

5

Diamine β_2 Adrenergic Receptor Agonists

10

15

Field of the Invention

The invention is directed to novel β_2 adrenergic receptor agonists. The invention is also directed to pharmaceutical compositions comprising such compounds, methods of using such compounds to treat diseases associated with β_2 adrenergic receptor activity, and processes and intermediates useful for preparing such compounds.

20

Background of the Invention

β_2 adrenergic receptor agonists are recognized as effective drugs for the treatment of pulmonary diseases such as asthma and chronic obstructive pulmonary disease (including chronic bronchitis and emphysema). β_2 adrenergic receptor agonists are also useful for treating pre-term labor, and are potentially useful for treating neurological disorders and cardiac disorders. In spite of the success that has been achieved with certain β_2 adrenergic receptor agonists, current agents possess less than desirable duration of action, potency, selectivity, and/or onset. Thus, there is a need for additional β_2 adrenergic receptor agonists having improved properties, such as improved duration of action, potency, selectivity, and/or onset.

30

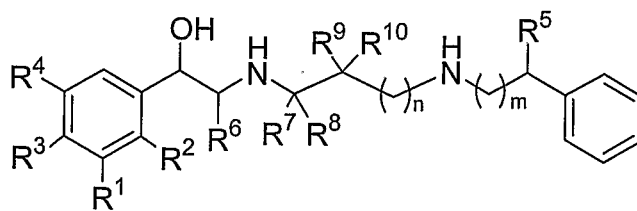
Summary of the Invention

The invention provides novel compounds that possess β_2 adrenergic receptor agonist activity. Among other properties, compounds of the invention are potent and selective β_2 adrenergic receptor agonists. In addition, an exemplary compound of the

35

invention has been demonstrated to possess a surprising and unexpectedly long duration of action, which allows for once-daily, or even less frequent, dosing.

Accordingly, this invention provides a compound of formula (I):



(I)

wherein:

each of R^1 , R^2 , R^3 , and R^4 is independently selected from hydrogen, hydroxy, amino, halo, $-CH_2OH$ and $-NHCHO$, or R^1 and R^2 taken together are selected from $-NHC(=O)CH=CH-$, $-CH=CHC(=O)NH-$, $-NHC(=O)S-$; and $-SC(=O)NH-$;

R^5 is selected from hydrogen, $-OR^a$, and $-NR^aR^b$, wherein R^a and R^b are each independently hydrogen or C_{1-3} alkyl;

n is an integer of from 0 to 7;

m is an integer of from 0 to 5; and

each of R^6 , R^7 , R^8 , R^9 , and R^{10} is independently hydrogen or C_{1-6} alkyl;

provided that when m is 0, R^5 is hydrogen;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

The invention also provides a pharmaceutical composition comprising a compound of the invention and a pharmaceutically-acceptable carrier. The invention further provides combinations comprising a compound of the invention and one or more other therapeutic agents and pharmaceutical compositions comprising a compound of the invention, one or more other therapeutic agents, and a pharmaceutically-acceptable carrier.

The invention also provides a method of treating a mammal having a disease or condition associated with β_2 adrenergic receptor activity (e.g. a pulmonary disease, such as asthma or chronic obstructive pulmonary disease, pre-term labor, a neurological disorder, a cardiac disorder, or inflammation), the method comprising administering to the mammal, a therapeutically effective amount of a compound of the invention. In particular, the invention provides a method of treating asthma or chronic obstructive pulmonary disease in a mammal, the method comprising administering to the mammal, a therapeutically effective amount of a compound of the invention.

The invention further provides a method of treatment comprising administering a therapeutically effective amount of a combination of a compound of the invention and one or more other therapeutic agents.

The invention also provides a method of treating a mammal having a disease or
5 condition associated with β_2 adrenergic receptor activity, the method comprising administering to the mammal, a therapeutically effective amount of a pharmaceutical composition of the invention.

The compounds of the invention can also be used as research tools, i.e. to study biological systems or samples, or for studying the activity of other chemical compounds.
10 Accordingly, in another of its method aspects, the invention provides a method of using a compound of formula (I), or a pharmaceutically acceptable salt or solvate or stereoisomer thereof, as a research tool for studying a biological system or sample or for discovering new β_2 adrenergic receptor agonists.

In separate and distinct aspects, the invention also provides synthetic processes
15 and intermediates described herein, which are useful for preparing compounds of the invention.

The invention also provides a compound of the invention as described herein for use in medical therapy, as well as the use of a compound of the invention in the manufacture of a formulation or medicament for treating a mammal having a disease or
20 condition associated with β_2 adrenergic receptor activity (e.g. a pulmonary disease, such as asthma or chronic obstructive pulmonary disease, pre-term labor, a neurological disorder, a cardiac disorder, or inflammation).

Detailed Description of the Invention

25 The invention provides novel diamine β_2 adrenergic receptor agonists of formula (I), or pharmaceutically-acceptable salts or solvates or stereoisomers thereof. The following substituents and values are intended to provide representative examples of various aspects of the invention. These representative values are intended to further define such aspects and are not intended to exclude other values or limit the scope of the
30 invention.

In a specific aspect of the invention, R^1 is halo, $-\text{CH}_2\text{OH}$, or $-\text{NHCHO}$.

In other specific aspects, R^1 is chloro, $-\text{CH}_2\text{OH}$, or $-\text{NHCHO}$; or R^1 is $-\text{CH}_2\text{OH}$ or $-\text{NHCHO}$.

In a specific aspect, R^2 is hydrogen.

In a specific aspect, R^3 is hydroxy or amino; in another specific aspect, R^3 is hydroxy.

In specific aspects, R^4 is hydrogen or halo; or R^4 is hydrogen or chloro.

5 In a specific aspect, R^1 is $-NHCHO$, R^3 is hydroxy, and R^2 and R^4 are each hydrogen.

In another specific aspect, R^1 and R^2 taken together are $-NHC(=O)CH=CH-$ or $-CH=CHC(=O)NH-$, R^3 is hydroxy, and R^4 is hydrogen.

10 In another specific aspect, R^1 is $-CH_2OH$, R^3 is hydroxy, and R^2 and R^4 are each hydrogen.

In yet another specific aspect, R^1 and R^4 are chloro, R^3 is amino, and R^2 is hydrogen.

In still another specific aspect, R^1 and R^2 taken together are $-NHC(=O)S-$ or $-SC(=O)NH-$, R^3 is hydroxy, and R^4 is hydrogen.

15 In a specific aspect, R^5 is hydrogen or $-OR^a$. Representative R^5 values within this aspect include, but are not limited to, hydrogen, hydroxy, methoxy, and ethoxy.

In another specific aspect, R^5 is hydrogen or $-NR^aR^b$. Representative R^5 values within this aspect include, but are not limited to, hydrogen, amino, methylamino, dimethylamino, ethylamino, and diethylamino.

20 In another specific aspect, R^5 is hydrogen.

In a specific aspect, R^7 is hydrogen.

In another specific aspect, R^7 is methyl.

In a specific aspect, R^8 is hydrogen

In another specific aspect, R^8 is methyl.

25 In a specific aspect, R^9 is hydrogen.

In another specific aspect, R^9 is methyl.

In a specific aspect, R^{10} is hydrogen.

In another specific aspect, R^{10} is hydrogen.

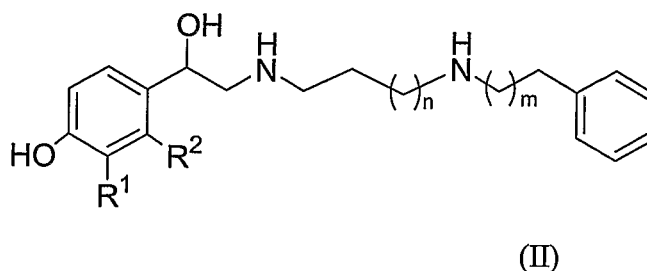
In a specific aspect, n is 2, 3, 4, 5, or 6.

30 In another specific aspect, n is 4.

In a specific aspect, m is 0, 1, 2, or 3.

In another specific aspect, m is 1.

In one aspect, the invention provides a compound of formula (II):



wherein:

- 5 R^1 is $-\text{CH}_2\text{OH}$ or $-\text{NHCHO}$, and R^2 is hydrogen; or R^1 and R^2 taken together are $-\text{NHC}(=\text{O})\text{CH}=\text{CH}-$ or $-\text{CH}=\text{CHC}(=\text{O})\text{NH}-$;

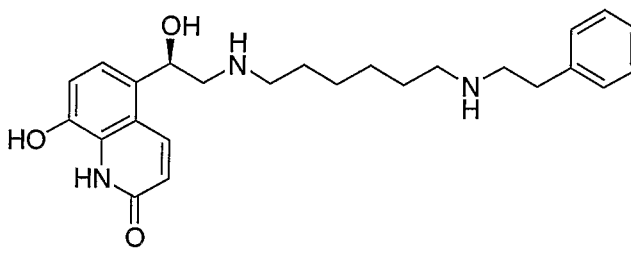
n is an integer of from 2 to 6;

m is an integer of from 0 to 3;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

- 10 Particular mention may be made of the following compound:

8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one



where the chemical nomenclature conforms to that of the automatic naming program
15 AutoNom, as provided by MDL Information Systems, GmbH (Frankfurt, Germany).

- As illustrated above, the compounds of the invention contain one or more chiral centers. Accordingly, the invention includes racemic mixtures, pure stereoisomers (i.e. individual enantiomers or diastereomers), and stereoisomer-enriched mixtures of such isomers, unless otherwise indicated. When a particular stereoisomer is shown, it
20 will be understood by those skilled in the art, that minor amounts of other stereoisomers may be present in the compositions of this invention unless otherwise indicated, provided that the utility of the composition as a whole is not eliminated by the presence of such other isomers.

- In particular, compounds of the invention contain a chiral center at the alkylene
25 carbon in formulas (I) and (II) to which the hydroxy group is attached. When a mixture of stereoisomers is employed, it is advantageous for the amount of the stereoisomer with the

(*R*) orientation at the chiral center bearing the hydroxy group to be greater than the amount of the corresponding (*S*) stereoisomer. When comparing stereoisomers of the same compound, the (*R*) stereoisomer is preferred over the (*S*) stereoisomer.

5 Definitions

When describing the compounds, compositions and methods of the invention, the following terms have the following meanings, unless otherwise indicated.

The term “alkyl” means a monovalent saturated hydrocarbon group which may be linear or branched or combinations thereof. Unless otherwise defined, such alkyl groups typically contain from 1 to 10 carbon atoms. Representative alkyl groups include, by way of example, methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl, *sec*-butyl, isobutyl, *tert*-butyl, *n*-pentyl, *n*-hexyl, *n*-heptyl, *n*-octyl, *n*-nonyl, *n*-decyl and the like.

The term “halo” means a fluoro, chloro, bromo or iodo.

The term “treatment” as used herein means the treatment of a disease or medical condition in a patient, such as a mammal (particularly a human) which includes:

- (a) preventing the disease or medical condition from occurring, i.e., prophylactic treatment of a patient;
- (b) ameliorating the disease or medical condition, i.e., eliminating or causing regression of the disease or medical condition in a patient;
- (c) suppressing the disease or medical condition, i.e., slowing or arresting the development of the disease or medical condition in a patient; or
- (d) alleviating the symptoms of the disease or medical condition in a patient.

The term “therapeutically effective amount” means an amount sufficient to effect treatment when administered to a patient in need of treatment.

The phrase “disease or condition associated with β_2 adrenergic receptor activity” includes all disease states and/or conditions that are acknowledged now, or that are found in the future, to be associated with β_2 adrenergic receptor activity. Such disease states include, but are not limited to, pulmonary diseases, such as asthma and chronic obstructive pulmonary disease (including chronic bronchitis and emphysema), as well as neurological disorders and cardiac disorders. β_2 adrenergic receptor activity is also known to be associated with pre-term labor (see United States Patent Number 5,872,126) and some types of inflammation (see International Patent Application Publication Number WO 99/30703 and United States Patent Number 5,290,815).

The term "pharmaceutically-acceptable salt" means a salt prepared from a base or acid which is acceptable for administration to a patient, such as a mammal. Such salts can be derived from pharmaceutically-acceptable inorganic or organic bases and from pharmaceutically-acceptable inorganic or organic acids.

5 Salts derived from pharmaceutically-acceptable acids include, but are not limited to, acetic, benzenesulfonic, benzoic, camphosulfonic, citric, ethanesulfonic, fumaric, gluconic, glutamic, hydrobromic, hydrochloric, lactic, maleic, malic, mandelic, methanesulfonic, mucic, nitric, pantothenic, phosphoric, succinic, sulfuric, tartaric, p-toluenesulfonic, xinafoic (1-hydroxy-2-naphthoic acid) and the like. Salts derived from
10 fumaric, hydrobromic, hydrochloric, acetic, sulfuric, methanesulfonic, xinafoic, and tartaric acids are of particular interest.

Salts derived from pharmaceutically-acceptable inorganic bases include aluminum, ammonium, calcium, copper, ferric, ferrous, lithium, magnesium, manganic, manganous, potassium, sodium, zinc and the like. Particularly preferred are ammonium,
15 calcium, magnesium, potassium and sodium salts. Salts derived from pharmaceutically-acceptable organic bases include salts of primary, secondary and tertiary amines, including substituted amines, cyclic amines, naturally-occurring amines and the like, such as arginine, betaine, caffeine, choline, N,N'-dibenzylethylenediamine, diethylamine, 2-diethylaminoethanol, 2-dimethylaminoethanol, ethanolamine, ethylenediamine, N-
20 ethylmorpholine, N-ethylpiperidine, glucamine, glucosamine, histidine, hydrabamine, isopropylamine, lysine, methylglucamine, morpholine, piperazine, piperidine, polyamine resins, procaine, purines, theobromine, triethylamine, trimethylamine, tripropylamine, tromethamine and the like.

The term "solvate" means a complex or aggregate formed by one or more
25 molecules of a solute, i.e. a compound of the invention or a pharmaceutically-acceptable salt thereof, and one or more molecules of a solvent. Such solvates are typically crystalline solids having a substantially fixed molar ratio of solute and solvent. Representative solvents include by way of example, water, methanol, ethanol, isopropanol, acetic acid, and the like. When the solvent is water, the solvate formed is a
30 hydrate.

It will be appreciated that the term "or a pharmaceutically-acceptable salt or solvate of stereoisomer thereof" is intended to include all permutations of salts, solvates

and stereoisomers, such as a solvate of a pharmaceutically-acceptable salt of a stereoisomer of a compound of formula (I).

The term "leaving group" means a functional group or atom which can be displaced by another functional group or atom in a substitution reaction, such as a nucleophilic substitution reaction. By way of example, representative leaving groups include chloro, bromo and iodo groups; sulfonic ester groups, such as mesylate, tosylate, brosylate, nosylate and the like; and acyloxy groups, such as acetoxy, trifluoroacetoxy and the like.

The term "amino-protecting group" means a protecting group suitable for preventing undesired reactions at an amino nitrogen. Representative amino-protecting groups include, but are not limited to, formyl; acyl groups, for example alkanoyl groups, such as acetyl; alkoxycarbonyl groups, such as *tert*-butoxycarbonyl (Boc); arylmethoxycarbonyl groups, such as benzyloxycarbonyl (Cbz) and 9-fluorenylmethoxycarbonyl (Fmoc); arylmethyl groups, such as benzyl (Bn), trityl (Tr), and 1,1-di-(4'-methoxyphenyl)methyl; silyl groups, such as trimethylsilyl (TMS) and *tert*-butyldimethylsilyl (TBS); and the like.

The term "hydroxy-protecting group" means a protecting group suitable for preventing undesired reactions at a hydroxy group. Representative hydroxy-protecting groups include, but are not limited to, alkyl groups, such as methyl, ethyl, and *tert*-butyl; acyl groups, for example alkanoyl groups, such as acetyl; arylmethyl groups, such as benzyl (Bn), *p*-methoxybenzyl (PMB), 9-fluorenylmethyl (Fm), and diphenylmethyl (benzhydryl, DPM); silyl groups, such as trimethylsilyl (TMS) and *tert*-butyldimethylsilyl (TBS); and the like.

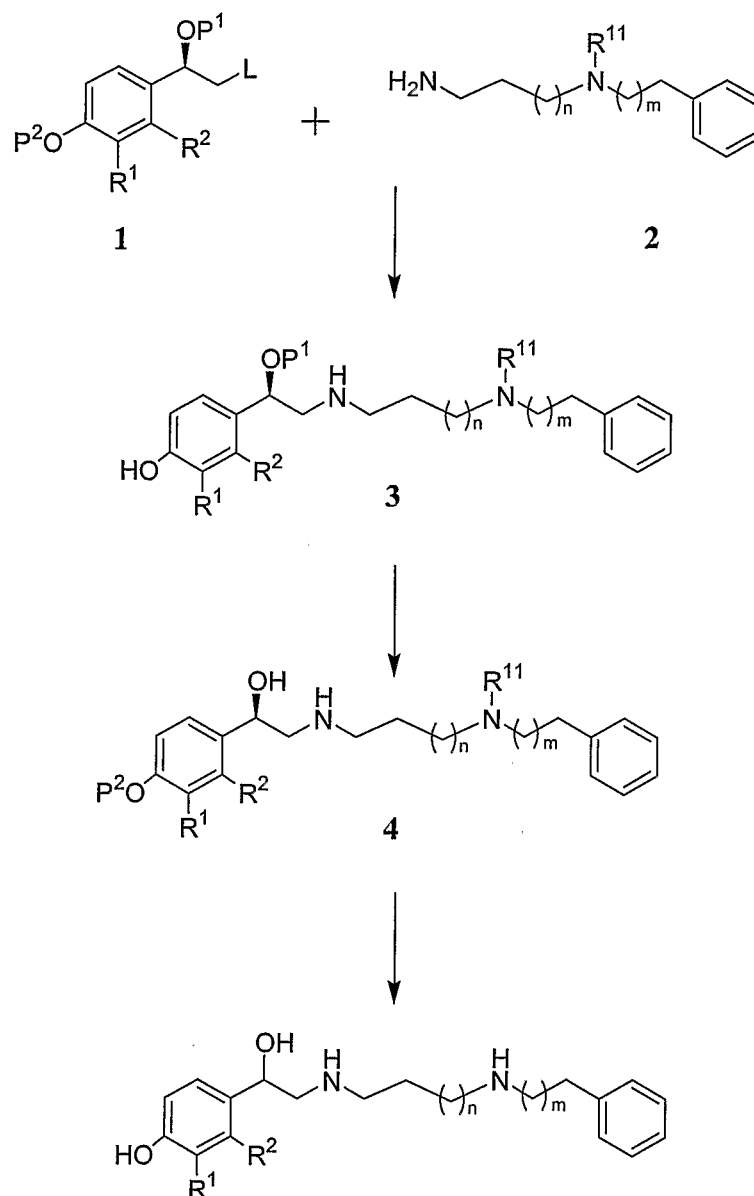
General Synthetic Procedures

Compounds of the invention can be prepared from readily available starting materials using the following general methods and procedures. Although a particular aspect of the present invention is illustrated in the schemes below, those skilled in the art will recognize that all aspects of the present invention can be prepared using the methods described herein or by using other methods, reagents and starting materials known to those skilled in the art. It will also be appreciated that where typical or preferred process conditions (i.e., reaction temperatures, times, mole ratios of reactants, solvents, pressures, etc.) are given, other process conditions can also be used unless otherwise stated.

Optimum reaction conditions may vary with the particular reactants or solvent used, but such conditions can be determined by one skilled in the art by routine optimization procedures.

5 Additionally, as will be apparent to those skilled in the art, conventional protecting groups may be necessary to prevent certain functional groups from undergoing undesired reactions. The choice of a suitable protecting group for a particular functional group, as well as suitable conditions for protection and deprotection, are well known in the art. For example, numerous protecting groups, and their introduction and removal, are described in T. W. Greene and G. M. Wuts, *Protecting Groups in Organic Synthesis*, Third Edition,
10 Wiley, New York, 1999, and references cited therein.

 In one method of synthesis, compounds of formulas (I) and (II) are prepared as illustrated in Scheme A. (The substituents and variables shown in the following schemes have the definitions provided above unless otherwise indicated.)

Scheme A

where P¹ represents a hydroxy-protecting group, P² represents a hydroxy-protecting group, and L represents a leaving group, such as bromo. The variable R¹¹ can be hydrogen, or R¹¹ can be P³, where P³ represent an amino-protecting group.

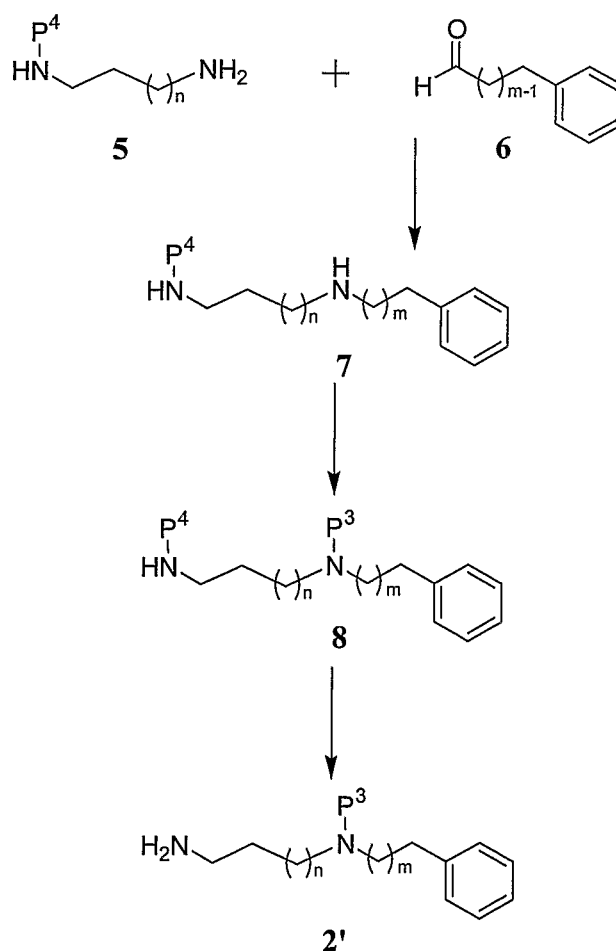
- 5 As shown in Scheme A, a compound of formula 1 is first reacted with a diamine 2 to provide an intermediate of formula 3. Typically, this reaction is conducted in a polar, aprotic solvent, optionally in the presence of base with heating. The protecting group P¹ is typically a silyl protecting group, which is typically removed from the intermediate of formula 3 using a fluoride reagent, for example triethylamine trihydrofluoride, or an acid,
 10 to provide an intermediate of formula 4. The protecting group P² is typically a benzyl protecting group, which is typically removed from the intermediate of formula 4 using a

Lewis acid or by hydrogenation using a palladium on carbon catalyst. When R^{11} is an amino-protecting group P^3 , the protecting group can be chosen such that it can be removed under deprotection conditions that are the same as those for the hydroxy-protecting group P^1 . For example, when P^1 is benzyl, benzyloxycarbonyl (Cbz) can be used as P^3 and treatment of intermediate **4** with a Lewis acid, for example boron trichloride, or by hydrogenation, can provide the product.

The compounds of formula **1** employed in the reactions described in this application are readily prepared by procedures known in the art, and described, for example, in U.S. Patent Nos. 6,653,323 B2 and 6,670,376 B1, which are incorporated herein by reference, and references therein.

Intermediates of formula **2** can be prepared from readily available starting materials. For example, a procedure for the preparation of intermediate **2'**, the intermediate in which R^{11} represents an amino-protecting group P^3 , is illustrated in Scheme B.

Scheme B

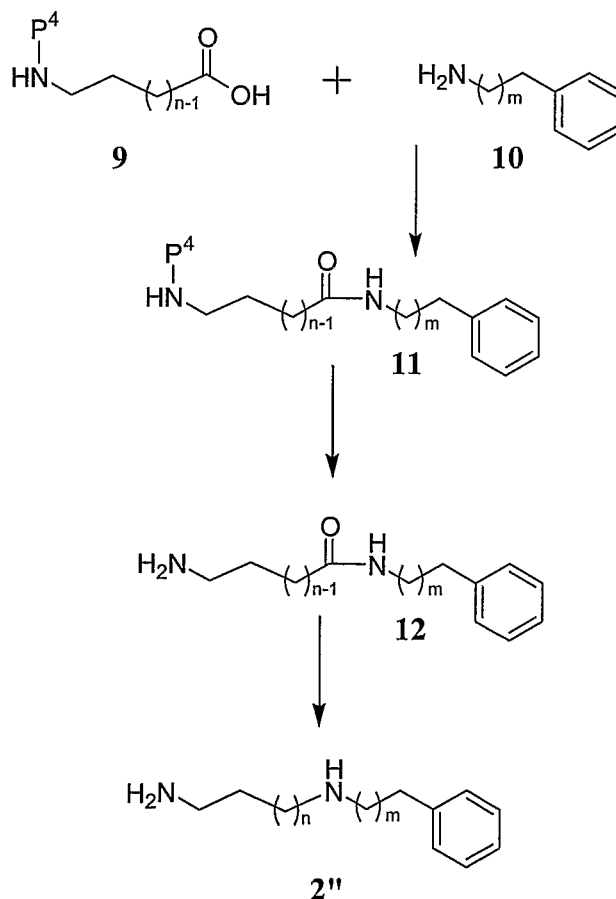


In Scheme B, P^4 represents an amino-protecting group, for example, a *tert*-butoxycarbonyl (Boc) group.

Protected diamine **5** is coupled with an aldehyde **6**, typically in the presence of a reducing agent, such as sodium cyanoborohydride, to provide an intermediate of formula **7**. Protecting group P^3 is added to the internal nitrogen atom of intermediate **7** to form intermediate **8**. Protecting group P^3 is chosen such that protecting group P^4 can be selectively removed in the presence of P^3 . For example, when Cbz is used as P^3 , intermediate **7** is treated with benzylchloroformate, typically in the presence of base, such as sodium hydroxide, to form intermediate **8**, from which protecting group P^4 is removed, for example, under acidic conditions, to form intermediate **2'**.

A procedure for the preparation of intermediate **2''**, the intermediate in which R^{11} represents hydrogen, is illustrated in Scheme C.

Scheme C



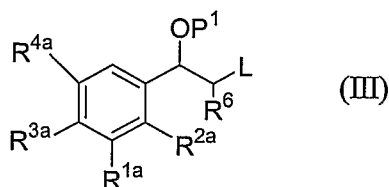
According to Scheme C, protected-amino-substituted carboxylic acid **9** is coupled with amine **10** to provide the amide intermediate **11**. The reaction is typically conducted in the presence of a coupling agent, for example, 1-[3-(dimethylamino)propyl]-3-

ethylcarbodiimide (EDC), and may employ a catalyst, for example, 1-hydroxybenzotriazole hydrate (HOBT). Intermediate 11 is deprotected under appropriate conditions to provide an intermediate of formula 12, which is reduced, for example, using a borane reductant or lithium aluminum hydride, to form intermediate 2".

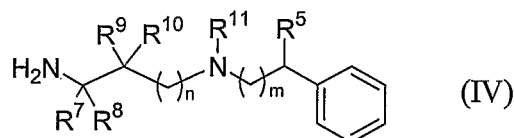
Further details regarding specific reaction condition and other procedures for preparing representative compounds of the invention or intermediate thereto are described in the Examples below.

Accordingly, in a method aspect, the invention provides a process for preparing a compound of formula (I), or a salt or stereoisomer or protected derivative thereof, the process comprising:

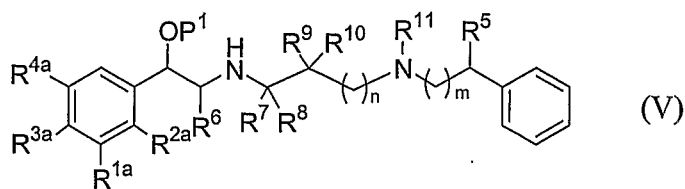
reacting a compound of formula (III):



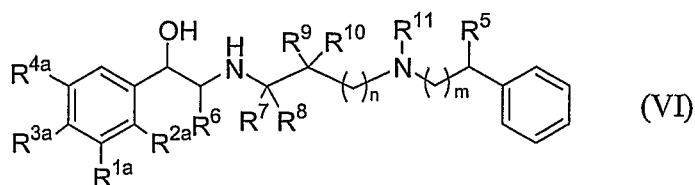
wherein P¹ is a hydroxy-protecting group, L is a leaving group, R⁶ is defined as in formula (I), each of R^{1a}, R^{2a}, R^{3a}, and R^{4a} is defined to be the same as R¹, R², R³, and R⁴ in formula (I), or each of R^{1a}, R^{2a}, R^{3a}, and R^{4a} is independently -OP², wherein P² is a hydroxy-protecting group, with a compound of formula (IV):



wherein R⁵, R⁷, R⁸, R⁹, R¹⁰, *n*, and *m* are defined as in formula (I) and R¹¹ is hydrogen or P³ wherein P³ is an amino-protecting group, to provide a compound of formula (V):



removing the protecting group P¹ to provide a compound of formula (VI):



; and

when any of R^{1a} , R^{2a} , R^{3a} , or R^{4a} is $-OP^2$ or when R^{11} is P^3 , removing the protecting groups P^2 and P^3 , if present, to provide a compound of formula (I), or a salt or stereoisomer thereof.

5 Pharmaceutical Compositions

The invention also provides pharmaceutical compositions comprising a compound of the invention and a pharmaceutically-acceptable carrier. Accordingly, the compound, preferably in the form of a pharmaceutically-acceptable salt, can be formulated for any suitable form of administration, such as oral or parenteral administration, or
10 administration by inhalation.

By way of illustration, the compound can be admixed with conventional pharmaceutical carriers and excipients and used in the form of powders, tablets, capsules, elixirs, suspensions, syrups, wafers, and the like. Such pharmaceutical compositions will contain from about 0.05 to about 90% by weight of the active compound, and more
15 generally from about 0.1 to about 30%. The pharmaceutical compositions may contain common carriers and excipients, such as cornstarch or gelatin, lactose, magnesium sulfate, magnesium stearate, sucrose, microcrystalline cellulose, kaolin, mannitol, dicalcium phosphate, sodium chloride, and alginic acid. Disintegrators commonly used in the formulations of this invention include croscarmellose, microcrystalline cellulose,
20 cornstarch, sodium starch glycolate and alginic acid.

A liquid composition will generally consist of a suspension or solution of the compound or pharmaceutically-acceptable salt in a suitable liquid carrier(s), for example ethanol, glycerine, sorbitol, non-aqueous solvent such as polyethylene glycol, oils or water, optionally with a suspending agent, a solubilizing agent (such as a cyclodextrin),
25 preservative, surfactant, wetting agent, flavoring or coloring agent. Alternatively, a liquid formulation can be prepared from a reconstitutable powder.

For example a powder containing active compound, suspending agent, sucrose and a sweetener can be reconstituted with water to form a suspension; a syrup can be prepared from a powder containing active ingredient, sucrose and a sweetener.

30 A composition in the form of a tablet can be prepared using any suitable pharmaceutical carrier(s) routinely used for preparing solid compositions. Examples of such carriers include magnesium stearate, starch, lactose, sucrose, microcrystalline cellulose and binders, for example polyvinylpyrrolidone. The tablet can also be provided

with a color film coating, or color included as part of the carrier(s). In addition, active compound can be formulated in a controlled release dosage form as a tablet comprising a hydrophilic or hydrophobic matrix.

A composition in the form of a capsule can be prepared using routine encapsulation procedures, for example by incorporation of active compound and excipients into a hard gelatin capsule. Alternatively, a semi-solid matrix of active compound and high molecular weight polyethylene glycol can be prepared and filled into a hard gelatin capsule; or a solution of active compound in polyethylene glycol or a suspension in edible oil, for example liquid paraffin or fractionated coconut oil can be prepared and filled into a soft gelatin capsule.

Tablet binders that can be included are acacia, methylcellulose, sodium carboxymethylcellulose, poly-vinylpyrrolidone (Povidone), hydroxypropyl methylcellulose, sucrose, starch and ethylcellulose. Lubricants that can be used include magnesium stearate or other metallic stearates, stearic acid, silicone fluid, talc, waxes, oils and colloidal silica.

Flavoring agents such as peppermint, oil of wintergreen, cherry flavoring or the like can also be used. Additionally, it may be desirable to add a coloring agent to make the dosage form more attractive in appearance or to help identify the product.

The compounds of the invention and their pharmaceutically-acceptable salts that are active when given parenterally can be formulated for intramuscular, intrathecal, or intravenous administration.

A typical composition for intra-muscular or intrathecal administration will consist of a suspension or solution of active ingredient in an oil, for example arachis oil or sesame oil. A typical composition for intravenous or intrathecal administration will consist of a sterile isotonic aqueous solution containing, for example active ingredient and dextrose or sodium chloride, or a mixture of dextrose and sodium chloride. Other examples are lactated Ringer's injection, lactated Ringer's plus dextrose injection, Normosol-M and dextrose, Isolyte E, acylated Ringer's injection, and the like. Optionally, a co-solvent, for example, polyethylene glycol; a chelating agent, for example, ethylenediamine tetraacetic acid; a solubilizing agent, for example, a cyclodextrin; and an anti-oxidant, for example, sodium metabisulphite, may be included in the formulation. Alternatively, the solution can be freeze dried and then reconstituted with a suitable solvent just prior to administration.

The compounds of this invention and their pharmaceutically-acceptable salts which are active on topical administration can be formulated as transdermal compositions or transdermal delivery devices ("patches"). Such compositions include, for example, a backing, active compound reservoir, a control membrane, liner and contact adhesive.

5 Such transdermal patches may be used to provide continuous or discontinuous infusion of the compounds of the present invention in controlled amounts. The construction and use of transdermal patches for the delivery of pharmaceutical agents is well known in the art. See, for example, U.S. Patent No. 5,023,252. Such patches may be constructed for continuous, pulsatile, or on demand delivery of pharmaceutical agents.

10 One preferred manner for administering a compound of the invention is inhalation. Inhalation is an effective means for delivering an agent directly to the respiratory tract. There are three general types of pharmaceutical inhalation devices: nebulizer inhalers, dry powder inhalers (DPI), and metered-dose inhalers (MDI). Conventional nebulizer devices produce a stream of high velocity air that causes a therapeutic agent to spray as a
15 mist which is carried into the patient's respiratory tract. The therapeutic agent is formulated in a liquid form such as a solution or a suspension of micronized particles of respirable size, where micronized is typically defined as having about 90 % or more of the particles with a diameter of less than about 10 μm .

A typical formulation for use in a conventional nebulizer device is an isotonic
20 aqueous solution of a pharmaceutical salt of the active agent at a concentration of the active agent of between about 0.05 $\mu\text{g/mL}$ and about 1 mg/mL . Suitable nebulizer devices are provided commercially, for example, by PARI GmbH (Starnberg, Germany). Other nebulizer devices have been disclosed, for example, in U.S. Patent 6,123,068.

DPI's typically administer a therapeutic agent in the form of a free flowing powder
25 that can be dispersed in a patient's air-stream during inspiration. Alternative DPI devices which use an external energy source to disperse the powder are also being developed. In order to achieve a free flowing powder, the therapeutic agent can be formulated with a suitable excipient (e.g., lactose or starch). A dry powder formulation can be made, for example, by combining dry lactose particles with micronized particles of a suitable form,
30 typically a pharmaceutically-acceptable salt, of a compound of the invention (i.e. the active agent) and dry blending. Alternatively, the agent can be formulated without excipients. The formulation is loaded into a dry powder dispenser, or into inhalation cartridges or capsules for use with a dry powder delivery device.

Examples of DPI delivery devices provided commercially include Diskhaler (GlaxoSmithKline, Research Triangle Park, NC) (see, e.g., U.S. Patent No. 5,035,237); Diskus (GlaxoSmithKline) (see, e.g., U.S. Patent No. 6,378,519; Turbuhaler (AstraZeneca, Wilmington, DE) (see, e.g., U.S. Patent No. 4,524,769); and Rotahaler (GlaxoSmithKline) (see, e.g., U.S. Patent No. 4,353,365). Further examples of suitable DPI devices are described in U.S. Patent Nos. 5,415,162, 5,239,993, and 5,715,810 and references therein.

MDI's typically discharge a measured amount of therapeutic agent using compressed propellant gas. Formulations for MDI administration include a solution or suspension of active ingredient in a liquefied propellant. While chlorofluorocarbons, such as CCl₃F, conventionally have been used as propellants, due to concerns regarding adverse affects of such agents on the ozone layer, formulations using hydrofluoroalkanes (HFA), such as 1,1,1,2-tetrafluoroethane (HFA 134a) and 1,1,1,2,3,3,3-heptafluoro-n-propane, (HFA 227) have been developed. Additional components of HFA formulations for MDI administration include co-solvents, such as ethanol or pentane, and surfactants, such as sorbitan trioleate, oleic acid, lecithin, and glycerin. (See, for example, U.S. Patent No. 5,225,183, EP 0717987 A2, and WO 92/22286.)

Thus, a suitable formulation for MDI administration can include from about 0.001 % to about 2 % by weight of a compound of the invention, from about 0 % to about 20 % by weight ethanol, and from about 0 % to about 5 % by weight surfactant, with the remainder being the HFA propellant. In one approach, to prepare the formulation, chilled or pressurized hydrofluoroalkane is added to a vial containing the present crystalline form, ethanol (if present) and the surfactant (if present). To prepare a suspension, the compound, typically in salt form, is provided as micronized particles. The formulation is loaded into an aerosol canister, which forms a portion of an MDI device. Examples of MDI devices developed specifically for use with HFA propellants are provided in U.S. Patent Nos. 6,006,745 and 6,143,227.

In an alternative preparation, a suspension formulation is prepared by spray drying a coating of surfactant on micronized particles of a pharmaceutical salt of active compound. (See, for example, WO 99/53901 and WO 00/61108.) For additional examples of processes of preparing respirable particles, and formulations and devices suitable for inhalation dosing see U.S. Patent Nos. 6,268,533, 5,983,956, 5,874,063, and 6,221,398, and WO 99/55319 and WO 00/30614.

It will be understood that any form of the compounds of the invention, (i.e. free base, pharmaceutical salt, or solvate) that is suitable for the particular mode of administration, can be used in the pharmaceutical compositions discussed above.

The active compounds are expected to be effective over a wide dosage range and to be administered in a therapeutically effective amount. It will be understood, however, that the amount of the compound actually administered will be determined by a physician, in the light of the relevant circumstances, including the condition to be treated, the chosen route of administration, the actual compound administered and its relative activity, the age, weight, and response of the individual patient, the severity of the patient's symptoms, and the like.

A compound can be administered in a periodic dose: weekly, multiple times per week, daily, or multiple doses per day. The treatment regimen may require administration over extended periods of time, for example, for several weeks or months, or the treatment regimen may require chronic administration.

Suitable doses of the therapeutic agents for inhalation administration are in the general range of from about 0.05 $\mu\text{g/day}$ to about 1000 $\mu\text{g/day}$, including from about 0.1 $\mu\text{g/day}$ to about 500 $\mu\text{g/day}$. It will be understood that the fraction of active agent delivered to the lung characteristic of particular delivery devices is taken into account in determining suitable doses for inhalation administration. Suitable doses for oral administration are in the general range of from about 0.05 $\mu\text{g/day}$ to about 100 mg/day, including from about 0.5 to about 1000 $\mu\text{g/day}$.

Among other properties, compounds of the invention exhibit surprising and unexpected duration of action. As described in the examples below, a compound of the invention demonstrated duration of action greater than 24 hours in an animal model of bronchoprotection. Furthermore compounds of the invention are potent and selective agonists of the β_2 adrenergic receptor. In particular, compounds of the invention are selective for the β_2 adrenergic receptor as compared with the β_1 and β_3 adrenergic receptors.

The invention thus provides a method of treating a mammal having a disease or condition associated with β_2 adrenergic receptor activity, the method comprising administering to the mammal a therapeutically effective amount of a compound of the invention or of a pharmaceutical composition comprising a compound of the invention.

The present active agents can also be used as part of a combination comprising, in addition, one or more other therapeutic agents. For example, the present agents can be administered together with one or more therapeutic agents selected from anti-inflammatory agents (e.g. corticosteroids and non-steroidal anti-inflammatory agents (NSAIDs), anticholinergic agents (particularly muscarinic receptor antagonists), other β_2 adrenergic receptor agonists, anti-infective agents (e.g. antibiotics or antivirals) or antihistamines. The invention thus provides, in a further aspect, a combination comprising a compound of the invention and one or more therapeutic agents, for example, an anti-inflammatory agent, an anticholinergic agent, another β_2 adrenergic receptor agonist, an anti-infective agent or an antihistamine.

The other therapeutic agents can be used in the form of pharmaceutically-acceptable salts or solvates. As appropriate, the other therapeutic agents can be used as optically pure stereoisomers.

Suitable anti-inflammatory agents include corticosteroids and NSAIDs. Suitable corticosteroids which may be used in combination with the compounds of the invention are those oral and inhaled corticosteroids and their pro-drugs which have anti-inflammatory activity. Examples include methyl prednisolone, prednisolone, dexamethasone, fluticasone propionate, $6\alpha,9\alpha$ -difluoro- 17α -[(2-furanylcarbonyl)oxy]- 11β -hydroxy- 16α -methyl-3-oxo-androsta-1,4-diene- 17β -carbothioic acid *S*-fluoromethyl ester, $6\alpha,9\alpha$ -difluoro- 11β -hydroxy- 16α -methyl-3-oxo- 17α -propionyloxy-androsta-1,4-diene- 17β -carbothioic acid *S*-(2-oxo-tetrahydro-furan-3S-yl) ester, beclomethasone esters (e.g. the 17-propionate ester or the 17,21-dipropionate ester), budesonide, flunisolide, mometasone esters (e.g. the furoate ester), triamcinolone acetonide, rofleponide, ciclesonide, butixocort propionate, RPR-106541, and ST-126. Preferred corticosteroids include fluticasone propionate, $6\alpha,9\alpha$ -difluoro- 11β -hydroxy- 16α -methyl- 17α -[(4-methyl-1,3-thiazole-5-carbonyl)oxy]-3-oxo-androsta-1,4-diene- 17β -carbothioic acid *S*-fluoromethyl ester and $6\alpha,9\alpha$ -difluoro- 17α -[(2-furanylcarbonyl)oxy]- 11β -hydroxy- 16α -methyl-3-oxo-androsta-1,4-diene- 17β -carbothioic acid *S*-fluoromethyl ester, more preferably $6\alpha,9\alpha$ -difluoro- 17α -[(2-furanylcarbonyl)oxy]- 11β -hydroxy- 16α -methyl-3-oxo-androsta-1,4-diene- 17β -carbothioic acid *S*-fluoromethyl ester.

Suitable NSAIDs include sodium cromoglycate; nedocromil sodium; phosphodiesterase (PDE) inhibitors (e.g. theophylline, PDE4 inhibitors or mixed

PDE3/PDE4 inhibitors); leukotriene antagonists (e.g. monteleukast); inhibitors of leukotriene synthesis; iNOS inhibitors; protease inhibitors, such as tryptase and elastase inhibitors; beta-2 integrin antagonists and adenosine receptor agonists or antagonists (e.g. adenosine 2a agonists); cytokine antagonists (e.g. chemokine antagonists such as, an
5 interleukin antibody (α IL antibody), specifically, an α IL-4 therapy, an α IL-13 therapy, or a combination thereof); or inhibitors of cytokine synthesis. Suitable other β_2 -adrenoreceptor agonists include salmeterol (e.g. as the xinafoate), salbutamol (e.g. as the sulphate or the free base), formoterol (e.g. as the fumarate), fenoterol or terbutaline and salts thereof.

10 Also of interest is use of the present active agent in combination with a phosphodiesterase 4 (PDE4) inhibitor or a mixed PDE3/PDE4 inhibitor. Representative phosphodiesterase-4 (PDE4) inhibitors or mixed PDE3/PDE4 inhibitors include, but are not limited to *cis* 4-cyano-4-(3-cyclopentyloxy-4-methoxyphenyl)cyclohexan-1-carboxylic acid, 2-carbomethoxy-4-cyano-4-(3-cyclopropylmethoxy-4-
15 difluoromethoxyphenyl)cyclohexan-1-one; *cis*-[4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-ol]; *cis*-4-cyano-4-[3-(cyclopentyloxy)-4-methoxyphenyl]cyclohexane-1-carboxylic acid and the like, or pharmaceutically-acceptable salts thereof. Other representative PDE4 or mixed PDE4/PDE3 inhibitors include AWD-12-281 (elbion); NCS-613 (INSERM); D-4418 (Chiroscience and
20 Schering-Plough); CI-1018 or PD-168787 (Pfizer); benzodioxole compounds disclosed in WO99/16766 (Kyowa Hakko); K-34 (Kyowa Hakko); V-11294A (Napp); roflumilast (Byk-Gulden); pthalazinone compounds disclosed in WO99/47505 (Byk-Gulden); Pumafentrine (Byk-Gulden, now Altana); arofylline (Almirall-Prodesfarma); VM554/UM565 (Vernalis); T-440 (Tanabe Seiyaku); and T2585 (Tanabe Seiyaku).

25 Suitable anticholinergic agents are those compounds that act as antagonists at the muscarinic receptor, in particular those compounds which are antagonists of the M_1 , M_2 , or M_3 receptors, or of combinations thereof. Exemplary compounds include the alkaloids of the belladonna plants as illustrated by the likes of atropine, scopolamine, homatropine, hyoscyamine; these compounds are normally administered as a salt, being tertiary amines.
30 These drugs, particularly the salt forms, are readily available from a number of commercial sources or can be made or prepared from literature data via, to wit:

Atropine - CAS-51-55-8 or CAS-51-48-1 (anhydrous form), atropine sulfate - CAS-5908-99-6; atropine oxide - CAS-4438-22-6 or its HCl salt - CAS-4574-60-1 and methylatropine nitrate - CAS-52-88-0.

Homatropine - CAS-87-00-3, hydrobromide salt - CAS-51-56-9, methylbromide salt - CAS-80-49-9.

Hyoscyamine (*d, l*) - CAS-101-31-5, hydrobromide salt - CAS-306-03-6 and sulfate salt - CAS-6835-16-1.

Scopolamine - CAS-51-34-3, hydrobromide salt - CAS-6533-68-2, methylbromide salt- CAS-155-41-9.

Preferred anticholinergics include ipratropium (e.g. as the bromide), sold under the name Atrovent, oxitropium (e.g. as the bromide) and tiotropium (e.g. as the bromide) (CAS-139404-48-1). Also of interest are: methantheline (CAS-53-46-3), propantheline bromide (CAS- 50-34-9), anisotropine methyl bromide or Valpin 50 (CAS- 80-50-2), clidinium bromide (Quarzan, CAS-3485-62-9), copyrrolate (Robinul), isopropamide iodide (CAS-71-81-8), mepenzolate bromide (U.S. patent 2,918,408), tridihexethyl chloride (Pathilone, CAS-4310-35-4), and hexocyclium methylsulfate (Tral, CAS-115-63-9). See also cyclopentolate hydrochloride (CAS-5870-29-1), tropicamide (CAS-1508-75-4), trihexyphenidyl hydrochloride (CAS-144-11-6), pirenzepine (CAS-29868-97-1), telenzepine (CAS-80880-90-9), AF-DX 116, or methoctramine, and the compounds disclosed in WO01/04118, the disclosure of which is hereby incorporated by reference.

Suitable antihistamines (also referred to as H₁-receptor antagonists) include any one or more of the numerous antagonists known which inhibit H₁-receptors, and are safe for human use. All are reversible, competitive inhibitors of the interaction of histamine with H₁-receptors. The majority of these inhibitors, mostly first generation antagonists, are characterized, based on their core structures, as ethanolamines, ethylenediamines, and alkylamines. In addition, other first generation antihistamines include those which can be characterized as based on piperizine and phenothiazines. Second generation antagonists, which are non-sedating, have a similar structure-activity relationship in that they retain the core ethylene group (the alkylamines) or mimic a tertiary amine group with piperizine or piperidine. Exemplary antagonists are as follows:

Ethanolamines: carbinoxamine maleate, clemastine fumarate, diphenylhydramine hydrochloride, and dimenhydrinate.

Ethylenediamines: pyrilamine amleate, tripeleennamine HCl, and tripeleennamine citrate.

Alkylamines: chlorpheniramine and its salts such as the maleate salt, and acrivastine.

5 Piperazines: hydroxyzine HCl, hydroxyzine pamoate, cyclizine HCl, cyclizine lactate, meclizine HCl, and cetirizine HCl.

Piperidines: Astemizole, levocabastine HCl, loratadine or its descarboethoxy analogue, and terfenadine and fexofenadine hydrochloride or another pharmaceutically-acceptable salt.

10 Azelastine hydrochloride is yet another H₁ receptor antagonist which may be used in combination with a compound of the invention.

Examples of preferred anti-histamines include methapyrilene and loratadine.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer
15 thereof and a corticosteroid. In particular, the invention provides a combination wherein the corticosteroid is fluticasone propionate or wherein the corticosteroid is 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid *S*-fluoromethyl ester or 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-3-oxo-17 α -propionyloxy- androsta-1,4-diene-17 β -carbothioic acid *S*-(2-oxo-
20 tetrahydro-furan-3S-yl) ester.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof and a PDE4 inhibitor.

The invention thus provides, in a further aspect, a combination comprising a
25 compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof and an anticholinergic agent.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof and an antihistamine.

30 The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof together with a PDE4 inhibitor and a corticosteroid.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof together with an anticholinergic agent and a corticosteroid.

As used in the above combinations, the term, "a compound of formula (I)"
5 includes a compound of formula (II) and preferred groups thereof, and any individually disclosed compound or compounds.

Accordingly, the invention further provides pharmaceutical compositions comprising a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer and one or more other therapeutic agents, as described above.

10 The individual compounds of such combinations may be administered either sequentially or simultaneously in separate or combined pharmaceutical formulations. Appropriate doses of known therapeutic agents will be readily appreciated by those skilled in the art. Methods of treatment of the invention, therefore, include administration of the individual compounds of such combinations either sequentially or simultaneously
15 in separate or combined pharmaceutical formulations.

Thus, according to a further aspect, the invention provides a method of treating a mammal having a disease or condition associated with β_2 adrenergic receptor activity, the method comprising administering to the mammal a therapeutically effective amount of a compound of formula (I) or a pharmaceutically-acceptable salt or solvate or stereoisomer
20 and a therapeutically-acceptable amount of one or more other therapeutic agents.

Since compounds of the invention are β_2 adrenergic receptor agonists, such compounds are also useful as research tools for investigating or studying biological systems or samples having β_2 adrenergic receptors, or for discovering new β_2 adrenergic receptor agonists. Moreover, since compounds of the invention exhibit selectivity for β_2
25 adrenergic receptors as compared with binding and functional activity at receptors of other β adrenergic subtypes, such compounds are also useful for studying the effects of selective agonism of β_2 adrenergic receptors in a biological system or sample. Any suitable biological system or sample having β_2 adrenergic receptors may be employed in such studies which may be conducted either *in vitro* or *in vivo*.

30 Representative biological systems or samples suitable for such studies include, but are not limited to, cells, cellular extracts, plasma membranes, tissue samples, mammals (such as mice, rats, guinea pigs, rabbits, dogs, pigs, etc.) and the like. The effects of

agonizing the β_2 adrenergic receptor are determined using conventional procedures and equipment, such as radioligand binding assays and functional assays, for example the assay for ligand-mediated changes in intracellular cyclic adenosine monophosphate (cAMP) described below, or assays of a similar nature. A β_2 adrenergic receptor-agonizing amount of a compound of the invention will typically range from about 1 nanomolar to about 1000 nanomolar. When compounds of the invention are used as research tools for discovering new β_2 adrenergic receptor agonists, the invention also includes, as separate embodiments, both the generation of comparison data (using the appropriate assays) and the analysis of the test data to identify test compounds of interest.

10

The following non-limiting examples illustrate representative pharmaceutical compositions of the invention. Additional suitable carriers for formulations of the active compounds of the present invention can also be found in *Remington: The Science and Practice of Pharmacy, 20th Edition*, Lippincott Williams & Wilkins, Philadelphia, PA, 2000.

15

Formulation Example A

This example illustrates the preparation of a representative pharmaceutical composition for oral administration of a compound of this invention:

20

Ingredients	Quantity per tablet, (mg)
Active Ingredient	1
Lactose, spray-dried	148
Magnesium stearate	2

25

The above ingredients are mixed and introduced into a hard-shell gelatin capsule.

Formulation Example B

This example illustrates the preparation of another representative pharmaceutical composition for oral administration of a compound of this invention:

5	Ingredients	Quantity per tablet, (mg)
	Active Ingredient	1
	Cornstarch	50
	Lactose	145
10	Magnesium stearate	5

The above ingredients are mixed intimately and pressed into single scored tablets.

Formulation Example C

15 This example illustrates the preparation of a representative pharmaceutical composition for oral administration of a compound of this invention.

An oral suspension is prepared having the following composition.

	Ingredients	
20	Active Compound	3 mg
	Fumaric acid	0.5 g
	Sodium chloride	2.0 g
	Methyl paraben	0.1 g
	Granulated sugar	25.5 g
25	Sorbitol (70% solution)	12.85 g
	Veegum K (Vanderbilt Co.)	1.0 g
	Flavoring	0.035 mL
	Colorings	0.5 mg
30	Distilled water	q.s. to 100 mL

Formulation Example D

This example illustrates the preparation of a representative pharmaceutical composition containing a compound of this invention.

5 An injectable preparation buffered to a pH of 4 is prepared having the following composition:

Ingredients	

Active Compound	0.1 mg
Sodium Acetate Buffer Solution (0.4 M)	2.0 mL
10 HCl (1N)	q.s. to pH 4
Water (distilled, sterile)	q.s. to 20 mL

Formulation Example E

15 This example illustrates the preparation of a representative pharmaceutical composition for injection of a compound of this invention.

A reconstituted solution is prepared by adding 20 mL of sterile water to 1 mg of the compound of this invention. Before use, the solution is then diluted with 200 mL of an intravenous fluid that is compatible with the active compound. Such fluids are chosen from 5% dextrose solution, 0.9% sodium chloride, or a mixture of 5% dextrose and 0.9% sodium chloride. Other examples are lactated Ringer's injection, lactated Ringer's plus 5% dextrose injection, Normosol-M and 5% dextrose, Isolyte E, and acylated Ringer's injection.

25 Formulation Example F

This example illustrates the preparation of a representative pharmaceutical composition for topical application of a compound of this invention.

Ingredients		grams

30	Active compound	0.2-10
	Span 60	2
	Tween 60	2
	Mineral oil	5
	Petrolatum	10
35	Methyl paraben	0.15
	Propyl paraben	0.05
	BHA (butylated hydroxy anisole)	0.01
	Water	q.s. to 100

All of the above ingredients, except water, are combined and heated to 60°C with stirring. A sufficient quantity of water at 60°C is then added with vigorous stirring to emulsify the ingredients, and water then added q.s. 100 g.

5

Formulation Example G

This example illustrates the preparation of a representative pharmaceutical composition containing a compound of the invention.

An aqueous aerosol formulation for use in a nebulizer is prepared by dissolving 0.1 mg of a pharmaceutical salt of active compound in a 0.9 % sodium chloride solution acidified with citric acid. The mixture is stirred and sonicated until the active salt is dissolved. The pH of the solution is adjusted to a value in the range of from 3 to 8 by the slow addition of NaOH.

10

Formulation Example H

This example illustrates the preparation of a dry powder formulation containing a compound of the invention for use in inhalation cartridges.

Gelatin inhalation cartridges are filled with a pharmaceutical composition having the following ingredients:

20	Ingredients	mg/cartridge
	Pharmaceutical salt of active compound	0.2
	Lactose	25

25

The pharmaceutical salt of active compound is micronized prior to blending with lactose. The contents of the cartridges are administered using a powder inhaler.

Formulation Example I

This example illustrates the preparation of a dry powder formulation containing a compound of the invention for use in a dry powder inhalation device.

30

A pharmaceutical composition is prepared having a bulk formulation ratio of micronized pharmaceutical salt to lactose of 1:200. The composition is packed into a dry powder inhalation device capable of delivering between about 10 µg and about 100 µg of active drug ingredient per dose.

Formulation Example J

This example illustrates the preparation of a formulation containing a compound of the invention for use in a metered dose inhaler.

A suspension containing 5 % pharmaceutical salt of active compound, 0.5 %
5 lecithin, and 0.5 % trehalose is prepared by dispersing 5 g of active compound as
micronized particles with mean size less than 10 μm in a colloidal solution formed from
0.5 g of trehalose and 0.5 g of lecithin dissolved in 100 mL of demineralized water. The
suspension is spray dried and the resulting material is micronized to particles having a
mean diameter less than 1.5 μm . The particles are loaded into canisters with pressurized
10 1,1,1,2-tetrafluoroethane.

Formulation Example K

This example illustrates the preparation of a formulation containing a compound of the invention for use in a metered dose inhaler.

15 A suspension containing 5 % pharmaceutical salt of active compound and 0.1 %
lecithin is prepared by dispersing 10 g of active compound as micronized particles with
mean size less than 10 μm in a solution formed from 0.2 g of lecithin dissolved in 200 mL
of demineralized water. The suspension is spray dried and the resulting material is
micronized to particles having a mean diameter less than 1.5 μm . The particles are loaded
20 into canisters with pressurized 1,1,1,2,3,3,3-heptafluoro-n-propane.

Formulation Example L

This example illustrates the preparation of a dry powder formulation containing a compound of the invention and a corticosteroid for use in inhalation cartridges.

25 Gelatin inhalation cartridges are filled with a pharmaceutical composition having
the following ingredients:

Ingredients

		mg/cartridge
30	Pharmaceutical salt of active compound	0.1
	Corticosteroid	0.5
	Lactose	25

The pharmaceutical salt of active compound and the corticosteroid are micronized prior to blending with lactose. The contents of the cartridges are administered using a powder inhaler.

5 Biological Assays

The compounds of this invention, and their pharmaceutically-acceptable salts, exhibit biological activity and are useful for medical treatment. The ability of a compound to bind to the β_2 adrenergic receptor, as well as its selectivity, agonist potency, and intrinsic activity can be demonstrated using Tests A-B below, or can be demonstrated
10 using other tests that are known in the art.

Abbreviations

	%Eff	% efficacy
	ATCC	American Type Culture Collection
15	BSA	Bovine Serum Albumin
	cAMP	Adenosine 3':5'-cyclic monophosphate
	DMEM	Dulbecco's Modified Eagle's Medium
	DMSO	Dimethyl sulfoxide
	EDTA	Ethylenediaminetetraacetic acid
20	E _{max}	maximal efficacy
	FBS	Fetal bovine serum
	Gly	Glycine
	HEK-293	Human embryonic kidney - 293
	PBS	Phosphate buffered saline
25	rpm	rotations per minute
	Tris	Tris(hydroxymethyl)aminomethane

Membrane Preparation From Cells Expressing Human β_1 or β_2 Adrenergic Receptors

30 HEK-293 derived cell lines stably expressing cloned human β_1 or β_2 adrenergic receptors, respectively, were grown to near confluency in DMEM with 10% dialyzed FBS in the presence of 500 μ g/mL Geneticin. The cell monolayer was lifted with Versene 1:5,000 (0.2 g/L EDTA in PBS) using a cell scraper. Cells were pelleted by centrifugation at 1,000 rpm, and cell pellets were either stored frozen at -80°C or membranes were
35 prepared immediately. For preparation, cell pellets were resuspended in lysis buffer (10 mM Tris/HCL pH 7.4 @ 4°C, one tablet of "Complete Protease Inhibitor Cocktail Tablets with 2 mM EDTA" per 50 mL buffer (Roche cat.# 1697498, Roche Molecular Biochemicals, Indianapolis, IN)) and homogenized using a tight-fitting Dounce glass

homogenizer (20 strokes) on ice. The homogenate was centrifuged at 20,000 x g, the pellet was washed once with lysis buffer by resuspension and centrifugation as above. The final pellet was resuspended in membrane buffer (75 mM Tris/HCl pH 7.4, 12.5mM MgCl₂, 1 mM EDTA @ 25°C). Protein concentration of the membrane suspension was
5 determined by the method of Bradford (Bradford MM., *Analytical Biochemistry*, 1976, 72, 248-54). Membranes were stored frozen in aliquots at -80°C.

Test A

10 Radioligand Binding Assay on Human β₁ and β₂ Adrenergic Receptors

Binding assays were performed in 96-well microtiter plates in a total assay volume of 100 μL with 5 μg membrane protein for membranes containing the human β₂ adrenergic receptor, or 2.5 μg membrane protein for membranes containing the human β₁ adrenergic receptor in assay buffer (75 mM Tris/HCl pH 7.4 @ 25°C, 12.5 mM MgCl₂,
15 1 mM EDTA, 0.2% BSA). Saturation binding studies for determination of K_d values of the radioligand were done using [³H]dihydroalprenolol (NET-720, 100 Ci/mmol, PerkinElmer Life Sciences Inc., Boston, MA) at 10 different concentrations ranging from 0.01 nM – 200 nM. Displacement assays for determination of pK_i values of compounds were done with [³H]dihydroalprenolol at 1 nM and 10 different concentrations of
20 compound ranging from 40 pM – 10 μM. Compounds were dissolved to a concentration of 10 mM in dissolving buffer (25 mM Gly-HCl pH 3.0 with 50% DMSO), then diluted to 1 mM in 50 mM Gly-HCl pH 3.0, and from there serially diluted into assay buffer. Non-specific binding was determined in the presence of 10 μM unlabeled alprenolol. Assays were incubated for 90 minutes at room temperature, binding reactions were terminated by
25 rapid filtration over GF/B glass fiber filter plates (Packard BioScience Co., Meriden, CT) presoaked in 0.3% polyethyleneimine. Filter plates were washed three times with filtration buffer (75 mM Tris/HCl pH 7.4 @ 4°C, 12.5 mM MgCl₂, 1 mM EDTA) to remove unbound radioactivity. Plates were dried, 50 μL Microscint-20 liquid scintillation fluid (Packard BioScience Co., Meriden, CT) was added and plates were counted in a
30 Packard Topcount liquid scintillation counter (Packard BioScience Co., Meriden, CT). Binding data were analyzed by nonlinear regression analysis with the GraphPad Prism Software package (GraphPad Software, Inc., San Diego, CA) using the 3-parameter model for one-site competition. The curve minimum was fixed to the value for nonspecific

binding, as determined in the presence of 10 μ M alprenolol. K_i values for compounds were calculated from observed IC_{50} values and the K_d value of the radioligand using the Cheng-Prusoff equation (Cheng Y, and Prusoff WH., *Biochemical Pharmacology*, **1973**, 22, 23, 3099-108). The receptor subtype selectivity was calculated as the ratio of

5 $K_i(\beta_1)/K_i(\beta_2)$.

Binding results are expressed as the negative decadic logarithm of the K_i values, pK_i . Compounds having a higher pK_i value in this assay have a higher binding affinity for the β_2 adrenergic receptor.

10

Test B

Whole-cell cAMP Flashplate Assays With Cell Lines Heterologously Expressing Human β_1 Adrenoceptor, β_2 Adrenoceptor, and β_3 Adrenoceptor, Respectively.

15 A HEK-293 cell line stably expressing cloned human β_1 adrenergic receptor (clone H34.1) was grown to about 70%-90% confluency in medium consisting of DMEM supplemented with 10% FBS and 500 μ g/mL Geneticin. A HEK-293 cell line stably expressing cloned human β_2 -adrenoceptor (clone H24.14) was grown in the same medium to full confluency. A CHO-K1 cell line stably expressing cloned human β_3 -adrenoceptor
20 was grown to about 70%-90% confluency in Ham's F-12 medium supplemented with 10% FBS and with 800 μ g/mL Geneticin added to every fifth passage. The day before the assay, cultures were switched to the same growth-media without antibiotics.

cAMP assays were performed in a radioimmunoassay format using the Flashplate Adenylyl Cyclase Activation Assay System with 125 I-cAMP (NEN SMP004, PerkinElmer
25 Life Sciences Inc., Boston, MA), according to the manufacturers instructions.

On the day of the assay, cells were rinsed once with PBS, lifted with Versene 1:5,000 (0.2 g/L EDTA in PBS) and counted. Cells were pelleted by centrifugation at 1,000 rpm and resuspended in stimulation buffer prewarmed to 37°C. For cells expressing the β_1 -adrenoceptor, 10 nM ICI 118,551 were added to the stimulation buffer, and cells
30 were incubated for 10 min at 37°C. Cells were used at final concentrations of 30,000, 40,000 and 70,000 cells / well for the β_1 -adrenoceptor-, the β_2 -adrenoceptor- and the β_3 -adrenoceptor expressing cells, respectively. Compounds were dissolved to a concentration of 10 mM in DMSO, then diluted to 1 mM in 50 mM Gly-HCl pH 3.0, and from there serially diluted into assay buffer (75 mM Tris/HCl pH 7.4 @ 25°C, 12.5 mM $MgCl_2$,

1 mM EDTA, 0.2% BSA). Compounds were tested in the assay at 11 different concentrations, ranging from 10 μ M to 9.5 pM. Reactions were incubated for 10 min at 37°C and stopped by addition of 100 μ L ice-cold detection buffer. Plates were sealed, incubated over night at 4°C and counted the next morning in a topcount scintillation counter (Packard BioScience Co., Meriden, CT). The amount of cAMP produced per mL of reaction was calculated based on the counts observed for the samples and cAMP standards, as described in the manufacturer's user manual. Data were analyzed by nonlinear regression analysis with the GraphPad Prism Software package (GraphPad Software, Inc., San Diego, CA) using the 3-parameter model for sigmoidal dose-response (Hill slope = 1). Agonist potencies were expressed as pEC₅₀ values. Functional β_2/β_1 selectivity was defined as the ratio EC₅₀(β_1)/EC₅₀(β_2), and correspondingly functional β_2/β_3 selectivity was defined as the ratio EC₅₀(β_3)/EC₅₀(β_2).

Test C

Whole-cell cAMP Flashplate Assay With a Lung Epithelial Cell Line Endogenously Expressing Human β_2 Adrenergic Receptor

For the determination of agonist potencies and efficacies (intrinsic activities) in a cell line expressing endogenous levels of β_2 adrenergic receptor, a human lung epithelial cell line (BEAS-2B) was used (ATCC CRL-9609, American Type Culture Collection, Manassas, VA) (January B, et al., *British Journal of Pharmacology*, 1998, 123, 4, 701-11). Cells were grown to 75-90% confluency in complete, serum-free medium (LHC-9 MEDIUM containing Epinephrine and Retinoic Acid, cat # 181-500, Biosource International, Camarillo, CA). The day before the assay, medium was switched to LHC-8 (No epinephrine or retinoic acid, cat # 141-500, Biosource International, Camarillo, CA). cAMP assays were performed in a radioimmunoassay format using the Flashplate Adenylyl Cyclase Activation Assay System with ¹²⁵I-cAMP (NEN SMP004, PerkinElmer Life Sciences Inc., Boston, MA), according to the manufacturers instructions.

On the day of the assay, cells were rinsed with PBS, lifted by scraping with 5mM EDTA in PBS, and counted. Cells were pelleted by centrifugation at 1,000 rpm and resuspended in stimulation buffer prewarmed to 37°C at a final concentration of 600,000 cells / mL. Cells were used at a final concentration of 30,000 cells / well in the assay. Compounds were dissolved to a concentration of 10 mM in dissolving buffer (25 mM Gly-HCl pH 3.0 with 50% DMSO), then diluted to 1 mM in 50 mM Gly-HCl pH 3.0, and

from there serially diluted into assay buffer (75 mM Tris/HCl pH 7.4 @ 25°C, 12.5 mM MgCl₂, 1 mM EDTA, 0.2% BSA).

- Compounds were tested in the assay at 10 different concentrations, ranging from 10 µM to 40 pM. Maximal response was determined in the presence of 10 µM
- 5 Isoproterenol. Reactions were incubated for 10 min at 37°C and stopped by addition of 100 µl ice-cold detection buffer. Plates were sealed, incubated over night at 4°C and counted the next morning in a topcount scintillation counter (Packard BioScience Co., Meriden, CT). The amount of cAMP produced per mL of reaction was calculated based on the counts observed for samples and cAMP standards, as described in the
- 10 manufacturer's user manual. Data were analyzed by nonlinear regression analysis with the GraphPad Prism Software package (GraphPad Software, Inc., San Diego, CA) using the 4-parameter model for sigmoidal dose-response with variable slope. Compound efficacy (%Eff) was calculated from the ratio of the observed Emax (TOP of the fitted curve) and the maximal response obtained for 10µM isoproterenol and was expressed as %Eff
- 15 relative to isoproterenol.

Test D

Assay Of Bronchoprotection Against Acetylcholine-Induced Bronchospasm In A Guinea Pig Model

- Groups of 6 male guinea pigs (Duncan-Hartley (HsdPoc:DH) Harlan,
- 20 Madison, WI) weighing between 250 and 350 g were individually identified by cage cards. Throughout the study animals were allowed access to food and water *ad libitum*.

- Test compounds were administered *via* inhalation over 10 minutes in a whole-body exposure dosing chamber (R&S Molds, San Carlos, CA). The dosing chambers were arranged so that an aerosol was simultaneously delivered to 6 individual
- 25 chambers from a central manifold. Following a 60 minute acclimation period and a 10 minute exposure to nebulized water for injection (WFI), guinea pigs were exposed to an aerosol of test compound or vehicle (WFI). These aerosols were generated from aqueous solutions using an LC Star Nebulizer Set (Model 22F51, PARI Respiratory Equipment, Inc. Midlothian, VA) driven by a mixture of gases
- 30 (CO₂ = 5%, O₂ = 21% and N₂ = 74%) at a pressure of 22 psi. The gas flow through the nebulizer at this operating pressure was approximately 3 L/minute. The generated aerosols were driven into the chambers by positive pressure. No dilution air was used during the delivery of aerosolized solutions. During the 10 minute nebulization,

approximately 1.8 mL of solution was nebulized. This was measured gravimetrically by comparing pre-and post-nebulization weights of the filled nebulizer.

The bronchoprotective effects of compounds administered *via* inhalation were evaluated using whole body plethysmography at 1.5, 24, 48 and 72 hours post-dose.

- 5 Forty-five minutes prior to the start of the pulmonary evaluation, each guinea pig was anesthetized with an intramuscular injection of ketamine (43.75 mg/kg), xylazine (3.50 mg/kg) and acepromazine (1.05 mg/kg). After the surgical site was shaved and cleaned with 70% alcohol, a 2-5 cm midline incision of the ventral aspect of the neck was made. Then, the jugular vein was isolated and cannulated with a saline-filled
- 10 polyethylene catheter (PE-50, Becton Dickinson, Sparks, MD) to allow for intravenous infusions of a 0.1 mg/mL solution of acetylcholine (Ach), (Sigma-Aldrich, St. Louis, MO) in saline. The trachea was then dissected free and cannulated with a 14G teflon tube (#NE- 014, Small Parts, Miami Lakes, FL). If required, anesthesia was maintained by additional intramuscular injections of the aforementioned anesthetic cocktail. The depth
- 15 of anesthesia was monitored and adjusted if the animal responded to pinching of its paw or if the respiration rate was greater than 100 breaths/minute.

- Once the cannulations were complete, the animal was placed into a plethysmograph (#PLY3114, Buxco Electronics, Inc., Sharon, CT) and an esophageal pressure cannula was inserted to measure pulmonary driving pressure (*pressure*). The
- 20 teflon tracheal tube was attached to the opening of the plethysmograph to allow the guinea pig to breathe room air from outside the chamber. The chamber was then sealed. A heating lamp was used to maintain body temperature and the guinea pig's lungs were inflated 3 times with 4 mL of air using a 10 mL calibration syringe (#5520 Series, Hans Rudolph, Kansas City, MO) to ensure that the lower airways had not collapsed and that
- 25 the animal did not suffer from hyperventilation.

- Once it was determined that baseline values were within the range 0.3 - 0.9 mL/cm H₂O for compliance and within the range 0.1 - 0.199 cm H₂O/mL per second for resistance, the pulmonary evaluation was initiated. A Buxco pulmonary measurement computer program enabled the collection and derivation
- 30 of pulmonary values. Starting this program initiated the experimental protocol and data collection. The changes in volume over time that occurred within the plethysmograph with each breath were measured *via* a Buxco pressure transducer. By integrating this signal over time, a measurement of *flow* was calculated for each breath. This signal,

together with the pulmonary driving *pressure* changes, which were collected using a Sensym pressure transducer (#TRD4100), was connected *via* a Buxco (MAX 2270) preamplifier to a data collection interface (#s SFT3400 and SFT3813). All other pulmonary parameters were derived from these two inputs.

- 5 Baseline values were collected for 5 minutes, after which time the guinea pigs were challenged with Ach. Ach was infused intravenously for 1 minute from a syringe pump (sp210iw, World Precision Instruments, Inc., Sarasota, FL) at the following doses and prescribed times from the start of the experiment: 1.9 µg/minute at 5 minutes, 3.8 µg/minute at 10 minutes, 7.5 µg/minute at 15 minutes, 15.0 µg/minute at 20 minutes, 10 30 µg/minute at 25 minutes and 60 µg/minute at 30 minutes. If resistance or compliance had not returned to baseline values at 3 minutes following each Ach dose, the guinea pig's lungs were inflated 3 times with 4 mL of air from a 10 mL calibration syringe. Recorded pulmonary parameters included respiration frequency (breaths/minute), compliance (mL/cm H₂O) and pulmonary resistance (cm H₂O/ mL per second) (Giles *et al.*, 1971). 15 Once the pulmonary function measurements were completed at minute 35 of this protocol, the guinea pig was removed from the plethysmograph and euthanized by CO₂ asphyxiation.

- The quantity PD₂, which is defined as the amount of Ach needed to cause a doubling of the baseline pulmonary resistance, was calculated using the pulmonary 20 resistance values derived from the *flow* and the *pressure* over a range of Ach challenges using the following equation. This was derived from the equation used to calculate PC₂₀ values in the clinic (Am. Thoracic Soc, 2000).

$$PD_2 = \text{antilog} \left[\log C_1 + \frac{(\log C_2 - \log C_1)(2R_0 - R_1)}{R_2 - R_1} \right]$$

where:

- 25 C₁ = Second to last Ach concentration (concentration preceding C₂)
 C₂ = Final concentration of Ach (concentration resulting in a 2-fold increase in pulmonary resistance (R_L))
 R₀ = Baseline R_L value
 R₁ = R_L value after C₁
 30 R₂ = R_L value after C₂

Statistical analysis of the data was performed using a One-Way Analysis of Variance followed by post-hoc analysis using a Bonferroni / Dunn test. A *P*-value <0.05 was considered significant.

- 5 Dose-response curves were fitted with a four parameter logistic equation using GraphPad Prism, version 3.00 for Windows (GraphPad Software, San Diego, California)
- $$Y = \text{Min} + (\text{Max} - \text{Min}) / (1 + 10^{((\log \text{ED}_{50} - X) * \text{Hillslope}))},$$
- where *X* is the logarithm of dose, *Y* is the response (PD₂), and *Y* starts at Min and approaches asymptotically to Max with a sigmoidal shape.

- 10 The following examples are offered to illustrate the invention, and are not to be construed in any way as limiting the scope of the invention.

Examples

- 15 **General:** Unless noted otherwise, reagents, starting material and solvents were purchased from commercial suppliers, for example Sigma-Aldrich (St. Louis, MO), J. T. Baker (Phillipsburg, NJ), and Honeywell Burdick and Jackson (Muskegon, MI), and used without further purification; reactions were run under nitrogen atmosphere; reaction mixtures were monitored by thin layer chromatography (silica TLC), analytical high
- 20 performance liquid chromatography (anal. HPLC), or mass spectrometry; reaction mixtures were commonly purified by flash column chromatography on silica gel, or by preparative HPLC using the general protocol described below; NMR samples were dissolved in deuterated solvent (CD₃OD, CDCl₃, or DMSO-*d*₆), and spectra were acquired with a Varian Gemini 2000 instrument (300 MHz) under standard parameters;
- 25 and mass spectrometric identification was performed by an electrospray ionization method (ESMS) with a Perkin Elmer instrument (PE SCIEX API 150 EX).

Example 1: Synthesis of 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one

- 30 a. Preparation of (6-phenethylaminohexyl)-carbamic acid *tert*-butyl ester

(6-Aminohexyl)carbamic acid *tert*-butyl ester hydrochloride (5 g, 20 mmol) was dissolved in 50% dichloromethane/methanol (50 mL) and treated at ambient temperature with phenylacetaldehyde (2.3 mL, 20 mmol) for one hour. Sodium cyanoborohydride

(1.2 g, 19 mmol) was added and the mixture stirred overnight. Water was added, followed by saturated sodium hydrogencarbonate and additional dichloromethane. The mixture was partitioned, the organics dried over sodium sulfate and the volatiles removed under reduced pressure to give the title intermediate, which was used without further purification.

b. Preparation of (6-*tert*-butoxycarbonylamino-hexyl)phenethylcarbamic acid benzyl ester

The product of the previous step was treated at ambient temperature with benzylchloroformate (2.8 mL, 20 mmol) and aqueous sodium hydroxide (1 M, 30 mL) overnight. The mixture was extracted with isopropyl acetate. The organics were washed with aqueous citric acid (0.5 M) followed by saturated sodium hydrogencarbonate, dried over sodium sulfate and the volatiles removed under reduced pressure to give the title intermediate (9 g) which was used without further purification.

c. Preparation of (6-aminohexyl)phenethylcarbamic acid benzyl ester

The product of the previous step (9 g crude) was dissolved in dichloromethane (45 mL) and treated at ambient temperature with trifluoroacetic acid (45 mL). The volatiles were removed under reduced pressure and the residue taken up in water and basified with sodium hydroxide. The mixture was extracted with dichloromethane and the organics dried over sodium sulfate. The volatiles were removed under reduced pressure to yield the title intermediate, which was evaporated to dryness and used without further purification.

d. Preparation of [(*R*)-2-(*tert*-butyldimethylsilanyloxy)-2-(8-benzyloxy-2-oxo-1,2-dihydro-quinolin-5-yl)ethyl]-(6-phenethylamino-hexyl)carbamic acid benzyl ester

The product of the previous step (6.5 g crude, 18 mmol), 8-benzyloxy-5-[(*R*)-2-bromo-1-(*tert*-butyldimethylsilanyloxy)ethyl]-1*H*-quinolin-2-one (4.5 g, 9.2 mmol) and dimethylsulfoxide (13 mL) were heated at 110 °C for one hour then cooled to ambient temperature overnight. The mixture was partitioned between water and isopropyl acetate. The organics were washed with saturated sodium hydrogencarbonate, dried over sodium sulfate and evaporated to dryness. The mixture was purified by reverse-phase HPLC to give the title intermediate as its TFA salt.

e. Preparation of [(*R*)-2-hydroxy-2-(8-benzyloxy-2-oxo-1,2-dihydro-quinolin-5-yl)ethyl]-(6-phenethylamino-hexyl)carbamic acid benzyl ester

The product of the previous step was dissolved in tetrahydrofuran and treated with triethylamine trihydrofluoride at room temperature until the reaction was adjudged to be complete by HPLC. The mixture was partitioned between 1 M sodium hydroxide and isopropyl acetate. The organics were dried over sodium sulfate and evaporated to dryness to give the title intermediate.

f. Synthesis of 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one

The product of the previous step (250 mg, 0.39 mmol) was dissolved in dichloromethane at room temperature, and boron trichloride (1 M in dichloromethane) was added in aliquots. The reaction was monitored by HPLC with additional boron trichloride being added until the reaction was adjudged to be complete. 10% Acetic acid in water was added and the dichloromethane removed under reduced pressure. The residue was purified by reverse phase HPLC to give the title compound as its bis-trifluoroacetate salt.

Example 2: Alternative synthesis of 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one

a. Preparation of (5-phenethylcarbamoyl-pentyl)carbamic acid *tert*-butyl ester

Phenethylamine (340 μ L, 4.3 mmol), 6-*tert*-butoxycarbonylamino-hexanoic acid (1.0 g, 4.3 mmol) and 1-hydroxybenzotriazole (700 mg, 5.1 mmol) were dissolved under nitrogen in *N,N*-dimethylformamide and cooled to 0 °C. 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride was added and the mixture stirred overnight, allowing to warm to room temperature. The mixture was partitioned between water and isopropyl acetate. The organics were washed with 0.5 M citric acid, then saturated sodium hydrogen carbonate, dried over sodium sulfate and evaporated to dryness. The residue was used without further purification.

b. Preparation of 6-amino-*N*-(2-phenethyl)hexanamide

The product of the previous step was dissolved in dichloromethane (10 mL) and treated with trifluoroacetic acid (10 mL) at room temperature for 1 hour. The volatiles were removed under reduced pressure and the residue taken up in dichloromethane, washed with 1 N sodium hydroxide, dried over sodium sulfate and evaporated to dryness

to give the title intermediate (830 mg, 3.5 mmol) that was used without further purification.

c. Preparation of *N*¹-phenethylhexane-1,6-diamine

The product of the previous step (330 mg, 1.4 mmol) was dissolved at room temperature under nitrogen in tetrahydrofuran (4 mL) and borane-methyl sulfide complex (500 μ L) was added. The mixture was refluxed overnight then cooled in an ice bath. Methanol was added carefully and the volatiles removed under reduced pressure. The residue was redissolved in methanol and concentrated again to give the title intermediate (360 mg, 1.6 mmol) which was used without further purification.

d. Preparation of 8-benzyloxy-5-[(*R*)-1-(*tert*-butyldimethylsilyloxy)-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one

The product of the previous step (200 mg, 0.91 mmol), 8-benzyloxy-5-[(*R*)-2-bromo-1-(*tert*-butyldimethylsilyloxy)ethyl]-1*H*-quinolin-2-one (340 mg, 0.70 mmol), sodium hydrogen carbonate (180 mg, 2.1 mmol) and dimethyl sulfoxide (1.7 mL) were heated to 110 °C for 55 minutes, cooled to room temperature and partitioned between isopropyl acetate and water. The organics were dried over sodium sulfate and evaporated to dryness. The residue was purified by reverse phase HPLC to give the title intermediate as its bis-trifluoroacetate salt (75 mg, 88 μ mol).

e. Preparation of 8-benzyloxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one

The product of the previous step (75 mg, 88 μ mol) was dissolved in tetrahydrofuran (1 mL) and treated with triethylamine trihydrofluoride (60 μ L, 370 μ mol) at room temperature for 18 hours. The mixture is partitioned between 1M sodium hydroxide and isopropyl acetate. The organics are dried over sodium sulfate and evaporated to dryness to give the title intermediate.

f. Synthesis of 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one

The product of the previous step was dissolved in dichloromethane at room temperature and boron trichloride (1 M in dichloromethane) was added in aliquots. The reaction was monitored by HPLC with additional boron trichloride being added until the reaction was adjudged to be complete. 10% Acetic acid in water was added and the dichloromethane removed under reduced pressure. The residue was purified by reverse phase HPLC to give the title compound as its bis-trifluoroacetate salt. *m/z*: [M+H⁺] calcd

for C₂₅H₃₃N₃O₃: 424.26; found 424.4. ¹H NMR (300MHz, DMSO-*d*₆): 10.4 (s, 2H), 8.6 (br s, 4H), 8.0 (d, 1H, J=9.9Hz), 7.1-7.3 (m, 5H), 7.0 (d, 1H, J=8.2Hz), 6.9 (d, 1H, J=8.2Hz), 6.4 (d, 1H, J=9.9Hz), 6.1 (br s, 1H), 5.2 (br d, 1H, J=8.5Hz), 2.7-3.1 (m, 10H), 1.4-1.6 (m, 4H), 1.1-1.3 (m, 4H).

5

Comparison Example: Synthesis of 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethyloxy-hexylamino)ethyl]-1*H*-quinolin-2-one

a. Preparation of 6-phenethyloxyhexanenitrile

6-Bromohexanenitrile (3.0 mL, 23 mmol) and tetrabutylammonium bromide
10 (350 mg, 1.1 mmol) were dissolved in tetrahydrofuran (5 mL) and 50% aqueous sodium hydroxide (15 mL). Phenethyl alcohol (3.0 mL, 25 mmol) was added resulting in a precipitate. The mixture was heated to 65 °C whereupon the solid dissolved. The mixture was stirred at 65 °C for four hours then cooled to room temperature and left for 11 days. Water, hexanes and ethyl acetate were added and the mixture partitioned. The organics
15 were washed with water, saturated sodium chloride, dried over sodium sulfate and evaporated to dryness to give the title intermediate (5.3 g, 24 mmol) which was used without further purification.

b. Preparation of 6-phenethyloxyhexylamine

The product of the previous step (5.3 g, 24 mmol) was dissolved in
20 tetrahydrofuran (50 mL) and treated with borane-methyl sulfide complex (6 mL). The mixture was refluxed for 3.5 hours, then additional borane-methyl sulfide complex (2 mL) was added, the mixture was refluxed for an additional 20 hours, cooled to room temperature, and methanol was added carefully. The volatiles were removed under reduced pressure and the mixture re-evaporated from methanol to give the title
25 intermediate (5.7 g, 26 mmol), which was used without further purification.

c. Preparation of 8-benzyloxy-5-[(*R*)-1-(*tert*-butyldimethylsilyloxy)-2-(6-phenethyloxy-hexylamino)ethyl]-1*H*-quinolin-2-one

The product of the previous step (3.4 g, 15 mmol), 8-benzyloxy-5-[(*R*)-2-bromo-1-(*tert*-butyldimethylsilyloxy)ethyl]-1*H*-quinolin-2-one (3.4 g, 7.0 mmol), sodium
30 hydrogen carbonate (2.3 g, 27 mmol) and dimethylsulfoxide (7 mL) were heated at 100 °C for 135 minutes then cooled to room temperature and allowed to stand for 16 hours. The mixture was partitioned between water and isopropyl acetate and the organics washed with water then with saturated sodium chloride, dried over sodium sulfate and evaporated

to dryness. The product was purified by reverse phase HPLC to give the title intermediate as its trifluoroacetate salt (1.5 g, 2.0 mmol).

d. Preparation of 8-benzyloxy-5-[(*R*)-1-hydroxy-2-(6-phenethyloxy-hexylamino)ethyl]-1*H*-quinolin-2-one

5 The product of the previous step (1.5 g, 2.0 mmol) was dissolved in tetrahydrofuran (15 mL) and treated with triethylamine trihydrofluoride (660 μ L, 4.0 mmol) at room temperature for 3 days. The mixture was partitioned between 1 M sodium hydroxide and ethyl acetate. The organics were washed with saturated sodium chloride, dried over sodium sulfate and evaporated to dryness to give the title intermediate
10 (1.4 g, 2.7 mmol), which was used without further purification.

e. Synthesis of 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethyloxy-hexylamino)ethyl]-1*H*-quinolin-2-one

 The product of the previous step (1.4 g, 2.7 mmol) and palladium hydroxide on carbon (20 % Pd, moisture content ~60%, 300 mg) were suspended in tetrahydrofuran
15 (30 mL) and stirred under a hydrogen atmosphere at room temperature for two hours. The palladium was removed by filtration and the mixture evaporated under reduced pressure. The residue was purified by reverse-phase HPLC to give the title compound as its trifluoroacetate salt. *m/z*: [M+H⁺] calcd for C₂₅H₃₂N₂O₄: 425.25; found 425.3. ¹H NMR (300MHz, DMSO-*d*₆): 10.4 (s, 1H), 10.4 (s, 1H), 8.4 (br s, 2H), 8.0 (d, 1H, J=10.2Hz),
20 7.0-7.2 (m, 6H), 6.9 (d, 1H, J=8.0Hz), 6.5 (d, 1H, J=9.9Hz), 6.1 (d, 1H, J=3.7Hz), 5.2 (m, H), 3.4 (t, 2H, J=7.0Hz), 3.2 (t, 2H, J=6.6Hz), 2.7-3.0 (m, 4H), 2.7 (t, 2H, J=6.9Hz), 1.3-1.5 (m, 4H), 1.1-1.2 (m, 4H).

Example 4: Biological Assay Results

25 A representative compound of the invention, the compound of Examples 1 and 2, 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one and the compound of the Comparison Example, 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethyloxy-hexylamino)ethyl]-1*H*-quinolin-2-one, were tested in the biological assays described above. Results of the assays are summarized in the following tables.

30

Table 1. *In vitro* Assay Results

	Compound of the Invention	Comparison Compound
Binding Affinity Assay (Test A)		
$K_i(\beta_2)$	7.6	9.1
Selectivity β_2/β_1	18	76
Functional Assay (Test B) Recombinant Cell Line		
pEC ₅₀	9.5	10.3
Selectivity β_2/β_1	107	54
Selectivity β_2/β_3	3900	370
Functional Assay (Test C) Endogenous Cell Line		
pEC ₅₀	8.5	
%Efficacy	68	

Table 2. *In vivo* Assay Results

	Compound of the Invention*	Comparison Compound
Guinea Pig Bronchoprotection Model (Test D)		
Activity at 1.5 hours post dose	Yes	Yes
Activity at 72 hours post dose	Yes	No

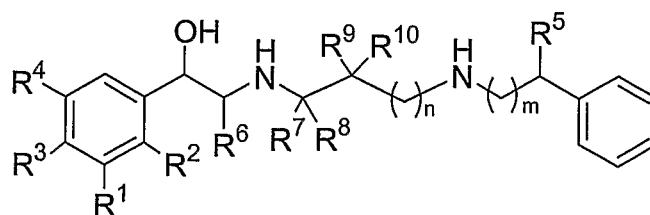
* Compound prepared in Example 1

- 5 The tested compound of the invention was active at the β_2 adrenergic receptor in the *in vitro* binding affinity and functional assays described above, as was the comparison compound. Surprisingly, the compound of the invention demonstrated bronchoprotection in the guinea pig model at 72 hours post dose, while the comparison compound was not active *in vivo* at 72 hours post dose. Furthermore, the compound of the invention showed
- 10 excellent selectivity for the β_2 adrenergic receptor as compared with the β_1 and β_3 receptor subtypes in the functional assay of Test B. The assay results indicate the invention provides potent and selective β_2 adrenergic receptor agonists having exceptionally long duration of action.

While the present invention has been described with reference to the specific embodiments thereof, it should be understood by those skilled in the art that various changes may be made and equivalents may be substituted without departing from the true spirit and scope of the invention. In addition, many modifications may be made to adapt a particular situation, material, composition of matter, process, process step or steps, to the objective, spirit and scope of the present invention. All such modifications are intended to be within the scope of the claims appended hereto. Additionally, all publications, patents, and patent documents cited hereinabove are incorporated by reference herein in full, as though individually incorporated by reference.

WHAT IS CLAIMED IS:

1. A compound of formula (I):



(I)

wherein:

each of R^1 , R^2 , R^3 , and R^4 is independently selected from hydrogen, hydroxy, amino, halo, $-CH_2OH$ and $-NHCHO$, or R^1 and R^2 taken together are selected from $-NHC(=O)CH=CH-$, $-CH=CHC(=O)NH-$, $-NHC(=O)S-$, and $-SC(=O)NH-$;

R^5 is selected from hydrogen, $-OR^a$, and $-NR^aR^b$, wherein R^a and R^b are each independently hydrogen or C_{1-3} alkyl;

n is an integer of from 0 to 7;

m is an integer of from 0 to 5; and

each of R^6 , R^7 , R^8 , R^9 , and R^{10} is independently hydrogen or C_{1-6} alkyl;

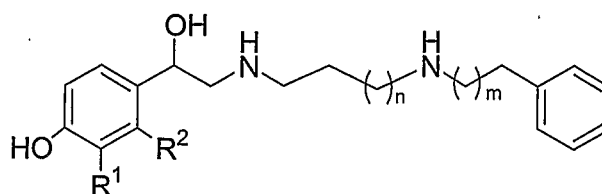
provided that when m is 0, R^5 is hydrogen;

or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

2. The compound of Claim 1 wherein R^9 and R^{10} are each hydrogen.

3. The compound of Claim 1 or Claim 2 wherein R^5 and R^6 are each hydrogen.

4. The compound of Claim 1 which is a compound of formula (II):



(II)

wherein:

R^1 is $-\text{CH}_2\text{OH}$ or $-\text{NHCHO}$, and R^2 is hydrogen; or R^1 and R^2 taken together are $-\text{NHC}(=\text{O})\text{CH}=\text{CH}-$ or $-\text{CH}=\text{CHC}(=\text{O})\text{NH}-$;

n is an integer of from 2 to 6;

m is an integer of from 0 to 3;

5 or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

5. The compound of Claim 4 wherein n is 4.

6. The compound of Claim 4 or Claim 5 wherein m is 1.

10

7. The compound of any one of Claims 4 to 6 wherein R^1 and R^2 taken together are $-\text{NHC}(=\text{O})\text{CH}=\text{CH}-$ or $-\text{CH}=\text{CHC}(=\text{O})\text{NH}-$.

8. The compound of any one of Claims 4 to 7 wherein the stereochemistry at
15 the alkylene carbon bearing the hydroxyl group is (*R*).

9. The compound of Claim 1 having the chemical name 8-hydroxy-5-[(*R*)-1-hydroxy-2-(6-phenethylamino-hexylamino)ethyl]-1*H*-quinolin-2-one;
or a pharmaceutically-acceptable salt or solvate or stereoisomer thereof.

20

10. A pharmaceutical composition comprising a therapeutically effective amount of the compound of any one of Claims 1 to 9 and a pharmaceutically acceptable carrier.

25 11. The pharmaceutical composition of Claim 10, wherein the composition further comprises a therapeutically effective amount of one or more other therapeutic agents.

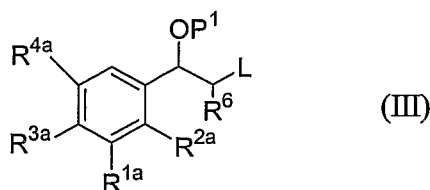
12. The pharmaceutical composition of Claim 11 wherein the other therapeutic
30 agent is a corticosteroid, an anticholinergic agent, or a PDE4 inhibitor.

13. The pharmaceutical composition of any one of Claims 10 to 12, wherein the composition is formulated for administration by inhalation.

14. A combination comprising the compound of any one of Claims 1 to 9 and one or more other therapeutic agents.
- 5 15. A combination comprising a compound of any one of Claims 1 to 9 and a compound selected from fluticasone propionate, $6\alpha,9\alpha$ -difluoro- 17α -(2-furanylcarbonyloxy)- 11β -hydroxy- 16α -methyl-3-oxo-androsta-1,4-diene- 17β -carbothioic acid *S*-fluoromethyl ester, and $6\alpha,9\alpha$ -difluoro- 11β -hydroxy- 16α -methyl-3-oxo- 17α -propionyloxy- androsta-1,4-diene- 17β -carbothioic acid *S*-(2-oxo-tetrahydro-
10 furan-3S-yl) ester.
16. A compound as claimed in any one of Claims 1 to 9 for use in therapy.
17. Use of a compound of any one of Claims 1 to 9 or of a combination of
15 Claim 14 or Claim 15 in the manufacture of a medicament.
18. The use of Claim 17 wherein the medicament is for the treatment of a mammal having a disease or condition associated with β_2 adrenergic receptor activity.
- 20 19. The use of Claim 18 wherein the disease or condition is a pulmonary disease or condition.
20. The use of Claim 19 wherein the pulmonary disease or condition is asthma or chronic obstructive pulmonary disease.
- 25 21. The use of Claim 18 wherein the medicament is suitable for administration by inhalation.
22. Use of a compound of any one of Claims 1 to 9 in the manufacture of a
30 medicament for administration in combination with one or more therapeutic agents for the treatment of a mammal having a disease or condition associated with β_2 adrenergic receptor activity.

23. A process for preparing a compound of formula (I) according to any one of Claims 1 to 9, the process comprising:

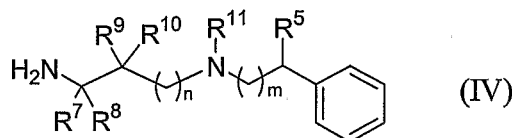
(a) reacting a compound of formula (III):



5 wherein:

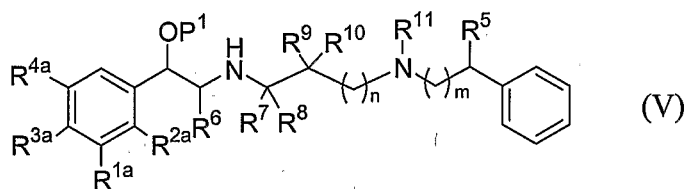
P^1 is a hydroxy-protecting group, L is a leaving group, each of R^{1a} , R^{2a} , R^{3a} , and R^{4a} is independently either the same as R^1 , R^2 , R^3 , and R^4 as defined in any one of Claims 1 to 9 or is $-OP^2$, wherein P^2 is a hydroxy-protecting group;

with a compound of formula (IV):



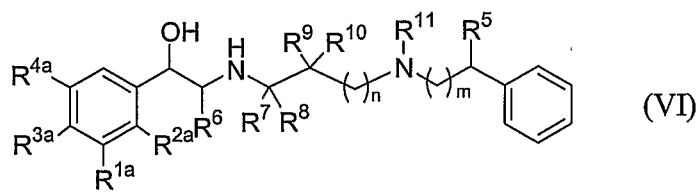
10

wherein R^{11} is hydrogen or P^3 wherein P^3 is an amino-protecting group, to provide a compound of formula (V):



15

(b) removing the protecting group P^1 to provide a compound of formula (VI):



; and

(c) when any of R^{1a} , R^{2a} , R^{3a} , or R^{4a} is $-OP^2$ or when R^{11} is P^3 , removing the protecting groups P^2 and P^3 , if present, to provide a compound of formula (I), or a salt or stereoisomer thereof.

20

24. The product prepared by the process of Claim 23.

25. A method of treating a mammal having a disease or condition associated with β_2 adrenergic receptor activity, the method comprising administering to the mammal, a therapeutically effective amount of a compound of any one of Claims 1 to 9.

5 26. The method of Claim 25 further comprising administering a therapeutically effective amount of one or more other therapeutic agents.

27. The method of Claim 26 wherein the other therapeutic agent is a corticosteroid, an anticholinergic agent, or a PDE4 inhibitor.

10

28. The method of any one of Claims 25 to 27 wherein the method comprises administering the compound by inhalation.

29. A method of studying a biological system or sample comprising a β_2 adrenergic receptor, the method comprising:

15

(a) contacting the biological system or sample with a compound of any one of Claims 1 to 9; and

(b) determining the effects caused by the compound on the biological system or sample.

20