

ADDITIVE MANUFACTURING SYSTEMS AND METHODS OF ADDITIVELY PRINTING ON WORKPIECES

ABSTRACT

An additive manufacturing system (100) may include a controller (2000) operably coupled to a vision system (102) and an additive manufacturing machine (104). The controller (2000) may be configured to determine a workpiece-interface (120) of each of a plurality of workpieces (116) from one or more digital representations of one or more fields of view (114) having been captured by a vision system (102) and determining one or more coordinates of the workpiece-interface (120) of respective ones of the plurality of workpieces (116), and to transmit one or more print commands to an additive manufacturing machine (104) so as to additively print a plurality of extension segments (206) on the workpiece-interface (120) of respective ones of the plurality of workpieces (116), with the one or more print commands having been generated based at least in part on the one or more digital representations of the one or more fields of view (114).

[Figure 5A]