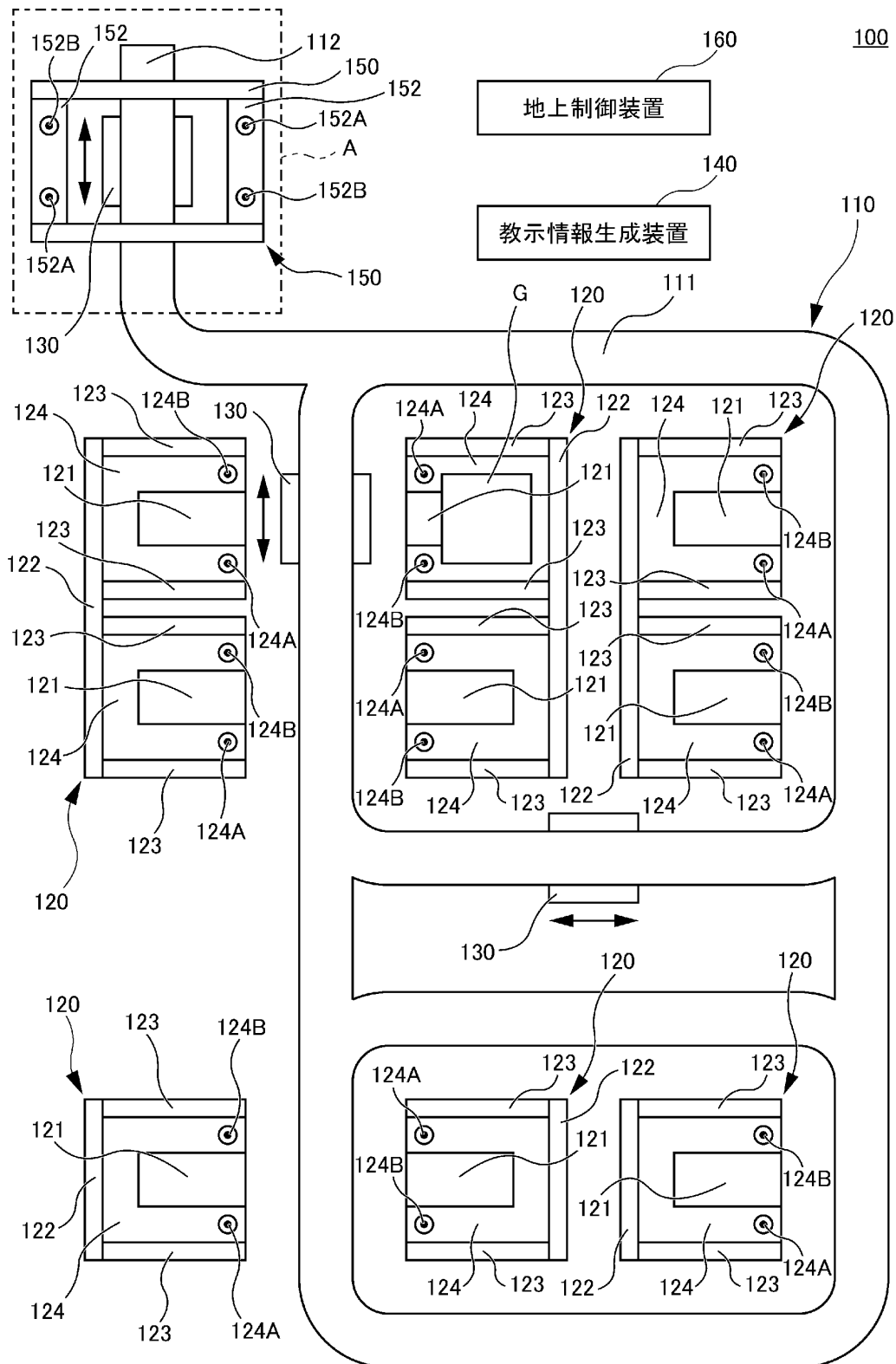
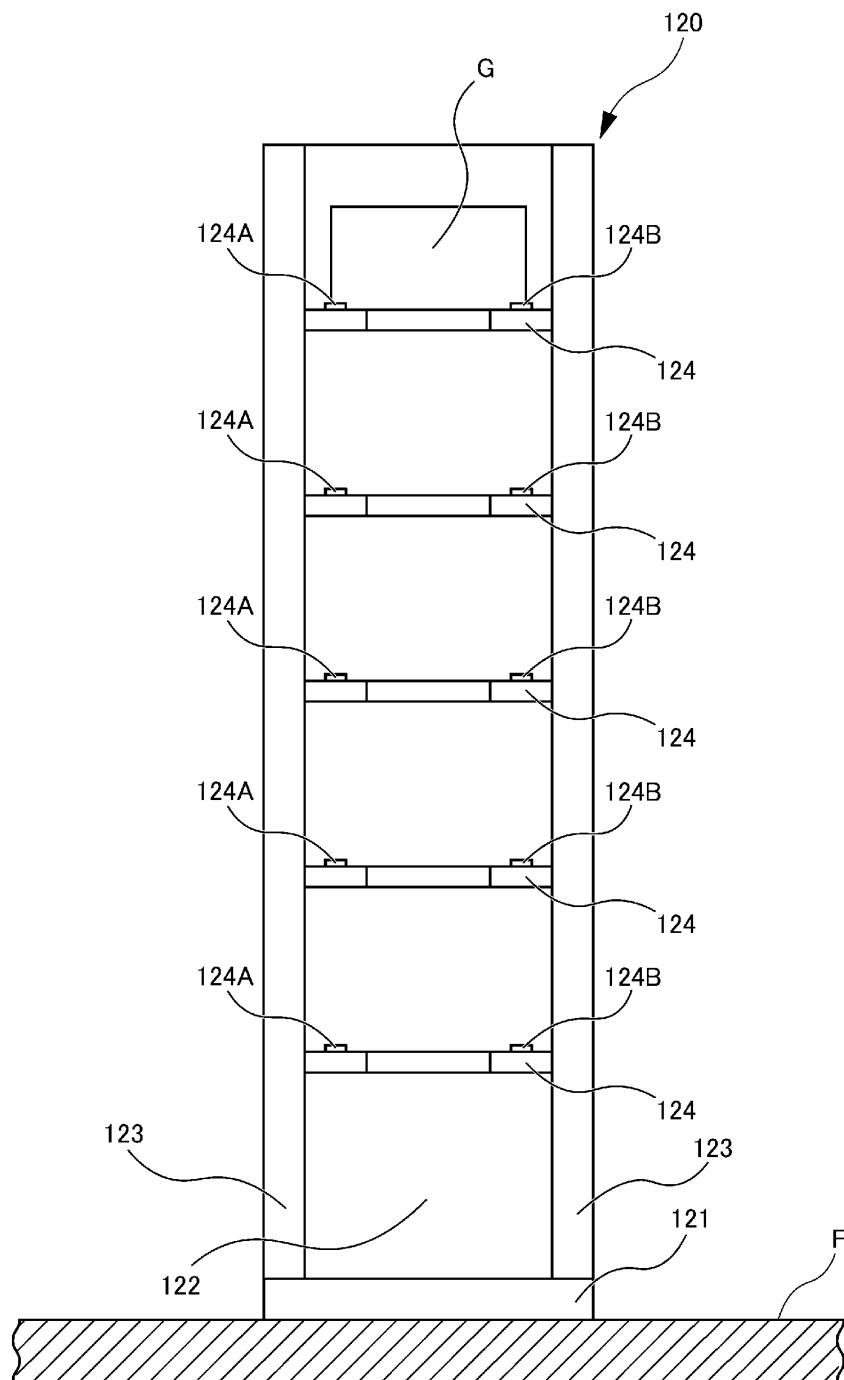


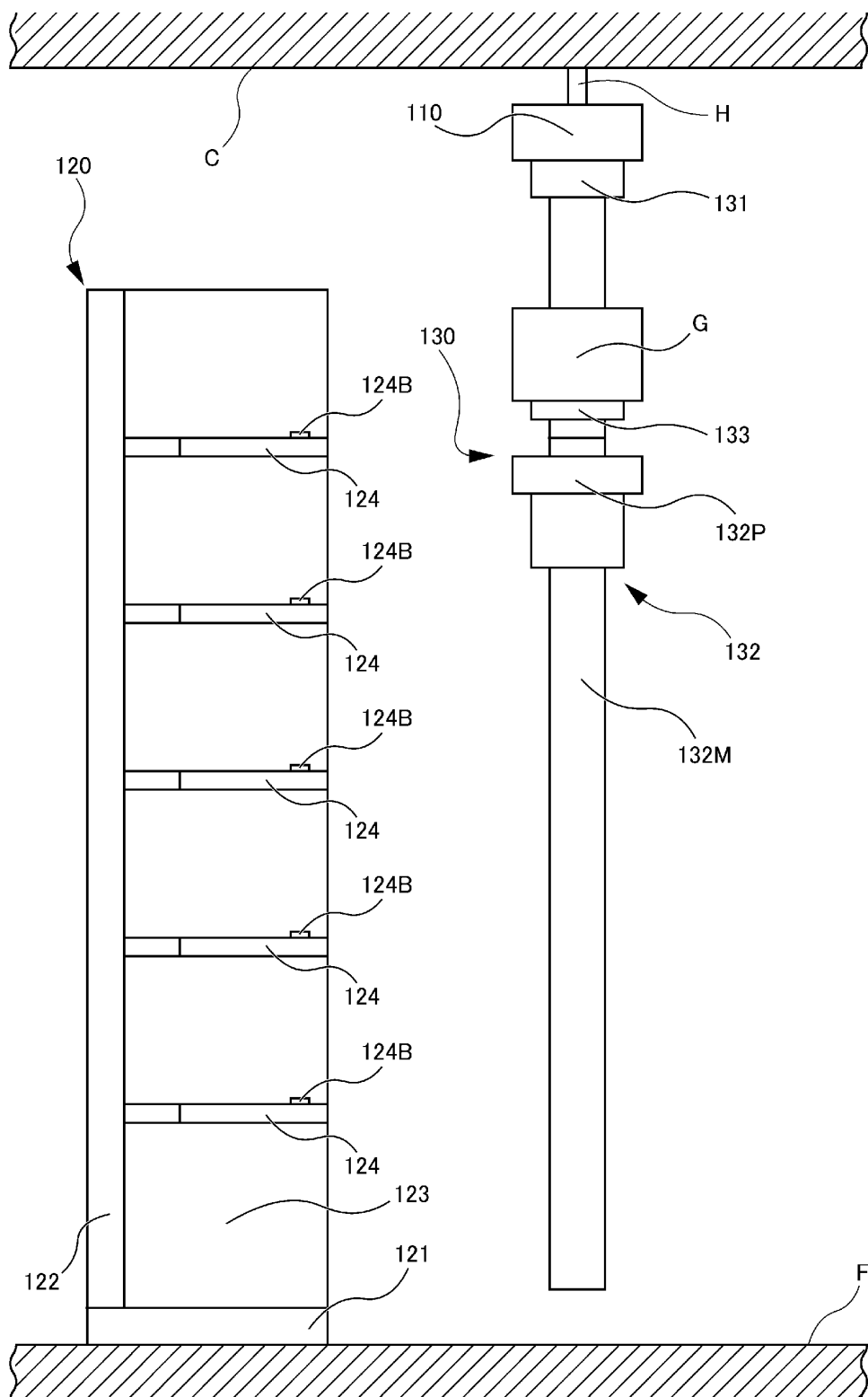
[図1]



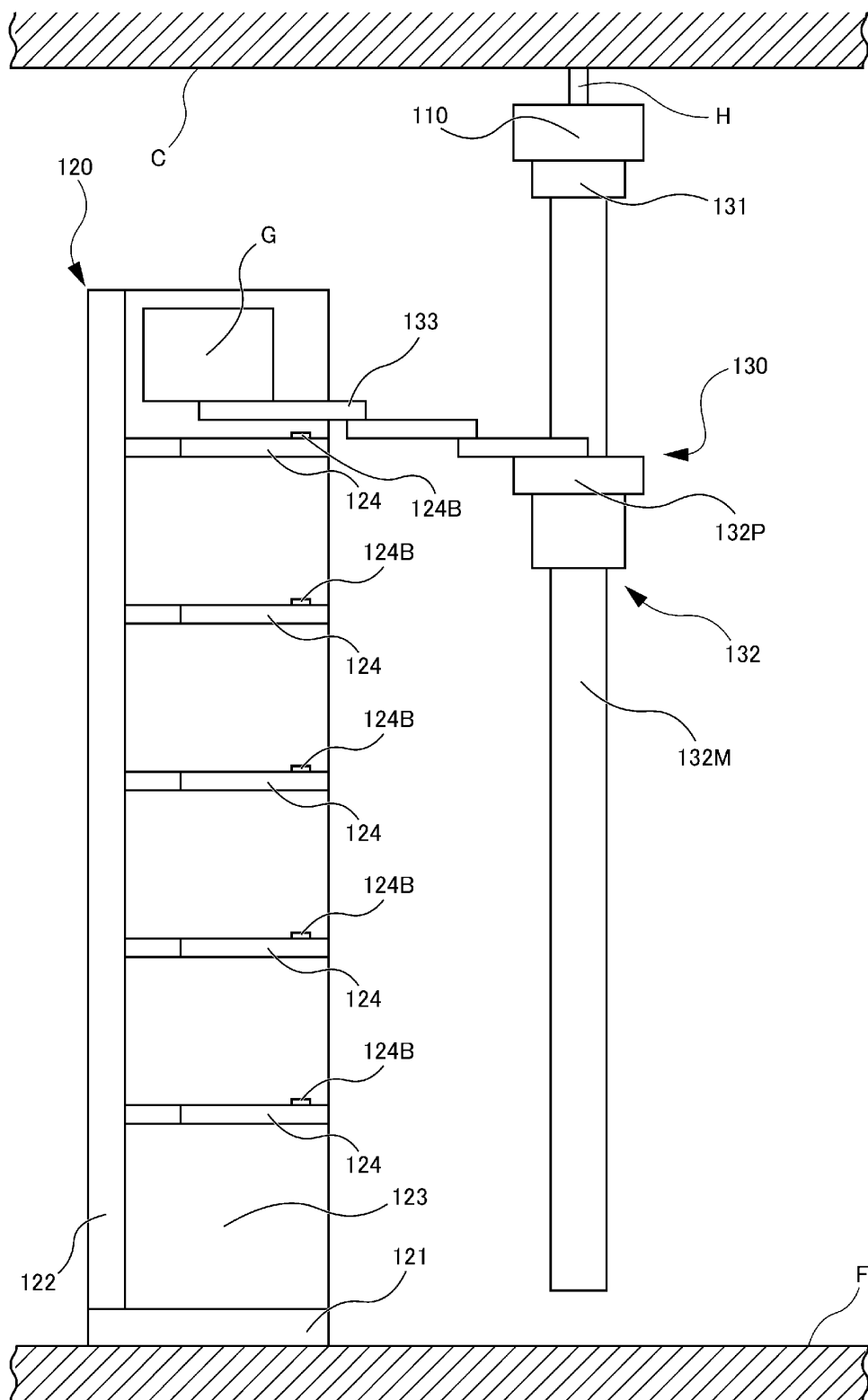
[図2]



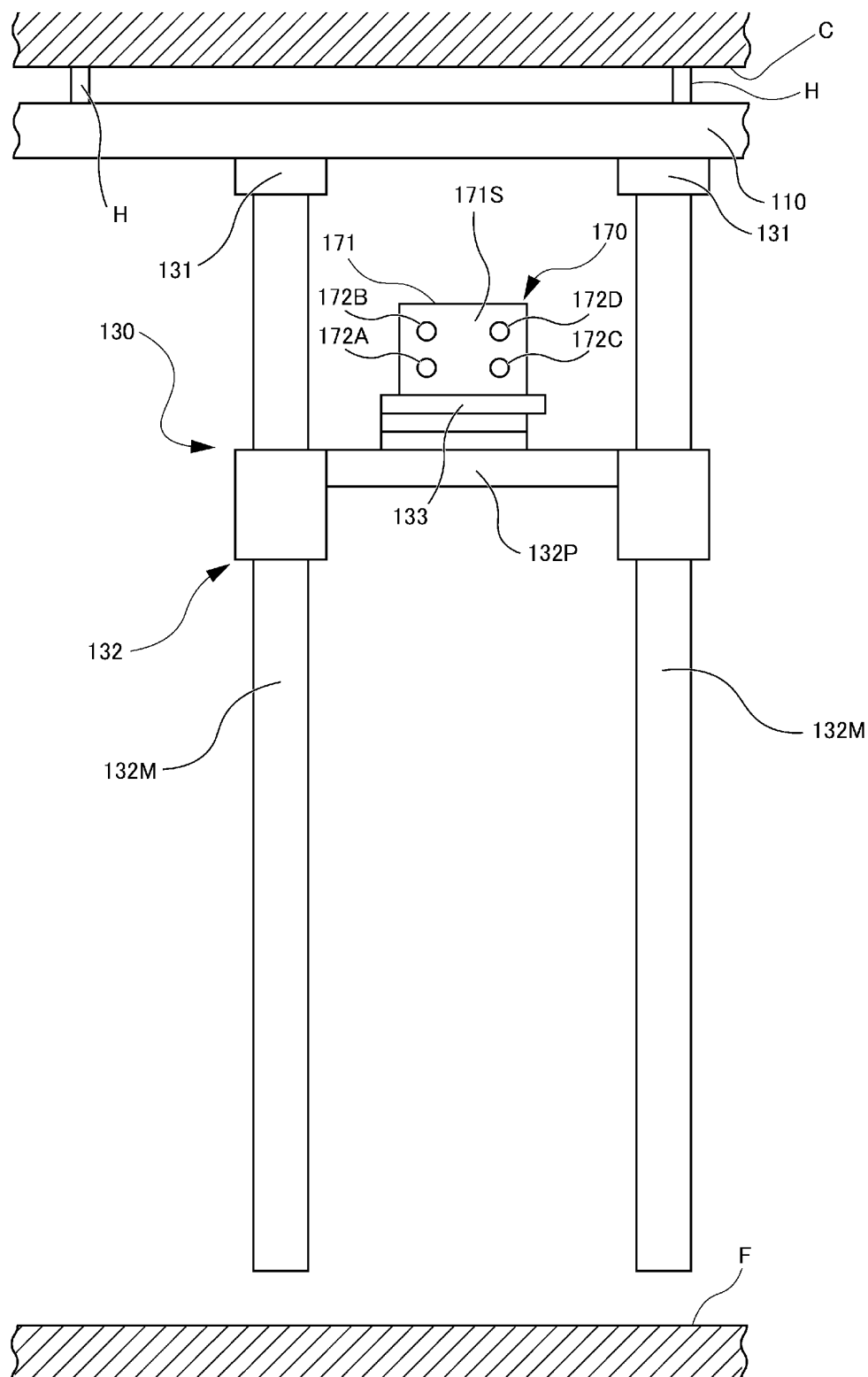
[図3]



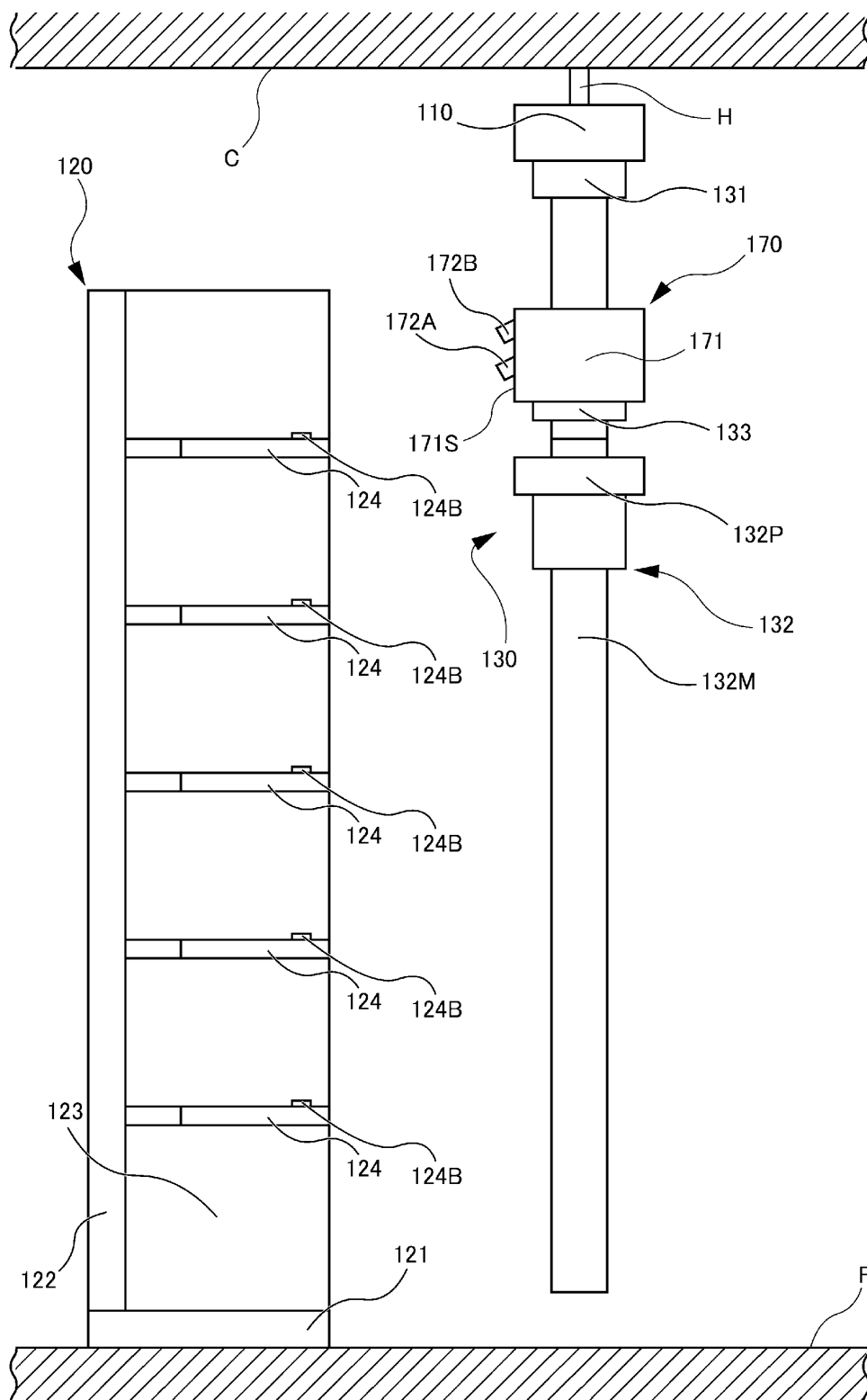
[図4]



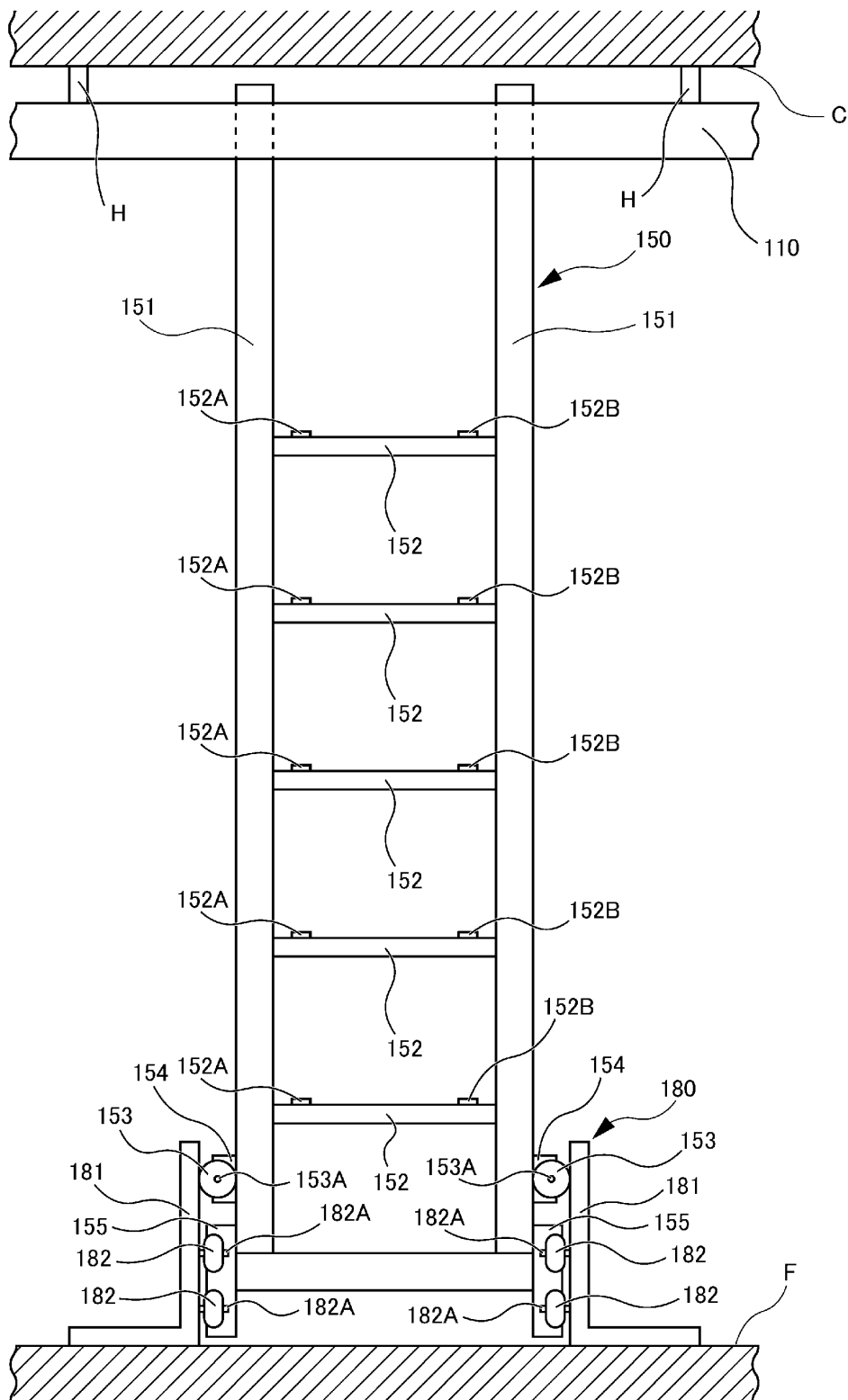
[図5]



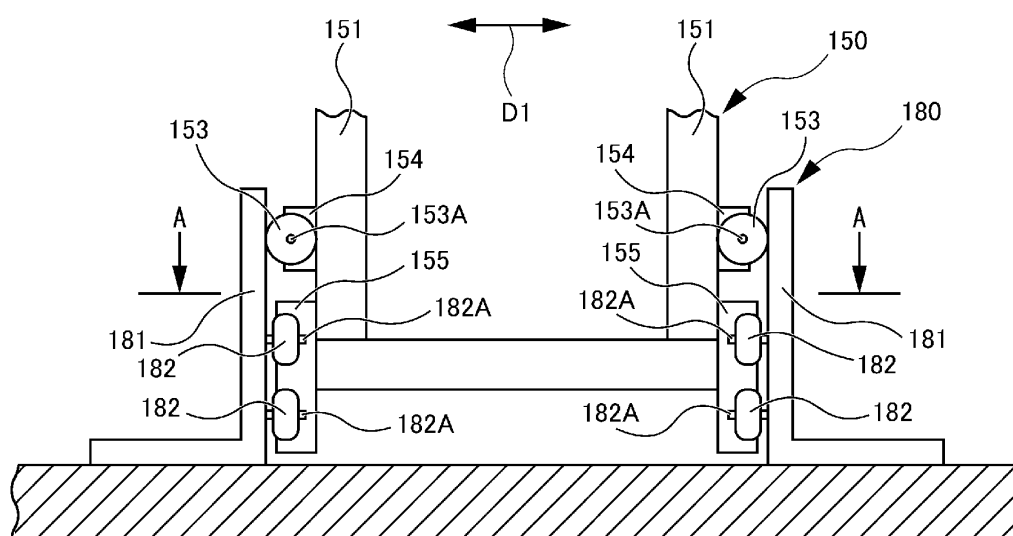
[図6]



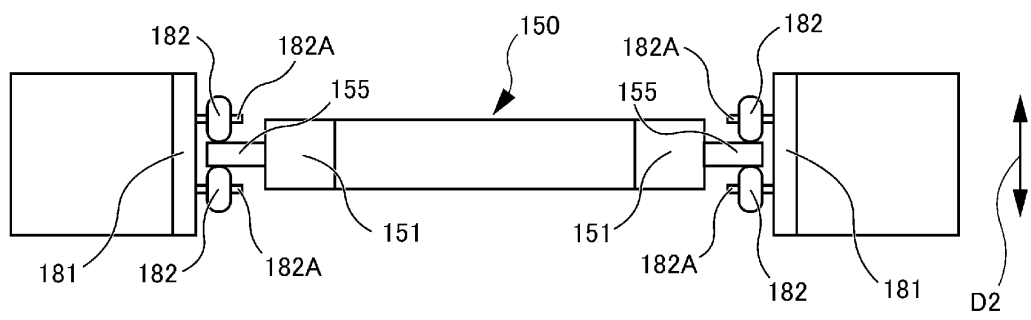
[図7]



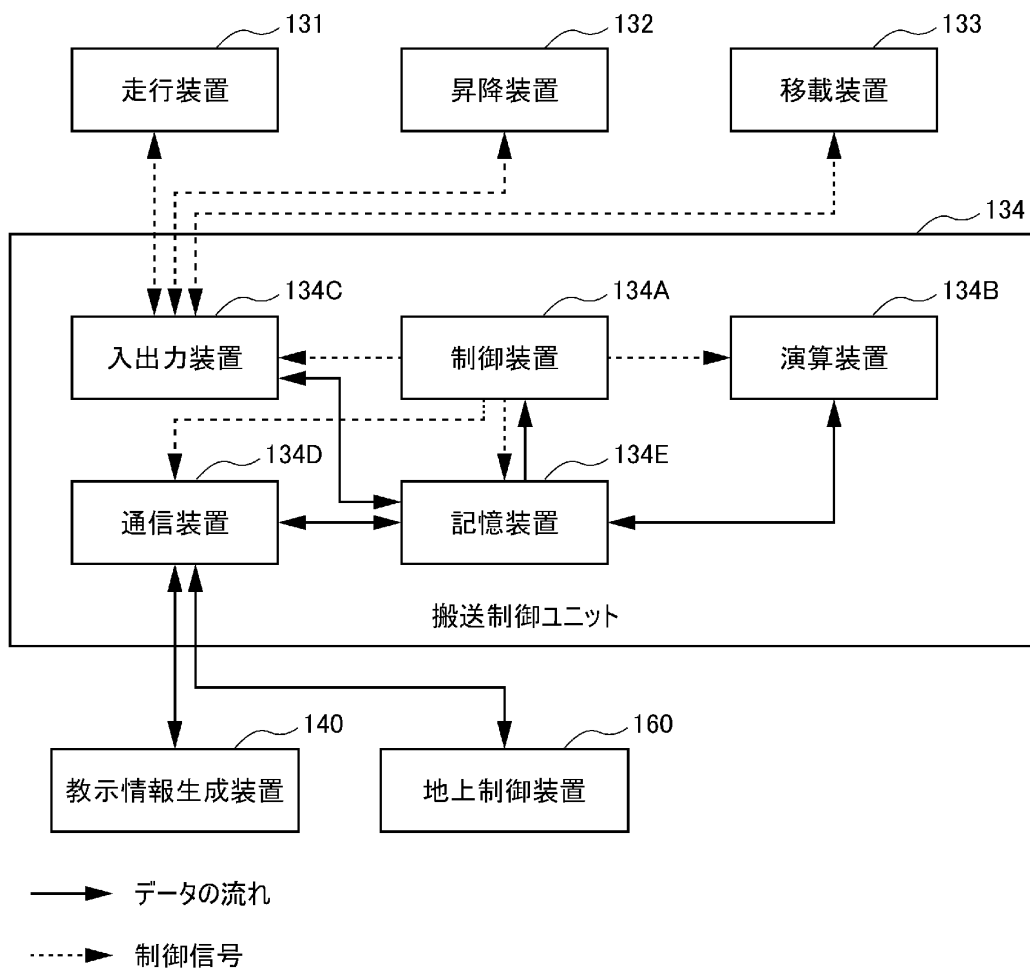
[図8]



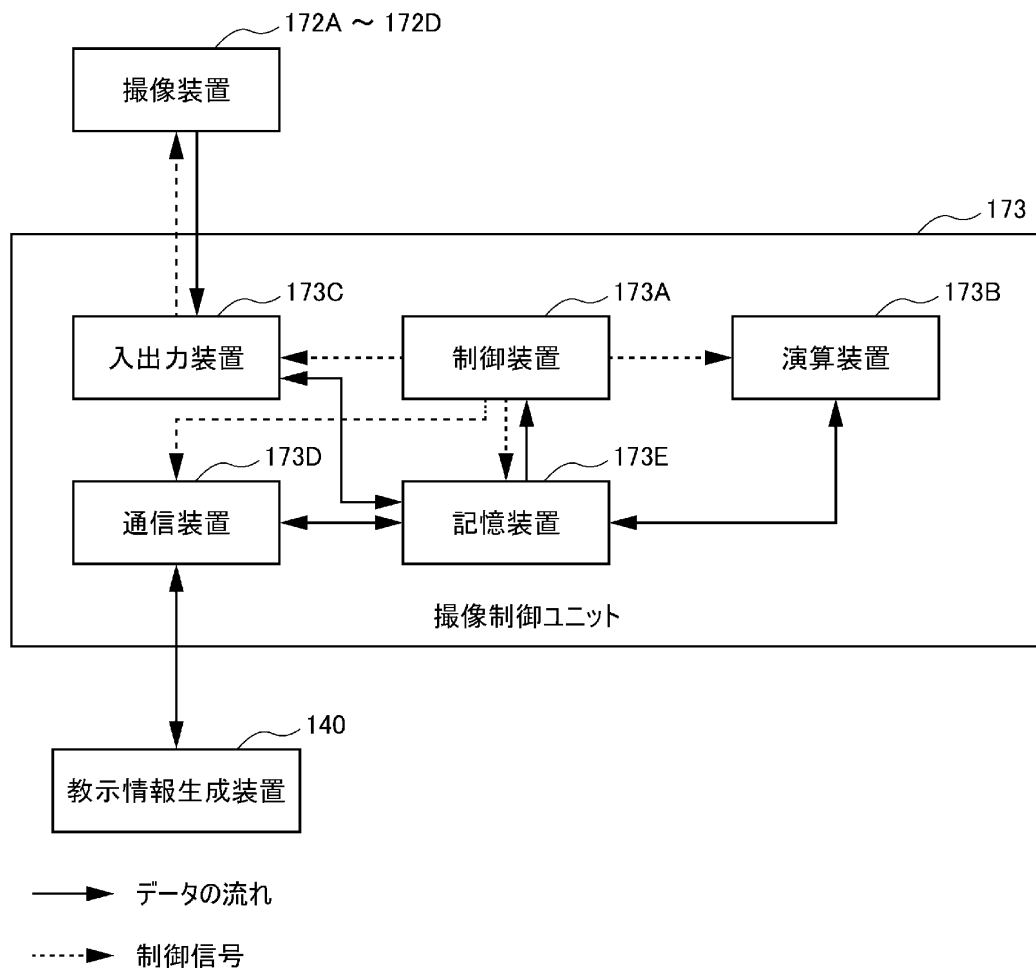
[図9]



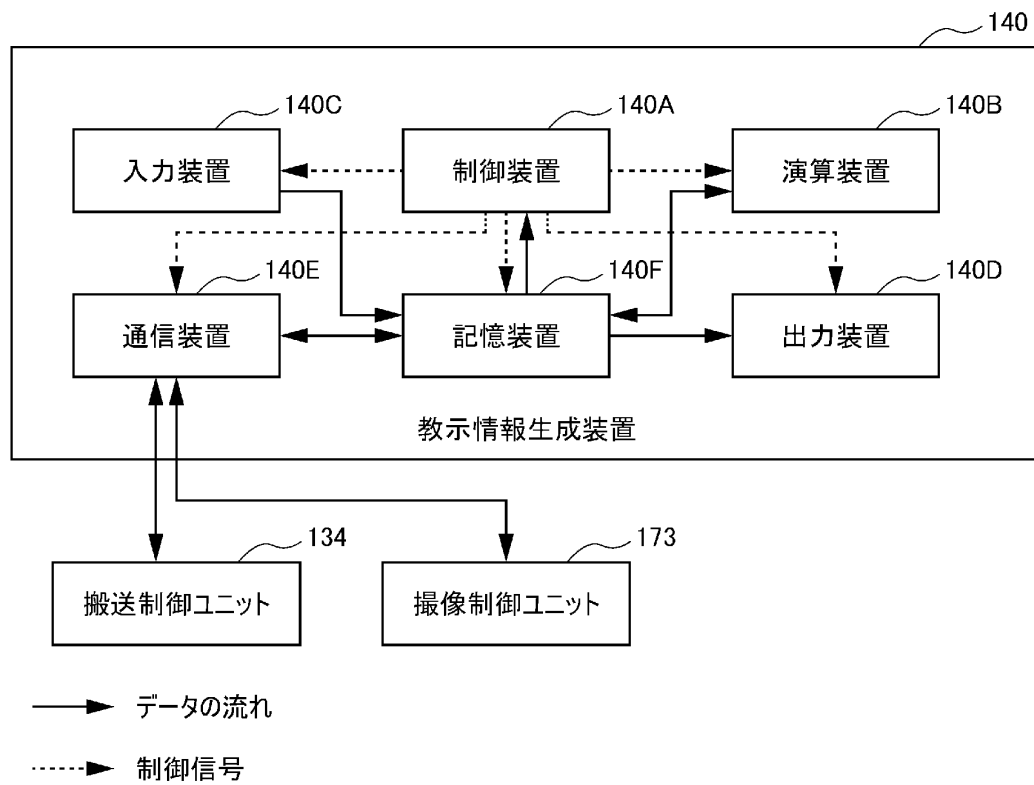
[図10]



[図11]



[図12]



[図13]

I1		I2	
基準板ID	基準板の座標の設計値		
B001	X11, Y11, Z11		
B002	X12, Y12, Z12		
B003	X13, Y13, Z13		
⋮	⋮		
⋮	⋮		
⋮	⋮		

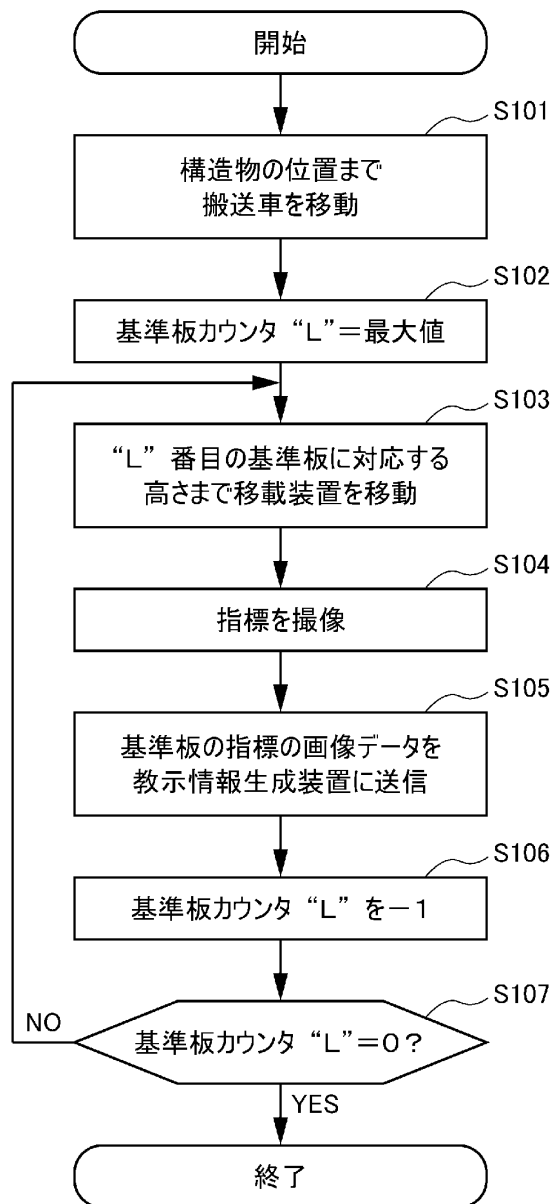
[図14]

I1		I3	
基準板ID	基準板に対応する搬送車の機差		
B001	X21, Y21, Z21		
B002	X22, Y22, Z22		
B003	X23, Y23, Z23		
・	・		
・	・		
・	・		

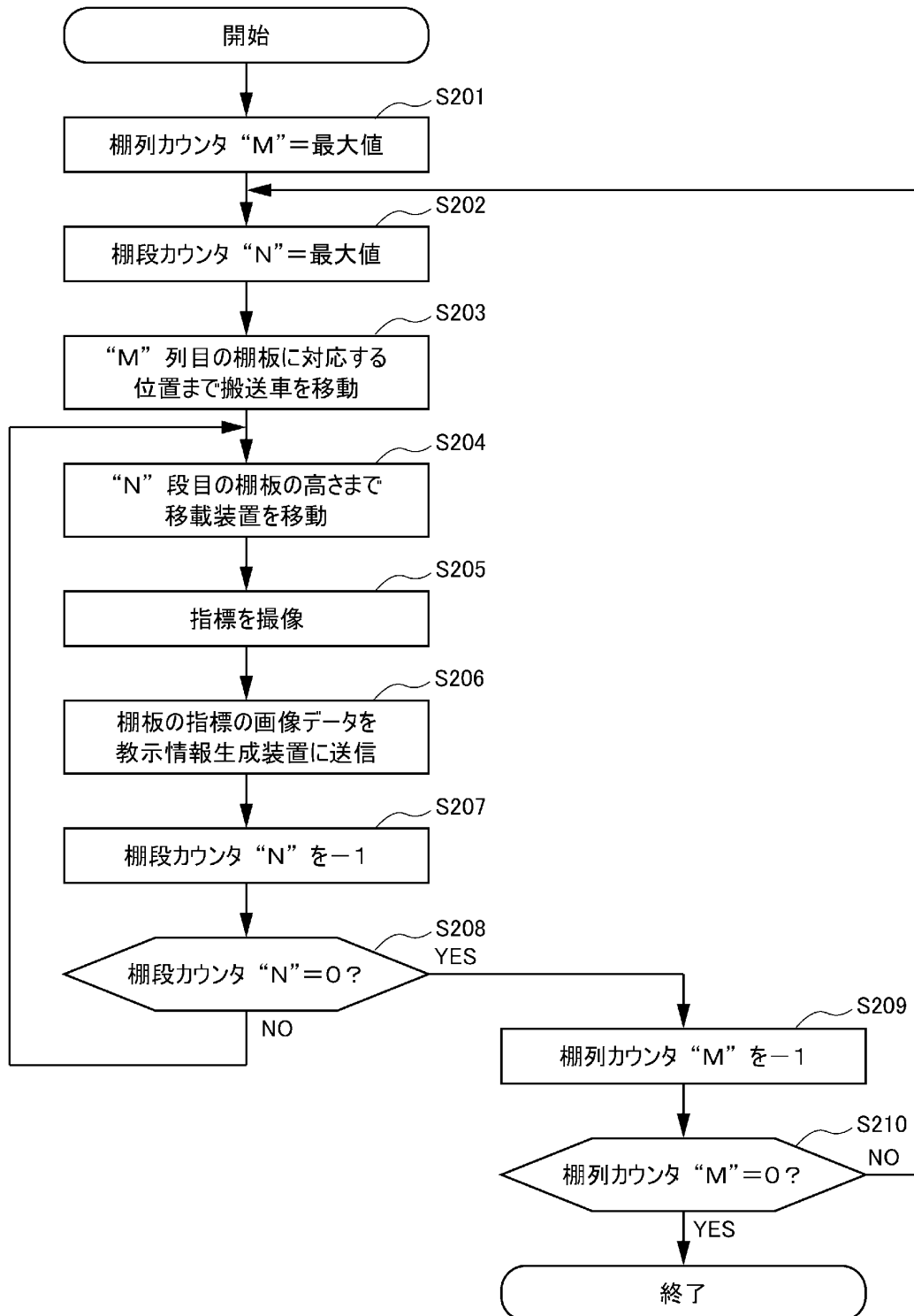
[図15]

棚板ID	棚板の座標の教示情報
S001	X31, Y31, Z31
S002	X32, Y32, Z32
S003	X33, Y33, Z33
.	.
.	.
.	.

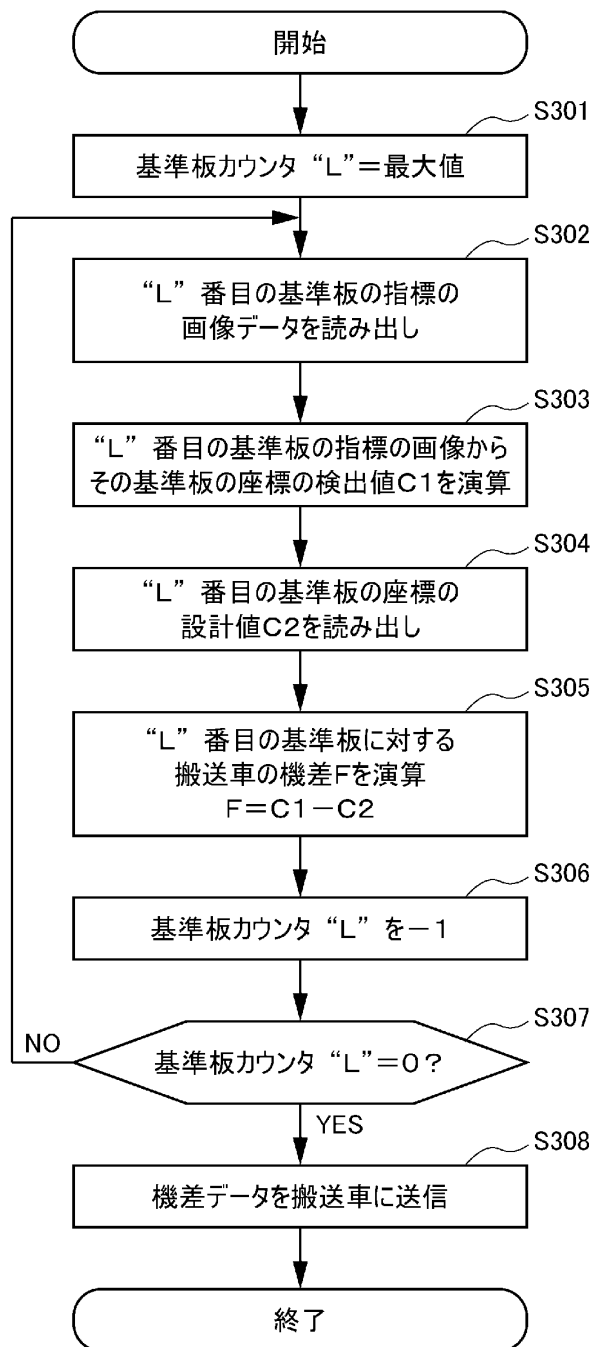
[図16]



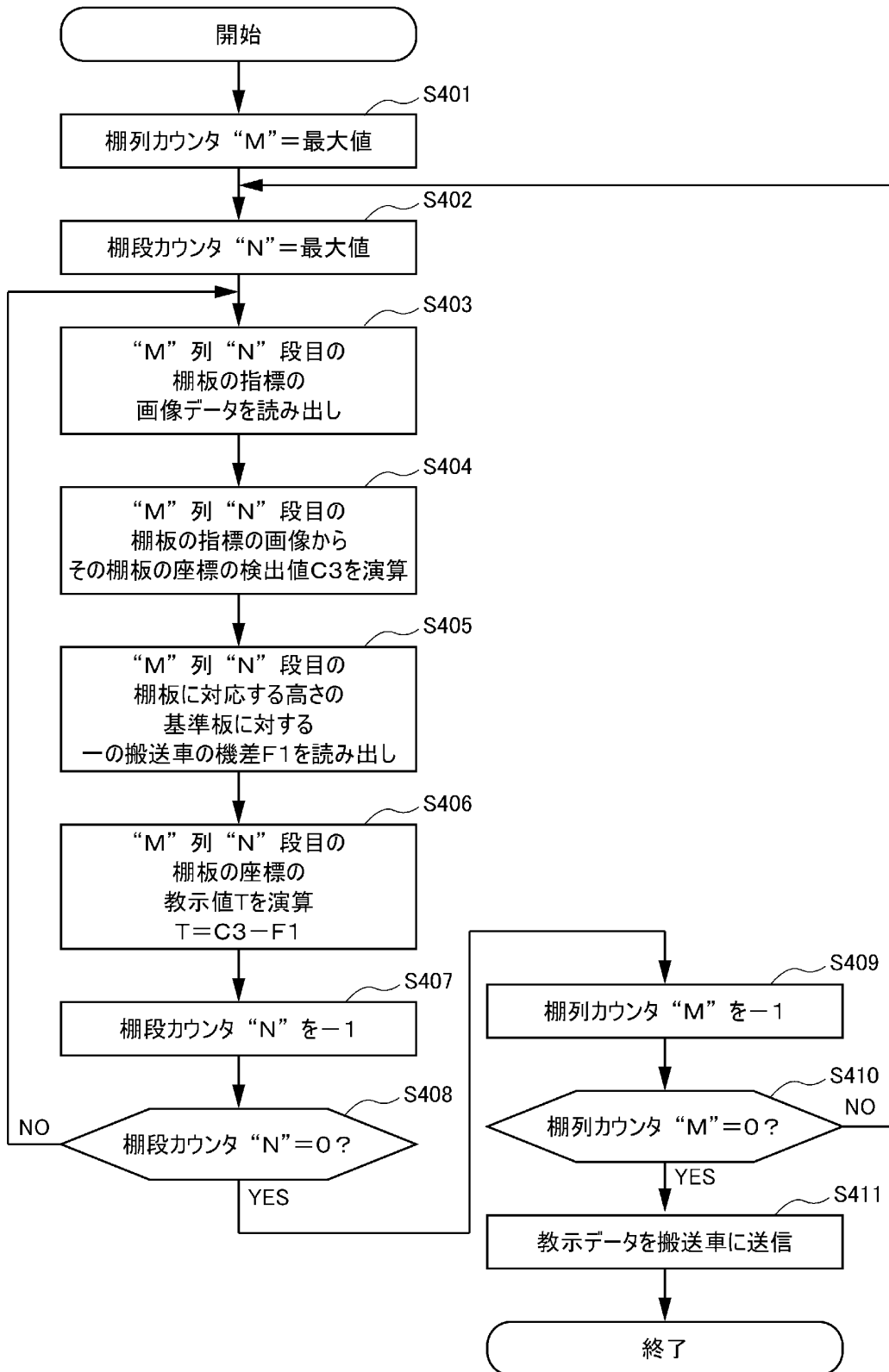
[図17]



[図18]



[図19]



[図20]

