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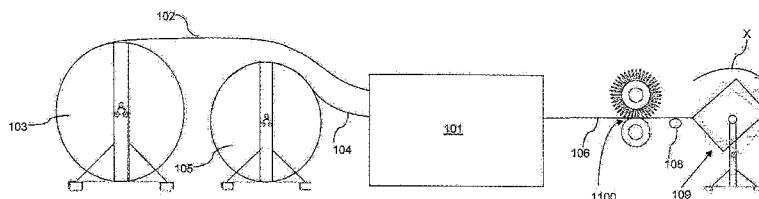
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(54) **Title:** IMPROVEMENTS IN AND RELATING TO CORRUGATED BOARD AND THE MANUFACTURE THEREOF

Figure 12



(57) **Abstract:** A machine for creating perforated corrugated board wherein the machine includes : a) at least one apparatus con-
figured to perforate (hereafter referred to as an "ACP") corrugated board after a corrugated board exits the corrugator as part of a
continuous process, so that the perforations are spread over at least a portion of the corrugated board.