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(57) Abstract: The present invention provides a method for forming a naked collation package comprising a) providing an arrange-
ment of packages individually wrapped in a filmic material; b) providing a naked collation film for nakedly wrapping said individu-
ally wrapped packages, the naked collation film comprising a polyoiefinic core layer C, an inner sealing layer A on the inner surface
of the naked collation film and a polyoiefinic outer sealing layer B on the outer surface of the naked collation film, the material of
the inner sealing layer A being selected for sealing incompatibility with the filmic material of the individually wrapped packages un-
der a specified sealing condition and heat shrinking condition, and the polyoiefinic material of the outer sealing layer B being selec-
ted for sealing compatibility with B and for sealing compatibility with A under the specified sealing condition, wherein layers A and
B are formed of different materials and layer B comprises at least one polyoiefinic polymer and an antiblock component comprising
at least 0.2% by weight of the layer of silicone; c) arranging the individually wrapped packages in an ordered configuration; d) ar-
ranging the naked collation film such that it at least partially surrounds, although is not necessarily in contact with, the ordered con-
figuration of individually wrapped packages; and e) heat shrinking the naked collation film by exposing it to the heat shrinking con-
dition, causing the naked collation film to shrink and closely surround the arrangement of packages, without being sealed to the
packages. Naked collation film wrapped packages are also disclosed.



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