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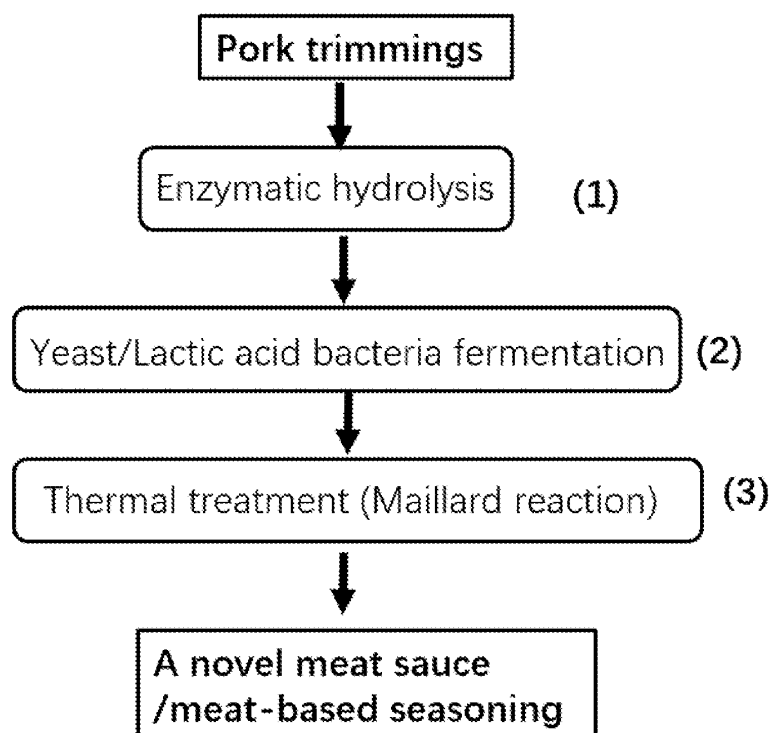
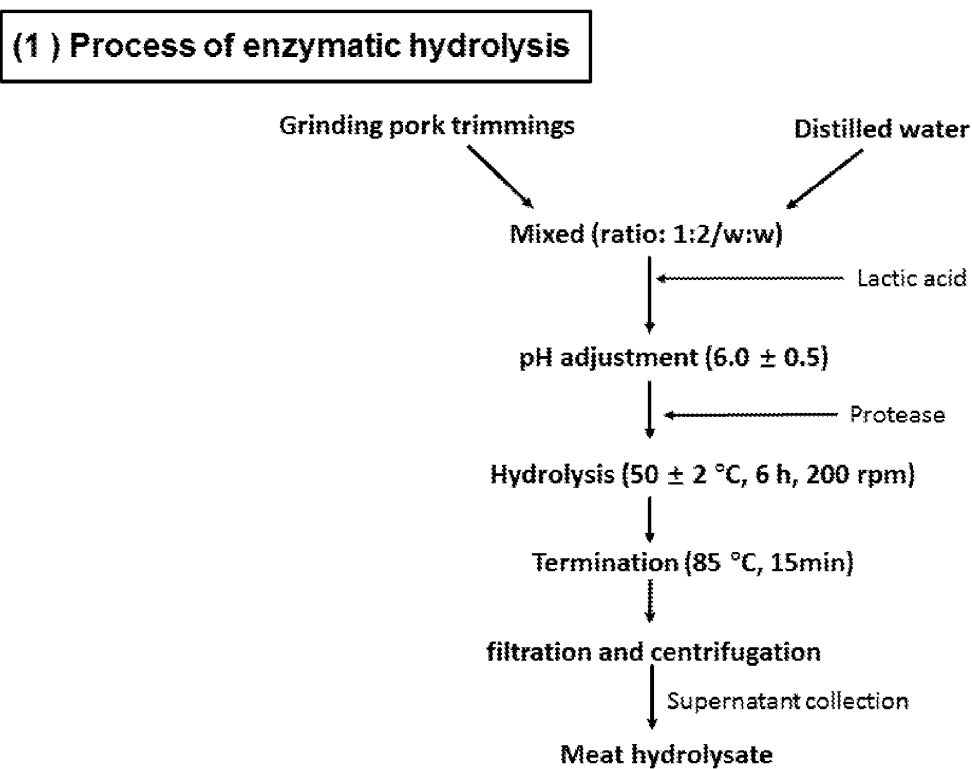
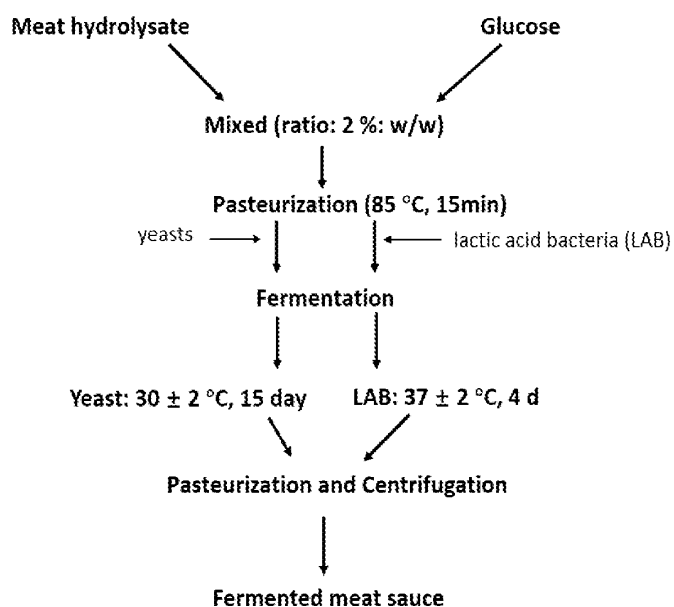
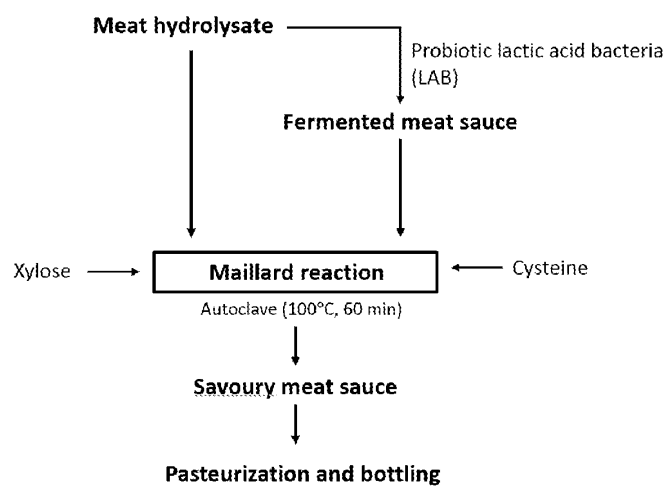
Figure 1

Figure 2

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Figure 3**(2) Fermentation****Figure 4****(3) Heat treatment**

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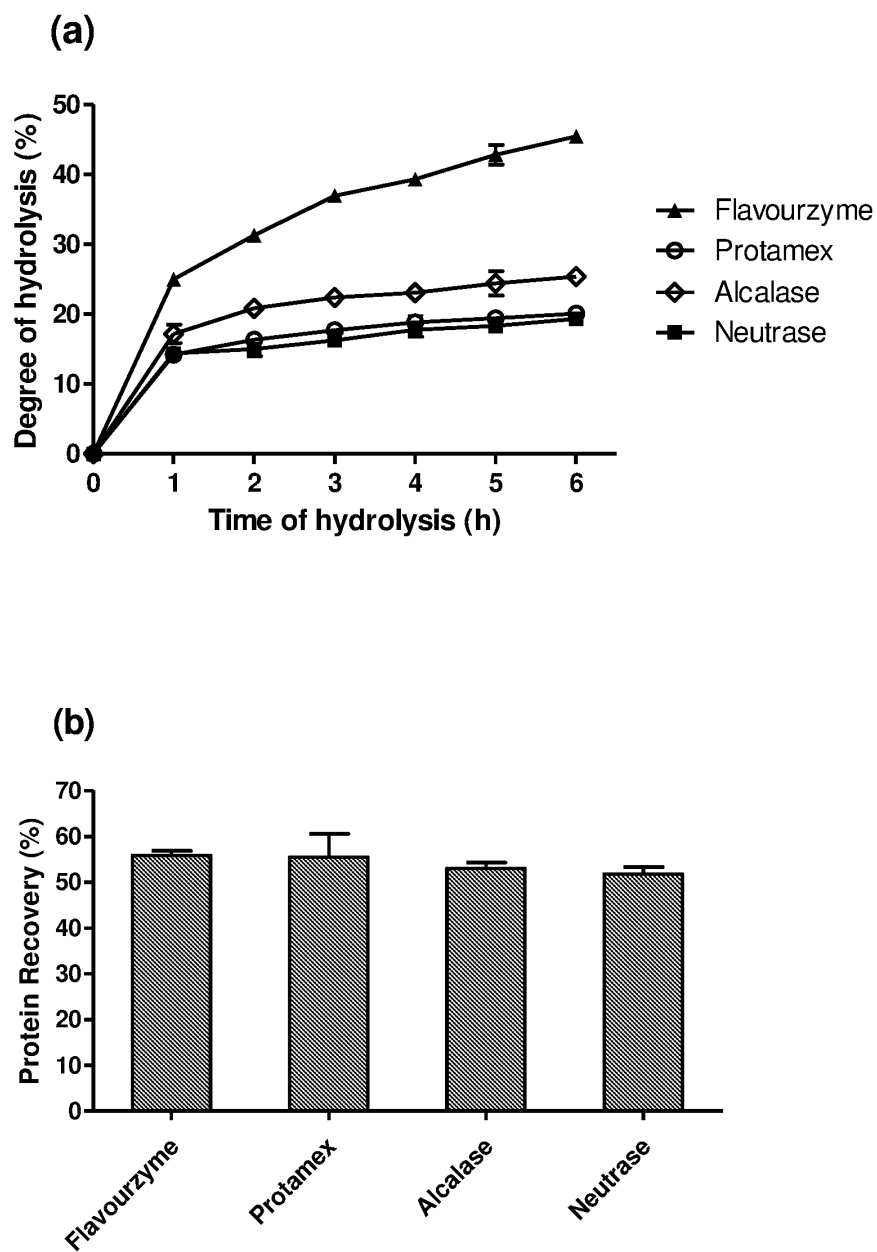
Figure 5

Figure 6

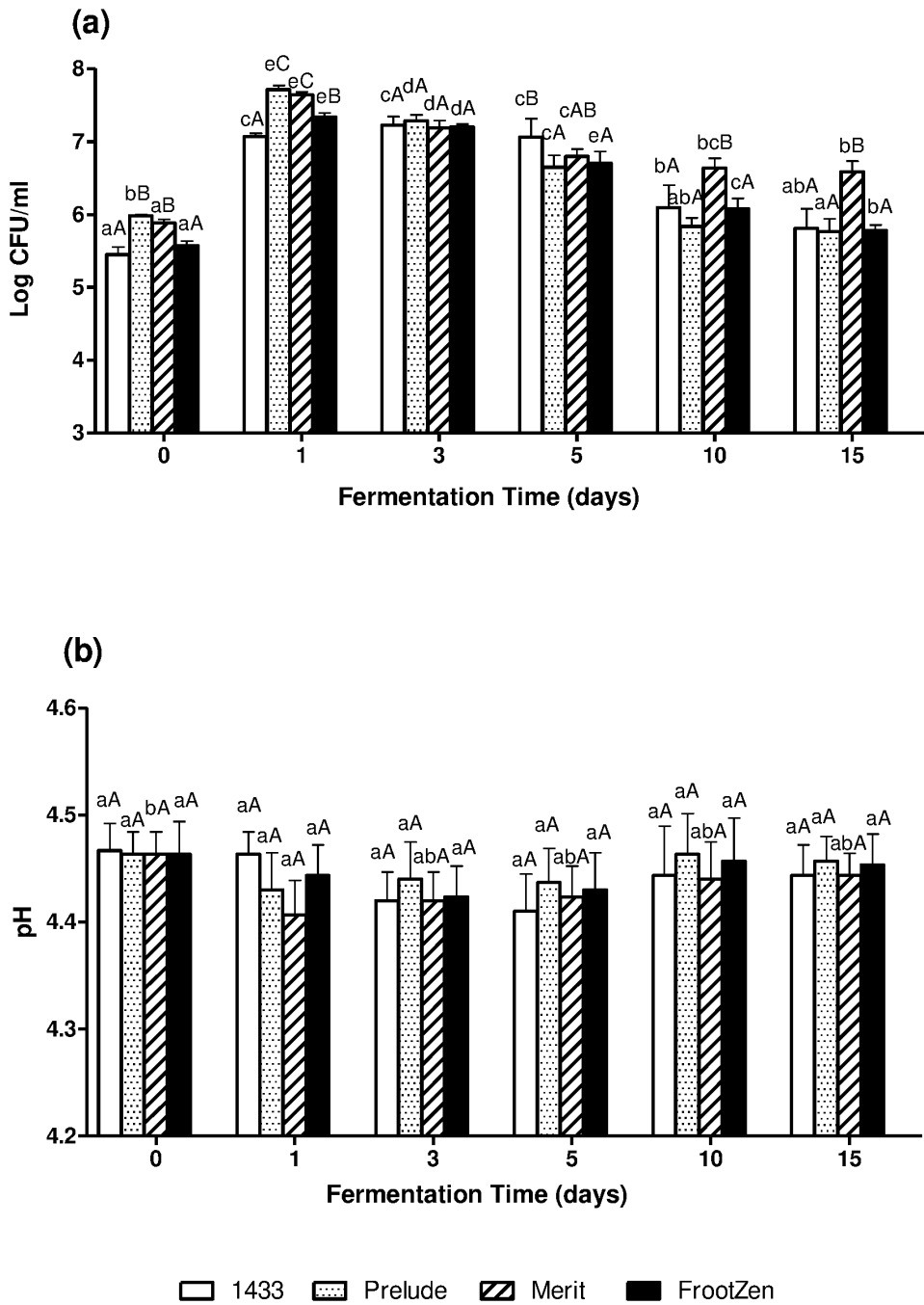


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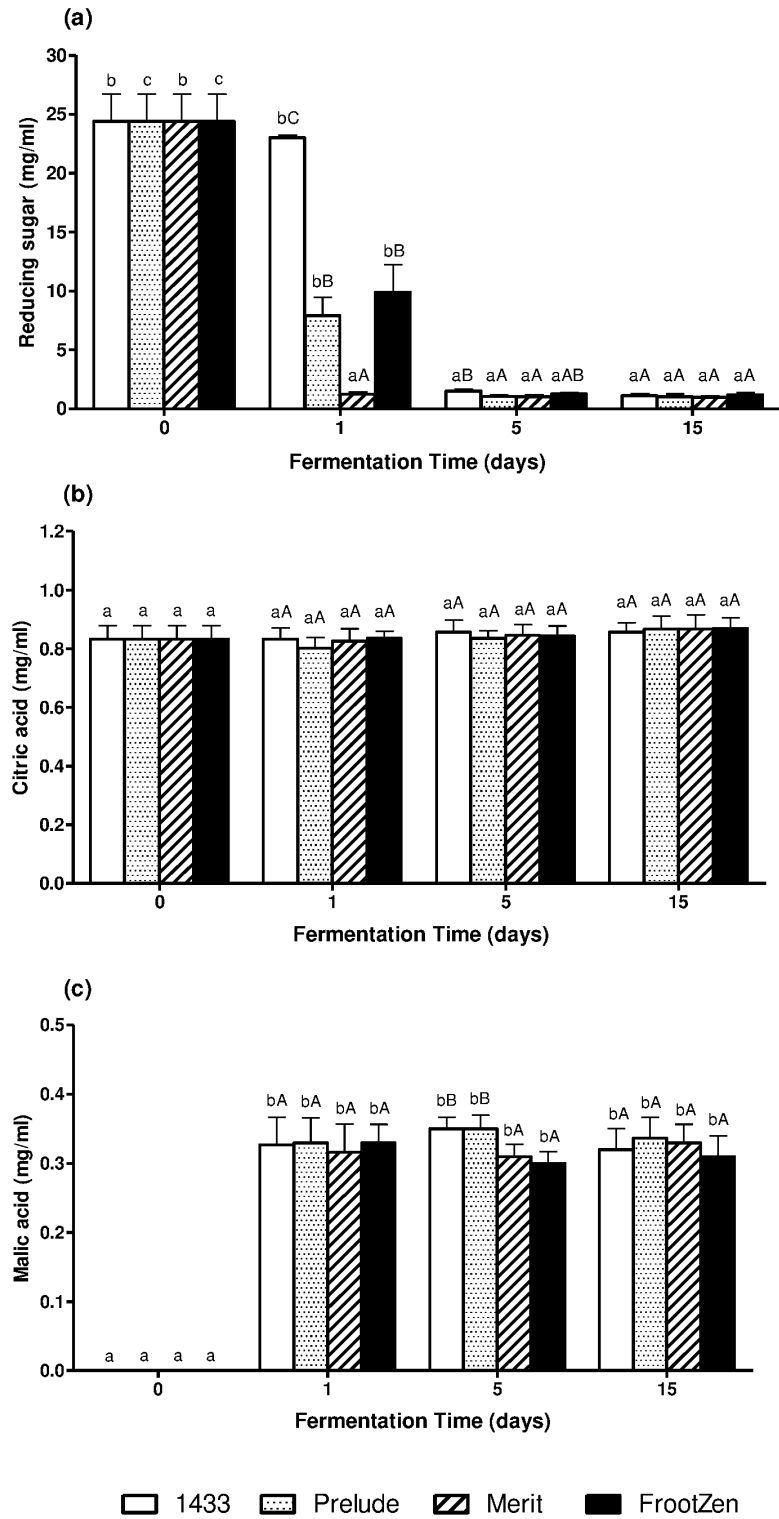


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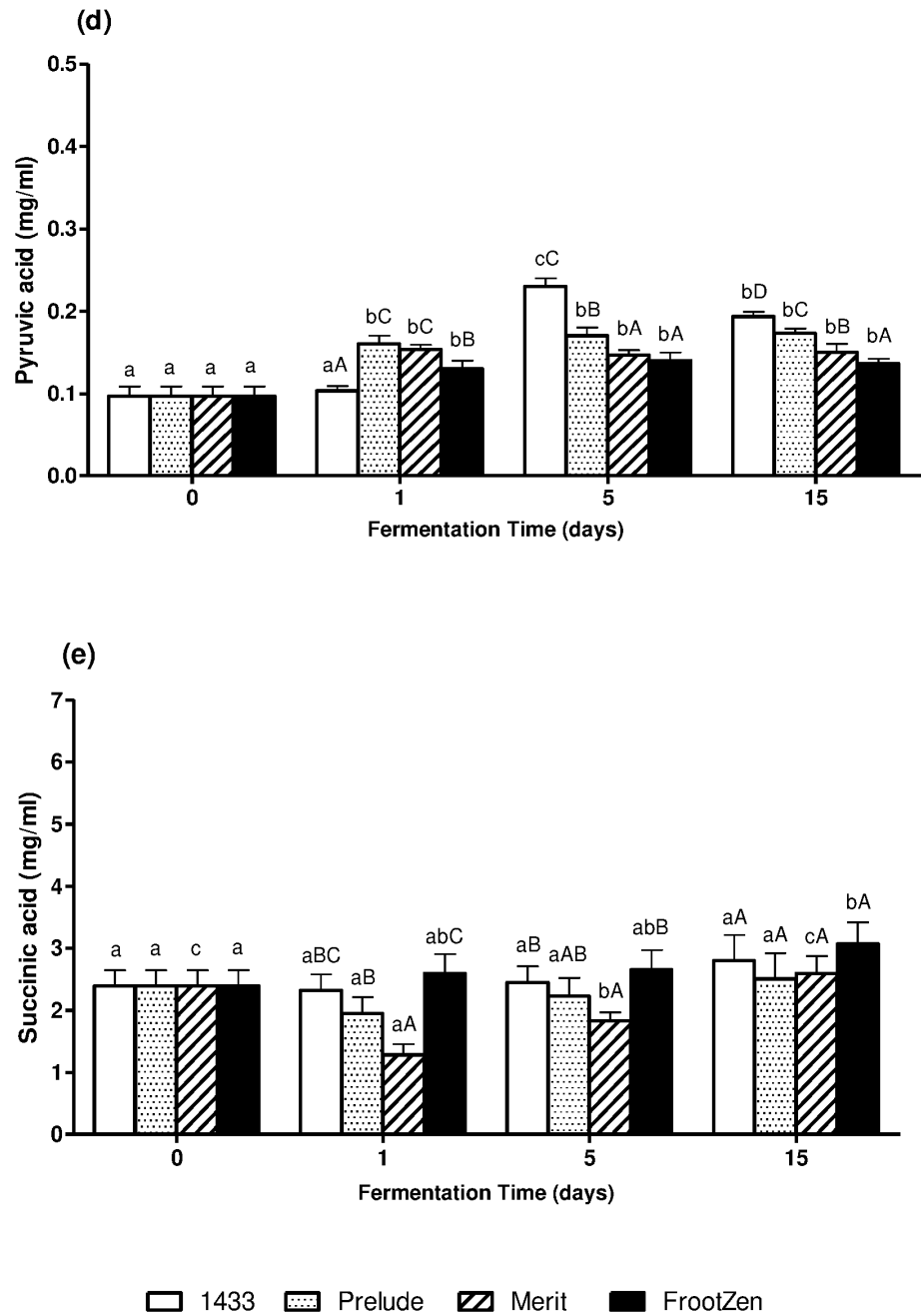


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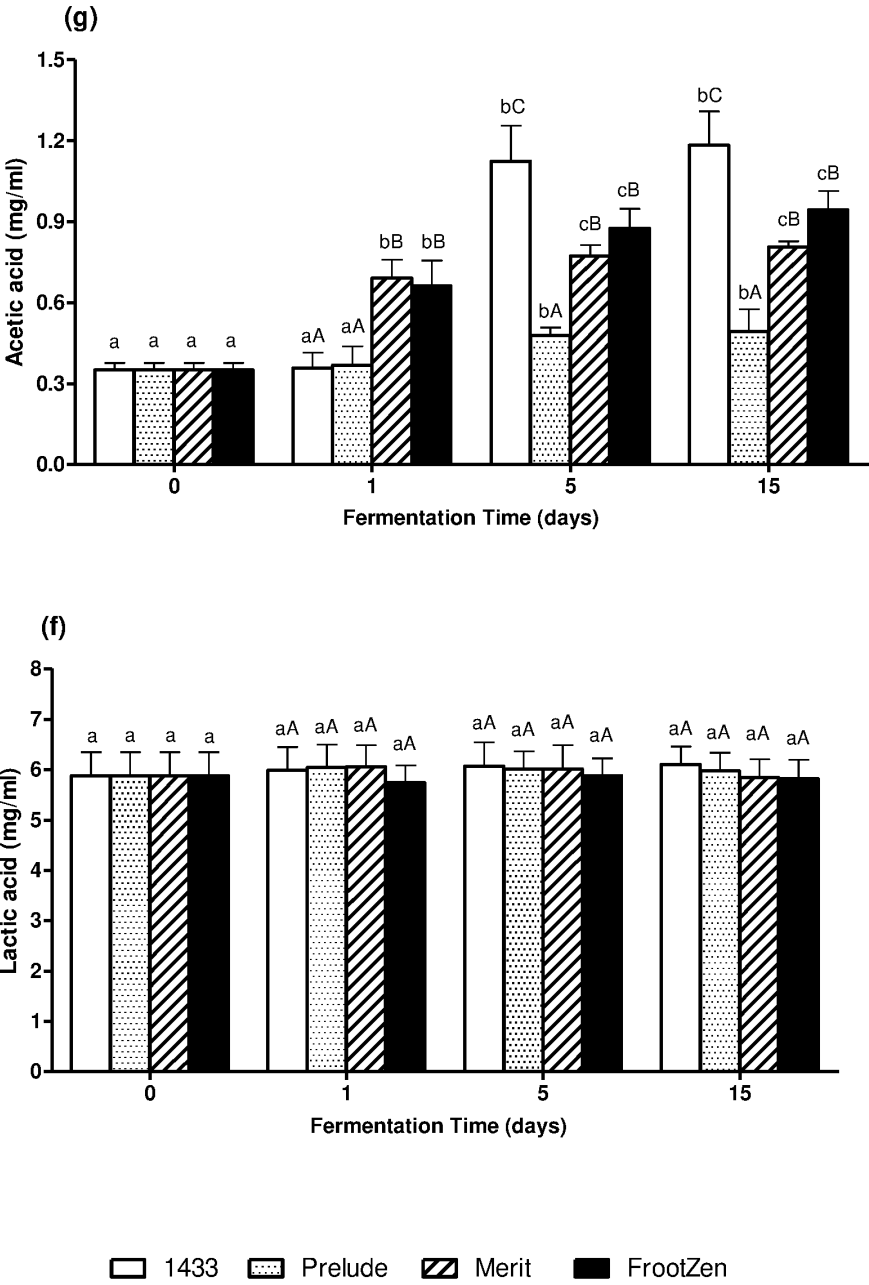


Figure 8

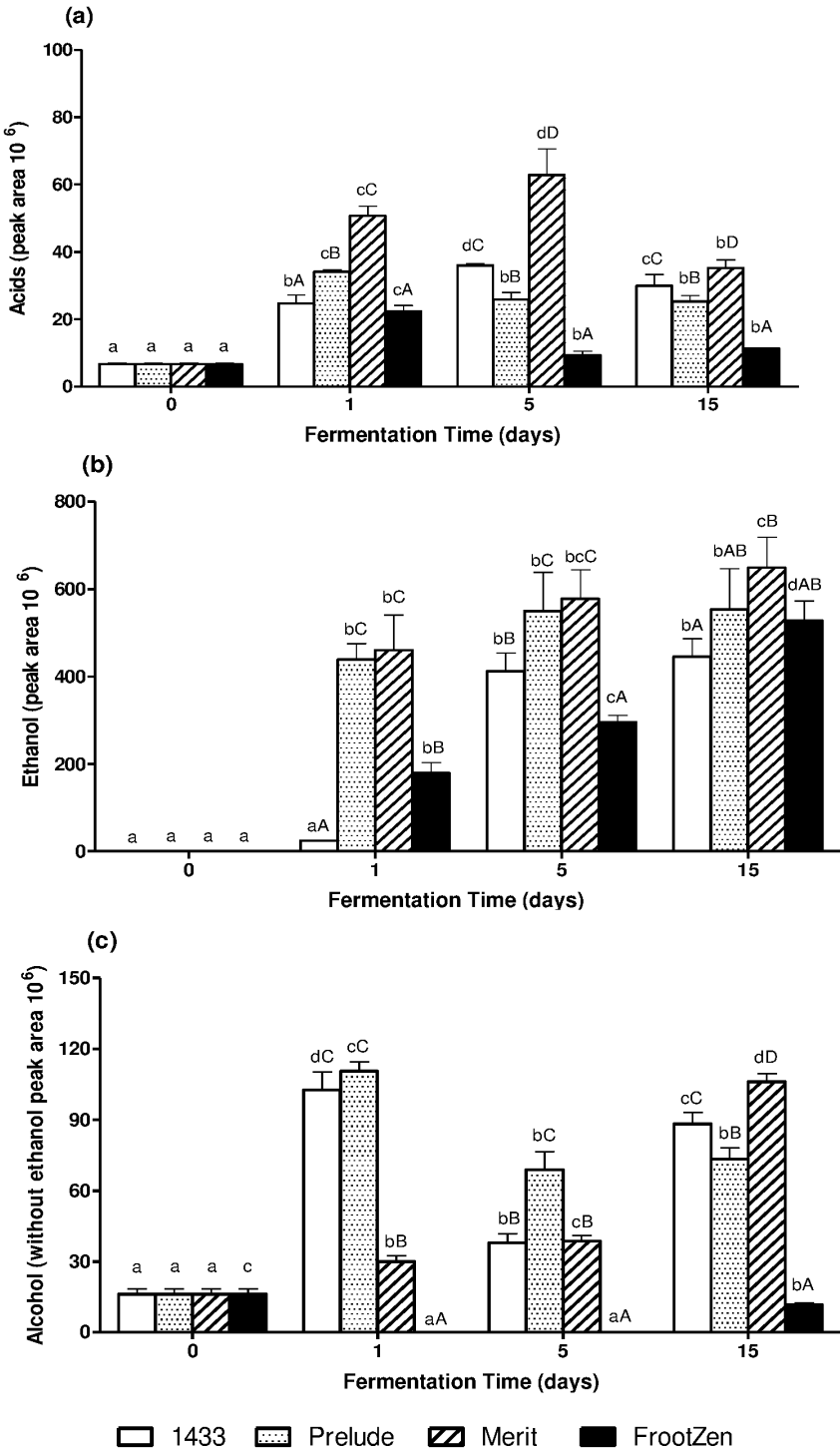
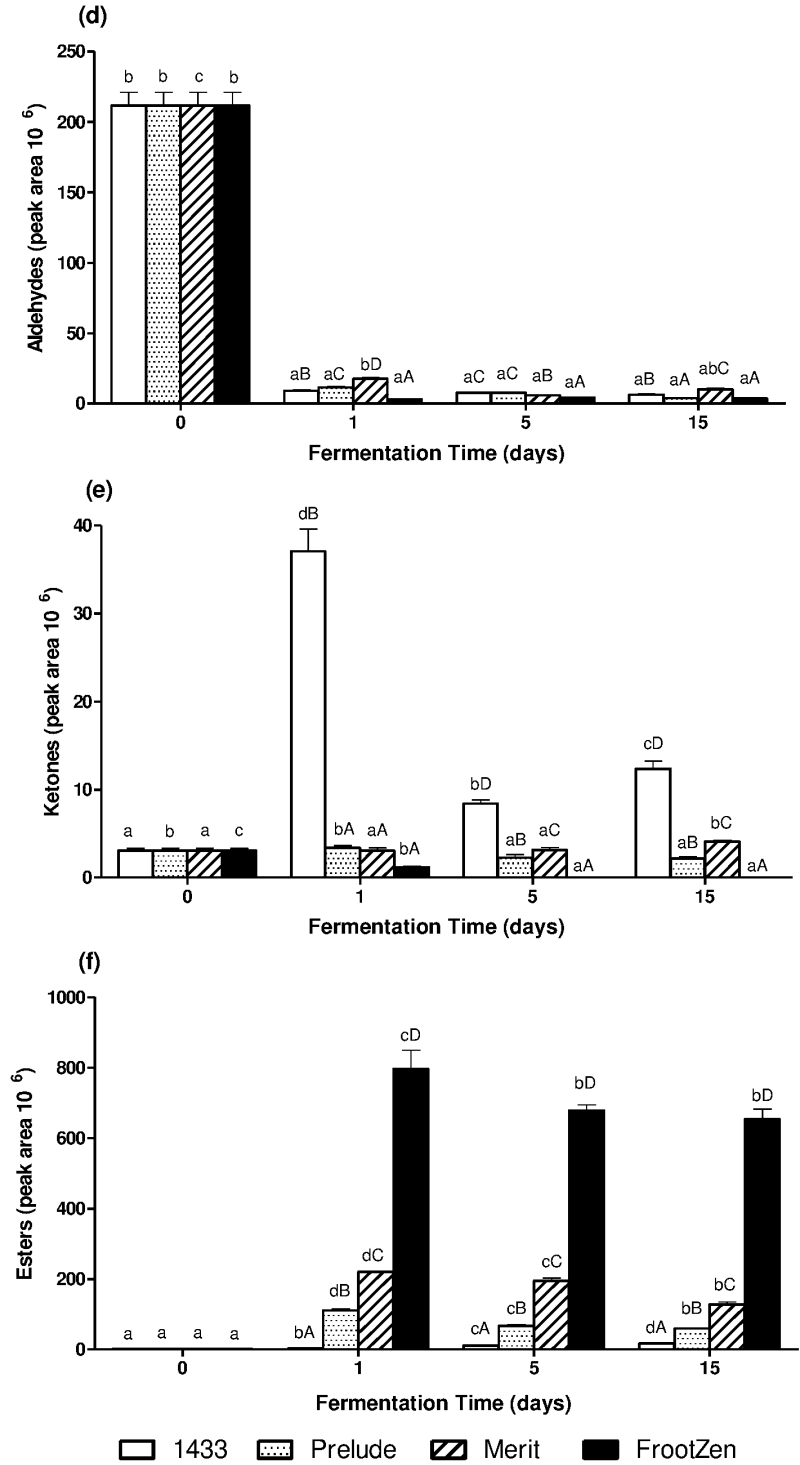


Figure 8 (continued)



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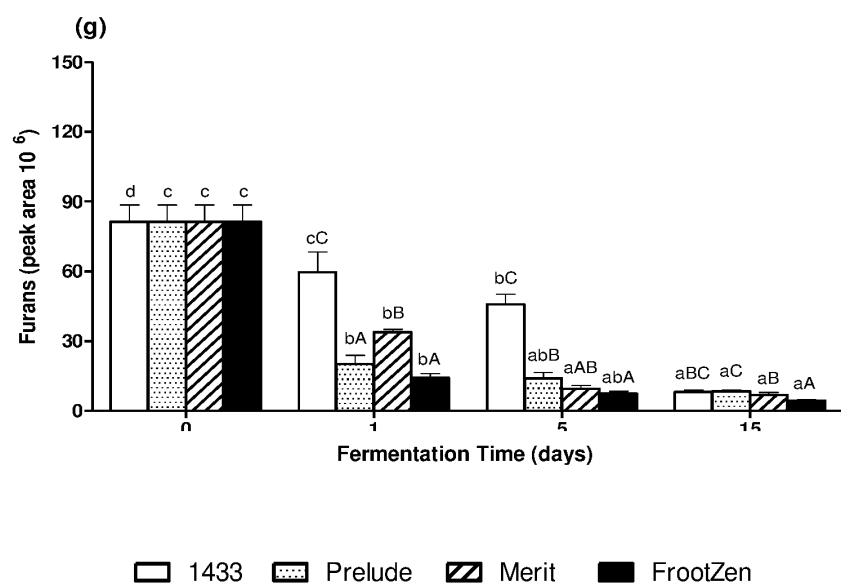
Figure 8 (continued)

Figure 9

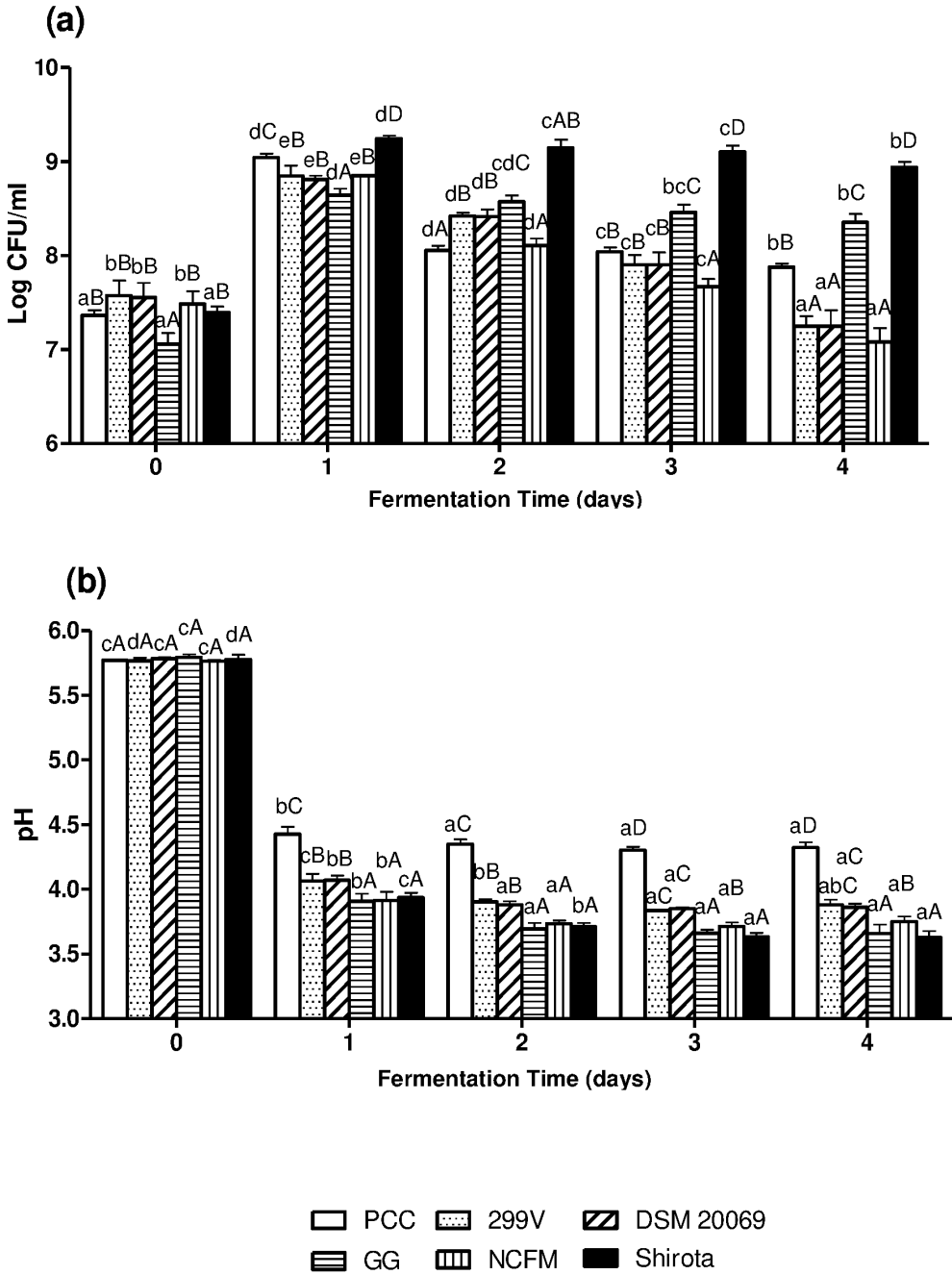


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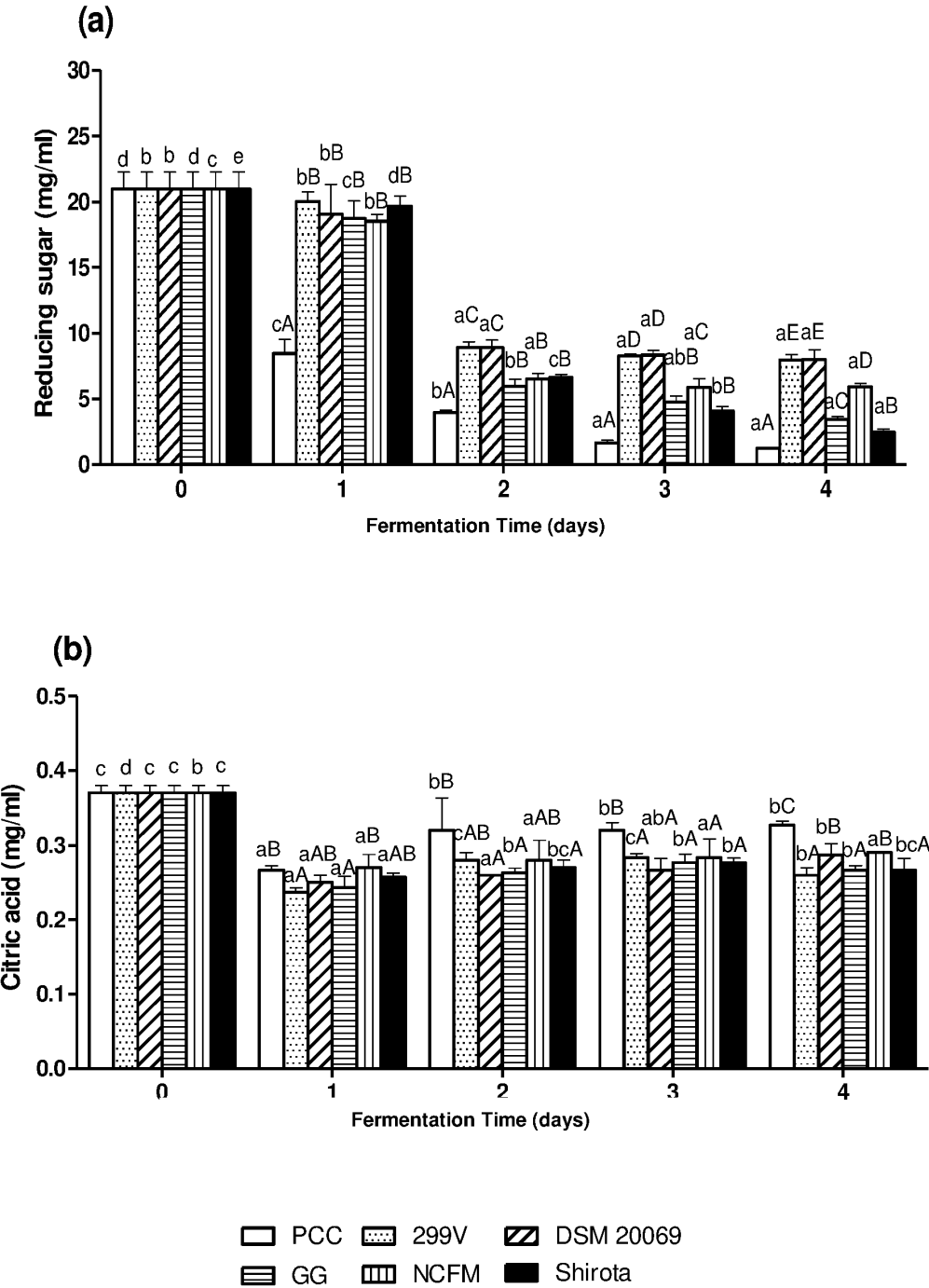


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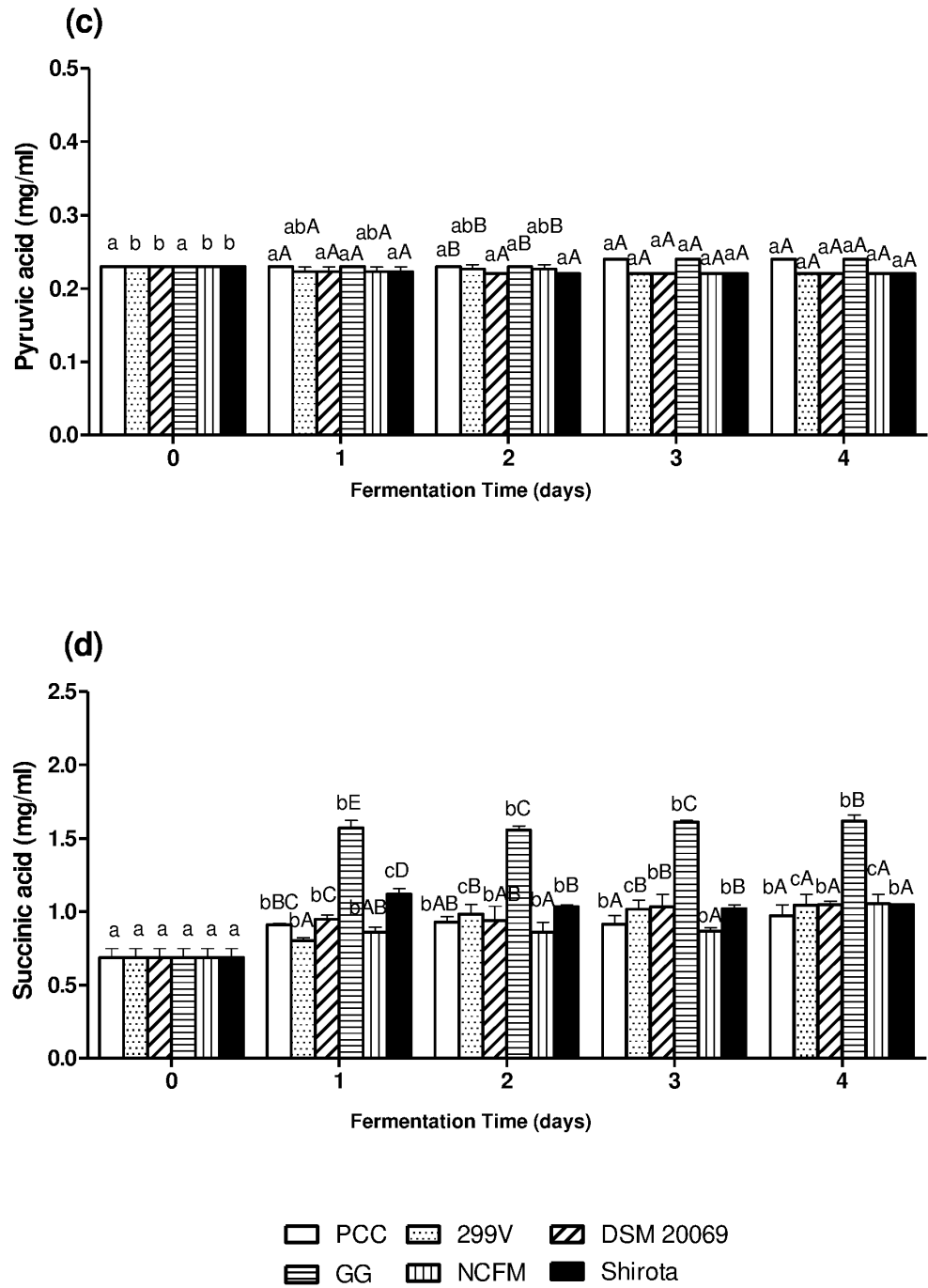


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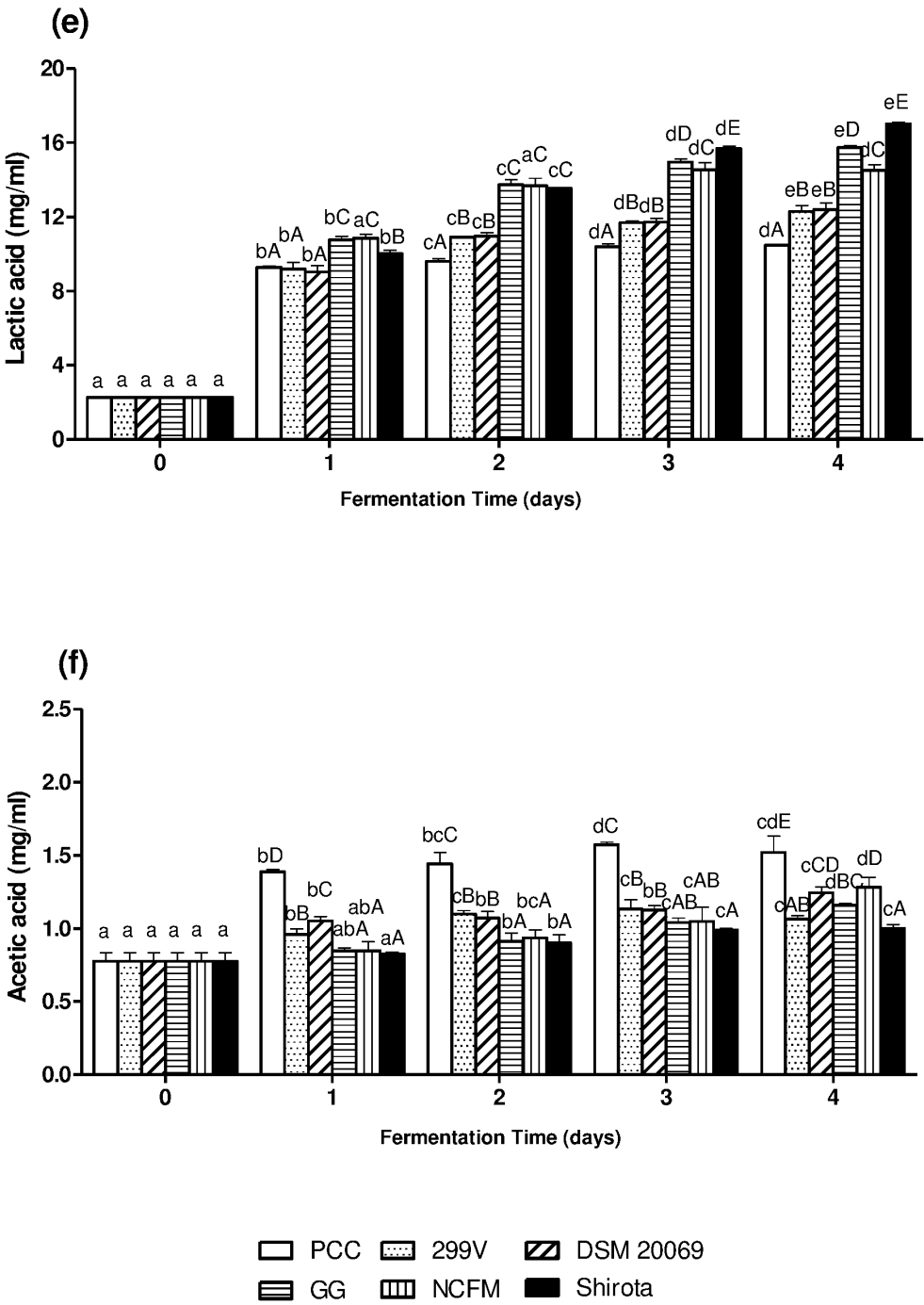


Figure 11

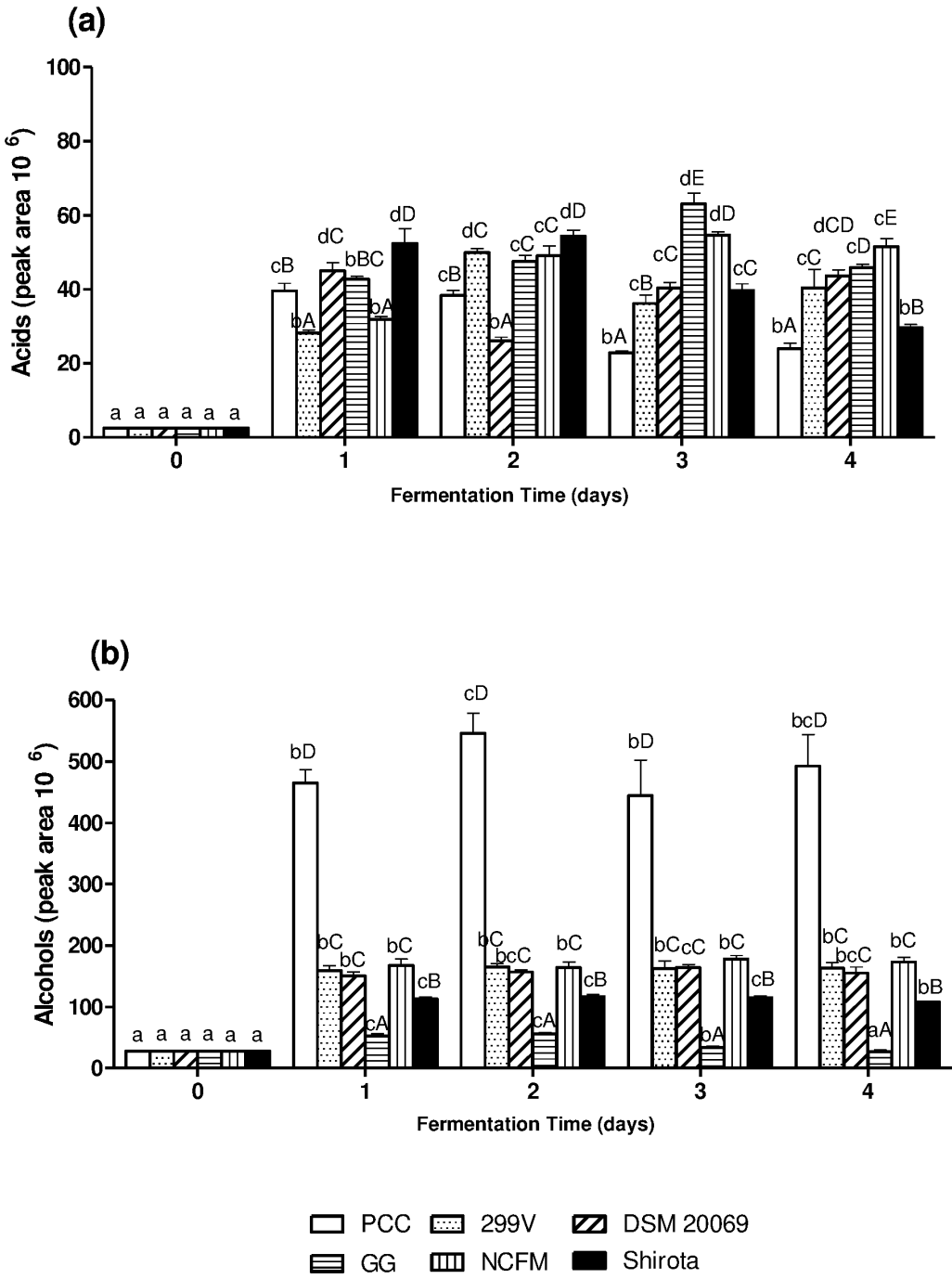


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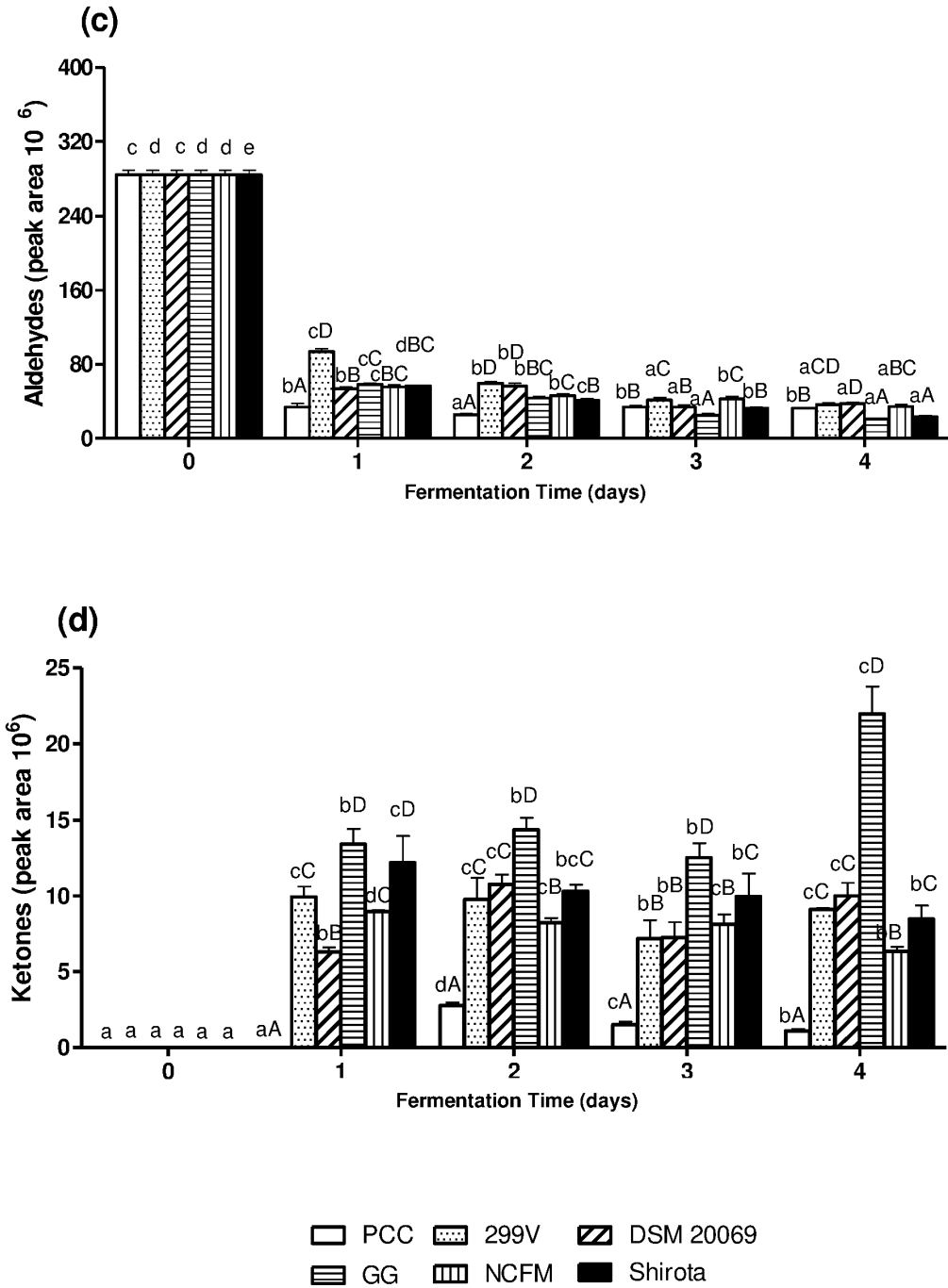


Figure 11 (continued)

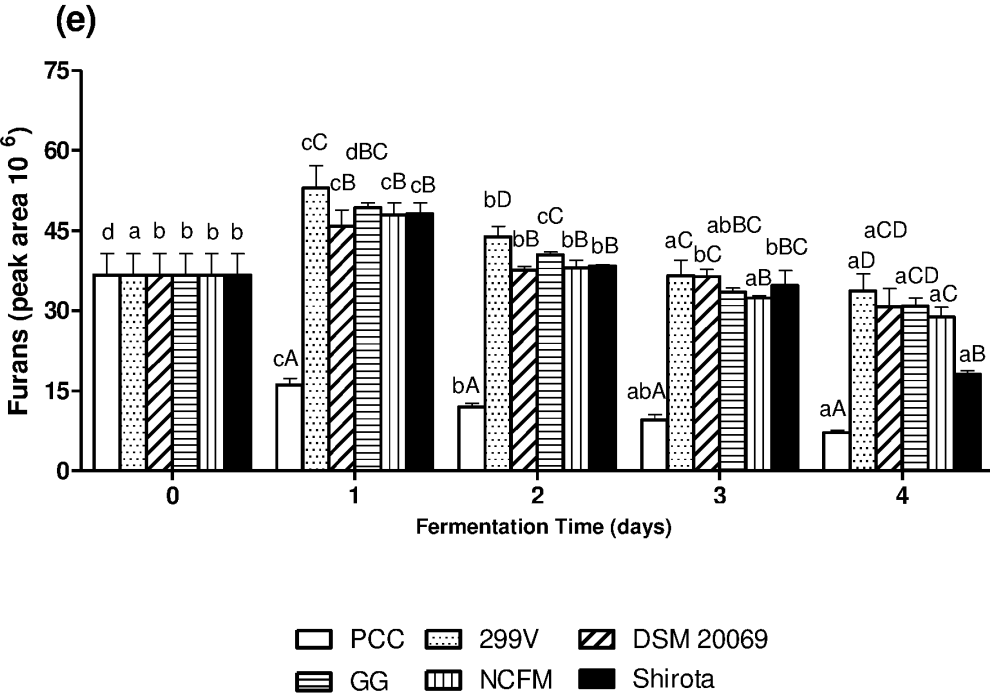


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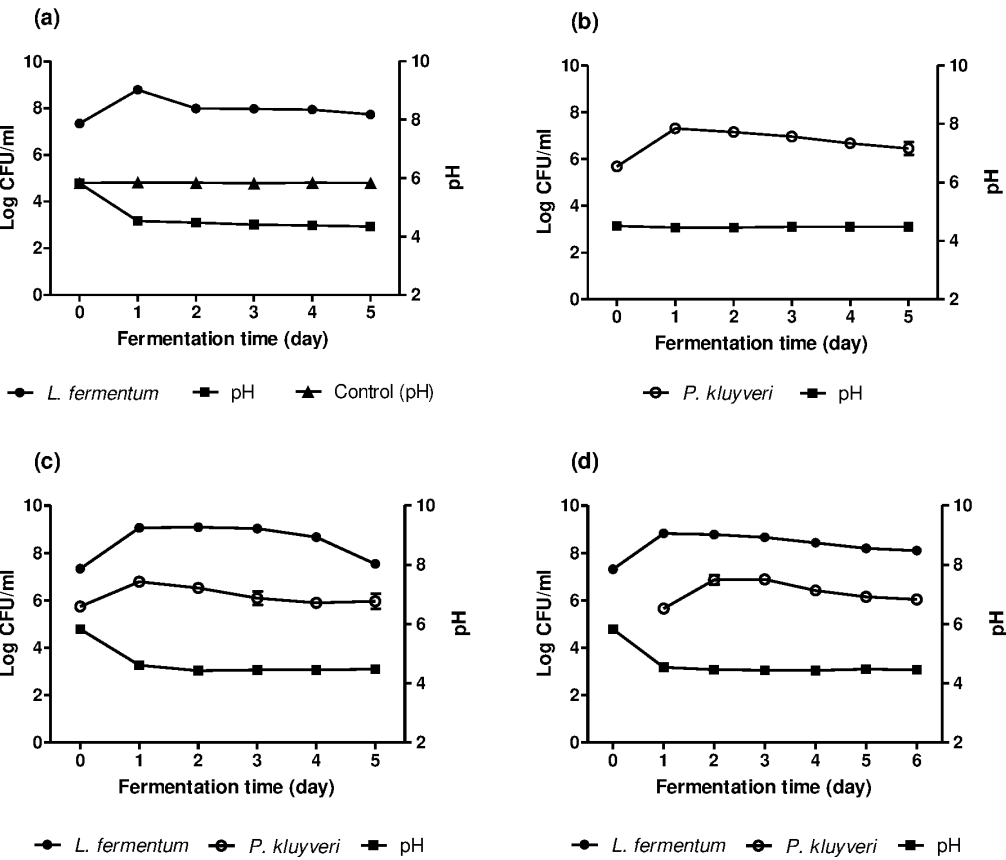


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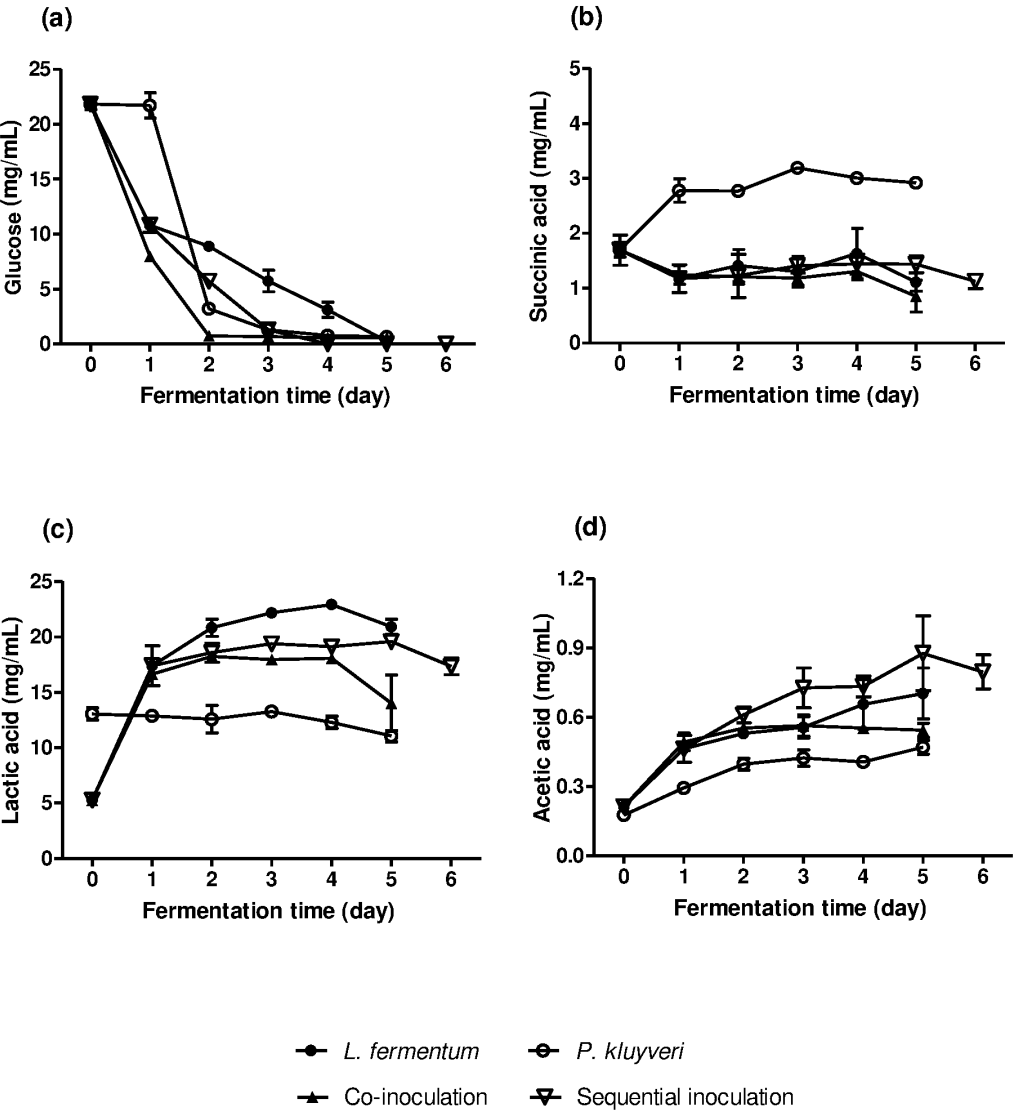
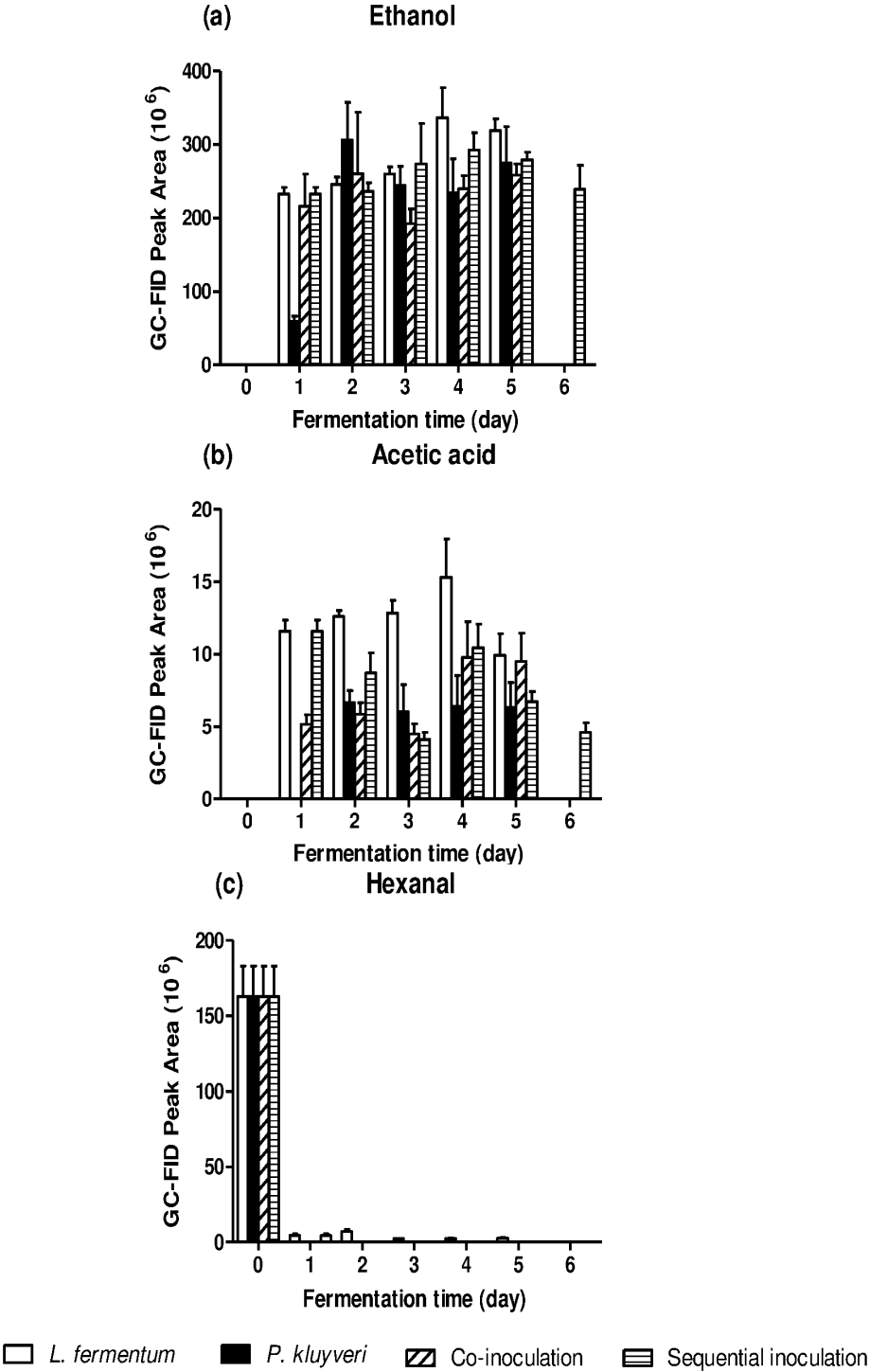


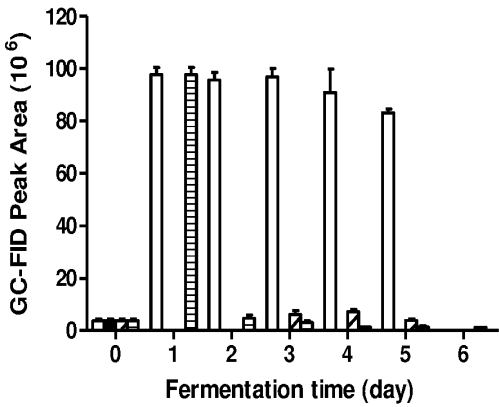
Figure 14



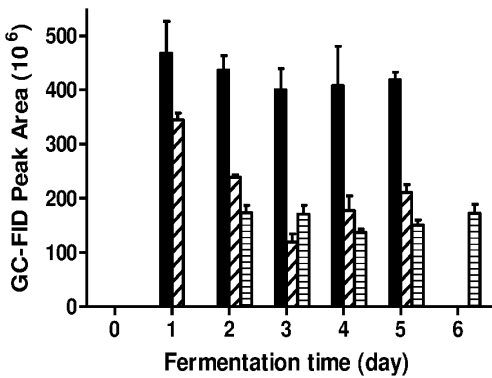
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Figure 14 (continued)

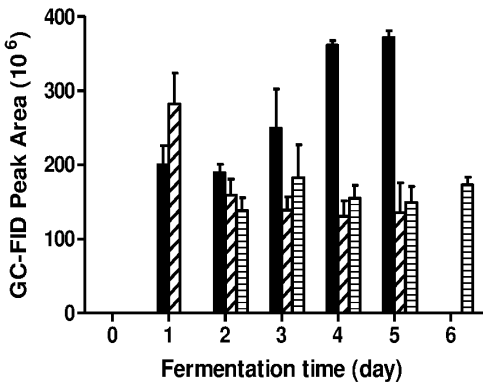
(d) 1-Hexanol



(e) Isoamyl acetate

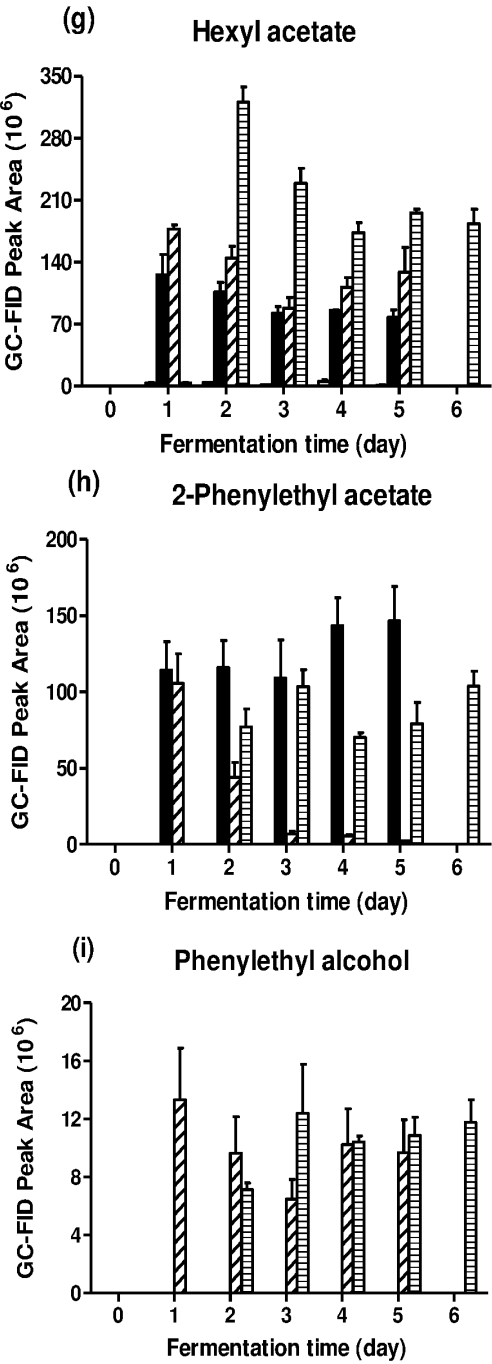


(f) Ethyl Acetate



L. fermentum *P. kluyveri* Co-inoculation Sequential inoculation

Figure 14 (continued)



L. fermentum *P. kluyveri* Co-inoculation Sequential inoculation

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Figure 15

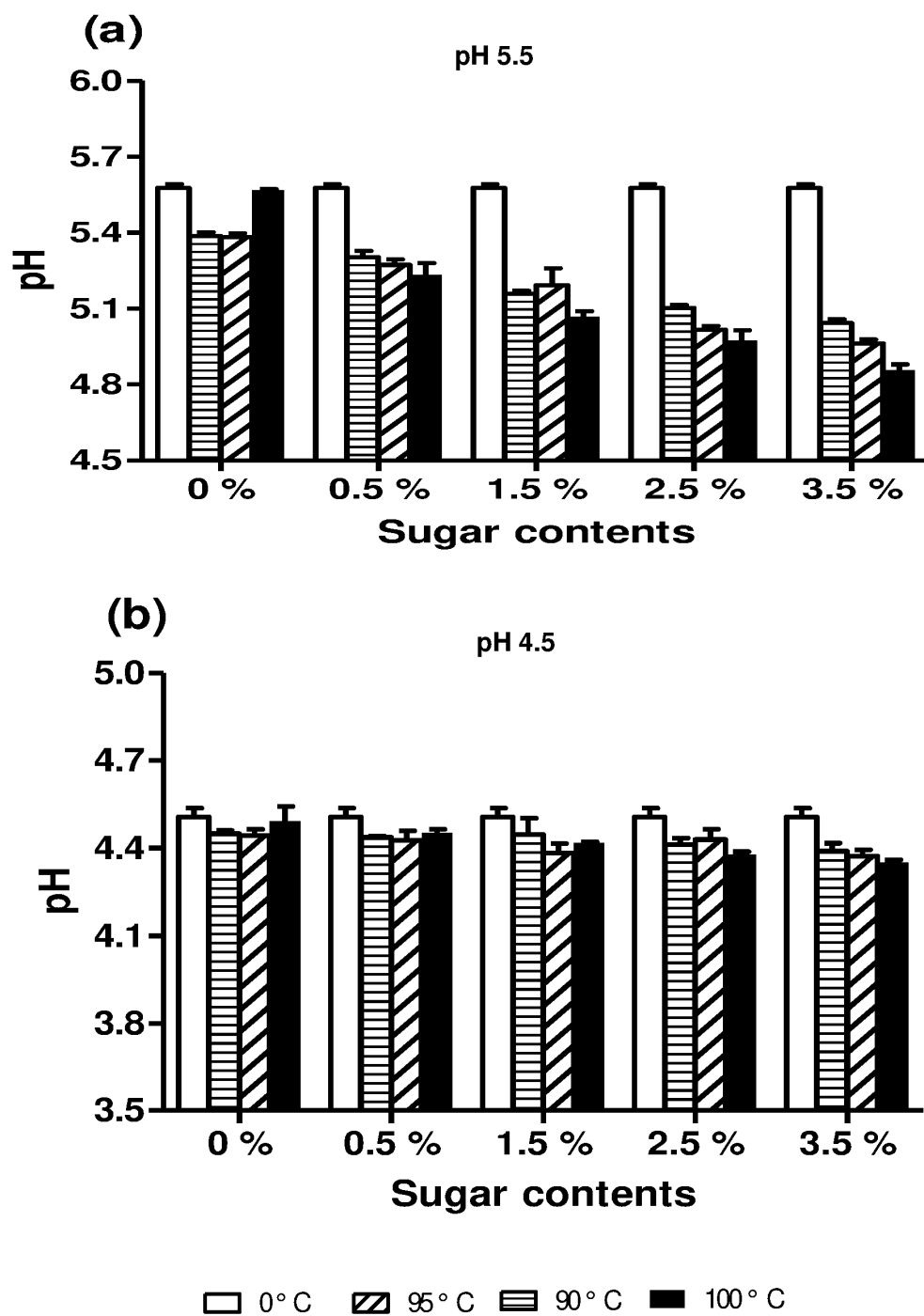


Figure 16

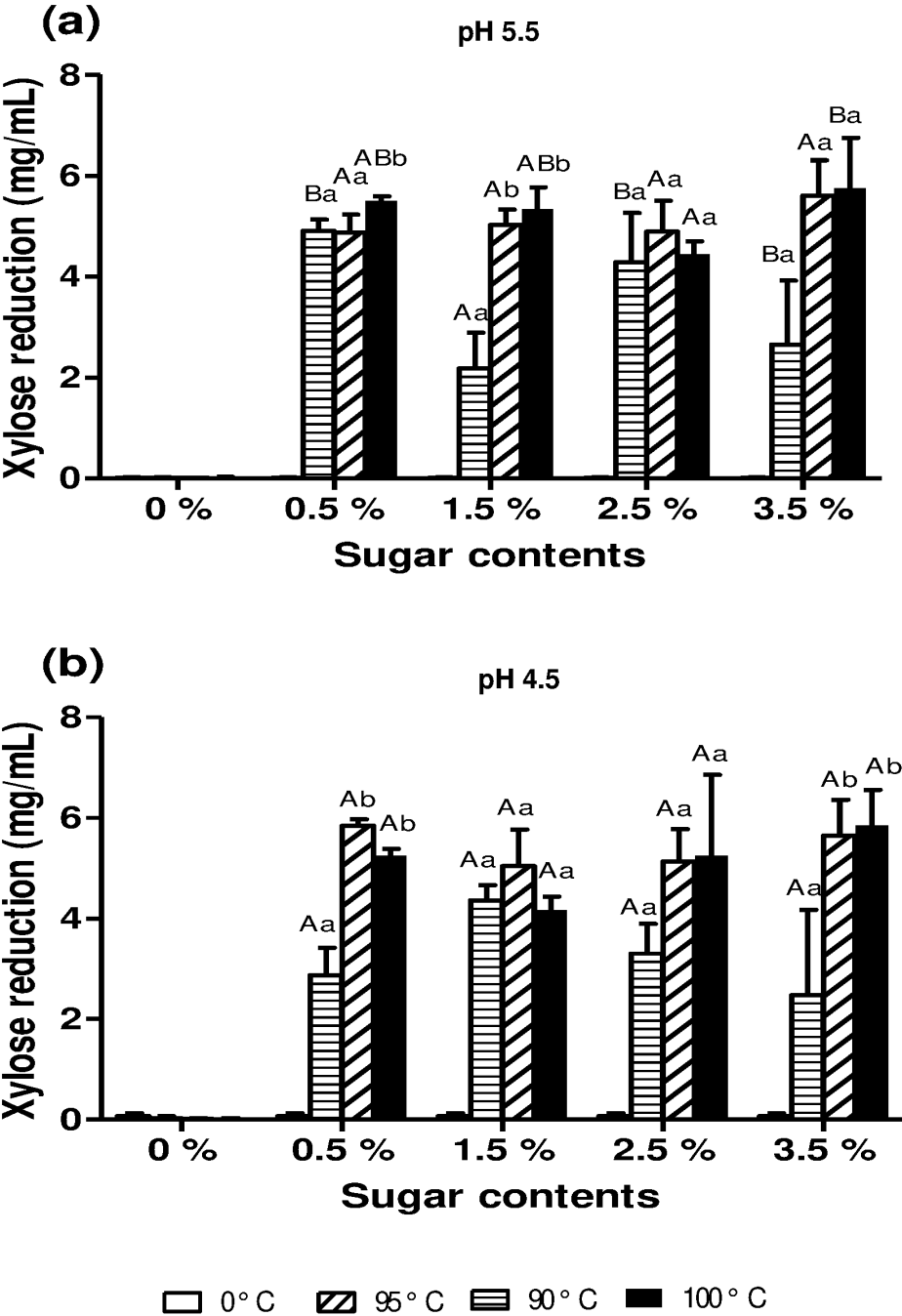


Figure 17

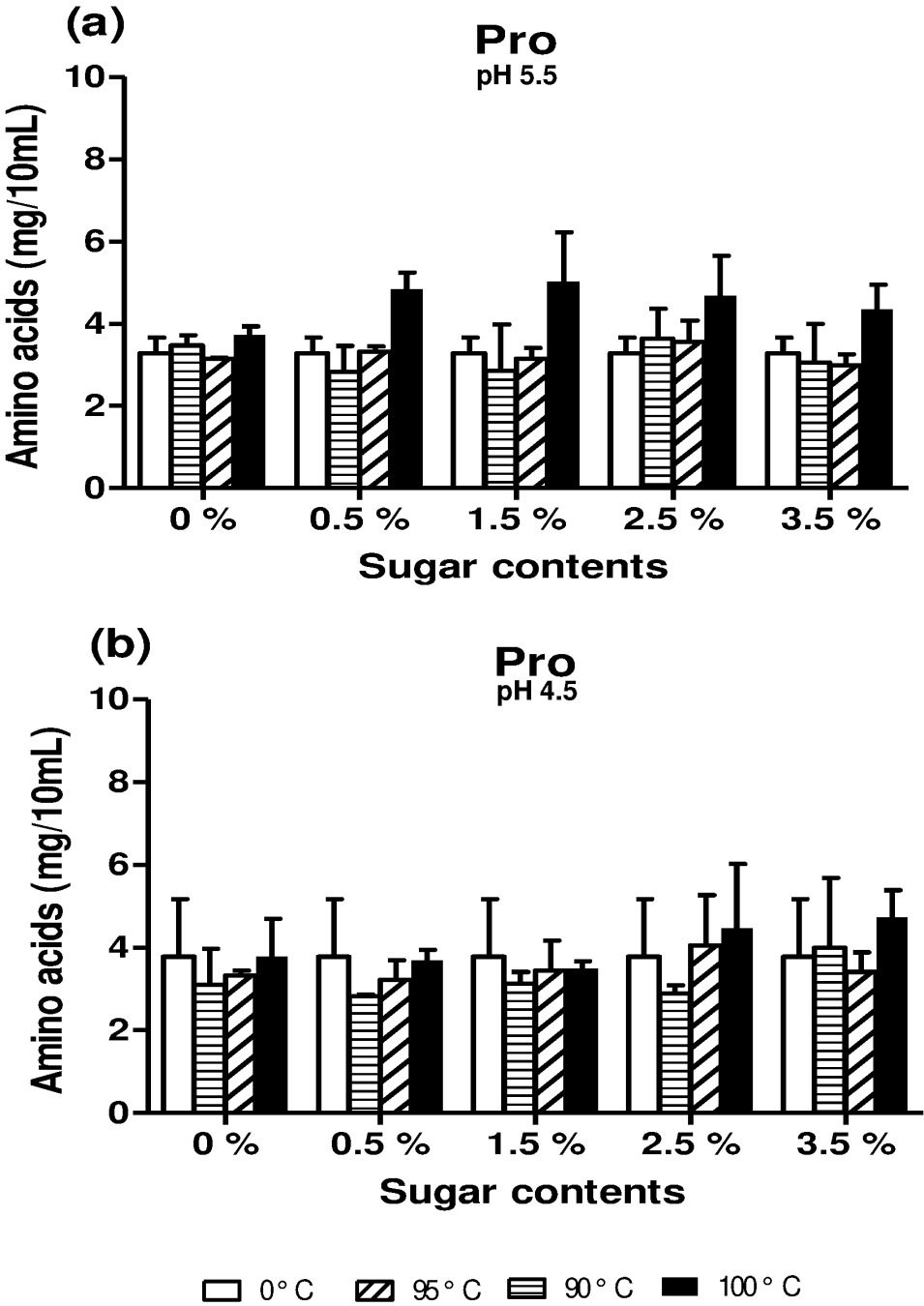


Figure 17 (continued)

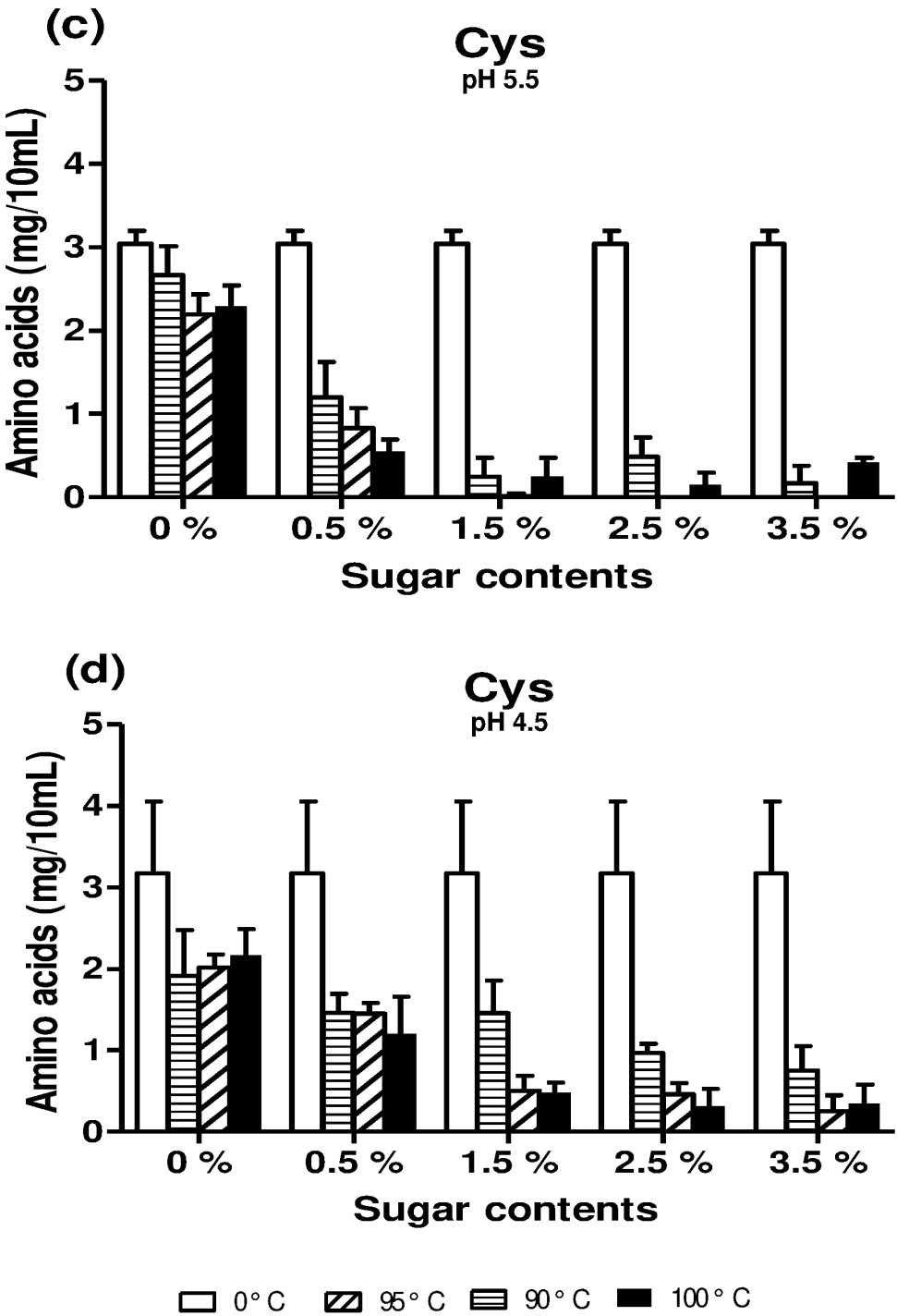


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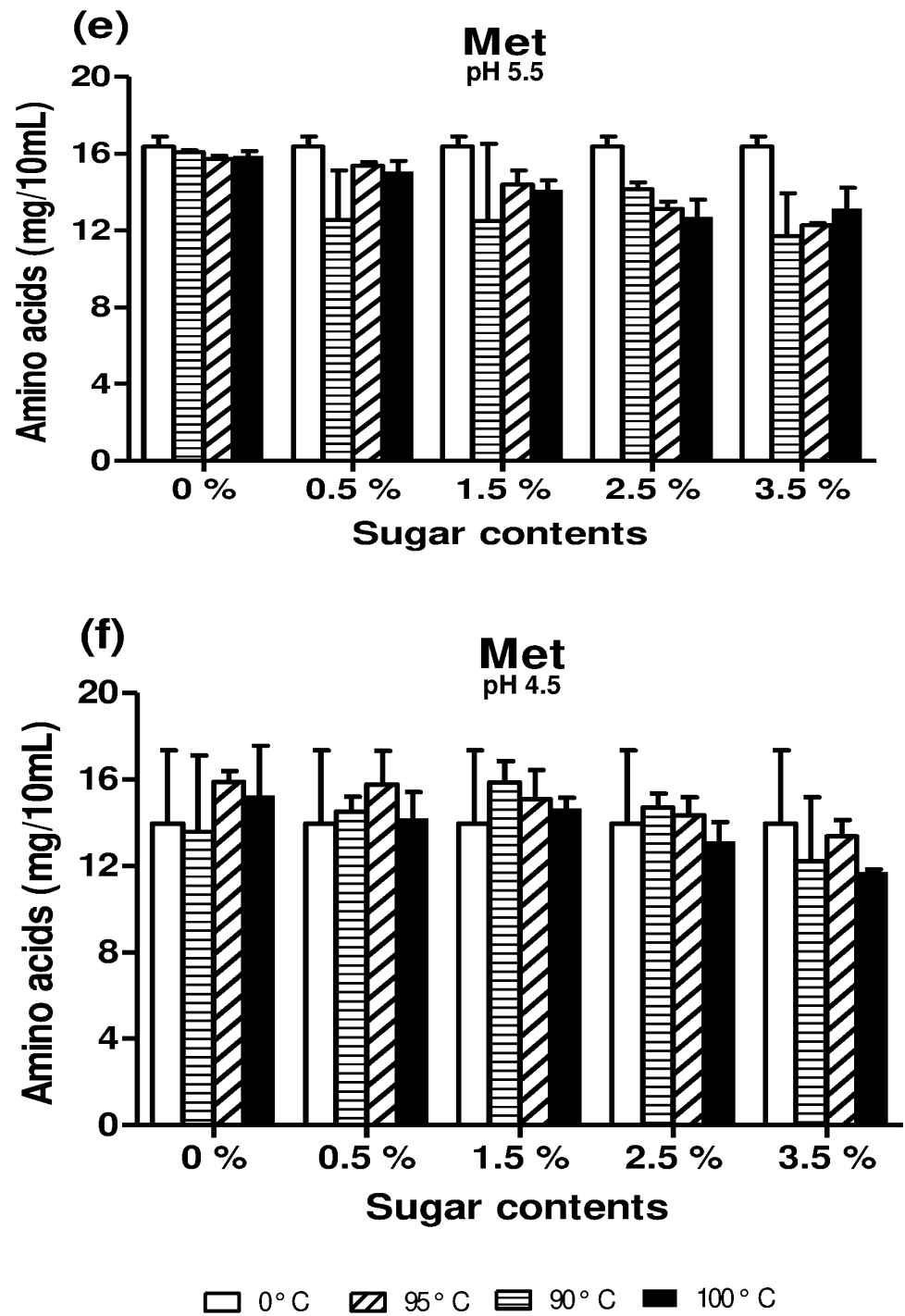


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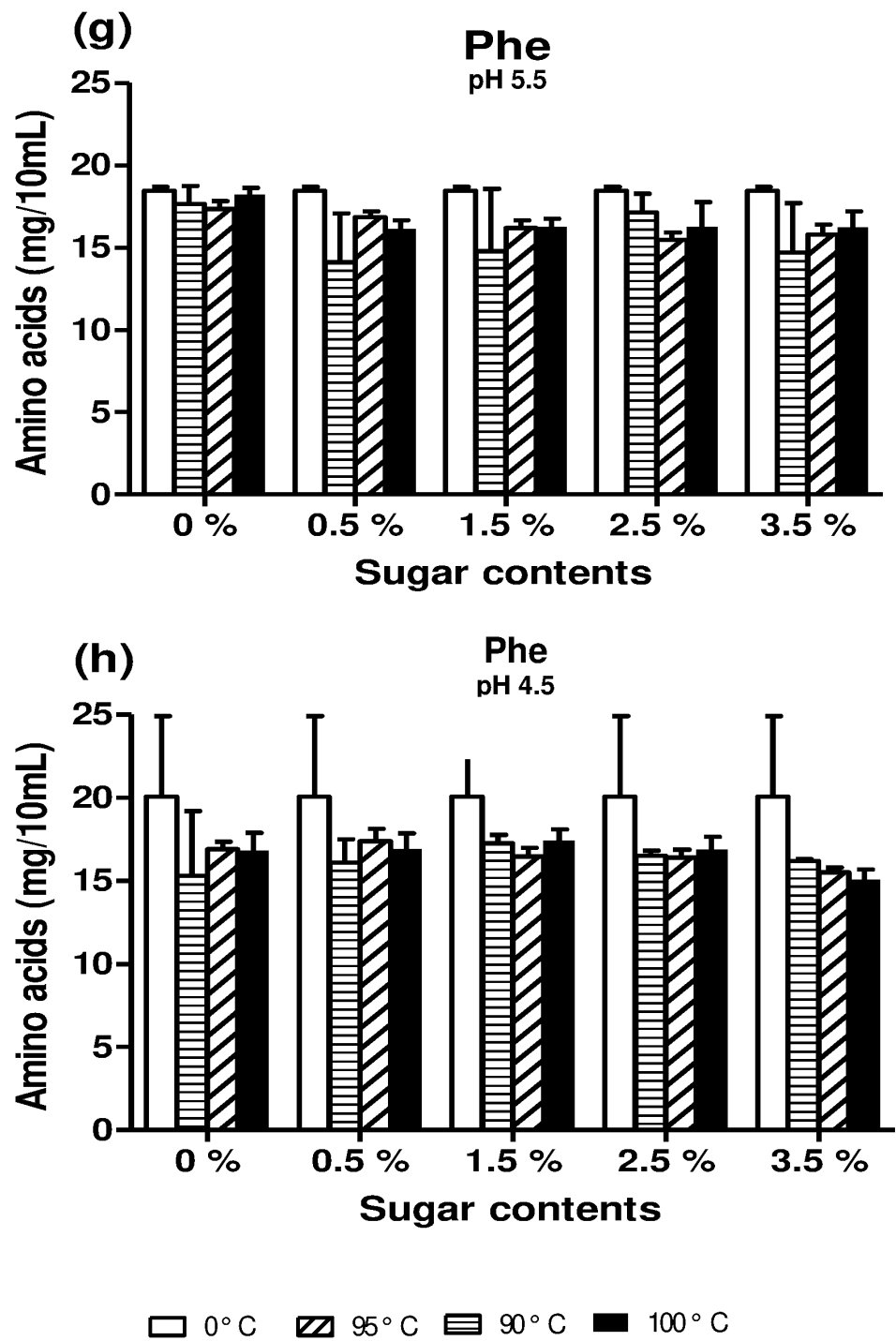
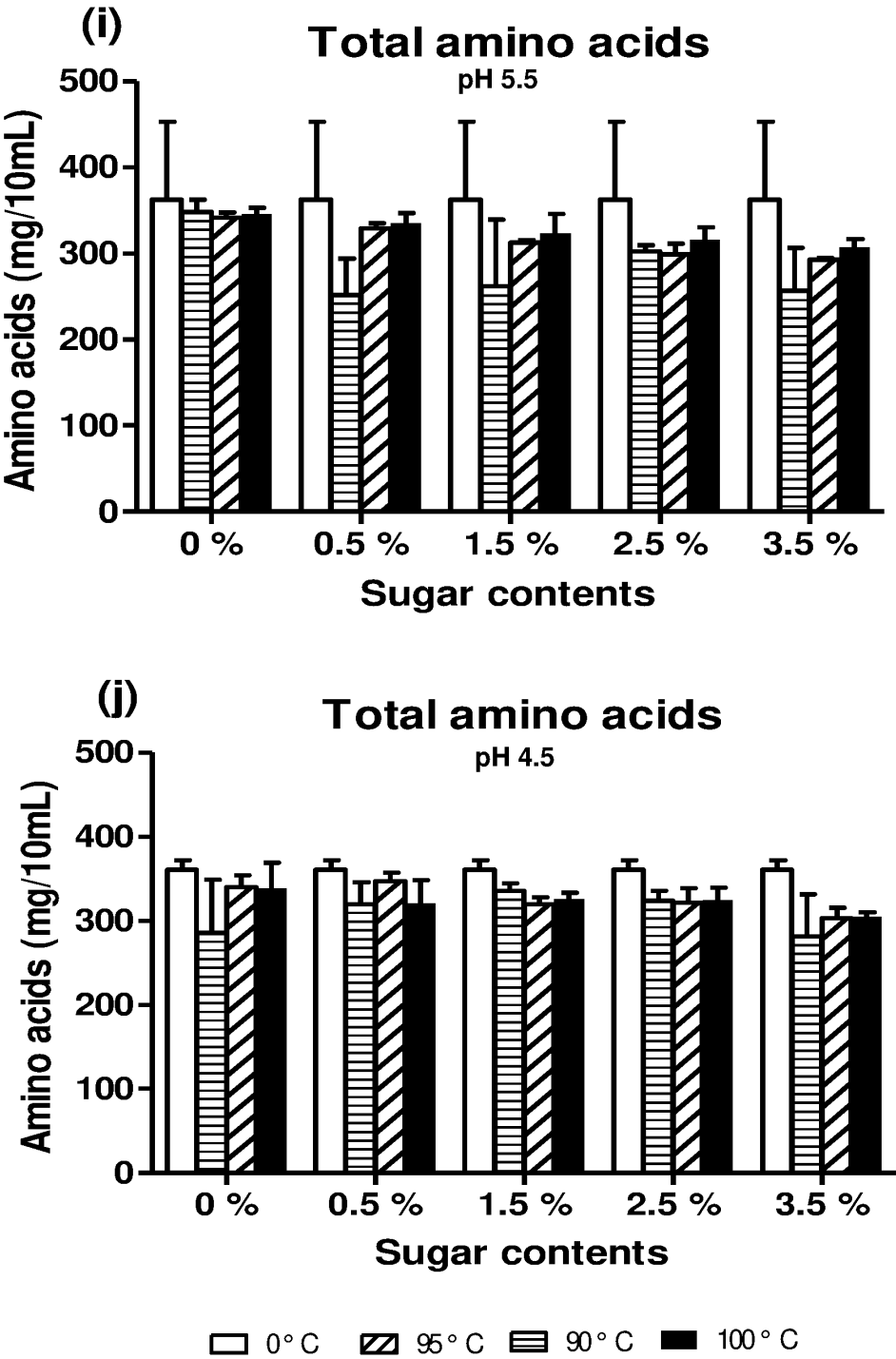
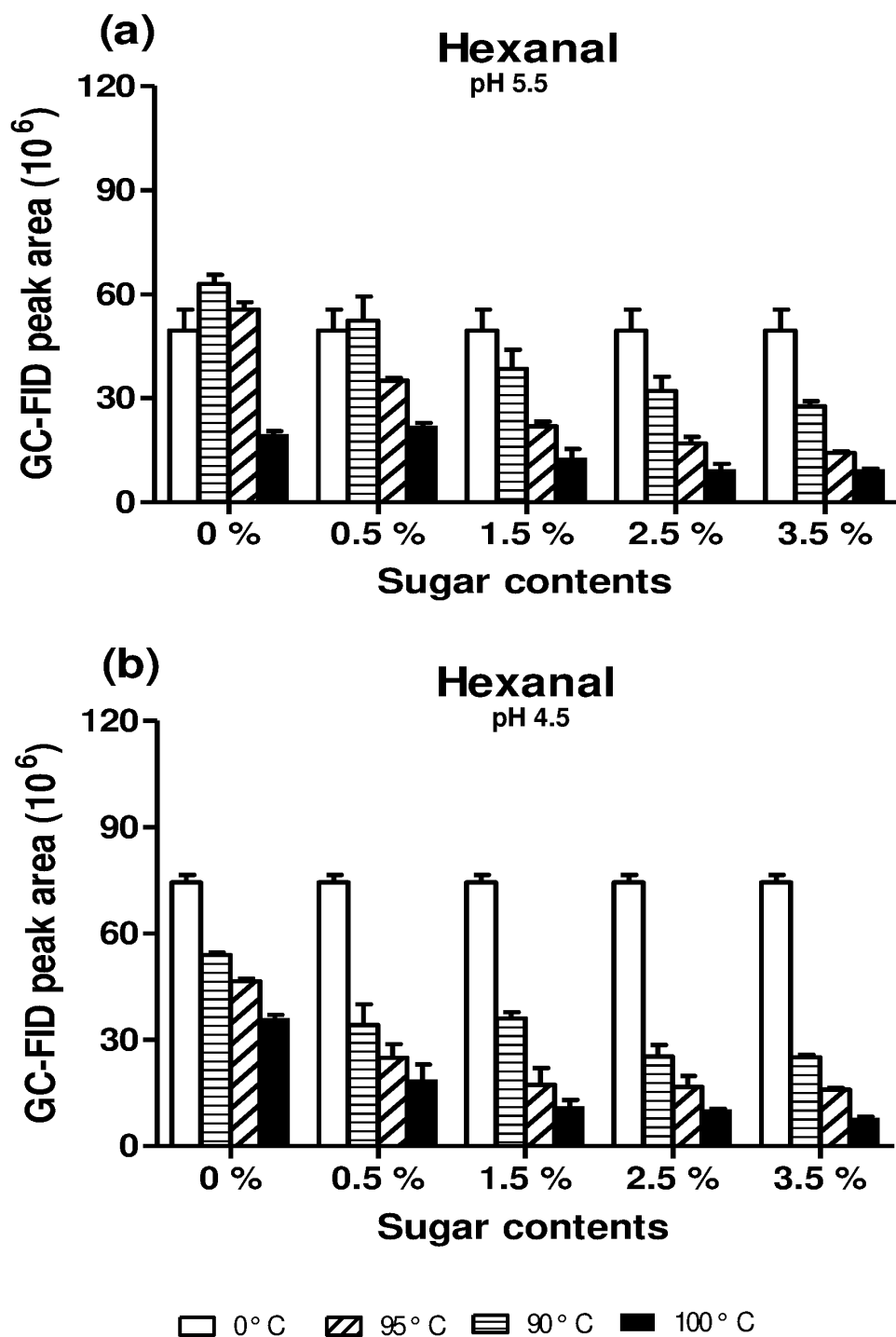


Figure 17 (continued)



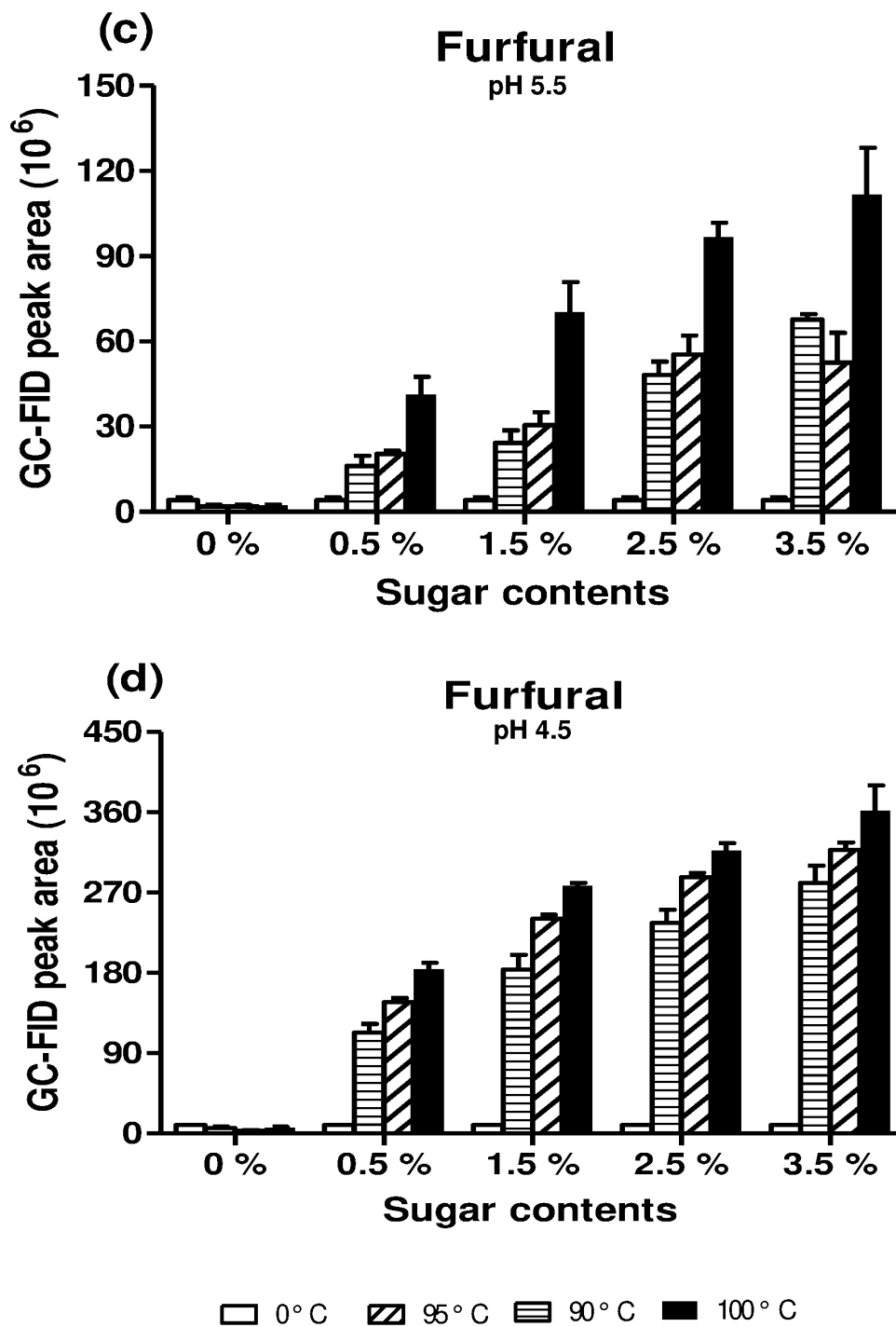
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Figure 18



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Figure 18 (continued)



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Figure 18 (continued)

