CLAIMS:

Claim 1. A molded polymer article comprising:

a first structural portion, a second structural portion, and a living hinge connecting the first structural portion and the second structural portion,

wherein the first structural portion, the second structural portion, and the living hinge are all integrally molded from a polymeric composition comprising:

from 20 to 95 weight percent of polyhydroxyalkanoates,

from 5 to 75 weight percent of a biodegradable polymer selected from the group consisting of poly(butylene succinate), poly(butylene-succinate-co-adipate), poly(caprolactone), and poly(butylene adipate-co-terephthalate),

from 0.01 to 5.0 weight percent of a nucleating agent, and

from 0.01 to 5.0 weight percent of at least two mold processing aids selected from the group consisting of behenamide, oleamide, stearamide, and mixtures thereof,

wherein the polymeric composition comprises less than about 1 weight percent of a filler, wherein the filler comprises any of: hemp, wood flour, oat hulls, coffee chaff, clays, calcium carbonate, talc, and starch.

Claim 2. The molded polymer article of Claim 1, wherein the polymeric composition comprises

from 40 to 95 weight percent of polyhydroxyalkanoates, and

from 5 to 60 weight percent of a biodegradable polymer selected from the group consisting of poly(butylene succinate), poly(butylene-succinate-co-adipate), poly(caprolactone), and poly(butylene adipate-co-terephthalate).

Claim 3. The molded polymer article of Claim 1, wherein the polymeric composition comprises

from 65 to 90 weight percent of polyhydroxyalkanoates, and

from 10 to 35 weight percent of a biodegradable polymer selected from the group consisting of poly(butylene succinate), poly(butylene-succinate-co-adipate), poly(caprolactone), and poly(butylene adipate-co-terephthalate).

Claim 4. The molded polymer article of Claim 1, wherein the polymeric composition comprises from 20 to 95 weight percent of a polyhydroxyalkanoate copolymer,

wherein the polyhydroxyalkanoate copolymer comprises from 75 to 99 mole percent hydroxybutyrate monomer residues and from 1 to 25 mole percent monomer residues of a hydroxyalkanoate selected from the group consisting of hydroxyvalerate, hydroxyhexanoate, hydroxyoctanoate, and hydroxydecanoate.

Claim 5. The molded polymer article of Claim 1, wherein the polymeric composition comprises poly-3-hydroxybutyrate-co-3-hydroxyhexanoate ("P(3HB-co-3HHx)").

Claim 6. The molded polymer article of Claim 1, wherein the polymeric composition comprises from 20 to 95 weight percent of a polyhydroxyalkanoate terpolymer.

Claim 7. The molded polymer article of Claim 1, wherein the polyhydroxyalkanoates of the polymeric composition have weight average molecular weight from 50,000 Daltons to 2.5 million Daltons, as determined by ASTM D5296-05.

Claim 8. The molded polymer article of Claim 1, wherein the polymeric composition comprises less than 25 weight percent of a filler.

Claim 9. The molded polymer article of Claim 1, wherein the polymeric composition comprises less than 1 weight percent of a filler.

Claim 10. The molded polymer article of Claim 1, wherein the polymeric composition comprises from 0.01 to 5.0 weight percent of at least one nucleating agent selected from the group consisting of pentaerythritol, boron nitride, polyhydroxybutyrate, and mixtures thereof.

Claim 11. The molded polymer article of Claim 1, wherein the polymeric composition comprises from 0.1 to 2.0 weight percent of pentaerythritol.

Claim 12. The molded polymer article of Claim 1, wherein the molded polymer article is a flip-top cap.

Claim 13. The molded polymer article of Claim 1, wherein the molded polymer article is a clamshell container.

Claim 14. The molded polymer article of Claim 1, wherein the molded polymer article is a folding cutlery piece.

Claim 15. The molded polymer article of Claim 1, wherein the molded polymer article is a hinged dental flosser.