

1 **PIPE SEALING TOOL WITH EXTERNAL CLAMP**

2 **CROSS REFERENCE TO PRIOR APPLICATIONS**

3 **[0001]** This application claims priority from US Application number 12/715,168, filed on
4 March 1, 2010, which is a Continuation in Part of PCT Application number
5 PCT/CA2006/001641, filed on October 6, 2006, which claims priority from US Provisional
6 Application number 60/723,915, filed on October 6, 2005. The entire contents of the
7 aforementioned related applications are incorporated herein by reference.

8 **FIELD OF THE INVENTION**

9 **[0002]** The present invention relates to an apparatus for sealing an open end of a pipe
10 using an externally mounted clamp. Once sealed, the pipe can be subjected to
11 pressurization for testing purposes etc.

12 **BACKGROUND OF THE INVENTION**

13 **[0003]** In chemical or petrochemical plants etc., it is often necessary to convey fluidic
14 materials (e.g. liquids) from one location to another. The conveyance of such material
15 normally includes equipment such as conduits or pipes, storage or reaction vessels etc.,
16 which are generally manufactured from metal. The joining of separate pieces of the
17 conveying equipment is generally achieved by welding the necessary pieces together. For
18 example, when joining adjacent ends of pipe together, it is common for each end to be
19 provided with flanges, that are welded to each respective end, which are then bolted
20 together to form a seal. Such flanges may also be provided on holding tanks and other such
21 vessels so that such vessels can be connected to pipes or other vessels. Alternatively, the
22 connections between lengths of pipe or other equipment may be welded directly together
23 (i.e. butt welded) to form the seal. In either case, it will be appreciated that each welded joint
24 or section must form a complete seal so as to prevent leakage of the materials being
25 transported. This is particularly the case when handling potentially hazardous materials
26 such as flammable or toxic liquids.

27 **[0004]** For reasons of safety, it is often necessary to periodically test the integrity of the
28 welds used in joining the various pieces of equipment (such as pipes, vessels, flanges and
29 the like) together.

1 **[0005]** The prior art provides various tools for conducting weld integrity tests on conduits.
2 For example, U.S. Patent numbers 6,131,441 and 5,844,127 (the entire disclosures of which are
3 incorporated herein by reference) teach weld testing tools that isolate a particular section of a
4 pipe (such section including a weld) and subject the section to a high pressure fluid within a
5 constrained annular space defined by the tool and the inner surface of the pipe. The pressure
6 of the fluid within the annular space is monitored whereby any pressure drop signifies a leak in
7 the weld.

8 **[0006]** US Patent number 6,463,791 (the entire disclosure of which is incorporated herein
9 by reference) teaches an apparatus for testing welds used to secure nozzles. As shown in
10 Figure 1 of this reference, the apparatus comprises a first seal plate that is placed on the inner
11 surface of the vessel (for example) and a second seal plate that is secured to the outer, flange
12 portion of the nozzle. In this manner, the nozzle volume is sealed and a pressurizing fluid is
13 introduced therein. Once the volume is filled, the pressure is monitored as above and any
14 leakage detected. Although this apparatus provides an accurate and efficient means of testing
15 welds on nozzles, the size and weight of the apparatus makes it inconvenient for use on large
16 nozzles.

17 **[0007]** Further, applicant's co-pending U.S. application, serial number 11/771,158
18 (publication number US 2008/0121044), provides tools for testing the integrity of welds on pipes
19 and the like. The entire disclosure of such application is incorporated herein by reference.

20 **[0008]** There exists a need for more easily sealing a section of a long pipe for conducting
21 the type of stress tests mentioned above. In addition, there exists a need for an apparatus that
22 is capable of exerting axial stresses on welds during such testing so as to simulate a "worst
23 case scenario". In particular, there is a need for an apparatus that can be easily mounted on an
24 open end of a pipe so as to effectively seal the pipe opening and maintain such seal during high
25 pressurization of the pipe. Such apparatus would not subject the pipe to any damage or
26 otherwise cause weakness thereto.

27 **SUMMARY OF THE INVENTION**

28 **[0008a]** The invention is defined in the independent claims. Some optional features of the
29 invention are defined in the dependent claims.

30 **[0009]** In one exemplary technique, there is provided an apparatus for sealing an open end
31 of a pipe comprising:

- 1 **[0010]** - at least one generally annular shaped clamp for being frictionally secured to an
2 outer surface of the pipe, adjacent and spaced from the open end thereof, the at least one
3 clamp including a means for circumferentially gripping the outer surface of the pipe and
4 preventing relative axial movement there-between;
- 5 **[0011]** - a sealing plate, adapted to cover the open end of the pipe, the sealing plate
6 including a means for sealing the open end of the pipe;
- 7 **[0012]** - an urging means for urging the sealing plate axially towards the at least one
8 clamp and against the open end of the pipe.
- 9 **[0013]** In another exemplary technique, there is provided an apparatus as above and
10 wherein:
- 11 **[0014]** - the at least one clamp is comprised of at least two clamp sections, adapted to
12 be joined together to form an annular body adapted to fit over the exterior surface of the pipe;
- 13 **[0015]** - each of the clamp sections including connecting flanges, provided at opposite
14 ends of the sections, the flanges having a plurality of bolt holes;
- 15 **[0016]** - a plurality of second connecting elements for connecting flanges of adjacent
16 clamp sections and for tightening each clamp section towards adjacent clamp sections for
17 forming said annular shaped clamp.
- 18 **[0017]** In another exemplary technique, there is provided an apparatus as above and
19 wherein the at least one clamp includes:
- 20 **[0018]** - a generally annular body having an inner diameter surface, at least a portion of
21 the inner diameter surface including a first ramp extending from a first end to a second end of
22 the annular body, the annular body having an inner diameter that is greater at the first end than
23 at the second end;
- 24 **[0019]** - a generally annular gripper ring, coaxial with the annular body, the gripper ring
25 being comprised of two or more sections, and having an inner surface with an inner diameter for
26 engaging the outer surface of the pipe, and an outer surface, at least a portion of the outer
27 surface of the gripper ring including a second ramp, the second ramp extending from a first end
28 of the gripper ring to a second end of the gripper ring, the second ramp being oppositely
29 directed to the first ramp, wherein the second end of the gripper ring is insertable

1 within an annular space between the first end of the annular body and the outer wall of the
2 pipe; and,

3 **[0020]** - a means for urging the gripper ring and the main body towards each other for
4 forcing the second ramp under the first ramp, whereby, when the apparatus is in use, the first
5 ramp bears against the second ramp wherein the inner diameter of the gripper ring is reduced
6 resulting in a frictional engagement between the gripper ring and the outer surface of the pipe.

7 **[0021]** In another exemplary technique, there is provided a method for sealing a section of a
8 pipe having an open end, the method comprising:

9 **[0022]** - positioning at least one external clamp circumferentially over the outer surface
10 of the pipe at a location spaced away from the open end, the at least one clamp being
11 frictionally secured to the pipe surface so as to prevent relative axial movement between the
12 clamp and the pipe;

13 **[0023]** - positioning a sealing plate against the open end of the pipe, for covering the
14 open end, the sealing plate including a groove adapted to receive the open end of the pipe;

15 **[0024]** - connecting the sealing plate to at least one of the at least one clamps;

16 **[0025]** - forcing the sealing plate axially towards the at least one clamp and forming a
17 seal between the open end of the pipe and the sealing plate.

18 **[0026]** In another exemplary technique, there is provided a method as above and wherein
19 the at least one clamp comprises a generally annular body formed of at least two sections, and
20 wherein the step of securing the external clamp circumferentially over the outer surface of the
21 pipe comprises connecting the at least two sections together and tightening the sections to
22 cause frictional engagement between the at least one clamp and the pipe outer surface.

23 **[0027]** In another exemplary technique, there is provided a method as above and wherein
24 the at least one clamp comprises: a generally annular body having an inner surface, a portion of
25 the inner surface comprising a first ramp; and, a generally annular gripping ring formed of at
26 least two sections, said gripper ring including an outer surface, a portion of the outer surface
27 comprising a second ramp; the method comprising:

28 **[0028]** - coaxially positioning the annular body and the gripper ring over a pipe such that
29 the first and second ramps are oppositely oriented, wherein the second ramp of the

1 gripper ring is insertable between the first ramp of the annular body and the outer wall of the
2 pipe;

3 **[0029]** - forcing the gripper ring against the annular body to cause radial
4 compression of the gripper ring and frictional engagement of the gripper ring over the pipe
5 outer surface; and,

6 **[0030]** - forming a sufficient clamping force between the gripper ring and the pipe
7 surface to prevent relative axial movement between the at least one clamp and the pipe.

8 **BRIEF DESCRIPTION OF THE DRAWINGS**

9 **[0031]** These and other features of the invention will become more apparent in the
10 following detailed description in which reference is made to the appended drawings wherein:

11 **[0032]** Figure 1 is a cross sectional view of one embodiment of the apparatus of the
12 present invention.

13 **[0033]** Figure 2 is a perspective view of the clamp of the apparatus of Figure 1.

14 **[0034]** Figure 3 is a cross sectional elevation of another embodiment of the clamp of
15 Figure 1.

16 **[0035]** Figures 4, 4b, 5 and 6 are cross sectional views of further embodiments of the
17 present invention.

18 **[0036]** Figures 7 to 9 are cross sectional views of an embodiment of the invention having
19 an external clamp.

20 **[0037]** Figure 10 is a perspective view of another aspect of the invention shown in Figure
21 9.

22 **[0038]** Figure 11 is side view of another aspect of the invention shown in Figure 10.

23 **[0039]** Figure 12 is an end view of a clamp shown in Figures 10 and 11.

24 **[0040]** Figure 13 is a side cross-sectional view of another embodiment of the external
25 clamp according to the invention.

26 **[0041]** Figure 14 is an end view of the embodiment shown in Figure 13.

1 **[0042]** Figure 15 is a side cross-sectional view of another embodiment of the external
2 clamp according to the invention.

3 **[0043]** Figures 16 and 17 are front and side cross-sectional views of the compression
4 ring shown in Figure 15.

5 **[0044]** Figures 18 and 19 are front and side cross-sectional views of the clamping ring
6 shown in Figure 15.

7 **[0045]** Figures 20, 21 and 22 are front, side cross-sectional and detailed cross-sectional
8 views of the gripper ring shown in Figure 15.

9 **[0046]** Figure 23 is a side cross-sectional view of an embodiment of the invention shown
10 in Figure 15 wherein a plurality of external clamps are combined.

11 **DETAILED DESCRIPTION OF THE INVENTION**

12 **[0047]** Throughout the description of the invention the following terms will be assumed to
13 have the following associated meanings:

14 **[0048]** “Vessel” - will be understood to mean any equipment or apparatus to which a
15 nozzle is attached. As such, the term “vessel” will include vessels per se, pipes, drums, and
16 any other similar equipment. It will be understood that the term “vessel” is used herein
17 simply as a convenient way to encompass all such equipment or apparatus.

18 **[0049]** “Annular” - this term is used to describe a body having at least one outer diameter
19 and at least one inner diameter. Thus, an “annular tube” will be assumed to be a hollow
20 tube with an inner and outer diameter. An “annular disc” will be assumed to be an object
21 having an outer diameter and a central aperture thereby providing an inner diameter.

22 **[0050]** “Axial” - this term will be used to describe a direction taken along the longitudinal
23 axis of a pipe or conduit. Thus, “axial force” or “axial stress” will be understood as being a
24 force applied in a direction parallel to the longitudinal axis of the conduit. Similarly, the term
25 “axially extending” will be understood to mean extending in a direction parallel to the
26 longitudinal axis of the pipe.

27 **[0051]** “Proximal” and “distal” - these terms will be used to describe the positions of
28 various components of the invention once positioned over a pipe having an open end. The

term "proximal" will be used to describe a position closer to the open end of the pipe. The term "distal" will be used to describe a position away from the open end of the pipe.

[0052] Figure 1 illustrates one aspect of the invention wherein an internal sealing apparatus for a pipe is shown. The sealing apparatus 10 is preferably sized to fit within the lumen of a pipe (or tube) 12. The apparatus 10 comprises a sealing plate 14 having a diameter slightly less than the internal diameter of the pipe 12. The plate includes a first face 16 and a second face 18, wherein the second face is adjacent a clamp 20. The second face 18 of the sealing plate 14 is provided with beveled edge 22 for accommodating an O-ring 24 or other such resilient sealing means.

[0053] The clamp 20 generally comprises an annular ring having an outer diameter sized to fit within the pipe 12. An annular shape for the clamp 20 is preferred to minimize its weight. However, the clamp 20 may also comprise a solid body. As will be understood by persons skilled in the art having reviewed the present disclosure, the outer diameter of the clamp 20 is preferably slightly less than the internal diameter of the pipe 12 so as to permit axial placement of the clamp 20. The clamp 20 is provided with one or more recesses or pockets 26 into which are placed magnets 28. Preferably, the magnets 28 comprise electromagnets that can be activated when desired.

[0054] The magnets 28 provided on the clamp 20 are designed to magnetically attract the wall of the pipe 12, which, as is commonly known in the art, is formed from a ferrous metal. The magnets 28 are designed to form a strong clamping force with the interior wall of the pipe 12 and, thereby, to anchor the clamp in a fixed axial position within the pipe 12. In a preferred embodiment, at least two or more magnets 28 are provided on the clamp 20 with such magnets being placed circumferentially around the annular clamp 20. Such an arrangement will serve to evenly secure the clamp 20 within the pipe 12. Although the present description refers to a number of magnets being provided on the clamp, in other embodiments, one or more shaped magnets can be provided so as to achieve the desired clamping force.

[0055] The clamp 20 is releasably secured to the sealing plate 14. In one embodiment, the clamp is provided with one or more, and preferably a plurality, of bolts 30 adapted to be inserted into holes 31 provided on the sealing plate. Nuts 32 cooperate with the bolts 30 to secure the sealing plate 14 to the clamp 20. It will be understood that a sealing means (not

1 shown) may be provided between the bolts 30 and the nuts 32 and/or holes 31 in the sealing
2 plate 14 to provide a seal and, thereby, prevent leaks through the holes 31.

3 **[0056]** Figure 2 illustrates an embodiment of the clamp 20 illustrating the circumferential
4 placement of the magnets 28 and the bolts 30. As mentioned above, although the clamp 20
5 is shown in Figure 2 in the form of an annulus, it may also comprise a solid body. In either
6 embodiment case, in order to reduce the weight of the clamp 20, it may be formed of a light
7 material such as aluminum. The sealing plate 14 may also be formed of aluminum.
8 However, it will be understood that the choice of material for the clamp 20 and/or the sealing
9 plate 14 may be chosen from a variety of others.

10 **[0057]** As can be seen in Figure 1, upon tightening of the nuts 32, the sealing plate 14 is
11 forced against the opposing face of the clamp 20. In the course of this process, the resilient
12 seal 24 (i.e. the O-ring) is elastically deformed. The bevel 22 provided on the sealing plate
13 14 causes such deformation to expand radially outwardly.

14 **[0058]** In use, the apparatus 10 is first inserted within a pipe 12. The apparatus 10 is
15 axially positioned in a desired location within the pipe 12. It will be understood that the
16 apparatus may be preassembled prior to the positioning step. That is, the sealing plate 14
17 may be loosely connected to the clamp 20. Alternatively, the sealing plate 14 and clamp 20
18 may be inserted separately within the pipe 12. Once the apparatus 10 is positioned at the
19 desired location, the sealing plate 14 is connected to the clamp 20 (if not already) by first
20 inserting the bolts 30 through the holes 31 and attaching the cooperating nuts 32 thereto. As
21 mentioned above, any type of seal (such as washers, packing etc.) may also be provided so
22 as to seal the holes 31. Tightening of the nuts 32 forces the sealing plate 14 against the
23 clamp 20 and, as discussed above, results in the outward radial deformation of the seal 24.
24 The seal 24 is thereby forced against the inner wall of the pipe 12 resulting in a pressure
25 resistant seal there-between.

26 **[0059]** Either before the tightening of the nuts 32 or after, the magnets 28 provided on
27 the clamp 20 are activated resulting in a strong attraction force being formed between the
28 magnets 28 and the wall of the pipe 12. It will be understood that the magnets used in the
29 invention are chosen so as to provide the required clamping force to prevent axial movement
30 of the clamp 20 within the pipe 12. As mentioned above, the magnets 28 preferably
31 comprise electro magnets. In such case, one or more power supply units (not shown) will be
32 connected to the magnets 28 in order to activate same.

1 **[0060]** Once the clamp 20 is secured to the pipe 12 and the sealing plate 14 is secured
2 and sealed against the clamp 20, the lumen of the pipe 12 facing the first face 16 of the
3 sealing plate may then be pressurized with a gas or liquid without leakage beyond the
4 sealing plate 14.

5 **[0061]** Figure 3 illustrates another embodiment of the clamp 20 having an annular
6 structure wherein an inwardly extending flange 34 is provided to accommodate the bolts 30.
7 The bolts may be permanently attached to the flange 34 (or the face of the clamp 20) by
8 means of welds etc., may be integrally formed therewith, or may extend there-through and
9 be secured with nuts (not shown).

10 **[0062]** Figure 4 illustrates the use of the sealing apparatus of the invention for the dual
11 purposes of sealing and testing a pipe. As shown, a pair of apparatuses 10a and 10b is
12 provided within a pipe 12 and positioned on opposite sides of a weld 36, the integrity of
13 which is to be tested. Apparatus 10a is essentially identical to that shown in Figure 1 and as
14 described above. As discussed above, apparatus 10a includes a sealing plate 14a joined to
15 a clamps 20a by means of nuts and bolts 32a and 30a, respectively. Clamp 20a includes at
16 least one magnet 28a, and preferably two or more magnets generally circumferentially
17 equidistantly spaced. A seal is formed between the apparatus 10a and the inner wall of the
18 pipe 12 by means of a resilient seal 24a, which may comprise an O-ring. The magnets 28a
19 are activated to secure the clamp to the pipe 12 at the desired location. As explained above,
20 such securing results when the attraction force of the magnets creates a tight friction
21 engagement between the magnet and the pipe 12 surface.

22 **[0063]** Apparatus 10b of Figure 4 is similar to the apparatus 10a described above and
23 similar elements are identified with similar reference numerals but with the letter "b" added
24 for clarity. As shown, apparatus 10b is positioned within the pipe 12 on the opposite side of
25 the weld 36 from apparatus 10a. In this manner, the two apparatuses 10a and 10b combine
26 to seal off a section of the pipe 12 thereby forming a sealed space 37. In the case of
27 apparatus 10b, the sealing plate 14b is provided with at least one fluid port 38 through which
28 the sealed space 37 can be filled with a pressurizing fluid (i.e. a liquid or a gas). In a
29 preferred embodiment, as illustrated in Figure 4, two ports 38 are provided so that one is
30 used to fill the space 37, for example with water, while the other is used to vent any air there-
31 within. It will be appreciated that any number of ports 38 can be provided. One or more of
32 the ports 38 is preferably connected to a pressure gauge or other similar device (not shown)
33 to monitor the pressure created within the space 37. As will be known to persons skilled in

1 the art, a test of the weld 36 involves applying a constant high pressure to the interior of the
2 pipe and monitoring such pressure over a period of time. Any drop in pressure signifies a
3 leak in the weld.

4 **[0064]** In use, the system illustrated in Figure 4 first involves placing and securing the
5 apparatuses 10a and 10b in the manner described above. The sealed space 37 is then filled
6 with a pressurizing fluid and, as described above, the pressure is monitored.

7 **[0065]** Apart from the testing function provided by the system shown in Figure 4, a
8 further feature of the invention will also be understood. Specifically, by creating a sealed
9 pressurized space 37 between the apparatuses 10a and 10b, it will be seen that the
10 pressure applied to the weld 36 also provided a separating force between the two
11 apparatuses. However, since the apparatuses are secured, or clamped, to the interior of the
12 pipe, such separating force also serves to apply an axial force against the weld 36. In this
13 way, the system shown in Figure 4 applies both radial and axial forces against the weld 36
14 thereby more accurately simulating a "worst case" scenario for conducting the weld test. It
15 will be understood that such simulated stresses will provide more accurate results for the
16 test.

17 **[0066]** Figure 4b illustrates a variation of the assembly shown in Figure 4. In the case of
18 Figure 4b, the apparatus 10a and 10b are essentially the same as that discussed above in
19 that each includes at least one clamp 20a and 20b, respectively, which are provided within a
20 pipe 12. Clamps 20a and 20b include magnets 28a and 28b arranged in the same manner
21 as described above. The main difference between the assembly shown in Figure 4 and 4b
22 lies in the sealing plates 14a and 14b. In the case of Figure 4b, the sealing plates 14a and
23 14b are general of an annular disc shape, wherein each includes a generally central
24 opening. As will be appreciated by persons skilled in the art, this allows the plates 14a and
25 14b to be of much reduced weight thereby facilitating use of the assembly in large diameter
26 pipes.

27 **[0067]** In addition, the sealing plates 14a and 14b of Figure 4b are joined together by a
28 tube 15 extending between each plate. The tube 15 includes an inner diameter that is
29 preferably larger than the diameters of the openings provided in plates 14a and 14b.
30 Further, the outer diameter of the tube 15 is less than the inner diameter of the pipe 12.
31 When the assembly of apparatuses 10a and 10b is installed within a pipe 12, a sealed
32 annular space 35 is thus formed between the two seals 24a and 24b, the outer surface of
33 the tube 15 and the inner surface of the pipe 12. The tube 15 is also preferably provided

1 with one or more ports as discussed above. In Figure 4b, two ports, 38 and 38' are shown.
2 The ports are used to fill and/or vent the annular space 35 in the same manner as described
3 above. As can be seen, the volume of the space 35 is minimized due to the presence of the
4 tube 15 and, therefore, the volume of fluid required to fill the space is minimized.

5 **[0068]** Figure 5 illustrates the use of a sealing apparatus of the invention in a manner
6 similar to that shown in Figure 4. In the example illustrated in Figure 5, a weld 40 is used to
7 secure a flange 42 to the end of a pipe 12. It will be understood that pipe 12 may be a pipe
8 used for conveying as described above or may be the conduit portion of a nozzle provided
9 on a vessel and the like. In this example, an apparatus 10c essentially the same as that
10 shown in Figure 1 is used to seal the pipe 12 on one side of a weld 40 opposite to the flange
11 42. In Figure 5, the elements of apparatus 10c that are similar to the apparatus of Figure 1
12 are shown with the same reference numerals but with the letter "c" added for clarity. The
13 method of positioning and sealing the apparatus 10c is the same as described above. In this
14 example, the open end of the flange 42 is sealed with a plate 44. The plate 44 is formed
15 with a series of circumferentially spaced bolt holes that correspond with bolt holes that are
16 normally present on the face of the flange 42. Once the bolt holes of the plate 44 are
17 aligned with those of the flange 42, bolts 45 are inserted there-through and secured with
18 nuts 46. As shown in Figure 5, nuts may be provided on both ends of the bolts 45. It will be
19 understood that the bolts 45 may have one end with an integral or welded bolt head thereby
20 avoiding the need for nuts on both ends thereof. It will be understood that any needed seal
21 such as a gasket and the like (not shown) may be provided at the junction of the faces of the
22 flange 42 and plate 44.

23 **[0069]** The plate 44 is provided with at least one port 38c in a manner similar to that
24 described above with reference to Figure 4. The ports 38c serve to fill the sealed space 37c
25 between the flange 42 and the sealing apparatus 10c. As shown in Figure 5, the sealed
26 space 37c includes the weld 40 that secures the flange 42 to the end of the pipe 12.

27 **[0070]** In using the system shown in Figure 5, the sealing apparatus 10c is first installed
28 within the pipe 12 in the manner described above. The plate 44 is then installed at the outer
29 face of the flange 42. The plate 44 is secured to the flange 42 so as to form a pressure tight
30 seal there-between. As mentioned above, any needed gaskets etc. can be used for this
31 purpose. Once the plate 44 and the apparatus 10c are secured and clamped, a pressurized
32 fluid is injected through one or more of the ports 38c so as to pressurize the space 37c. As

1 discussed above with respect to Figure 4, the apparatus shown in Figure 5 also serves to
2 apply both a radial as well as axial stress on the weld 40.

3 **[0071]** Figure 6 illustrates a further embodiment of the invention wherein the apparatus
4 10 of Figure 1 is provided within a pipe 12. However, in this example, the exterior surface of
5 the pipe is provided with a retaining collar 48 comprising a generally annular body having an
6 inner and outer diameter. The inner diameter of the collar 48 is provided with a number of
7 circumferentially spaced magnets 50 designed to abut the outer surface of the pipe 12. The
8 magnets 50 of the collar 48 are arranged so as to overlap magnets 28 provided on the clamp
9 20 when the collar 48 is positioned in the same axial position as the clamp 20. The magnets
10 50 of the collar 48 may be provided with a different power source or the same as that
11 powering magnets 28 of the clamp 20.

12 **[0072]** With the embodiment of Figure 6, it will be understood that the combination of the
13 magnetic attraction forces of both sets of magnets 28 and 50 will serve to provide an
14 enhanced clamping force for the apparatus. In other words, the collar 48 serves to reinforce
15 the clamp 20. In a further embodiment, the polarity of the magnets 28 and 50 can be
16 adjusted so as to form a magnetic attraction force there-between. In this manner, the
17 combination of the clamp 20 and collar 50 can be used with non-ferrous pipes as well such
18 as pipes made from aluminum or stainless steel etc. In such case, it will be understood that
19 the magnets 28 and 50 will be provided with a pipe contact surface having a sufficient
20 coefficient of friction to prevent the apparatus from sliding over the pipe 12. Similarly, even
21 in the case of ferrous pipes, such a friction surface may be provided on the magnets 28
22 and/or 50.

23 **[0073]** It will be understood that the collar 48 may be used with any of the clamps
24 discussed above.

25 **[0074]** Figure 7 illustrates a further embodiment of the invention for sealing an end of a
26 pipe. As shown a pipe 12 having an open end 52 is provided with an end plate 54 adapted
27 to close the open end. The end plate 54 is preferably provided with a circular race 56 for
28 receiving therein the end 52 of the pipe 12. As will be understood, the width of the race 56
29 will generally be sized to accommodate the thickness of the pipe 12. The race 56 is also
30 preferably provided with a resilient sealing member 58 so as to form a seal between the
31 plate 54 and the end 52 of the pipe 12.

1 **[0075]** The plate 54 is provided with diameter greater than that of the pipe 12 so as to
2 form a radially extending anchoring flange 60. In another embodiment, the plate 54 may
3 have a diameter closer to that of the pipe 12 but be provided with radially extending arms to
4 form an equivalent to the anchoring flange 60.

5 **[0076]** The anchoring flange 60 is provided with a plurality of circumferentially spaced
6 bolt holes 62 through which are passed bolts 64. On the face of plate 54 opposite the pipe
7 end 52, the bolts 64 are secured with nuts 66. The opposite ends of the bolts 64 are
8 secured to a clamping collar 68 comprising a generally annular body circumferentially
9 extending around the external surface of the pipe 12. The clamping collar 68 includes a
10 radially outwardly extending flange 70 facing the plate 54. The flange 70 is provided with a
11 plurality of bolt holes 72 corresponding to the bolt holes 62 on the plate 54 and adapted to
12 receive the opposite ends of the bolts 64. The flange 70 is secured to the bolts 64 with nuts
13 74. In another embodiment, it will be understood that the bolts 64 can be welded or formed
14 with either the plate 54 or the flange 70 thereby requiring only one set of nuts 66 or 74.

15 **[0077]** The clamping collar 68 is provided with one or more magnets 76 circumferentially
16 around the inner diameter thereof and directed towards the outer surface of the pipe 12.
17 The magnets 76 are provided within recesses or pockets 77 provided in the body of the
18 collar 68. As discussed above, the magnets 76 may preferably comprise electro magnets
19 coupled to one or more power sources (not shown). In a preferred embodiment, a plurality
20 of magnets 76 are provided generally equidistantly around the circumference of the pipe 12
21 so as to evenly distribute the associated clamping forces.

22 **[0078]** In another embodiment, the clamping collar 68 may be provided in one or more
23 sections.

24 **[0079]** In operation, the clamping collar 68 is mounted on the outer surface of the pipe
25 12. At this time, the magnets 76 may be activated so as to form a magnetic attraction force
26 between the magnets and ferrous pipe 12. The strength of the magnets will be chosen so as
27 to form an adequate clamping force between the collar 68 and the pipe 12 so as to prevent
28 relative axial movement there-between. As mentioned above, the magnets 76 may be
29 provided with a friction enhancing surface to assist in preventing relative axial movement
30 between the collar 68 and the pipe 12.

31 **[0080]** Once the clamping collar 68 is secured to the pipe 12 surface, the plate 54 is
32 then mounted against the open end 52. The plate is mounted so that the end of the pipe 12

1 is received within the race 56. At this time, the bolts 64 are positioned and secured with
2 bolts 66 and 74. As will be understood, tightening of the bolts results in the plate being
3 forced against the open end 52 of the pipe 12 and, thereby, the end of the pipe being sealed.

4 **[0081]** Once the end of the pipe 12 is sealed with the plate 54, the interior of the pipe
5 can then be pressurized to test, for example, any welds provided on the pipe.

6 **[0082]** In a further embodiment, as shown in Figure 8, the plate illustrated in Figure 7
7 can be provided with ports 39, which are similar to those shown as element numbers 38c in
8 Figure 5. As will be understood, the apparatus shown in Figure 8 can be used to pressurize
9 the interior of the pipe 12 so as to apply a radial and axial stress therein. In this manner, a
10 weld on the pipe, downstream of the end 52 may be tested with the apparatus of Figure 8
11 without the need to localize the testing apparatus at the region of the weld. It will also be
12 understood that the apparatus of Figure 8 can be used in combination with, for example, the
13 sealing apparatus 10 or 10c of Figures 1 or 5 so as to isolate a segment of a pipe for testing
14 purposes.

15 **[0083]** A further embodiment of the apparatus of Figures 7 and 8 is illustrated in Figure 9
16 wherein like elements are indicated with like reference numerals. Elements that are similar
17 but not identical are indicated with like reference numerals but with the letter "d" added for
18 clarity. As can be seen, in the embodiment of Figure 9, the clamping collar 68d does not
19 include any magnets for engaging the wall of the pipe 12. In the example of Figure 9, the
20 clamping collar 68d is provided in two or more sections that are joined together by means of
21 cooperating radially extending flanges 78. Each of the flanges 78 are provided with bolt
22 holes 80 through which bolts (not shown) are passed. Nuts (not shown) cooperate with the
23 bolts to join opposing flanges 78 together thereby securing the flanges together. The
24 clamping collar 68d of Figure 9 is sized so that tightening of the flanges 78 to each other
25 forms a strong frictional engagement with the outer surface of the pipe 12.

26 **[0084]** As discussed above with respect to other aspects of the invention, once the
27 clamping collar, or clamp 68d is secured to the outer surface of the pipe, a sealing plate 54
28 may be secured to open end of the pipe 12. In the same manner as described above, the
29 sealing plate 54 is secured to the clamp 68d by means of an urging means. In the
30 embodiment shown, such urging means is provided by a combination of nuts and bolts that
31 join the clamp 68d to the sealing plate. Tightening of such nuts urges the sealing plate 54
32 towards the clamp 68d. In view of the frictional engagement of the clamp 68d to the outer
33 surface of the pipe 12, it is prevented from movement with respect to the pipe 12. In

1 particular, relative axial movement of the clamp 68d and the pipe 12 is prevented. In the
2 result, the sealing plate 54 is pressed against the open end of the pipe 12 and, thereby seals
3 such open end in the same manner as described above.

4 **[0085]** Figure 10 illustrates a further aspect of the invention wherein a clamp is provided
5 on the outer surface of a pipe, adjacent an open end of thereof, and a sealing plate (or other
6 similar means) is provided to seal the open end of the pipe. In the embodiment shown in
7 Figure 10, the clamp 90 is similar in design to that shown in Figure 9. However, as
8 illustrated, the clamp 90 is formed of a plurality of sections 92a, 92b, 92c etc., which are
9 adapted to be joined together to form a circumferential collar (i.e. the clamp 90) around the
10 surface of a pipe 12. In Figure 10, only sections 92a, 92b, 92c are shown. However, it will
11 be understood that the clamp 90 shown in Figure 10 includes other sections that extend on
12 the opposite side of the pipe shown therein. It will also be understood that the number of
13 sections forming the clamp 90 will depend on the size (i.e. length) of each section and the
14 outer diameter of the pipe. For example, for small diameter pipes, only two sections may be
15 needed (as shown in Figure 9). However, for larger diameter pipes such as that shown in
16 Figure 10, the clamp 90 may be provided in several sections.

17 **[0086]** The sections forming the clamp 90 are provided with a pair of radially extending,
18 longitudinal “connecting” flanges, one at each end of the clamp section. The term “radially
19 extending, longitudinal” refers to the orientation of the flanges when the clamp 90 is in use
20 on a pipe. The term “connecting” refers to the use of such flanges in connecting adjacent
21 clamp sections together. As shown and described further below, the connecting flanges
22 extend radially outwardly away from the pipe 12. Further, these flanges extend in a direction
23 parallel with the longitudinal axis of the pipe 12. As shown in Figure 10, clamp section 92b is
24 shown with flanges 94b and 95b at the opposite ends thereof. Each of the connecting
25 flanges extend in the same direction, perpendicularly to the body of the respective section.
26 When the clamp 90 is assembled, as shown in Figure 10, the flanges extend radially
27 outwardly, away from the pipe, and extend in a direction generally parallel to the longitudinal
28 axis of the pipe 12. As shown, when the clamp 90 is in the assembled state over a pipe 12,
29 the flanges of each adjacent section of the clamp 90 abut each other. For example, as
30 shown in Figure 10, the flange 94b of section 92b is positioned in facing arrangement
31 against flange 95a of section 92a. Similarly flange 95b is positioned in facing arrangement
32 against flange 94c of section 92c. Flanges of other sections of the clamp 90 would be
33 similarly arranged in a facing, or opposing manner. The opposing flanges of adjacent clamp
34 sections are joined together using a number of bolts 96 (or “clamping bolts”) that extend

1 through bolt holes provided in the flanges. The flanges are then secured together by nuts 98
2 that cooperate with the bolts 96. In this manner, the opposing flanges of each clamp section
3 are secured together, thereby forming the clamp 90. As the flanges of the clamp sections
4 are urged together, the internal diameter of the clamp 90 is gradually reduced. Thus, by
5 appropriately sizing the clamp 90 with respect to the outer diameter of the pipe 12, the clamp
6 90 can be secured to the pipe 12 outer surface, whereby relative movement between the
7 pipe 12 and the clamp 90 is prevented. It will be understood that in order for such tight fit to
8 occur, there should be provided some clearance between the clamp sections to allow a
9 reduction in the inner diameter of the clamp 90 once positioned over a pipe 12. It will also
10 be understood that by providing bolts 96 of sufficient length, one clamp 90 may be used for a
11 range of outer diameters of pipes.

12 **[0087]** The sections forming the clamp 90 are also each provided with a radially
13 extending, circumferential "sealing" flange section 100, extending along the length of each
14 section and extending between the opposing connecting flanges. The term "radially
15 extending, circumferential" refers to the orientation of the sealing flange, wherein, when the
16 clamp 90 is assembled and in use, each flange section extends radially away from the pipe
17 and perpendicular to the longitudinal axis of the pipe 12. The term "sealing" refers to the use
18 of such flange section in securing a sealing plate (described below) against the open end of
19 the pipe 12. As shown in Figure 10, clamp sections 92a, 92b and 92c are provided,
20 respectively, with sealing flange sections 100a, 100b and 100c. For convenience, the
21 circumferential sealing flange formed by the respective sections will be identified with
22 element number 100. In the assembled state of the clamp 90, the sealing flanges sections
23 of the clamp sections combine to form a radially extending sealing flange 100 on the clamp,
24 wherein such flange extends radially outwardly away from the pipe 12 and transverse to the
25 longitudinal axis of the pipe 12. In this manner, when the clamp 90 is assembled on a pipe,
26 the sealing flange sections of each clamp section align over the circumference of the pipe 12
27 to form a generally unitary flange 100. The sealing flange sections of the clamp sections are
28 also provided with a number of bolt holes 102, which are discussed further below.

29 **[0088]** In order to seal the open end of the pipe 12, a sealing plate 104 is provided. The
30 sealing plate 104 is preferably sized to have a diameter that is greater than the diameter of
31 the pipe 12. Along the outer edge of the sealing plate are provided a number of bolt holes
32 106 that are positioned to cooperate with the bolt holes 102 provided in the sealing flange
33 100. As discussed above with respect to other embodiments, in use, once the clamp 90 has
34 been secured to the outer surface of the pipe 12, the sealing plate 104 is then secured to the

1 clamp 90. In this process, the sealing plate is positioned against the opening of the pipe 12
2 and a plurality of bolts (not shown) are passed through aligned bolt holes, 102 and 106, of
3 the sealing plate 104 and the sealing flange 100. Such bolts may be referred to herein as
4 "sealing bolts". As discussed above, the sealing plate 104 is preferably provided with a
5 sealing means for sealingly engaging the open end of the pipe 12. In one aspect, the
6 sealing plate may be provided with a groove or race (not shown in Figure 10 but shown by
7 example in Figures 7-9) and an appropriate sealing member for engaging and sealing the
8 open end of the pipe. In operation, the sealing plate 104 is brought against the open end of
9 the pipe 12 by, for example, causing the end of the pipe to be received in the groove
10 provided on the sealing plate 104. The bolt holes 106 of the sealing plate 104 are then
11 aligned with bolt holes 102 of the sealing flange 100. The sealing bolts (not shown) are then
12 passed through the aligned bolt holes 102 and 106 and secured with nuts (not shown). As
13 described above, tightening of the nuts results in the sealing plate 104 being urged towards
14 the clamp 90 and, due to the immobilization of the clamp 90 on the pipe 12, the sealing plate
15 104 is thereby urged against the end of the pipe 12. The nuts are tightened until a sufficient
16 seal is provided for the open of the pipe 12. Once in this state, the interior of the pipe may
17 then be pressurized for conducting a test or any other purpose. The sealing plate 104 may
18 be provided with one or more ports 108 to which may be connected pressurizing means,
19 pressure gauges or any other instrument or apparatus.

20 **[0089]** As also shown in Figure 10, in some instances, a reinforcement apparatus 110
21 may be used within the interior of the pipe so as to brace against the compressive forces of
22 the clamp 90. In one example, the reinforcement apparatus 110 comprises a plurality of
23 radially extending arms 112 connected together at a central hub 114. The hub 114 would
24 generally be positioned on the longitudinal axis of the pipe 12. The ends of the arms 112
25 opposite the hub 114 preferably terminate in a pad 116 adapted to bear against the inner
26 surface of the pipe 12. Each of the arms are provided with tensioning means 118 that serve
27 to lengthen the arms so as to force the pads 116 against the wall of the pipe 12. In one
28 aspect, the tensioning means 118 are formed by a combination of the arms 112 having a
29 threaded portion and lengthening nuts associated with such threaded portions. Such means
30 of lengthening a rod are known in the art. Similarly, any other means of lengthening the
31 arms 112 may be used and the invention is not limited to any particular means for achieving
32 such purpose. In certain cases, such as for example with large diameter pipes, the arms
33 112 of the reinforcement apparatus 110 may be provided with a support ring 120 to prevent
34 or reduce movement of the arms 112 outside of the plane of the reinforcement apparatus

1 110. It will be understood that any number of arms 112 may be provided on the
2 reinforcement apparatus 110.

3 **[0090]** As will be understood, in use, the reinforcement apparatus 110 would be
4 positioned inside of the pipe 12 prior to placement of the sealing plate 104. Moreover, the
5 reinforcement apparatus 110 would be positioned prior to establishing the clamping force of
6 the clamp 90 on the pipe 12. In this way, as the clamp 90 is tightened over the outer wall of
7 the pipe 12, the reinforcement apparatus 110 serves to prevent any inward deflection or
8 deformation of the pipe 12.

9 **[0091]** In some cases, the inner surface of the clamp 90 (or 68d) may be provided with a
10 gripping means such as teeth or ribs etc. However, in a preferred embodiment, the inner
11 surface of the clamp (90, 68d etc.) is smooth as to prevent damage to the surface of the pipe
12 12.

13 **[0092]** Figure 11 illustrates another embodiment of the invention described in Figure 10.
14 In Figure 11, the clamp 90 is shown as above, provided over a pipe 12 and proximal to an
15 open end of the pipe to be sealed. However, as shown, a further circumferential clamp 122
16 is provided adjacent to the clamp 90. The clamp 122 is of the same general construction as
17 clamp 90 described above. As illustrated, clamp 122 is positioned on the side of the clamp
18 90 opposite the opening of the pipe 12. As will be understood, the additional clamp 122
19 provides added clamping force. In order to establish a physical connection between the
20 clamps, clamp 90 is provided with an additional radially extending circumferential flange 124
21 on a side opposite to the flange 100 described above. Clamp 122 includes at least one
22 radially extending circumferential flange 126, on the side adjacent to the clamp 90. The
23 flanges 124 and 126 are provided with a plurality of bolt holes that are aligned during
24 installation so as to allow bolts 128 to extend there-through. Nuts 130 cooperate with the
25 bolts 128 to securely connect the clamps 122 and 90 together. Preferably, bolt holes 128
26 are evenly spaced along the circumference of the flanges 124 and 126. As will be
27 understood, connection of the clamps 122 and 90 serves to provide additional clamping
28 force since the clamping surface area is increased. In the above description, the clamps
29 122 and 90 and the respective flanges 124 and 126 have been described as singular
30 elements. However, as described above, each is comprised of two or more clamp sections
31 that are connected together to form such elements. As shown in Figure 11, the clamp 122
32 may be provided with a further radially extending circumferential flange 125 to which another

1 clamp may be connected if necessary. It will be understood that any number of clamps can
2 be combined in order to provide any desired level of clamping force.

3 **[0093]** As also shown in Figure 11, the sealing plate 130 comprises a bell-shaped
4 element. The sealing plate 130 functions in the same manner as the sealing plate 104
5 described previously. However, the curved, or outwardly convex structure of the plate 130
6 allows, for example, a number of ports 132, 133, 134 to be provided over the surface
7 thereof. The sealing plate 130 is secured to the clamp 90 using bolts 136 and associate
8 nuts as described previously.

9 **[0094]** Figure 12 provides an isolated view of a clamp such as clamp 90 or 122 shown in
10 Figures 10 and 11. As seen, the clamp of Figure 12 is comprised of six essentially identical
11 sections 92. For convenience, when referring to the clamp sections collectively (or portions
12 of such clamp sections), the element number 92 is used without the letter suffixes. Each
13 section includes a curved inner surface 97 adapted to conform to the outer surface of a pipe
14 (not shown) to which the clamp is to be secured. As described above, each section includes
15 opposing radially extending, longitudinal connecting flanges 94 and 95, which, when the
16 clamp is assembled, are placed in opposing arrangement as shown in Figure 12. Bolts 96
17 and associated nuts 98 serve to connect each section 92 together so as to form the clamp
18 90 for circumferentially fitting over the surface of a pipe. As described above, a space is
19 preferably provided between at least some of the adjacent clamp sections 92 so as to allow
20 sufficient clearance for the sections to be tightened towards each other, and thereby,
21 tightened over the outer surface of the pipe. Such tightening serves to provide the
22 necessary clamping force over the circumference of the pipe. Each of the sections 92
23 further includes a radially extending, circumferential sealing flange section 100 that is
24 adapted to engage the sealing plate when the clamp is in use (as discussed above).

25 **[0095]** Figures 13 and 14 illustrate another embodiment of the invention. As shown the
26 embodiment of Figures 13 and 14 functions in effectively the same manner as above. That
27 is, in general, a pipe 12 is provided with a circumferential clamp 150 proximal to an open end
28 of the pipe. The clamp 150 is tightened over the outer surface of the pipe 12 so as to secure
29 same and to prevent relative movement between the clamp and the pipe 12. As shown in
30 Figure 13, a sealing plate 152 is provided against the open end of the pipe 12 and
31 subsequently secured to the clamp 150.

32 **[0096]** As shown in Figure 13, the clamp 150 of this embodiment is operable differently
33 from that of the previous figures. Specifically, the clamp 150 is comprised of two or more

1 clamp sections. In the embodiment shown in Figures 13 and 14, the clamp 150 is comprised
2 of two sections, 154 and 155. As described above, the clamp may be formed using any
3 number of sections, depending upon, inter alia, the size of each section and the outer
4 diameter of the pipe in question. In the case where the clamp 150 is formed in two sections,
5 it will be understood that each section will have a generally "C" shaped structure as shown in
6 Figure 14. In cases where a plurality of clamp sections are required, it will be understood
7 that the shape of the sections will vary. The sections 154 and 155 include radially extending,
8 longitudinal "connecting" flanges. Thus, for section 154, the connecting flanges are shown
9 at 156 and 158. For section 155, the connecting flanges are shown at 157 and 159. Each of
10 the connecting flanges 158 to 159 are provide with bolt holes, positioned so as to be aligned
11 when the clamp is in use. In such position, "clamping" bolts 160 and 162 are inserted
12 through the bolt holes of opposed connecting flanges of adjacent clamp sections. Nuts 161
13 and 163 are provided on the clamping bolts 160 and 162, respectively, so as to secure the
14 connecting flanges against each other. Thus, as shown in Figure 14, bolts 160, in
15 combination with nuts 161, serve to secure the connecting flanges 156 and 157 together.
16 Similarly, bolts 162 and nuts 163 serve to secure the connecting flanges 158 and 159
17 together. In this manner, the sections of the clamp 150 are joined together to form a
18 generally annular shaped structure forming a concentric ring over the outer circumference of
19 the pipe 12.

20 **[0097]** Once the sections forming the clamp 150 have been assembled as discussed
21 above, the clamp 150 is then secured to the outer surface of the pipe 12. In order to achieve
22 this, the clamp 150, once formed (by connecting the respective clamp sections) is provided
23 with two inner diameters, d1 and d2, both of which are larger than the outer diameter of the
24 pipe 12. As shown in Figure 13, the first inner diameter, d1, is larger than the second inner
25 diameter d2. When the clamp is in use, the section of the clamp having inner diameter d1 is
26 positioned proximal to the open end of the pipe 12. The opposite end of the clamp (i.e.
27 opposite the open end of the pipe 12) is provided with the inner diameter d2. The clamp
28 150 further includes a ramped surface 164 extending between the two diameters d1 and d2.
29 In a preferred embodiment, a shoe 166 is provided adjacent the ramped section 164. The
30 shoe 166 serves to extend the ramped surface 164. As will be understood by persons
31 skilled in the art upon reviewing the present description, in other embodiments of the
32 invention, the shoe 166 may be omitted or substituted with other similar functioning
33 elements. In this description, the shoe 166 is described as a unitary structure provided on

1 the clamp. However, it will be understood that the shoe 166 may be formed as separate
2 sections associated with or integral with each of the sections forming the clamp 150.

3 **[0098]** The clamp 150 is also provided with a gripper ring 170, which is formed by at
4 least two sections that are separated by spacing. For convenience, the gripper ring 170 will
5 be discussed further as a unitary element. As shown in Figure 13, the gripper ring 170 has a
6 generally annular ring shape preferably with a constant inner diameter capable of sliding
7 over the outer circumference surface of the pipe 12. The outer surface of the gripper ring
8 170 is provided with a ramped structure oppositely oriented to the ramped section 164 of the
9 clamp 150. As shown in Figure 13, this results in the gripper ring 170 having a varying outer
10 diameter, which is greater at the proximal end, proximal to the open end of the pipe 12, and
11 less at the distal end, opposite to the open end of the pipe 12. The outer surface of the
12 gripper ring is thereby provided with a ramped surface 171. As shown, the distal end of the
13 gripper ring 170 is adapted to be received under the ramped section 164 of the clamp and,
14 where present, under the shoe 166. When the clamp 150 is in position, the gripper ring 170
15 is positioned proximal thereto, thereby placing the gripper ring closer to the opening of the
16 pipe 12 (as shown in Figure 13). In this way, as the gripper ring 170 is advanced axially in
17 the distal direction over the pipe 12, i.e. away from the pipe opening and against the clamp
18 150, the gripper ring 170 is urged inwardly due to the interaction between the opposed
19 ramped sections 171 and 164. In the latter case, it will be understood that the ramped
20 surface 164 will be reflected in the structure of the shoe 166 and, where such shoe is
21 present, the inward deflection of the gripper ring 170 would be caused by interaction with
22 such shoe.

23 **[0099]** The clamp 150 further includes a radially extending, circumferential sealing flange
24 174. As shown in Figure 14, the sealing flange 174 is comprised of flange sections 175 and
25 176, provided, respectively, on clamp sections 155 and 154. For convenience, the flange
26 174 will be described as a unitary structure but will be understood to have such general
27 structure once the clamp 150 is assembled.

28 **[00100]** A plurality of "gripper" bolts 178 extend through openings 180 in the flange 174.
29 The gripper bolts 178 extend through the openings 180 in the proximal to distal direction (i.e.
30 along the axis of the pipe 12, when the clamp 150 is in the assembled state there-over),
31 wherein the bolt heads are proximal to the opening of the pipe 12. The terminal ends of the
32 gripper bolts 178 are adapted to bear against the proximal ends of the gripper ring 174.
33 Thus, in this arrangement, tightening of the bolts 178 forces the gripper ring 170 against the

1 inner surface of the clamp 150 and, therefore, under the ramped surface 164 thereof or the
2 shoe 166. In either case, the gripper ring 170, being of at least two sections, is deflected
3 inwardly and forced against the outer surface of the pipe 12. With sufficient force applied by
4 the tightening bolts, the gripper ring 170 is pressed tightly against the pipe surface to create
5 a strong clamping force. This is continued until a sufficient clamping force is achieved
6 wherein relative axial movement of between the clamp 150 and the pipe 12 is prevented.

7 **[00101]** In one aspect, the bolts 178 are received within cooperatively threaded openings
8 180. In other aspects, a nut and threaded rod arrangement can be used to achieve the
9 same purpose. In other aspects, the bolts 178 may be replaced with hydraulic rams or
10 magnetically driven rods etc. It will be appreciated that the invention is not limited to any
11 specific means of advancing the gripper ring 170. The bolts 178, and correspondingly
12 threaded openings 180, provide one such means. As shown in Figure 14, a plurality of bolts
13 178 are provided and are generally equally spaced circumferentially over the clamp. Such
14 an arrangement is preferred since it serves to advance the gripper ring 170 equally over the
15 circumference of the clamp 150.

16 **[00102]** The circumferential sealing flange 174 is also provided with a plurality of
17 generally circumferentially spaced bolt holes 182. Similarly, the sealing plate 152 is also
18 provided with corresponding bolt holes 184. When the apparatus of the invention is
19 positioned on the pipe 12, the sealing plate 152 is oriented so as to align bolt holes 184 with
20 bolt holes 182 provided on the flange 174. Once in this orientation, "sealing" bolts 186 are
21 inserted through bolt holes 184 and 182 and nuts 188 are used to urge sealing plate 174
22 towards the clamp 150. As discussed in reference to other embodiments of the invention,
23 the sealing plate 152 is preferably provided with a groove or race 190 having dimensions
24 sufficient to receive the open end of the pipe 12 therein. In order to form a secure seal
25 between the sealing plate 152 and the open end of the pipe 12, a sealing material 192 is
26 preferably provided within the groove 190. The sealing material may be an O-ring, a gasket
27 material or any other sealing material as described herein or as would be apparent to
28 persons skilled in the art.

29 **[00103]** In operation, the apparatus illustrated in Figures 13 and 14 are utilized as follows.
30 Firstly, as described above, the clamp 150 is assembled from the two or more pieces
31 (described above) over the outer surface of the pipe 12, adjacent to an opening thereof. The
32 sections of the gripper ring 170 are positioned adjacent the clamp 150. As noted in Figure
33 13, the sections of the gripper ring 170 are positioned so that the portion having the smaller

1 outer diameter is distally oriented, away from the opening and towards the clamp 150. Thus,
2 the gripper ring 170 is positioned so as to align its ramped section 171 in an opposite
3 manner as compared to the ramped section 164 of the clamp 150. Thus, the thinner portion
4 of the gripper ring 170 is positioned to be received within an annular space created by the
5 outer wall of the pipe 12 and the larger inner diameter portion of the clamp 150.

6 **[00104]** Once the clamp and gripper ring sections are assembled in the desired position
7 over the pipe 12, the clamp sections are secured together by means of clamping bolts 160,
8 162 and the associated nuts 161, 163, respectively. This results in the clamping sections
9 being urged together thereby also causing the gripper ring sections to be urged together.
10 The clamp sections may optionally be provided with spacers 181 such as that shown in
11 Figure 14. Such spacers serve to limit the amount of compression exerted by the clamp 150
12 over the gripper ring 170. In such manner, the desired clamping force on the clamp would
13 be controlled by the gripper bolts 178 as discussed further below.

14 **[00105]** Once the clamp 150 is assembled over the pipe 12 as discussed above, the
15 gripper bolts 178 are then tightened so as to force the gripper ring 170 towards the clamp
16 150 and against the ramped portion 164 or, where present, the shoe 166, which is provided
17 with an equally ramped surface. In the process, the gripper ring 170 is radially compressed
18 and thereby forced against the outer wall of the pipe 12. Further tightening of the bolts 178
19 creates a tight fit between the gripper ring 170 and the wall of the pipe 12, thereby
20 preventing relative axial movement between the clamp 150 and the pipe 12. Once the
21 clamp 150 is thus anchored to the wall of the pipe 12, the sealing plate 152 is positioned and
22 aligned with the circumferential flange 174 of the clamp 150. Tightening of the nuts 188 over
23 the sealing bolts 186 urges the sealing plate towards the clamp 150 (which is clamped on
24 the pipe 12) and, in the result, forces the sealing plate 152, and in particular the groove or
25 race 190 thereof, against the open end of the pipe 12. The nuts 188 are tightened until the
26 desired degree of sealing is achieved. With the sealing means 192 in place, a sealing
27 arrangement is achieved between the open end of the pipe 12 and the sealing plate 152. At
28 this point, the interior of the pipe 12 may be pressurized and subjected to pressure testing
29 for its integrity.

30 **[00106]** Figures 15 to 22 illustrate features of another embodiment of the invention. As
31 shown in Figure 15, the apparatus of the invention includes a clamp 200 that is adapted to
32 be secured to the outer wall of a pipe 12. The clamp includes a first, compression or
33 squeeze ring 202 and a second, or clamping ring 204. The first and second rings 202 and

204 are preferably unitary structures that are generally annular in shape. The rings 202 and 204 have respective internal and external diameters, with the internal diameters of each being slightly larger than the outer diameter of the pipe 12 so as to allow the rings to be slidably provided over the pipe. The clamp 200 further includes a generally annular gripper ring 206, which also has an internal diameter and an external diameter. The internal diameter of the gripper ring 206 is reducible, as described further below. However, in its initial state, the internal diameter of the gripper ring 206 is greater than the external diameter of the pipe 12 so as to allow the ring 206 to be slidably provided thereover. Gripper ring 206 is preferably formed of two or more sections. As shown in Figure 20, the gripper ring 206 is formed, according to one embodiment of the invention, in two sections 206a and 206b. The purpose of such multiple sections for the gripper ring 206 will become apparent in the following description.

[00107] As shown in Figure 15, the clamp 200 is formed by first providing the compression ring 202 over the outer surface of the pipe 12. This is achieved by sliding the ring 202 over the pipe, adjacent an open end thereof. The gripper ring 206 is next positioned adjacent the compression ring 202. As mentioned above, the gripper ring 206 is preferably provided in two or more sections. Next the clamping ring 204 is positioned over the pipe as shown in Figure 15. The compression ring 202 and clamping ring 204 are each provided with a plurality of bolt holes, 208 and 210, respectively, as shown in Figures 16 and 18. In positioning the portions of the clamp 200 over the pipe, the bolt holes 208 and 210 of the compression ring 202 and clamping ring 204 are aligned. Once in this position, “clamping” bolts 212 are inserted into the aligned bolt holes and such bolts are tightened with nuts 214. As will be understood in reviewing Figure 15, as the nuts 214 are tightened, the clamping plate and compression plate are urged towards each other to produce the required clamping force to secure the clamp 200 over the outer diameter of the pipe 12.

[00108] The compression ring 202 is preferably provided with a beveled inner diameter. Thus, the internal diameter of the compression ring 202 is provided with a ramped surface 214 (as shown in Figures 15 and 17), such that a smaller inner diameter is provided distal to the open end of the pipe 12 and a larger inner diameter is provided proximal to such open end. The gripper ring 206 also comprises a generally annular shaped structure but having a generally constant inner diameter, which faces the outer surface of the pipe 12 when the apparatus is in use. The outer diameter of the gripper ring 206 includes a ramped surface 216 (as shown in Figures 15, 21 and 22). This results in the gripper ring 206 having a larger outer diameter proximal to the opening of the pipe 12 and a smaller outer diameter distal to

1 the pipe opening. The clamping ring 204 is generally annular in shape is does not
2 necessarily include any beveled or ramped surfaces. However, the inner diameter of the
3 clamping ring 204 is smaller than the outer diameter of the gripper ring 206. This
4 arrangement of the compression ring, gripper ring and clamping ring is shown in Figure 15.

5 **[00109]** As shown, in assembling the apparatus over a pipe 12, the compression ring 202
6 is first slid over the pipe 12, followed by the gripper ring 206 and finally the clamping ring
7 204. It is noted that the thin, distal portion of the gripper ring 206 is adapted to be inserted
8 between the proximal end of the compression ring 202 and the outer wall of the pipe 12. As
9 the nuts 214 are tightened and the compression ring 202 is advanced against the clamping
10 ring 204, the gripper ring 206 is therefore urged against the outer wall of the pipe 12. The
11 proximal end of the gripper ring 206 is biased against the clamping ring 204 and, therefore,
12 prevented from axial movement with respect to the clamping ring. As explained above, the
13 gripper ring 206 is preferably provided in two or more sections, as illustrated in Figure 20.
14 Where the gripper ring 206 is provided in two sections, as shown in Figure 20, each of such
15 sections 206a and 206b have a generally arc shaped structure. The ends of each section,
16 206a and 206b, are preferably separated by space 207. The spaces 207 allow the sections
17 of the gripper ring 206 to be moved radially inwardly towards each other, thereby resulting in
18 a reduction of the inner diameter of the gripper ring 206. Thus, as the gripper ring 206 is
19 urged towards the wall of the pipe 12, the sections forming the gripper ring 206 are urged
20 together, thereby reducing the inner diameter of the annular gripper ring 206 and radially
21 compressing the gripper ring 206 over the outer wall of the pipe 12 to form a tight, clamping
22 engagement therewith. Thus, tightening of the nuts 214 results in the clamp 200 being
23 secured to the pipe wall so as to prevent relative axial movement there-between.

24 **[00110]** Returning to Figure 15, the apparatus of the invention is also provided with a
25 sealing plate 220, which functions generally in the same manner as described previously
26 with respect to other embodiments. In the embodiment of Figure 15, the sealing plate 220
27 includes a flange portion 222 having an outer diameter greater than that of the pipe 12 and
28 an inner diameter less than that of the pipe 12. The flange portion 222 is provided with a
29 groove or race 224 that is adapted to receive the open end of the pipe 12. The groove 224
30 includes a sealing member or membrane 226 that is capable of forming a seal between the
31 groove 224 and the open end of the pipe 12. The flange portion 222 includes a plurality of
32 bolt holes 228 for receiving "sealing" bolts 230. The sealing bolts 230 are adapted to extend
33 to the clamp 200 and be connected thereto. Nuts 232 are also provided, which cooperate
34 with the sealing bolts 230 to advance the sealing plate 220 towards the clamp 200. In the

1 result, the sealing plate is forced against the open end of the pipe 12 and the opening of the
2 pipe is sealed within the groove 224. Such sealing action is similar to that described above
3 with respect to other embodiments of the invention. In one embodiment, the bolts 230 may
4 be secured to the clamping ring 204 of the clamp. In another embodiment, as illustrated in
5 Figure 15, the sealing bolts 230 and clamping bolts 212 may comprise the same entity.
6 Thus, the single bolt serves to join the clamping and compression rings together as well as
7 to urge the sealing plate 220 towards the clamp 200. In such case, the bolts 217 are
8 elongated and capable of extending through the bolt holes 228 in the flange portion 222 of
9 the sealing plate 220. Thus, the two sets of nuts 214 and 232 would engage the same bolt
10 but would serve to provide, respectively, the required clamping force and sealing force. It
11 will be understood that the use of a single set of bolts may be advantageous in terms of
12 reducing the number of elements of the apparatus. However, the apparatus of the invention
13 will be understood to function equally with separate sealing and clamping bolts. In such
14 case, two sets of circumferentially spaced bolt holes will be provided on the clamping plate
15 204. One set will be used to receive the clamping bolts 212 and the other set will be used to
16 receive the sealing bolts 230.

17 **[00111]** The sealing plate 220 also includes a body portion 234 that is preferably integral
18 with the flange portion 222. The body portion 234 of the sealing plate 220 may comprise a
19 generally flat, plate-like structure as described previously. However, in the embodiment
20 shown in Figure 15, the body portion 234 has a convex shape, protruding beyond the
21 opening of the pipe 12. The body portion 234 may then be provided with a number of ports
22 236, to which may be connected pressurizing means (such as a hose to supply a
23 pressurizing fluid to the interior portion of the pipe 12), evacuation means (such as a hose to
24 drain the pressurized fluid from the pipe 12), pressure gauges, temperature gauges, relief
25 valves etc. Various other devices for connection to the ports 236 will be apparent to persons
26 skilled in the art.

27 **[00112]** Figure 23 illustrates a variation of the apparatus shown in Figure 15, and
28 illustrates another embodiment of the clamp, shown generally at 250. In Figure 23, the
29 sealing plate 220 is essentially the same as that discussed previously. Further, the clamping
30 ring 204 of the clamp 250 is also as described above. However, as shown, the clamp 250 of
31 Figure 23 is provided with a plurality of compression rings 202 and gripper rings 206. As will
32 be understood, by providing a plurality of compression and gripper rings, 202 and 206, the
33 amount of clamping force offered by the clamp 250 is increased. In the result, the clamp of
34 Figure 23 is able to withstand higher pipe pressures than the clamp of Figure 15. The

1 number of additional compression rings and clamping rings will vary based on the desired
2 clamping force required and it will be understood that any number of such rings may be
3 provided for any given clamp.

4 **[00113]** In order to ensure that each compression ring 202 acts upon a respective gripper
5 ring 206, each of the compression rings 202 are separated by a separation ring 252. As will
6 be understood, the separation rings 252 serve to prevent binding between each of the
7 compression rings and to ensure that each of such compression rings act upon respective
8 gripper rings 206. The separation rings 252 may comprise, for example, O-rings.

9 **[00114]** It will be understood that in situations where a given length of a pipe is to be
10 tested, both ends of the pipe can be sealed using any of the sealing apparatus described
11 above. In such case, the ends of the pipe will each be provided with the same or different
12 ones of the apparatus of the invention. Each end of the pipe would thus be sealed and the
13 interior of the pipe may then be pressurized for conducting an integrity test.

14 **[00115]** As described above, in some of the embodiments of the invention, the clamp
15 includes a gripper plate (formed of two or more sections) that is provided with a ramped
16 surface adapted to engage an oppositely ramped surface on another portion of the clamp.
17 In some cases, such oppositely ramped surface is provided on the clamp body or on a
18 compression or "squeeze" ring as described above. It will be noted in the described
19 embodiments that the gripper plate is positioned so that the thinner portion of the gripper
20 plate is oriented away from the pipe opening. As seen, for example in Figures 13 and 15,
21 and as will be understood by persons skilled in the art, such an orientation would be
22 preferred. Specifically, once the clamp is tightened against the exterior surface of the pipe,
23 the clamp would be securely engaged and the sealing plate is then attached thereto so as to
24 seal the open end of the pipe. Subsequently, when the interior of the pipe is pressurized
25 (such as in cases where a pressure test is conducted on the pipe), it will be understood that
26 such pressure will act to force the sealing plate of the apparatus away from the pipe opening
27 in the axial direction. However, since the sealing plate is secured to the clamp by means of
28 the sealing bolts (i.e. the bolts connecting the sealing plate to the clamp), the axial
29 movement of the sealing plate would also exert an axial force on the clamp. In the result,
30 the clamp body or compression ring would be forced to travel over the gripper ring due to the
31 opposed ramped surfaces. As will be understood, such movement would cause the gripper
32 ring to be further compressed against the external surface of the pipe and, thereby, result in
33 strengthening the gripping force between the gripper ring and the exterior of the pipe. Thus,

1 even in the situation where a high pressure applies an axial force on the clamp, a
2 corresponding increase in clamping force results. The above mentioned orientation of the
3 gripper ring and the other clamp components comprises a preferred arrangement of the
4 apparatus of the invention, so as to allow increased clamping force upon application of an
5 axial force (such as due to pressurization of the pipe). However, it will be understood that
6 the orientation of the gripper ring and the clamp body or the compression ring may be
7 reversed while still providing an adequate clamping force on the pipe. For example, such
8 reversed orientation may be used in cases where the pipe is not pressurized or where the
9 required pressurization is minimal.

10 **[00116]** In the above description, reference is made to the use of bolts for securing
11 sections of the clamp together and for securing the sealing plate to the clamp. Such bolts
12 are described as extending through bolt holes provided in respective flanges. However,
13 although such arrangement is preferred, it will be appreciated that other means may be used
14 to achieve the desired purpose. For example, the respective flange may be urged together
15 using compression clamps etc. Magnetic means may also be used to urge the respective
16 elements towards each other. In addition, the above description has referred to the use of
17 threaded bolts having nuts provided on each end thereof. However, in another embodiment,
18 the bolts may include heads, whereby only a single nut is required to achieve the required
19 tightening. For this reason, the aforementioned bolts and equivalent elements that serve a
20 connection function (i.e. connecting two or more other elements together) may be referred to
21 generally as "connecting elements".

22 **[00117]** As illustrated in Figures 7 to 23 and as described above, the circumferential
23 clamp that is secured to the external surface of a pipe is preferably positioned distally of the
24 open end of the pipe by at least a short distance. As will be understood, such positioning
25 provides a degree of separation between the clamp and the sealing plate, thereby allowing
26 the sealing plate to be sufficiently sealed against the end of the pipe without being hindered
27 by the clamp itself. Furthermore, it will be understood that placing a circumferential clamp
28 close to an end of the pipe, and subjecting the pipe to a strong radially compressive force
29 may damage the end of the pipe and prevent it from being connectable to other pipes or to
30 other apparatus (such as vessels, flanges etc.). It will be understood that the above
31 described internal reinforcement (such as shown at 110 in Figure 10) may be used in
32 combination with any of the external clamps described herein. In addition, having the ability
33 to axially position the clamp at any location along the length of the pipe allows for a desired
34 amount of clearance in the event that a weld is located near the open end of the pipe.

1 **[00118]** It will be understood that the external clamp and sealing plate of the invention can
2 also be used on pipes that include a bend. For example, in a pipe comprising an elbow, the
3 clamp may be positioned on one side of the bend with the sealing plate covering the pipe
4 opening on an opposite side of the bend. In such case, the connecting elements between
5 the clamp and the sealing plate may be adapted or oriented to provide the same sealing
6 force as described above. For example, the clamp may be provided with an extension for
7 cooperating with the connecting elements to engage the sealing plate. Various other such
8 modifications to the invention are also possible.

9 **[00119]** It will be understood by persons skilled in the art that any number of, and types of
10 embodiments of, the clamp of the invention can be used in combination. Such combined
11 use would depend upon the specific use being contemplated and the specific combination
12 will be apparent to persons skilled in the art. For example, the embodiment of Figure 11
13 may be combined with the embodiment of Figure 23 etc. In this example, the embodiment of
14 Figure 23 can form a downstream "anchor" while the embodiment of Figure 11 is used
15 upstream.

16 **[00120]** As discussed above, the apparatus of the invention is preferably used for sealing
17 an end of a pipe so that the interior of the pipe can be pressurized such as for testing the
18 integrity of the pipe. In one example, the integrity test is used for testing a weld that may be
19 present on the pipe. Such a weld may serve to connect two pipe segments or to connect the
20 pipe to another apparatus.

21 **[00121]** It will be understood that the above discussion has used geometric terms such as
22 annular, disc, circumference, etc., for ease of reference. However, these terms should not
23 be construed as limiting the invention to any specific shape of nozzle or pipe and various
24 modifications of the apparatus will be apparent to persons skilled in the art to adapt same to
25 any shape or design.

26

27 **[00122]** Although the invention has been described with reference to certain specific
28 embodiments, various modifications thereof will be apparent to those skilled in the art
29 without departing from the purpose and scope of the invention as outlined in the claims
30 appended hereto. Any examples provided herein are included solely for the purpose of
31 illustrating the invention and are not intended to limit the invention in any way. Any drawings
32 provided herein are solely for the purpose of illustrating various aspects of the invention and

1 are not intended to be drawn to scale or to limit the invention in any way. The disclosures of
2 all prior art recited herein are incorporated herein by reference in their entirety.

3

What is claimed is:

1. An apparatus for sealing an open end of a pipe comprising:
 - at least one generally annular shaped clamp having an inner diameter adapted to be provided over an outer surface of the pipe, the clamp including a means for circumferentially gripping the outer surface of the pipe and preventing relative axial movement there-between;
 - a sealing plate, adapted to cover and seal the open end of the pipe;
 - an urging means for urging the sealing plate axially towards the clamp and against the open end of the pipe when said apparatus is in use;
 - the clamp comprising at least two clamp sections adapted to be joined together;
 - each of the clamp sections including connecting flanges, provided at opposite ends of respective clamp sections;
 - a plurality of first connecting elements for connecting the opposed flanges of adjacent clamp sections, when the apparatus is in use, and for tightening adjacent clamp section together;
 - each of the clamp sections including a sealing flange extending along at least a portion of the length thereof, wherein, when said clamp sections are assembled, said sealing flanges form a generally circumferential flange on the clamp.
2. The apparatus of claim 1, wherein the sealing plate includes a groove for receiving the open end of the pipe, the groove including a sealing means for forming a seal between the groove and the open end of the pipe.
3. The apparatus of claim 1, wherein the urging means comprises a plurality of second connecting elements extending between the generally circumferential flange of the clamp and the sealing plate, wherein, when said apparatus is in use, said second connecting elements are adapted to force the sealing plate in a direction towards the generally circumferential flange and against the open end of the pipe to form a sealing engagement between the sealing plate and the open end of the pipe.
4. The apparatus of claim 1 further comprising an internal reinforcement assembly for insertion within the pipe and for radially bracing the wall of the pipe.
5. The apparatus of claim 4, wherein the radial reinforcement assembly comprises a hub and a plurality of arms extending radially outwardly from the hub to the inner surface of the pipe wall, when said assembly is in use.
6. The apparatus of claim 5, wherein the length of each of said arms is adjustable.
7. The apparatus of claim 1, wherein the sealing plate includes at least one port for connection to a pressurizing means, a monitoring means or a combination thereof, for pressurizing, venting or monitoring the interior of the pipe.

8. The apparatus of claim 1, wherein the clamp includes:
- a generally annular body having an inner diameter surface, at least a portion of the inner diameter surface including a first ramp extending from a first end to a second end of the annular body, the annular body having an inner diameter that is greater at the first end than at the second end;
 - a generally annular gripper ring, coaxial with the annular body, the gripper ring being comprised of two or more sections, and having an inner surface with an inner diameter for engaging the outer surface of the pipe, and an outer surface, at least a portion of the outer surface of the gripper ring including a second ramp, the second ramp extending from a first end of the gripper ring to a second end of the gripper ring, the second ramp being oppositely directed to the first ramp, wherein the second end of the gripper ring is insertable within an annular space between the first end of the annular body and the outer wall of the pipe; and,
 - a means for urging the gripper ring and the annular body towards each other for forcing the second ramp under the first ramp, whereby, when the apparatus is in use, the first ramp bears against the second ramp wherein the inner diameter of the gripper ring is reduced resulting in a frictional engagement between the gripper ring and the outer surface of the pipe.
9. The apparatus of claim 8, wherein the means for urging the gripper ring comprises a plurality of bolts provided on the annular body, said bolts being arranged to apply an axial force against the first end of the gripper ring.
10. The apparatus of claim 8, wherein the sealing plate includes at least one port for connection to a pressurizing means, a venting means, a monitoring means or a combination thereof, for pressurizing, venting or monitoring the interior of the pipe.
11. The apparatus of claim 8 further comprising an internal reinforcement assembly for insertion within the pipe and for radially bracing the wall of the pipe.
12. The apparatus of claim 11, wherein the radial reinforcement assembly comprises a hub and a plurality of arms extending radially outwardly from the hub to the inner surface of the pipe wall, when said assembly is in use.
13. The apparatus of claim 12, wherein the length of each of said arms is adjustable.
14. A method for sealing a section of a pipe having an open end, the method comprising:
- securing at least one external clamp circumferentially over the outer surface of the pipe at a location spaced away from the open end, the clamp being frictionally secured to the pipe surface so as to prevent relative axial movement between the clamp and the pipe;
 - positioning a sealing plate against the open end of the pipe, for covering and sealing the open end of the pipe;

connecting the sealing plate to the clamp;

forcing the sealing plate axially towards the clamp and forming a seal between the open end of the pipe and the sealing plate;

wherein the clamp comprises a generally annular body formed of at least two sections, and wherein the step of securing the clamp over the outer surface of the pipe comprises connecting and tightening the at least two sections together to cause frictional engagement between the clamp and outer surface of the pipe.

15. The method of claim 14 further comprising pressurizing the interior of the pipe.

16. The method of claim 14 further comprising positioning a radial reinforcement assembly within the pipe, at a location corresponding to the clamp, for radially supporting the wall of the pipe.

17. The method of claim 14, wherein the clamp comprises: a generally annular body having an inner surface, a portion of the inner surface comprising a first ramp; and, a generally annular gripping ring formed of at least two sections, said gripper ring including an outer surface, a portion of the outer surface comprising a second ramp; the method comprising:

coaxially positioning the annular body and the gripper ring over a pipe such that the first and second ramps are oppositely oriented, wherein the second ramp of the gripper ring is insertable between the first ramp of the annular body and the outer wall of the pipe;

forcing the gripper ring against the annular body to cause radial compression of the gripper ring and frictional engagement of the gripper ring over the pipe outer surface; and,

forming a clamping force between the gripper ring and the pipe surface to prevent relative axial movement between the clamp and the pipe.

18. The method of claim 17, wherein the step of forcing the gripper ring comprises urging the gripper ring by a plurality of bolts connected to the annular body.