ABSTRACT OF THE DISCLOSURE

MANUFACTURING METHOD OF GLASS SUBSTRATE FOR MAGNETIC DISC AND MANUFACTURING METHOD OF MAGNETIC DISC

A manufacturing method of a glass substrate for a magnetic disc including a cooling step for cooling a disc-shaped glass substrate 10 heated in chemical strengthening process for carrying out ion exchange by dipping the glass substrate into chemical strengthening processing solvent in the present invention is characterized by cooling surrounding medium of a glass substrate holder in a condition where the glass substrate is held by a holding unit 110 of a glass substrate holder 100 for storing the glass substrate to carry out temperature control so that change of temperature is uniformized in the surface of the glass substrate.

(FIG.6)