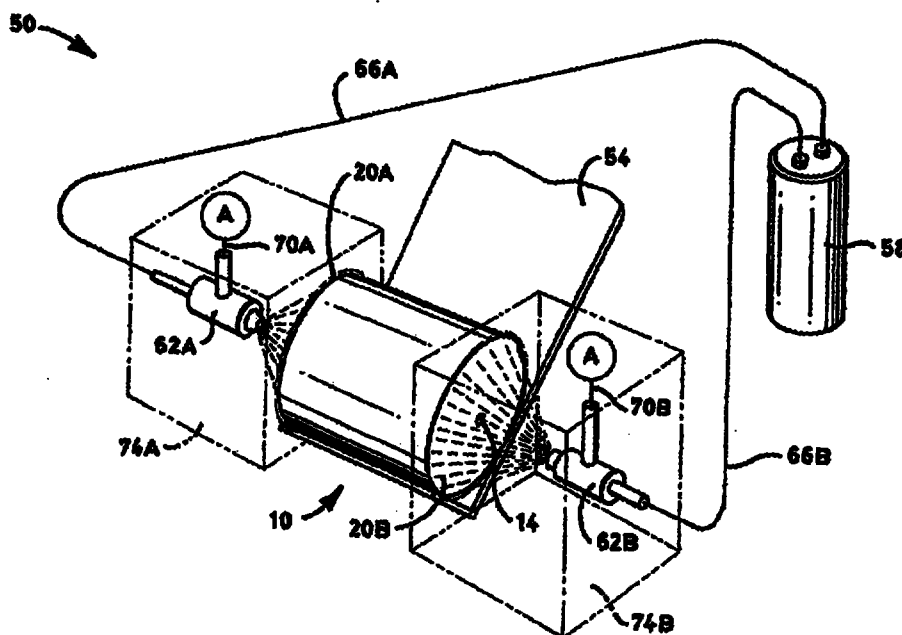




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(54) Title: COLLAPSE RESISTANT CENTRE FEED ROLL AND PROCESS OF MAKING THEREOF

**(57) Abstract**

The present invention provides a center feed roll (10) including a wound sheet material having lessened wound tension due to exposure to moisture. This exposure may prevent the inward collapse of sheet material into the core (12) of the center feed roll (10).