

[Name of Document]

ABSTRACT

[Abstract]

[Problems]

This invention aims to provide pants adapted to be disposable after a single use and a process enabling such pants to be made at a high productivity per unit time.

[Means to Solve the Problems]

First and second inner sheets 2, 3 are folded along first folding lines to be up flat together, and sections 2A, 3A of these inner sheets 2, 3 extending between second folding lines 2e, 3e and their both side edges 2c, 3c are folded along these second folding lines 2e, 3e outwardly of these inner sheets 2, 3. The first inner sheets 2, 2 are bonded together along cutouts 14, 14 of these first inner sheets 2, 2 and the second inner sheets 3, 3 are bonded together along cutouts 14, 14 of these second inner sheets 3, 3. A pair of intermediate sheets 4, 5 are arranged between the first and second inner sheets 2, 3; 2, 3, respectively, in such a manner that lower edges of the inner sheets 2, 3 coincide with lower edges of the intermediate sheets 4, 5 and the upper edges of the intermediate sheets 4, 5 coincide with bottoms of the cutouts 14 formed in the respective inner sheets 2, 3. The pair of intermediate sheets 4, 5 are bonded together along their upper edges. The inner

sheets 2, 3 are bonded to the intermediate sheets 4, 5 along the first folding lines of the respective inner sheets 2, 3. A pair of outer sheets 6, 7 are placed upon the respective outer sides of the inner sheets 2, 3 and the intermediate sheets 4, 5 in such a manner that upper and lower edges 2a, 3a of the inner sheets 2, 3 coincide with upper and lower edges 6a, 7a of the outer sheets 6, 7. The outer sheets 6, 7 are bonded to the inner sheets along the outer side edges 2c, 3c of these inner sheets 2, 3.

[Selected Figure]

Fig. 1