of the plunger 20 such that the transition zone 25 between the needle 21 and the sleeve 23 is disposed in the immediate vicinity of the upper surface of the capsule 6.

Such displacement of the plunger 20 has the effect of engaging the flaps 24 and 24' respectively to the rear of the spouts 15 and 15', these spouts being driven radially, outwardly of the sleeve 14, by flaps 24 and 24' during the movement of advance of the plunger 20. This is possible, as the front face 15a of the spout 15 visible in Figures 3 to 5 is inclined with respect to axis XX'. In that case, one is in the position of Figure 4 where the ring 32 exerts on a heel 15b located on a rear or outer radial surface 15c of the spout 15, a centripetal effort which maintains the spout 15 in an efficient locking position of the flap 24. Spout 15', which is identical, functions in the same way.

In order to guarantee a constant positioning of the ring 32

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inside the volume 17, this ring is provided with an outer flange 32d adapted to engage beneath an upper re-entrant edge 12a of the skirt 12 provided on an angular sector at the level of spout 15. A similar re-entrant edge 12'a is provided at the level of spout 15'.

5 In this way, the ring 32 is firmly maintained in a position such that it prevents an elastic deformation of the spout 15 which might allow a movement of the flaps 24 in a direction moving away with respect to the stopper 5. Functioning is similar at the level of spout 15'.

10 At the level of its part 14a, the sleeve 14 is provided with outer ribs 14e provided to engage in corresponding notches 32e made on the inner radial surface of the ring 32. In this way, in the position of Figure 4, the ring 32 is immobilized in rotation about axis XX'. It is then possible to exert on part 31 of the cap 30 a couple C allowing the breakable part 33 to be broken so as to withdraw this part 31, while the ring 32 remains in position of locking of the spouts 15 and 15'.

15 The nose 3a of the syringe 3 is then introduced in the sleeve 23, as shown in Figure 5, using one or more flaps 3b provided at the level of a base sleeve 3c of the syringe 3 in order each to penetrate in a bayonet-type locking slot 14f provided near the free edge 14b of the sleeve 14. This particular construction allows an efficient locking of the syringe 3 with respect to the device 1 during the operations of transit of the liquid from the syringe towards the bottle
20 and of recovery of the preparation in the syringe.

The sleeve 12 is provided, at the level of spout 15, with an opening 18 which allows a mobile slide to form the rear part of the spout 15 and the re-entrant edge 12a of the skirt 12 during moulding. The teeth 11 may be obtained during moulding of the element 10 by slides penetrating to the bottom of the skirt 12 through the openings 13b provided in the wall 13.

25 Taking into account the geometry and location of the spouts 15, this is not possible for the teeth 11 located in the same angular sector as the spouts 15 and 15'. An opening

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19 is provided in the skirt 12, below the opening 18, to allow the passage of a mobile slide for forming the corresponding tooth 11 during moulding of the device 1. Corresponding openings are, of course, provided in the angular sector corresponding to spout 15'.

5 The particular structure of the spouts 15 and 15' and their cooperation with the ring 32 guarantee an efficient locking of the plunger 20 in the transfer position of Figures 4 and 5. It will be readily understood that the number and distribution of the spouts 15, 15' or equivalent depend on a choice of design within the scope of the person skilled in the art, as a function of the desired force of locking and of the rigidity of the materials used.

10 The invention presents the particular advantage that it is adaptable to bottles packaged conventionally with a stopper and a crimped capsule 6, which allows it to be used after packaging of part of the medicines on a conventional chain.

15 The invention is applicable independently of the mode of fixing the base element 10 on the recipient 2 and, in general, it can be used in any connection device comprising a plunger mobile inside a bore of a base mounted on a recipient.



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CLAIMS

1. Device for connection between a closed recipient (2) and a container (3), said closed recipient comprising a neck (4) whose opening (4a) is obturated by a stopper (5), said
5 connection device comprising:
- a base (10) adapted to be mounted on said recipient and comprising a sleeve (14) forming an inner bore (A),
 - a plunger (20) adapted to slide in said bore, between a first position released with respect to said stopper (5) and a second, so-called transfer position, in which a hollow needle
10 (21) borne by said plunger traverses said stopper,
- characterized in that said base (10) is provided with at least one elastic spout (15, 15') for retaining said plunger in transfer position, this spout projecting from said sleeve (14) towards the interior of said bore (A) and being adapted to cooperate with an outer radial flap (24) of said plunger (20).
- 15 2. Device according to Claim 1, characterized in that said spout (15, 15') is provided, on an outer radial face (15c), with a heel (15b) adapted to cooperate with a ring (32) for locking said plunger (20) in position of retention, said ring being adapted to slide around said sleeve (14).
3. Device according to Claim 2, characterized in that said ring (32) is provided with an
20 outer radial flange (32d) for locking in translation in a position of cooperation with said spout.
4. Device according to one of the preceding Claims, characterized in that it comprises means (16, 24, 14e, 32e) for locking said plunger (20) and/or said ring (32) in rotation about a central axis (XX') of said bore (A).
5. Device according to Claim 4, characterized in that said means for locking in rotation
25 comprise longitudinal ribs (16, 14e) made on the inner face

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and/or the outer face of said sleeve (14) and adapted to cooperate with corresponding elements in relief (24, 32c) provided on the outer radial surface of said plunger (24) and/or on the inner radial surface of said ring (32).

- 5 6. Device according to one of the preceding Claims, characterized in that, in said released position with respect to said stopper (5), said plunger (20) is fast with said sleeve (14) by at least one breakable tongue (22).
7. Device according to one of the preceding Claims, characterized in that said base (11-19) and said plunger (20) are formed in one piece (10) by injection of plastics material.
- 10 8. Device according to one of the preceding Claims, characterized in that it comprises a cap (30) for protecting said bore (A) and said plunger (20), said cap being provided, on an inner face, with a member (34) for transmitting a thrust effort (E) for the displacement of said plunger (20) from said first position towards said second position.
9. Device according to one of the preceding Claims, characterized in that said sleeve (14) 15 comprises, near its free edge (14b), means for blocking said container (3) by cooperation of shapes, in particular bayonet-type locking slots (14f) adapted to cooperate with at least one flap (3b) of said container.
10. Device according to one of the preceding Claims, characterized in that said base (10) comprises a skirt (12) which extends around said neck (4) of said recipient (2) and bears 20 hooking teeth (11), said skirt comprising at least one opening (18, 19) for access to said spout (15) and/or to certain hooking teeth (11) from the outside.
11. Ready-to-use assembly comprising a closed recipient (2) containing a product, in particular a pharmaceutical preparation, said recipient being provided with a neck whose opening is obturated by a stopper (5), and a connection device (10-34) according to any one of 25 the preceding Claims, mounted on said recipient.