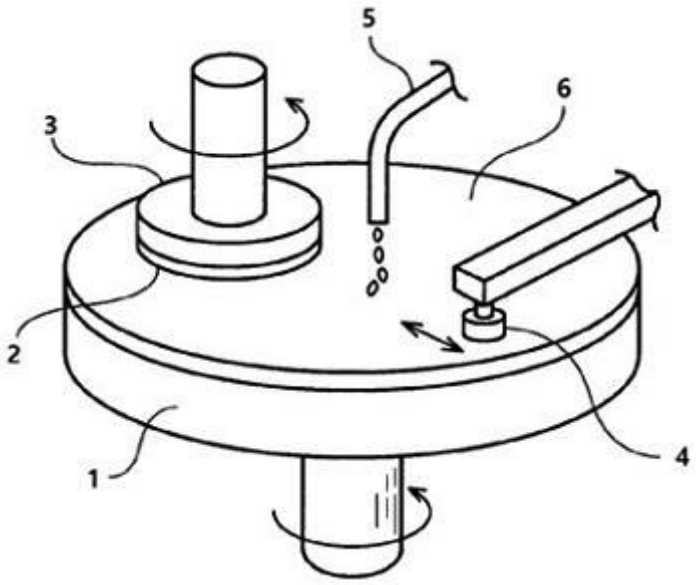
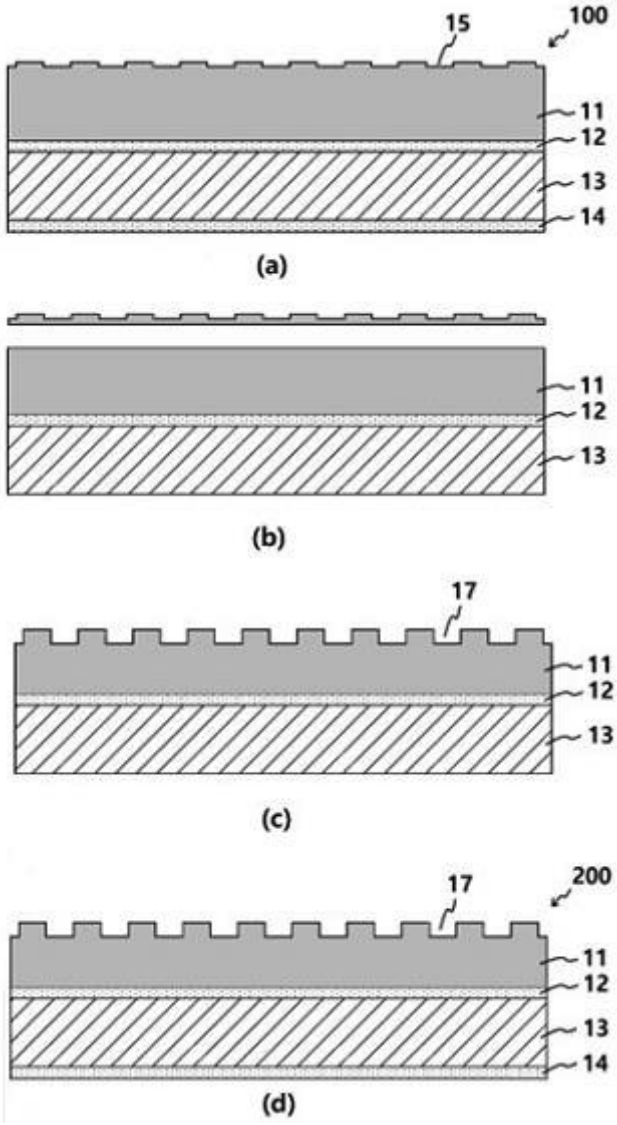
【DRAWINGS】

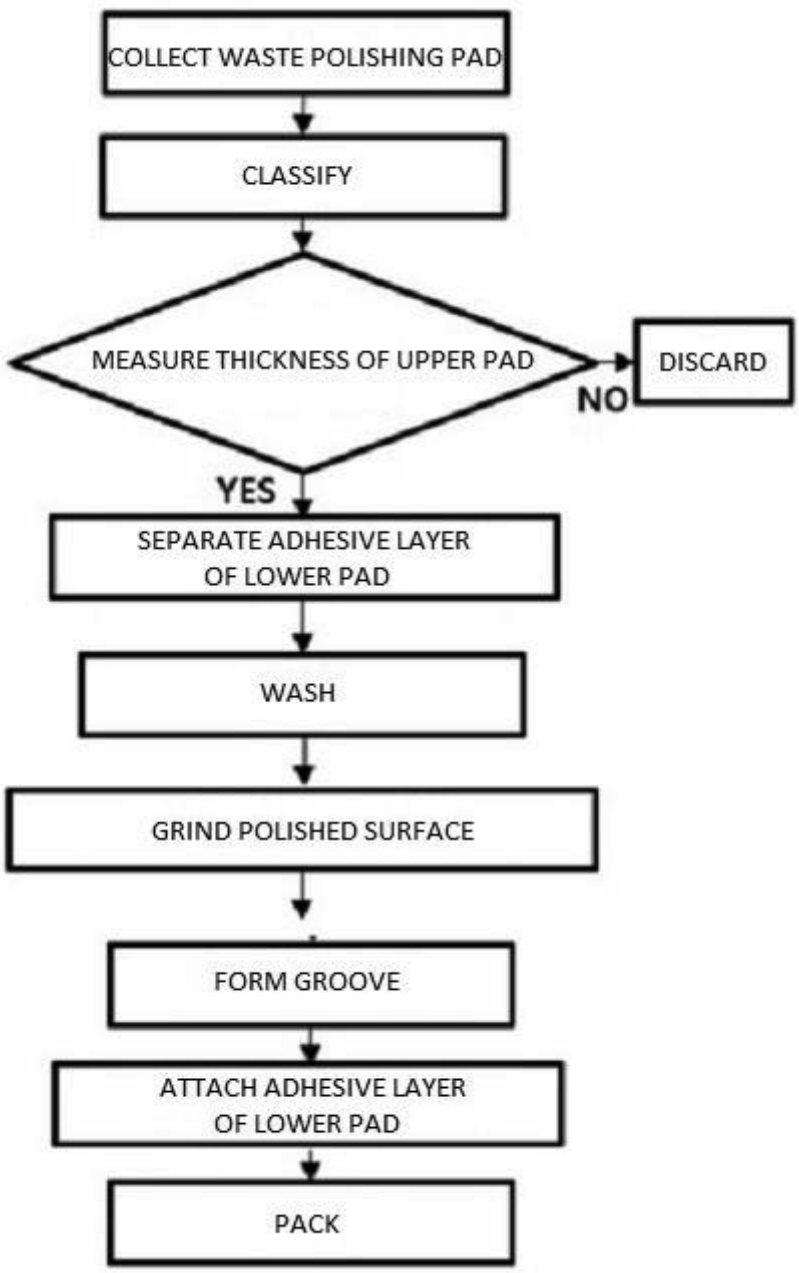
【Figure 1】



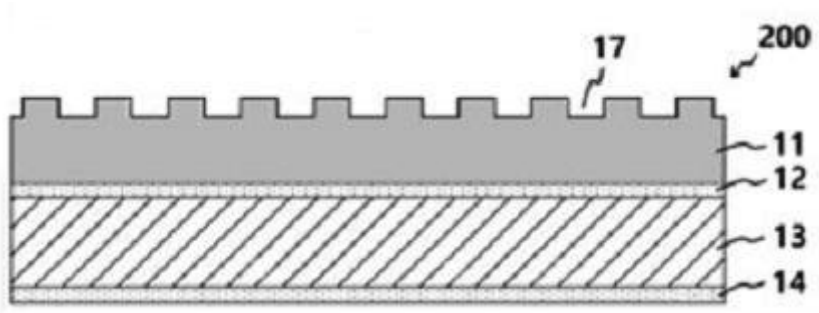
【Figure 2】



【Figure 3】


COLLECT WASTE POLISHING PAD
CLASSIFY
MEASURE THICKNESS OF UPPER PAD
DISCARD
NO
YES
SEPARATE ADHESIVE LAYER OF LOWER PAD
WASH
GRIND POLISHED SURFACE
FORM GROOVE
ATTACH ADHESIVE LAYER OF LOWER PAD
PACK

【Figure 4】



【Figure 5】

